

Introduction to Aeronautical Engineering Series

Aircraft Electrical Systems

E H J Pallett



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Pallett

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EHJ Pallett

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Preface

Increases in size and speed, changes in shape and functional requirements of aircraft have each been possible by technical research and development and the progress made not only applies to those visible structural parts, but also to those unseen systems and services which enable it to function as an integrated machine.

A system ranking very highly indeed in this progression is the one concerned with electrical power involving as it does various methods of generation, distribution, control, protection and utilization. These methods do, in fact, form a natural "build-up" of an aircraft's electrical system and their sequence sets a convenient pattern on which a study of principles and applications can be based. The material for this book therefore follows this pattern.

In the early days of what is familiarly called "aircraft electrics", there was a certain distrust of the equipment. Although there was acceptance of the fact that electricity was necessary for operating the "wireless" equipment, a few lights and an engine ignition system, many individuals were inclined to the view that if other systems could not be operated either by air, hydraulic oil, cables, numerous mechanical linkages or petrol, then they were quite unnecessary! A majority of the individuals were mechanics, and the ground engineers as they were then known, and undoubtedly, when "electrickery" began proving itself as a system operating media, it came as a pleasant relief to leave all relevant work to that odd character, the electrician, who speaking in some strange jargon and by means of diagrams containing numerous mystic lines and symbols, seemed better able to cope with it all!

With the continued development of the various types of aircraft, the sources of electrical power have also varied from the simple battery and wind-driven generator, through to the most complex multiple a.c.

generating systems. Similarly, the application of power sources have varied and in conjunction with developments in electronics, has spread into the areas of other systems to the extent of performing not only a controlling function but, as is now so often the case, the entire operating function of a system. As a result, the work of the electrician assumed greater importance and has become highly specialized, while other maintenance specialists found, and continue to find it increasingly necessary to broaden their knowledge of the subject; indeed it is incumbent on them to do so in order to carry out their important duties. This also applies to pilots in order that they may meet the technical knowledge requirements appropriate to their duties and to the types of aircraft they fly.

Fundamental electrical principles are described in many standard text books, and in preparing the material for this book it was in no way intended that it should supplant their educational role. However, it has been considered convenient to briefly review certain relevant principles in the chapters on generation and conversion of power supplies, to "lead-in" to the subject and, it is hoped, to convey more clearly how they are applied to the systems described. In keeping with the introductory nature of the book, and perhaps more important, to keep within certain size limitations, it obviously has not been possible to cover all types of aircraft systems. However, in drawing comparisons it is found that applications do have quite a lot in common, and so the examples finally chosen may be considered sufficiently representative to provide a useful foundation for further specialized study.

The details given embrace relevant sections of the various syllabuses established for the technical examination of maintenance engineers and pilots by official organizations, training schools and professional societies. In this connection, therefore, it is also hoped that the book will provide a useful source of reference.

A selection of questions are given at the end of each chapter and the author is indebted to the Society of Licensed Aircraft Engineers and Technologists for permission to reproduce questions selected from examination papers.

Valuable assistance has been given by a number of organizations in supplying technical data, and in granting permission to reproduce many of the illustrations, grateful acknowledgement is hereby made to the following —

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Finally, thanks are also due to the publishers for having patiently awaited the completion of sections of manuscript and also for having accepted a number of changes of subject.

*Copthorne,
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E.P.

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Power Supplies—D.C. Generators

INTRODUCTION

Energy for the operation of most electrically operated equipment in an aircraft is supplied by a generator which may be of the direct current (d.c.) or alternating current (a.c.) type. In this chapter we are concerned with generators serving as the source of primary d.c. supply for an aircraft electrical installation and before going into constructional and operating details of some typical machines, a review of relevant fundamental current-generating principles will be made.

Fundamental Principles

A generator is a machine that converts mechanical energy into electrical energy by the process of electromagnetic induction. In both d.c. and a.c. types of generator, the voltage induced is alternating; the major difference between them being in the method by which the electrical energy is collected and applied to the circuit externally connected to the generator.

Figure 1.1(a) illustrates a generator in its simplest form, i.e. a single loop of wire "AB" arranged to rotate between the pole pieces of a magnet. The ends of the wire are brought together to form a circuit via slip-rings, brushes and the externally connected load. When the plane of the loop lies at right angles to the magnetic field (position 1, Fig. 1.1(b)) no voltage is induced in the loop. As the loop rotates through 90 degrees the wires cut the lines of force at right angles until at position 2 the induced voltage is at a maximum. As the loop approaches the vertical position again the voltage decreases since the rate at which lines of force are cut diminishes. At position 3 the induced voltage is zero. If rotation is continued, the number of lines cut gradually increases, until at 270 degrees (position 4) it is once again maximum, but as the cutting is in the opposite direction there is also

a reversal of the direction of induced voltage. As rotation continues, the number of lines cut decreases and the induced voltage reduces to zero as the loop returns to position 1. Plotting of the induced voltage throughout the full cycle produces the alternating or sine curve shown.

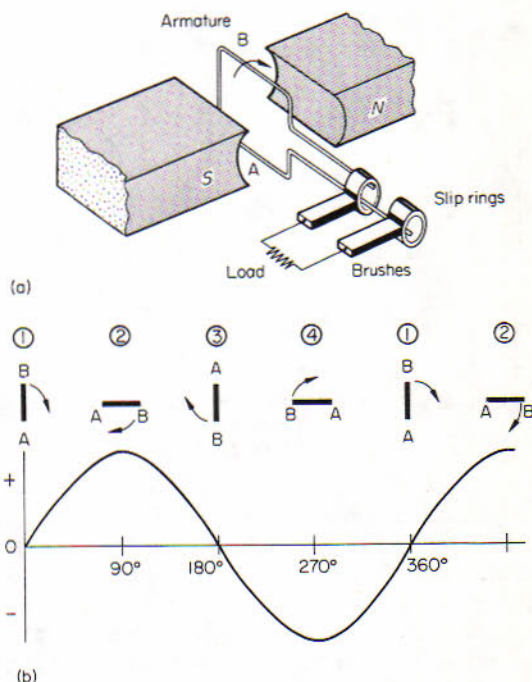


Fig 1.1

(a) Simple form of generator
(b) Induced voltage

To convert the a.c. produced into unidirectional or d.c., it is necessary to replace the slip-rings by a collecting device referred to as a commutator. This is shown in Fig. 1.2 (a) and as will be noted it consists of

two segments insulated from each other and connected to the ends of the loop. The brushes are set so that each segment moves out of contact with one brush and into contact with the other at the point where the loop passes through the positions at which induced voltage is minimum. In other words, a pulsating current increasing to maximum in one direction only is produced as shown by the curve in Fig. 1.2(b).

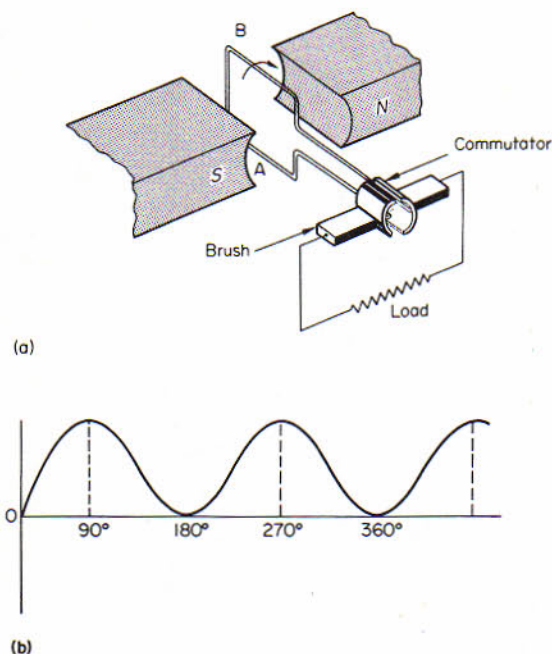


Fig 1.2
Conversion of a.c. to d.c.
(a) Use of commutator
(b) Current wave-form

In order to smooth out the pulsations and to produce a more constant output, additional wire loops and commutator segments are provided. They are so interconnected and spaced about the axis of rotation, that several are always in a position of maximum action, and the pulsating output is reduced to a ripple as indicated in Fig. 1.3.

Generator Classifications

Generators are classified according to the method by which their magnetic circuits are energized, and the following three classes are normally recognized –

- (1) Permanent magnet generators.

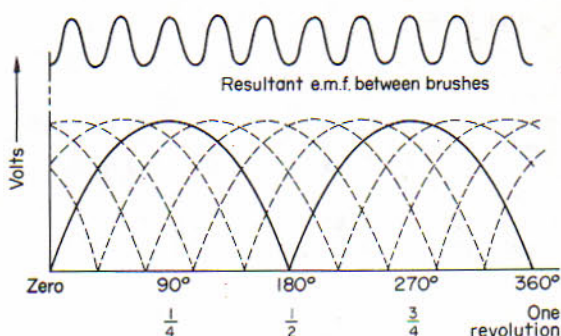


Fig 1.3
Effect on output using several coils

- (2) Separately-excited generators, in which electromagnets are excited by current obtained from a separate source of d.c.
- (3) Self-excited generators, in which electromagnets are excited by current produced by the machines themselves. These generators are further classified by the manner in which the fixed windings, i.e. the electromagnetic field and armature windings, are interconnected.

In aircraft d.c. power supply systems, self-excited shunt-wound generators are employed and the following details are therefore related only to this type.

Fixed Winding Arrangement

Figure 1.4 illustrates the arrangement of the fixed windings of a basic four-pole machine suitable for use as a self-excited generator. The fixed portion of the armature circuit consists of the four brushes, the links connecting together brushes of like polarity and the

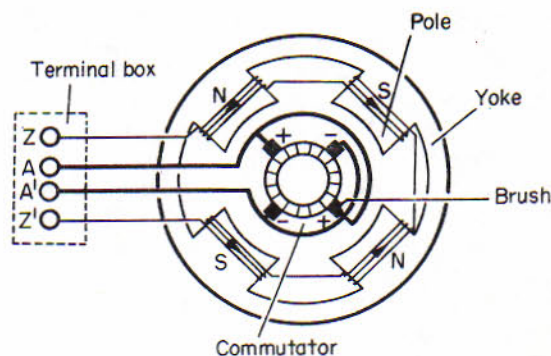


Fig 1.4
Fixed winding arrangements

cables connecting the linked brushes to the terminals indicated A and A¹. The four field coils are of high resistance and connected in series to form the field winding. They are wound and connected in such a way that they produce alternate North and South polarities. The ends of the windings are brought out to the terminals indicated as Z and Z¹.

Generator Characteristics

The characteristics of a generator refer to the relationship between voltage and the current flowing in the external circuit connected to a generator, i.e. the load current, and there are two which may be closely defined. These are: the *external characteristic* or relationship between *terminal voltage* and *load current*, and the *internal characteristic* or relationship between the *actual electromotive force (e.m.f.) generated in the armature windings* and *load current*. These relationships are generally shown in the form of graphs, with the graph drawn for one particular speed of the generator.

Self-excited Shunt-wound Generators

Shunt-wound generators are one of three types in the self-excited class of machine and as already noted are used in aircraft d.c. power supply systems. The term "shunt-wound" is derived from the fact that the high-resistance field winding is connected across or in parallel with the armature as shown in Fig. 1.5. The

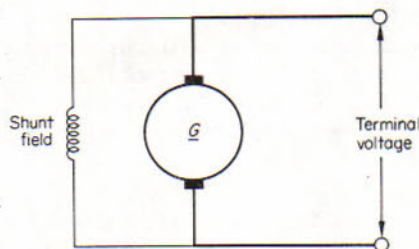


Fig 1.5
Connection of shunt-field winding

armature current divides into two branches, one formed by the field winding, the other by the external circuit. Since the field winding is of high resistance, the advantage is gained of having maximum current flow through the external circuit and expenditure of unnecessary electrical energy within the generator is avoided.

Operating Principle and Characteristic

When the armature is rotated the conductors cut the weak magnetic field which is due to residual magnetism in the electromagnet system. A small e.m.f. is induced in the armature winding and is applied to the field winding, causing current to flow through it and so increasing the magnetic flux. This, in turn, causes a progressive increase in the induced e.m.f. and field current until the induced e.m.f. and terminal voltage reach the steady open-circuit maximum.

The characteristic for this type of generator is shown in Fig. 1.6 and it will be observed that the terminal

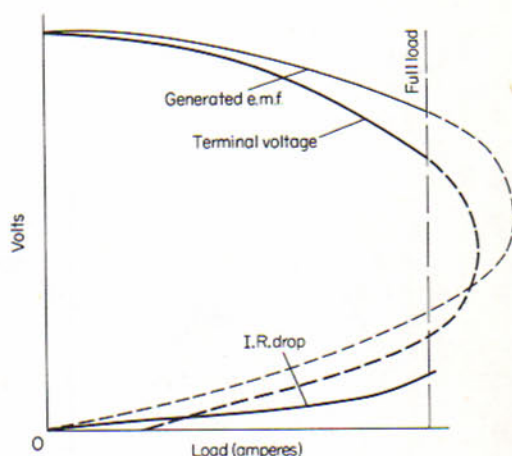


Fig 1.6
Characteristic of self-excited shunt-wound generator

voltage tends to fall with increasing load current. This is due to the voltage drop (IR drop) in the armature winding and also to a weakening of the main flux by armature reaction. The fall in terminal voltage reduces the field current, the main flux is further weakened and therefore a further fall in terminal voltage is produced.

If the process of increasing the load is continued after the full working load condition has been reached, the terminal voltage will fall at an increasing rate until it can no longer sustain the load current and they both fall to zero. With reduced excitation the external characteristic of a shunt-wound generator falls much more rapidly so that the point at which voltage collapse occurs will be reached with a much smaller load current. In practice, field current is adjusted to maintain constant voltage under all load conditions, by a voltage regulator the operation of which will be described later.

Sometimes a generator will lose its residual magnetism or become incorrectly polarized because of heat, shock, or a momentary current in the wrong direction. This can be corrected by momentarily passing current through the field from the positive terminal to the negative terminal; a procedure known as "flashing the field".

Generator Construction

A typical self-excited shunt-wound four-pole generator, which is employed in a current type of turbo-prop civil transport aircraft, is illustrated in Fig. 1.7. It is designed to provide an output of 9 kilowatts at a continuous current of 300 amperes (A) over the speed range of 4,500 to 8,500 rev/min. In its basic form the construction follows the pattern conventionally adopted and consists of five principal assemblies; namely, the yoke, armature, two end frames and brush-gear assembly.

THE YOKE

The yoke forms the main housing of the generator, and is designed to carry the electromagnet system made up of the four field windings and pole pieces. It also provides for the attachment of the end frame assemblies. The windings are pre-formed coils of the required ampere-turns, wound and connected in series in such a manner that when mounted on the pole pieces, the polarity of the field produced at the poles by the coil current is alternately North and South (see Fig. 1.4). The field windings are suitably insulated and are a close fit on the pole pieces which are bolted to the yoke. The faces of the pole pieces are subjected to varying magnetic fields caused by rotation of the armature, giving rise to induced e.m.f. which in turn produces eddy currents through the pole pieces causing local heating and power wastage. To minimize these effects the pole pieces are of laminated construction; the thin soft iron laminations being oxidized to insulate and to offer high electrical resistance to the induced e.m.f.

INTERPOLE AND COMPENSATING WINDINGS

During operation on load, the current flowing through the armature winding of a generator creates a magnetic field which is superimposed on the main field produced by field-winding current. Since lines of force cannot intersect, the armature field distorts the main field by an amount which varies with the load; such distorting effect is termed armature reaction. If

uncorrected, armature reaction produces two additional undesirable effects: (i) it causes a shift of the Magnetic Neutral Axis, i.e. the axis passing through two points at which no e.m.f. is induced in a coil, setting up reactive sparking at the commutator, and (ii) it weakens the main field causing a reduction in generated e.m.f. The position of the brushes can be altered to minimize these effects under varying load conditions, but a more effective method is to provide additional windings in the electromagnet system, such windings being referred to as interpole and compensating windings.

Interpole windings are wound on narrow-faced auxiliary pole pieces located midway between the main poles, and are connected in series with the armature. The windings are such that an interpole has the same polarity as the next main pole in the direction of rotation, and as the fluxes are opposite in direction to the armature flux, they can be equalized at all loads by having the requisite number of turns.

In order to provide true correction of armature reaction, the effects produced by interpoles must be supplemented, since alone they cannot entirely eliminate all distortion occurring at the main pole faces. Compensating windings are therefore connected in series with the interpole and armature windings, and located in slots cut in the faces of the main pole shoes. The sides of the coils thus lie parallel with the sides of the armature coils. The ampere-turns of the winding are equal to those of the armature winding, while the flux due to it is opposite in direction to the armature flux.

AUXILIARY INTERPOLES

The effectiveness of interpoles in minimizing reactance sparking is limited by armature speed, and their application as individual components of a field-winding system is, therefore, restricted to generators operating over a narrow speed range, e.g. the designed range of the generator illustrated in Fig. 1.7. In the case of generators designed for operation over a wide range, e.g. 2850 rev/min up to 10,000 rev/min, the use of interpoles alone would produce a side effect resulting in reactance sparking as the generator speed is reduced from maximum to minimum. To counteract this, and for a given load on the generator, it is necessary to reduce the magnetomotive force (m.m.f.) of the interpoles. The desired effect may be obtained by winding auxiliary coils over the interpole coils and connecting them in series with the generator shunt field winding in such a way that each coil, when energized by shunt field circuit current, produces an

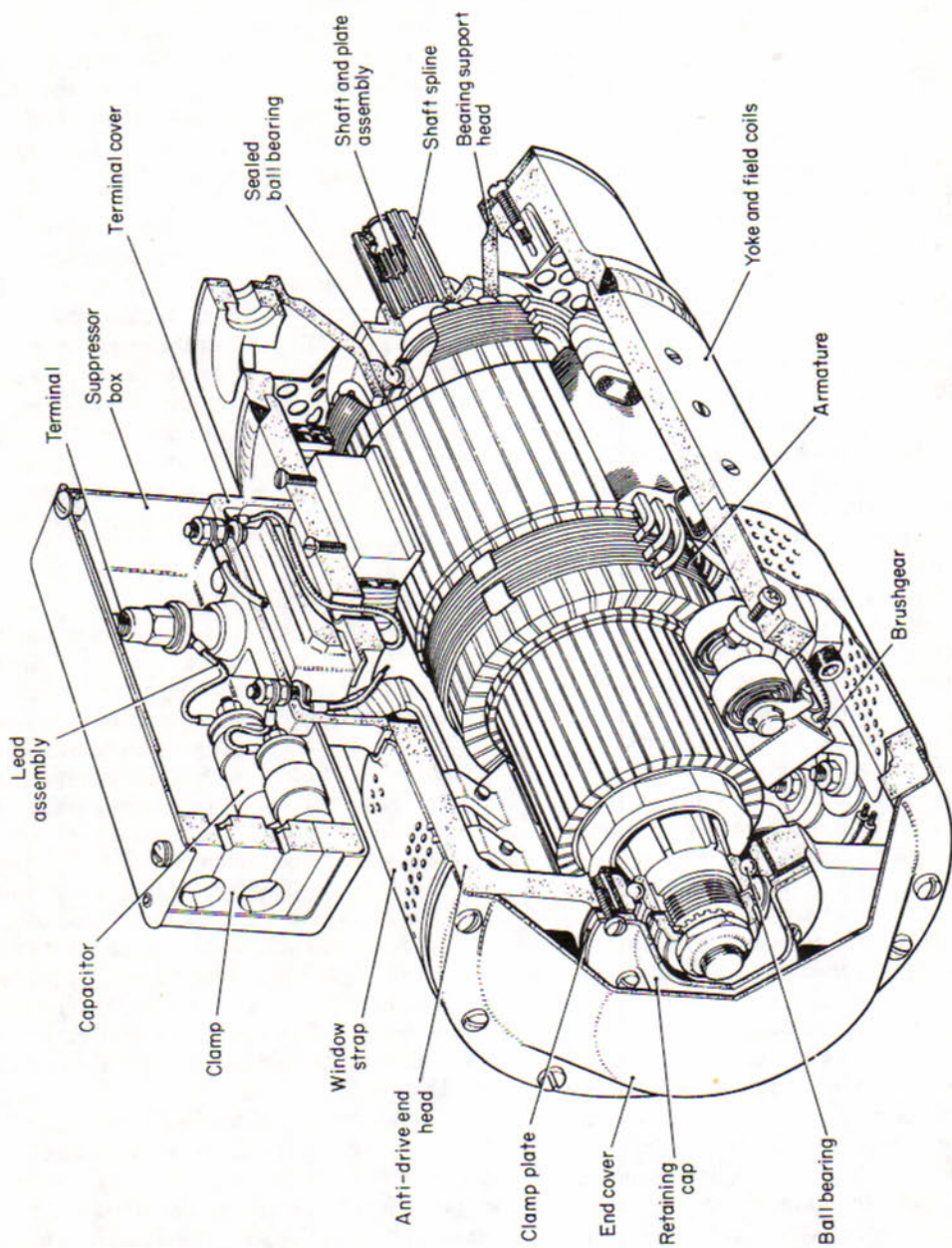


Fig 1.7
Sectioned view of a generator

m.m.f. of opposite polarity to that produced by the interpole coil on the same pole shoe. An exact balance between reactance e.m.f. and commutation e.m.f. is maintained over the full working range of generator speed to assist in producing sparkless commutation.

ARMATURE ASSEMBLY

The armature assembly comprises the main shaft (which may be solid or hollow) core and main winding, commutator and bearings; the whole assembly being statically and dynamically balanced. In the generator shown, the shaft is hollow and internally splined to mate with splines of a drive shaft which passes through the entire length of the armature shaft.

Armature windings are made up of a number of individual identical coils which fit into slots at the outer edges of steel laminations which form the core of the armature. The coils are made from copper strip and as security against displacement by centrifugal force, steel wire (in some cases steel strip) is bound round the circumference of the armature. The ends of each coil are brought out to the commutator and silver brazed to separate segments, the finish of one coil being connected to the same segment as the beginning of another coil. The complete winding thus forms a closed circuit. The windings are invariably vacuum-impregnated with silicone varnish to maintain insulation resistance under all conditions.

In common with most aircraft generators, the commutator is of small diameter to minimize centrifugal stressing, and is built up of long, narrow copper segments corresponding in number to that of the field coils (a typical figure is 51 coils). The segment surfaces are swept by brushes which are narrow and mounted in pairs (usually four pairs) to maintain the brush contact area per segment — an essential prerequisite for effective commutation.

The armatures of all aircraft generators are supported in high efficiency ball or roller bearings, or in combinations of these two types. Where combinations are used in a single generator it will be found that the ball bearing is invariably fitted at the drive end of the armature shaft, and the roller bearing at the commutator end. This arrangement permits lateral expansion of the armature shaft, arising from temperature increases in the generator, without exposing the bearings to risk of damage. Bearings are lubricated either with a specified high-melting-point grease or lubricating oil and may be of the sealed or non-sealed types. Sealed grease-lubricated bearings are pre-packed by the manufacturer and require no further

lubrication during the life of the bearing. Non-sealed grease-lubricated bearings are assembled with sufficient lubricant to last for the period of the generator servicing cycle. In general the lubricant for oil-lubricated bearings is introduced into the bearing through the medium of oil-impregnated felt pads. Seals are provided to prevent oil escaping into the interior of the generator.

END FRAME ASSEMBLIES

These assemblies are bolted one at each end of the yoke and house the armature shaft bearings. The drive end frame provides for the attachment of the generator to the mounting pad of the engine or gear-box drive (see also p. 8) and the commutator and frame provides a mounting for the brush-gear assembly and, in the majority of cases, also provides for the attachment of a cooling air duct. Inspection and replacement of brushes is accomplished by removing a strap which normally covers apertures in the commutator end frame.

BRUSH-GEAR ASSEMBLY

The brush-gear assembly is comprised of the brushes and the holding equipment necessary for retaining the brushes in the correct position, and at the correct angle with respect to the magnetic neutral axis.

Brushes used in aircraft generators are of the electro-graphitic type made from artificial graphite. The graphite is produced by taking several forms of natural carbons, grinding them into fine powder, blending them together and consolidating the mixture into the desired solid shape by mechanical pressure followed by exposure to very high temperature in an electric furnace. These brushes possess both the robustness of carbon and the lubricating properties of graphite. In addition they are very resistant to burning by sparking, they cause little commutator wear and their heat conductivity enables them to withstand overloads.

As stated earlier, an essential prerequisite for effective commutation is that brush contact area per commutator segment should be maintained. This is accomplished by mounting several pairs of brushes in brush holders; in the generator illustrated in Fig. 1.7 four pairs of brushes are employed. The holders take the form of open-ended boxes whose inside surfaces are machined to the size of a brush, plus a slight clearance enabling a brush to slide freely without tilting or rocking. Contact between brushes and commutator is maintained by the pressure exerted by the free ends

of adjustable springs anchored to posts on the brush holders. Springs are adversely affected by current passing through them; it is usual, therefore, to fit an insulating pad or roller at the end of the spring where it bears on the top surface of the brush.

The brush holders are secured either by bolting them to a support ring (usually called a brush rocker) which is, in turn, bolted to the commutator end frame, or as in the case of the generator illustrated, bolted directly to the end frame. In order to achieve the best possible commutation a support ring, or end frame, as appropriate, can be rotated through a few degrees to alter the position of the brushes relative to the magnetic neutral axis. Marks are provided on each generator to indicate the normal operating position.

When four or more brush holders are provided, they are located diametrically opposite and their brushes are alternately positive and negative, those of similar polarity being connected together by bar and flexible wire type links.

The brushes are fitted with short leads or "pigtailed" of flexible copper braid moulded into the brush during manufacture. The free ends of the pigtails terminate in spade or plate type terminals which are connected to the appropriate main terminals of the generator via the brush holders and connecting links.

TERMINAL BLOCKS

The leads from brush-gear assemblies and field windings are connected to terminal posts secured to a block mounted on the commutator end frame or, in some generators, on the yoke assembly (see Fig. 1.7). The terminals and block are enclosed in a box-like cover also secured to the end frame. Entry for the output supply cables of the distribution system (refer to Chapter 7) is through rubber clamps. The rotation of a generator armature is specified in a direction, normally anti-clockwise, when viewed from the drive end assembly. A movable link is fitted between two of the terminals which can be connected in an alternative position should it be necessary for the generator to be driven in the reverse direction.

SPARK SUPPRESSION

Sparkling at the brushes of a generator, no matter how slight, results in the propagation of electromagnetic waves which interfere with the reception of radio signals. The interference originating in generators may be eliminated quite effectively by screening and suppression. Screening involves the enclosure of a generator in a continuous metallic casing and the sheathing of

output supply cables in continuous metallic tubing or conduit to prevent direct radiation. To prevent interference being conducted along the distribution cable system, the screened output supply cables are terminated in filter or suppressor units. These units consist of chokes and capacitors of suitable electrical rating built into metal cases located as close to a generator as possible. Independent suppressor units are rather cumbersome and quite heavy, and it is therefore the practice in the design of current types of generator to incorporate internal suppression systems. These systems do not normally contain chokes, but consist simply of suitably rated capacitors (see Fig. 1.7) which are connected between generator casing (earth) and terminals. The use of internal suppression systems eliminates the necessity for screened output supply cables and conduits thereby making for a considerable saving in the overall weight of a generator installation.

BRUSH WEAR

The carbon from which electro-graphitic brushes are made is extremely porous and some of the pores are so very fine that carbon has an exceptional ability to absorb other substances into its structure, and to retain them. Moisture is one of these substances and it has for long been known that atmospheric moisture plays an important part in the functioning of a brush contact by affording a substantial degree of lubrication. The moisture is trapped under the inevitable irregularities of the contact faces of the brushes and forms an outside film on the commutator and it is with this film that the brushes make contact. Just how vital a part moisture does play was, however, not fully realized until aircraft began operating at high altitudes and the problem arose of brushes wearing out very rapidly under these conditions. Investigations into the problem showed that the fundamental difficulty was the extreme dryness of the atmosphere, this, in its turn, producing three secondary effects: (i) friction between brushes and commutator because the lubricating film cannot form, (ii) contact resistance becomes negligible giving rise to heavy reactive sparking and accelerated brush erosion and (iii) static electrical charges due to friction, producing molecular breakdown of the brushes.

These effects have been largely eliminated by using brushes which have a chemical additive as a means of replacing the function which atmospheric moisture plays in surface skin formation. Two distinct categories are in general use: brushes of one category form a constant-resistance semi-lubricating film on the com-

mutator, while those in the other category are, in effect, self-lubricating brushes which do not form a film.

The composition of the film-forming brushes includes chemicals (e.g. barium fluoride) to build up progressively a constant-resistance semi-lubricating film on the commutator surfaces. Brushes of this category do not wear abnormally at altitudes up to 60,000 feet providing that generators to which they are fitted have been previously "bench run" for some hours to allow the formation of the protective film. This film, once formed, is very dark in colour and may often give the impression of a dirty commutator.

Brushes of the non-film-forming category contain a lubricating ingredient such as molybdenum disulphide which is often packed in cores running longitudinally through the brushes. Since the brush is self-lubricating it is unnecessary for generators fitted with this type to be run for hours prior to entering service. However, they do have the disadvantage of appreciably shorter life, due to somewhat more rapid wear, when compared with film-forming brushes.

Generator/engine Coupling

A generator armature is coupled to its prime mover, the aircraft engine, via a shaft driven through gearing which forms part of an accessories gear-box. The required ratio of the gearing depends on the rated output of the generator and load requirements of an aircraft's electrical system and therefore varies.

Drive shafts, usually known as quill drives, are metal shafts with serrations or splines (either male or female) at one or both ends. The serrations or splines mate with corresponding formations on the generator armature shaft to transmit the torque delivered by the driving gear. One of the requirements to be satisfied by a quill drive is that it must effectively interrupt transmission of the driving torque in the event that the generator armature seizes up. This is done by designing the drive shaft so that at one section its diameter is smaller than the remaining sections; thus providing a weak spot at which the shaft will shear under the effect of an excessive torque.

Quill drives are usually short and rigid, but in some cases a long drive with one end mating with serrations formed deep in a hollow armature shaft may be specified. This arrangement enables the drive to absorb much of the mechanical vibration which is otherwise passed to a generator from an accessories gear-box.

The method of securing a generator to an engine or

an accessories gear-box varies, but in general it is either one utilizing a mounting flange or one requiring a manacle ring. In the mounting flange method, the end frame at the drive end of a generator is usually extended to a larger diameter than the yoke, thus forming a projecting flange. Holes in the flange line up with and accept studs which are located in the mounting pad of the engine or gear-box, and the generator is finally secured by nuts, locking washers, etc. An alternative form of flange mounting is based on a generator end frame having two diameters. The larger diameter is no greater than that of the yoke and abuts on the mounting pad while the reduced diameter provides a channel or "gutter", between the yoke and the larger diameter of the end frame, into which the mounting studs project. Another variation of this form of mounting is employed in the generator shown in Fig. 1.7.

In the manacle-ring method of mounting the generator drive end frame has an extension with a recess in the mounting face of the driving unit. When the generator extension is fully engaged with the recess, a flange on the end frame abuts on a matching flange formed on the driving unit mounting face. The two flanges are then clamped together by a manacle ring which, after being placed over them, is firmly closed by a tensioning screw. A spigot arrangement is usually incorporated to provide location of the generator to the drive unit, and to absorb torque reaction when the generator is operating.

Cooling of Generators

The maximum output of a generator, assuming no limit to input mechanical power, is largely determined by the ease with which heat (arising from hysteresis, thermal effect of current in windings, etc.) can be dissipated. With large-bulk generators of relatively low output the natural processes of heat radiation from the extensive surfaces of the machine carcass may well provide sufficient cooling, but such "natural" cooling is inadequate for the smaller high-output generators used for the supply of electrical power to aircraft, and must, therefore, be supplemented by forced cooling.

The most commonly accepted method of cooling is that which utilizes the ram or blast effect resulting from either the slipstream of a propeller or the airstream due to the aircraft's movement. A typical cooling system is shown in a basic form in Fig. 1.8. The air is forced at high speed into an intake and is led through light-alloy ducts to a collector at the commutator end

of the generator. The air discharges over the brush-gear and commutator to cool this natural area of high temperature, and then passes through the length of the machine to exhaust through apertures, surrounded by a perforated strap, at the drive end. In order to assist in ram-air cooling and also to provide some cooling when the aircraft is on the ground, many types of generator have a fan fitted at the drive end of the armature shaft.

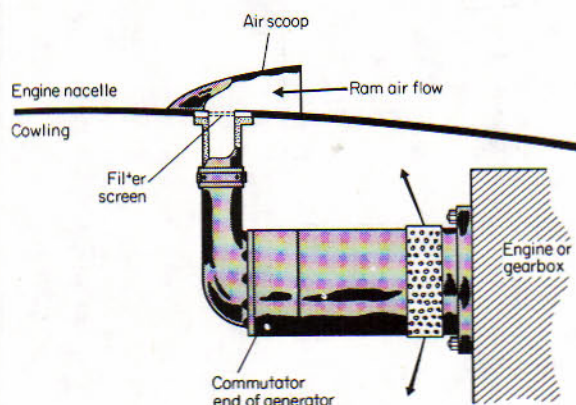


Fig 1.8
Typical cooling system

Voltage Regulation

The efficient operation of aircraft electrical equipment requiring d.c. depends on the fundamental requirement that the generator voltage at the distribution busbar system be maintained constant under all conditions of load and at varying speeds, within the limits of a prescribed range. It is necessary, therefore, to provide a device that will regulate the output voltage of a generator at the designed value and within a specified tolerance.

There are a number of factors which, either separately or in combination, affect the output voltage of a d.c. generator, and of these the one which can most conveniently be controlled is the field circuit current, which in its turn controls the flux density. This control can be effected by incorporating a variable resistor in series with the field winding as shown in Fig. 1.9. Adjustments to this resistor would vary the resistance of the field winding, and the field current and output voltage would also vary and be brought to the required controlling value. The application of the resistor in the manner indicated is, however, limited since it is essen-

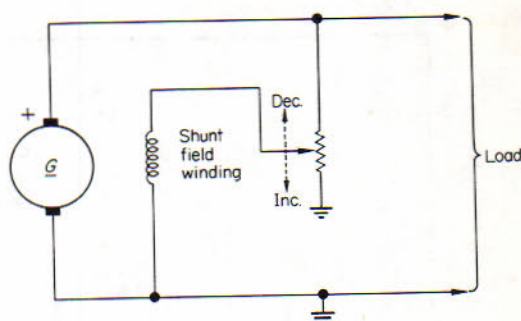


Fig 1.9
Control of field circuit current

tial to incorporate a regulating device which will automatically respond to changes of load and speed, and also, automatically make the necessary adjustments to the generator field current. Two of the regulation methods commonly adopted are the vibrating contact method and the one based on the pressure/resistance characteristics of carbon, namely, the carbon pile method. In a few cases, regulation may also be based on semi-conductor circuit principles but, as this method is more often associated with certain a.c. generating systems, its operation will be covered in Chapter 3.

Vibrating Contact Regulator Vibrating contact regulators are used in several types of small aircraft employing comparatively low d.c. output generators and a typical circuit for the regulation of both voltage and current of a single generator system is shown in basic form in Fig. 1.10. Although the coil windings of each regulator are interconnected, the circuit arrangement is such that either the voltage regulator only or the current regulator only can operate at any one time. A third unit, called a reverse current cut-out relay, also forms part of some types of regulator, and since it has a circuit protection function, a description of its construction and operation will be given in Chapter 9.

Voltage Regulator This unit consists of two windings assembled on a common core. The shunt winding consists of many turns of fine gauge wire and is connected in series with the current regulator winding and in parallel with the generator. The series winding, on the other hand, consists of a few turns of heavy gauge wire, and is connected in series with the generator shunt-field winding when the contacts of both regulators are closed, i.e. under static condition of the generator system. The contact assembly is comprised of a fixed contact and a movable contact secured to a flexibly-

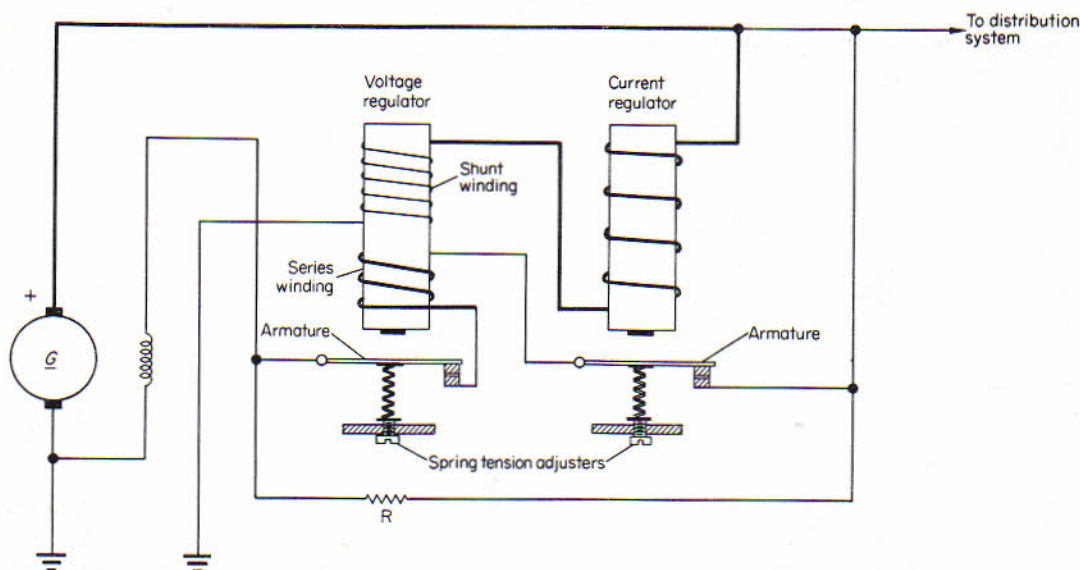


Fig. 1.10
Vibrating contact regulator

hinged armature. Movement of the armature and, therefore, the point at which contact opening and closing takes place is controlled by a spring which is pre-adjusted to the required voltage setting.

When the generator starts operating, the contacts of both regulators remain closed so that a positive supply can flow through the generator shunt-field winding to provide the necessary excitation for raising the generator output. At the same time current passes through the shunt winding of the voltage regulator and, in conjunction with the series winding, it increases the regulator's electromagnetic field. As soon as the generator output voltage reaches the pre-adjusted regulator setting, the electromagnetic field becomes strong enough to oppose the tension of the armature spring thereby opening the contacts. In this equilibrium position, the circuit to the series winding is opened causing its field to collapse. At the same time, the supply to the generator field winding passes through a resistance (R) which reduces the excitation current and, therefore, the generator output voltage. The reduced output in turn reduces the magnetic strength of the regulator shunt winding so that spring tension closes the contacts again to restore the generator output voltage to its regulated value and to cause the foregoing operating cycle to be repeated. The frequency of operation depends on the electrical load carried by

the generator; a typical range is between 50 to 200 times a second.

In regulators designed for use with twin-generator systems, a third coil is also wound on the electro-magnet core for paralleling purposes (see p. 13) and is connected to separate paralleling relays.

Current Regulator This unit limits generator current output in exactly the same way as the voltage regulator controls voltage output, i.e. by controlling generator field-excitation current. Its construction differs only by virtue of having a single winding of a few turns of heavy wire.

When electrical load demands are heavy, the voltage output value of the generator may not increase sufficiently to cause the voltage regulator to open its contacts. Consequently, the output will continue to increase until it reaches rated maximum current, this being the value for which the current regulator is set. At this setting, the current flowing through the regulator winding establishes a strong enough electromagnetic field to attract the armature and so open the contacts. Thus, it is the current regulator which now inserts resistance R in the generator shunt-field circuit to reduce generator output. As soon as there is sufficient drop in output the field produced by the regulator winding is overcome by spring tension, the contacts

close and the cycle again repeated at a frequency similar to that of the voltage regulator.

Carbon Pile Regulator Carbon has a granular surface and the contact resistance between two carbon faces that are held together depends not only on the actual area of contact, but also on the pressure with which the two faces are held together. If, therefore, a number of carbon discs or washers are arranged in the form of a pile and connected in series with the shunt field of a generator (see Fig. 1.11) the field circuit resistance can be varied by increasing or decreasing the pressure applied to the ends of the pile and changes in generator output voltage therefore counteracted. Since this method eliminates the use of vibrating contacts, it is applied to generators capable of high current output, and requiring higher field excitation current. The necessary variation of pile pressure or compression under varying conditions of generator speed and load, is made through the medium of an electromagnet and spring-controlled armature which operate in a similar manner to those of a vibrating contact regulator.

Under static conditions of the generator system, the carbon pile is fully compressed and since there is no magnetic "pull" on the armature, the resistance in the generator shunt-field circuit is minimum and the air gap between the regulator armature and electromagnet core is maximum. As the generator starts operating, the progressively increasing output voltage is applied to the regulator coil and the resulting field establishes an increasing "pull" on the armature. During the initial "run-up" stages, the combination of low voltage applied to the regulator coil, and the maximum air gap between armature and core, results in a very weak force of attraction being exerted on the armature. This force is far smaller than that of the spring control, hence the armature maintains its original position and continues to hold the carbon pile in the fully compressed condition; the shunt-field circuit resistance is thus maintained at minimum value during run-up to allow generator output voltage to build up as rapidly as possible. This condition continues unaltered until the voltage has risen to the regulated value, and at which equilibrium is established between magnetic force and spring-control force. The armature is free to move towards the electromagnet core if the force of magnetic attraction is increased as a result of any increase in generator speed within the effective speed range. In these circumstances pile compression is further reduced so that there is more air space between discs to increase resistance and so check a rise in

generator output voltage; it also increases the spring loading that holds the armature away from the core. Thus, a condition of equilibrium is re-established with the armature in some new position, but with the output voltage still at the required regulated value.

Any reduction of generator speed, within the effective speed range, produces a reduction in generator output voltage thus disturbing regulator armature equilibrium in such a manner that the spring-control force predominates and the armature moves away from the electromagnet core. The carbon pile is re-compressed by this movement to reduce the generator shunt-field circuit resistance and thereby increase generator output voltage, until the regulated output is again brought to a state of equilibrium. When progressive reduction of generator speed results in a condition of maximum pile compression, control of generator output voltage is lost; any further reduction of generator speed, below the lower limit of the effective range, resulting in proportional decrease in output voltage.

When a generator has been run up and connected to its distribution busbar system, the switching on of various requisite consumer services, will impose loads which disturb the equilibrium of the regulator armature. The effect is, in fact, the same as if the generator speed had been reduced, and the regulator automatically takes the appropriate corrective action until the output voltage is stabilized at the critical value. Conversely, a perceptible decrease in load, assuming generator speed to be constant and the regulator armature to be in equilibrium, results in the regulator taking the same action as in the case of an increase in generator speed.

Construction The pile unit is housed within a ceramic tube which, in turn, is enclosed in a solid casing, or more generally, a finned casing for dissipating the heat generated by the pile. The number, diameter, and thickness, of the washers which make up the pile, varies according to the specific role of the regulator. Contact at each end of the pile is made by carbon inserts, or in some types of regulator by silver contacts within carbon inserts. The initial pressure of the pile is set by a compression screw acting through the pile on the armature and plate-type control spring which is supported on a bi-metal washer. The washer compensates for temperature effects on voltage coil resistance and on any expansion characteristics of the regulator, thus maintaining constant pile compression. The electromagnet assembly comprises a cylindrical

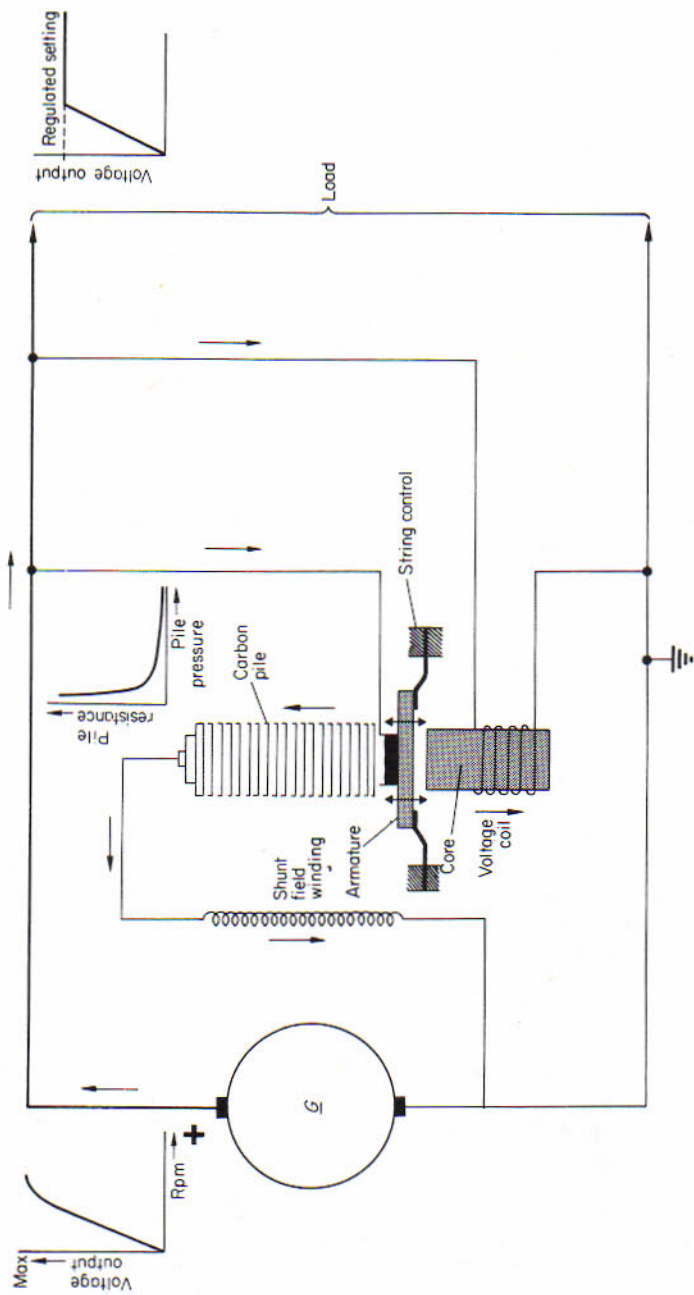


Fig 1.11
Carbon pile voltage regulation

yoke in which is housed the voltage coil, a detachable end-plate and an adjustable soft-iron core. A locking device, usually in the form of screws, is provided to retain the core in a pre-set position.

Depending on the design of generating system, voltage regulators may be of the single-unit type, shown in Fig. 1.12, which operates in conjunction with separate reverse current cut-outs, voltage differential sensing relays and paralleling relays, or integrated with these components to form special control units or panels.

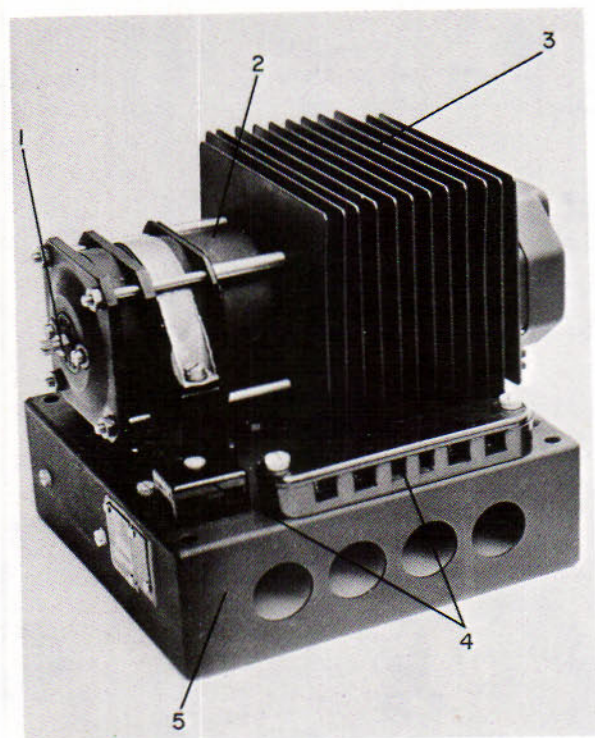


Fig 1.12

Typical single unit type regulator

1. Armature stop screw
2. Magnet case
3. Heat dissipator
4. Terminal blocks
5. Chassis

Load-Sharing or Paralleling

In multi-generator systems, it is necessary for the generators to operate in parallel, and in order to ensure that they carry equal shares of the system load, their output voltages must be as near equal as possible under all operating conditions. As we have already

learned, generators are provided with a voltage regulator which exercises independent control over voltage output, but as variations in output and electrical loads can occur, it is essential to provide additional voltage regulation circuits having the function of maintaining balanced outputs and load sharing. The method most commonly adopted for this purpose is that which employs a "load-equalizing circuit" to control generator output via the voltage regulators. The principle as applied to a twin-generator system is illustrated in much-simplified form by Fig. 1.13(a). The generators are interconnected on their negative sides, via a series "load-sharing" or "equalizing" loop containing equalizing coils (C_e) each coil forming part of the individual voltage regulator electromagnetic circuits. The resistances R_1 and R_2 represent the resistances of the negative sections (interpole windings) of the generators, and under balanced load-sharing conditions the volts drop across each section will be the same, i.e. $V_1 = I_1 R_1$ and $V_2 = I_2 R_2$. Thus, the net volts drop will be zero and so no current will flow through the equalizing coils.

Let us now assume that generator No. 1 tends to take a somewhat larger share of the total load than generator No. 2. In this condition the volts drop V_1 will now be greater than V_2 and so the negative section of generator No. 1 will be at a lower potential. As a result, a current I_e will flow through the equalizing coils which are connected in such a manner that the effect of I_e is to raise the output voltage of generator No. 2 and reduce that of No. 1, thereby effectively reducing the unbalance in load sharing. Fig. 1.13(b) illustrates the principle as applied to an equalizing circuit which approximates to that of a practical generating system utilizing carbon pile voltage regulators. The equalizing coils are wound on the same magnetic cores as the voltage coils of the regulators, thus, assuming the same unbalanced conditions as before, the current I_e flows in a direction opposite to that flowing through the No. 2 generator voltage regulator coil, but in the same direction as the voltage coil current in No. 1 regulator. The magnetic effect of the No. 2 regulator voltage coil will therefore be weakened resulting in a decrease in carbon pile resistance and an increase in the output of No. 2 generator (see also p. 11), enabling it to take more of the load. The magnetic effect of the No. 1 regulator voltage coil on the other hand, is strengthened, thereby increasing carbon pile resistance and causing No. 1 generator to decrease its output and to shed some of its load. The variations in output of each generator continues until

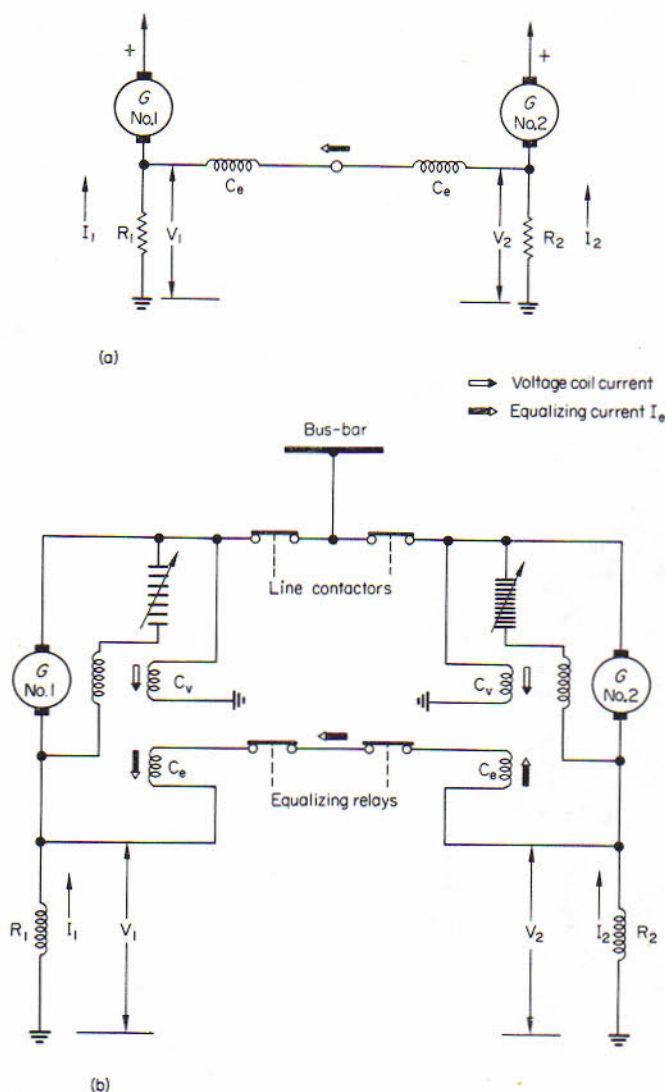


Fig 1.13
Principle of load-sharing

the balanced load-sharing condition is once again restored, whereby the equalizing-circuit loop ceases to carry current.

Test Questions

- Describe how direct current is produced by a generator.
- Describe how generators are classified, naming the three classes normally recognized and the class employed in aircraft systems.
- (a) Briefly describe armature reaction and the effects it has on generator operation.
(b) How is armature reaction corrected in aircraft generators?
- What is meant by reactance sparking? Explain how it is counteracted.
- In connection with generator brushes, state:
 - the materials from which they are made;
 - why several pairs of brushes are used.

6. Briefly describe the causes of brush wear under high altitude flight conditions and the methods adopted for reducing wear.
7. Which of the factors affecting the output voltage of a generator is normally controlled?
8. With the aid of a circuit diagram, describe the fundamental principle of the carbon pile method of voltage regulation.
9. Describe the operation of a vibrating contact type of voltage regulator.
10. What additions must be made to voltage regulation circuits of a multi-generator system?
11. What is meant by "flashing the field" of a generator?
12. What types of bearings are normally used in aircraft generators?
13. With the aid of a circuit diagram describe how parallel operation of generators can be obtained.
14. Describe means for cooling aircraft generators.

Power Supplies—Batteries

In almost all aircraft electrical systems a battery has the following principal functions —

(i) To help maintain the d.c. system voltage under transient conditions. The starting of large d.c. motor-driven accessories, such as inverters and pumps, requires high input current which would lower the busbar voltage momentarily unless the battery was available to assume a share of the load. A similar condition exists should a short circuit develop in a circuit protected by a heavy duty circuit breaker or current limiter. This function possibly applies to a lesser degree on aircraft where the electrical system is predominantly a.c., but the basic principle still holds true.

(ii) To supply power for short term heavy loads when generator or ground power is not available, e.g. internal starting of an engine.

(iii) Under emergency conditions, a battery is intended to supply limited amounts of power. Under these conditions the battery could be the sole remaining source of power to operate essential flight instruments, radio communication equipment, etc., for as long as the capacity of the battery allows.

A battery is a device which converts chemical energy into electrical energy and is made up of a number of cells which, depending on battery utilization, may be of the primary type or secondary type. Both types of cell operate on the same fundamental principle, i.e. the exchange of electrons due to the chemical action of an electrolyte and electrode materials. The essential differences between the two lies in the action that occurs during discharge. In the primary cell this action destroys the active materials of the cell, thus limiting its effective life to a single discharge operation, whereas in the secondary cell the discharge action converts the active material into other forms, from which they can subsequently be electrically reconverted, into the original materials. Thus, a secondary cell can have a life of numerous discharge actions, followed by

the action of re-conversion more commonly known as charging. The batteries selected for use in aircraft therefore employ secondary cells and are either of the lead-acid or nickel-cadmium type.

Lead-Acid Secondary Cell

The basic construction of a typical cell is shown in Fig. 2.1. It consists essentially of a positive electrode and a negative electrode, each of which is, in turn, made up of a group of lead-antimony alloy grid plates; the spaces of the plates are packed with pastes of active lead materials. The two plate groups are interleaved so that both sides of every positive plate face a negative surface. The plates are prevented from coming into contact with one another by means of separators (not shown) made from materials having

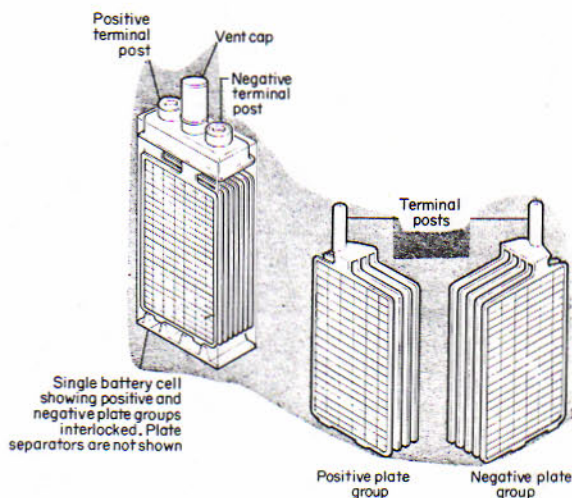


Fig 2.1
Typical lead-acid secondary cell

high insulating qualities and ability to permit unobstructed circulation of the electrolyte at the plate surfaces. Each group of positive plates and negative plates is connected through a strap to a terminal post at the top and on opposite sides of the cell. The internal resistance of a cell varies immensely with the distance between the positive and negative electrode surfaces; therefore, to obtain the lowest possible resistance the gap between the plates of each group is made as small as is practicable. A cell contains an odd number of plates, the outermost ones belonging to the negative plate group. The reason for this arrangement is that unlike a positive plate a negative plate will not distort when the electromechanical action is restricted to one side only. The plate assemblies of a cell are supported in an acid-proof container.

CHEMICAL ACTION

Each positive plate of a fully-charged cell consists of the lead-antimony alloy grid into which lead peroxide paste (PbO_2) has been forced under pressure. The negative plates are of similar basic structure, but with pure spongy lead (Pb) forced into the grid. The electrolyte consists of two constituents, sulphuric acid (H_2SO_4) and water, which are mixed in such proportions that the relative density is generally about 1.25 to 1.27.

During discharge of the cell, that is, when an external circuit is completed between the positive and negative plates, electrons are transferred through the circuit from lead to lead peroxide and the net result of the chemical reaction is that lead sulphate ($PbSO_4$) forms on both plates. At the same time molecules of water are formed, thus weakening the electrolyte. For all practical purposes, the cell is considered to be discharged when both plates are covered with lead sulphate and the electrolyte has become quite weak.

The cell may be recharged by connecting the positive and negative plates, respectively, to the positive and negative terminals of a d.c. source of slightly higher voltage than the cell. All the foregoing reactions are then reversed; the lead sulphate on the positive plate being restored to lead peroxide, the negative plate restored to spongy lead, and the electrolyte restored to its original relative density.

TYPICAL LEAD-ACID BATTERIES

Two types of lead-acid battery may be found in general use; in one the electrolyte is a free liquid while in the other it is completely absorbed into the plates and separators. An example of the former type of

battery is illustrated in Fig. 2.2. The unit has a 24-volts output and consists of two 12-volt cell blocks moulded in high-impact plastic material and housed in an acid-proofed aluminium container. The links interconnecting the cells and cell blocks are sealed and suitably insulated to prevent contact with the container. A plastic tray is fitted on to the top edges of the container and is sealed around the cell vent plugs by rubber pads and plastic sealing rings. The tray forms the base of a chamber for the ventilation of acid vapours. A plastic lid combined with an acid-proofed aluminium alloy hold-down frame completely encloses the chamber. Connections are provided at each end of the chamber for coupling the pipes from the aircraft's battery compartment ventilation system (see p. 22).

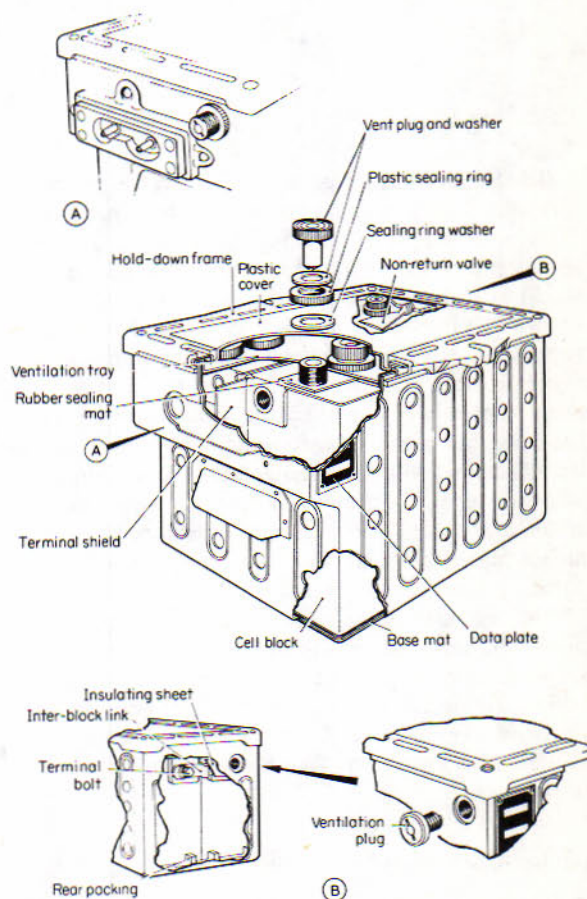


Fig 2.2
Lead-acid battery (free liquid type)

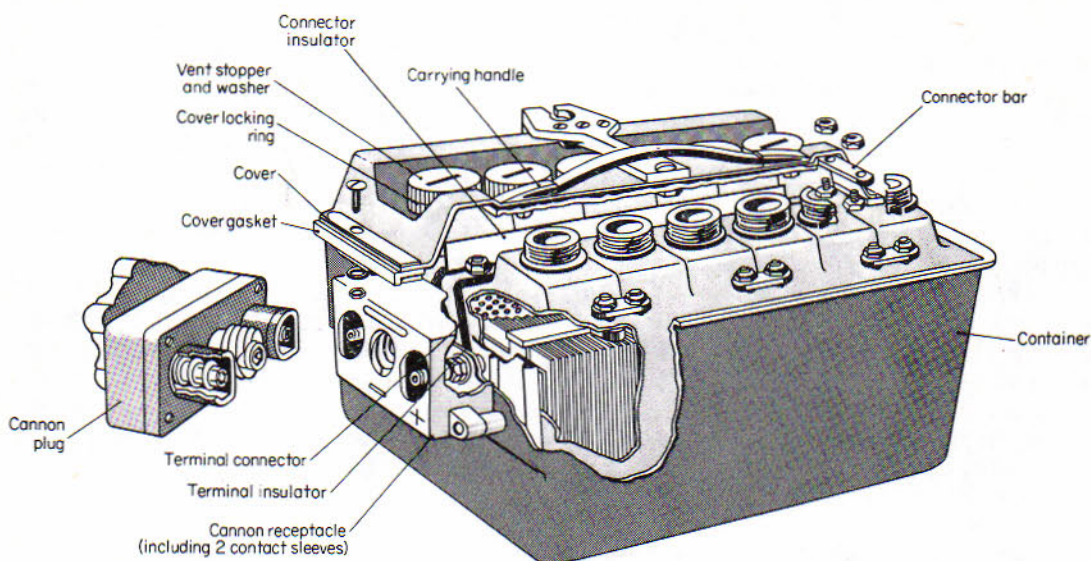


Fig 2.3
Lead-acid battery (absorbed liquid type)

The battery illustrated in Fig. 2.3 utilizes a more specialized form of cell construction than that just described. The plates, active materials and separators are assembled together and are compressed to form a solid block. The active material is an infusorial earth, known as Kiesel Guhr, and is very porous and absorbent. Thus, when the electrolyte is added, instead of remaining free as in the conventional types of battery, it is completely absorbed by the active material. This has a number of advantages; notably improved electro-mechanical activity, no disintegration or shedding of active material, thus preventing internal short-circuits caused by "sludge", low internal resistance and a higher capacity/weight ratio than a conventional battery of comparable capacity.

The cells are assembled as two 12-volt units in monobloc containers made of shock-resistant polystyrene and these are, in turn, housed in a polyester-bonded fibreglass outer container which also supports the main terminal box. A cover of the same material as the case is secured by four bolts on the end flanges of the case.

Nickel-Cadmium Secondary Cell

In this type of cell the positive plates are composed of nickel hydroxide, Ni(OH)_2 , the negative plates of cadmium hydroxide Cd(OH)_2 and the electrolyte is a

solution of distilled water and potassium hydroxide (KOH) with a relative density of from 1.24 to 1.30. Batteries made up of these cells have a number of advantages over the lead-acid type, the most notable being their ability to maintain a relatively steady voltage when being discharged at high currents such as during engine starting.

The plates are generally made up by a sintering process and the active materials are impregnated into the plates by chemical deposition. This type of construction allows the maximum amount of active material to be employed in the electrochemical action. After impregnation with the active materials, the plates are stamped out to the requisite size and are built up into positive and negative plate groups, interleaved and connected to terminal posts in a manner somewhat similar to the lead-acid type of cell. Insulation is done by means of a fabric-base separator in the form of a continuous strip wound between the plates. The complete plate group is mounted in a sealed plastic container.

CHEMICAL ACTION

During charging, the negative plates lose oxygen and become metallic cadmium. The positive plates are brought to a higher state of oxidation by the charging current until both materials are completely converted; i.e. all the oxygen is driven out of the negative plates

and only cadmium remains, the positive plates pick up the oxygen to form nickel oxides. The cell emits gas towards the end of the charging process, and during overcharging; the gas being caused by decomposition of the water component of the electrolyte into hydrogen at the negative plates and oxygen at the positive plates. A slight amount of gassing is necessary to completely charge the cell and so it therefore loses a certain amount of water.

The reverse chemical action takes place during discharging, the negative plates gradually gaining back the oxygen as the positive plates lose it. Due to this interchange there is no gassing on a normal discharge. In this way, the chemical energy of the plates is converted into electrical energy, and the electrolyte is absorbed by the plates to a point where it is not visible from the top of the cell. The electrolyte does not play

an active part in the chemical reaction; it is used only to provide a path for current flow.

The chemical reaction of a nickel-cadmium cell is summarized in Table 2.1 and may be compared with that taking place in a lead-acid battery cell.

TYPICAL NICKEL-CADMIUM BATTERY

The construction of a typical battery currently in use is shown in Fig. 2.4. All the cells are linked and contained as a rigid assembly in the case. A space above the cells provides a ventilation chamber which is completely enclosed by a lid held in position by a pair of bolts anchored to the aircraft battery compartment. Acid vapours are drawn out from the chamber via the vents in the battery case and the interconnecting pipes of the aircraft's battery compartment ventilation system.

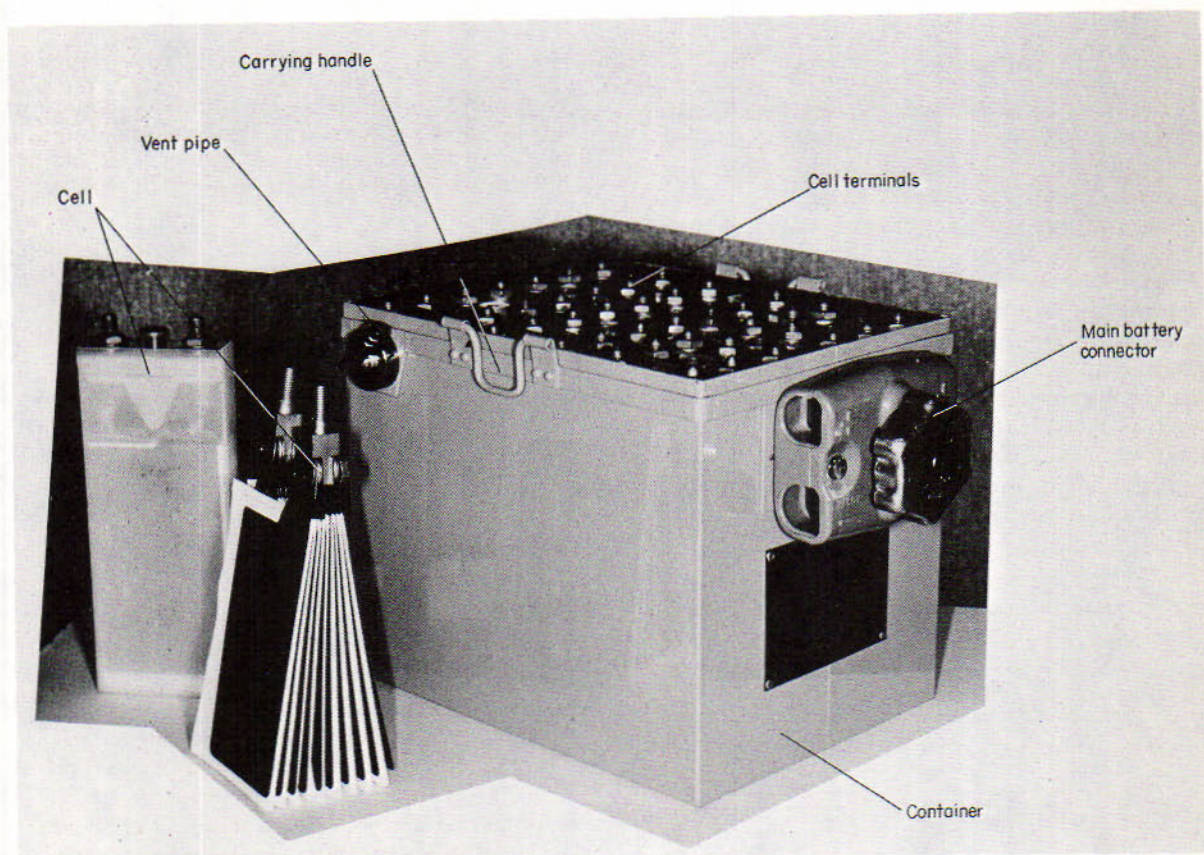


Fig 2.4
Nickel-cadmium type battery

Table 2.1

Chemical Reactions of Batteries

Battery Type	State of charge	Positive Plate	Negative Plate	Electrolyte
Lead-Acid	charged	PbO_2 (Lead Dioxide)	Pb (Lead)	H_2SO_4 Concentrated Sulphuric Acid
	discharged	PbSO_4 (Lead Sulphate)	PbSO_4 (Lead Sulphate)	H_2SO_4 Weak Sulphuric Acid
Nickel-Cadmium	charged	Ni_2O_2 and Ni_2O_3 (Nickel Oxides)	Cd (Cadmium)	KOH (Potassium hydroxide) unaffected by state of charge
	discharged	Ni(OH)_2 (Nickel Hydroxide)	Cd(OH)_2 (Cadmium Hydroxide)	

Capacity of Batteries

The capacity of a battery, or the total amount of energy available, depends upon the size and number of plates. More strictly it is related to the amount of material available for chemical action.

The capacity rating is measured in ampere-hours and is based on the maximum current, in amps, which it will deliver for a known time period, until it is discharged to a permissible minimum voltage of each cell. The time taken to discharge is called the *discharge rate* and the rated capacity of the battery is the product of this rate and the duration of discharge (in hours). Thus, a battery which discharges 7 A for 5 hours is rated at 35 ampere-hours capacity. Some typical discharge rates of lead-acid and nickel-cadmium batteries are shown in Fig. 2.5.

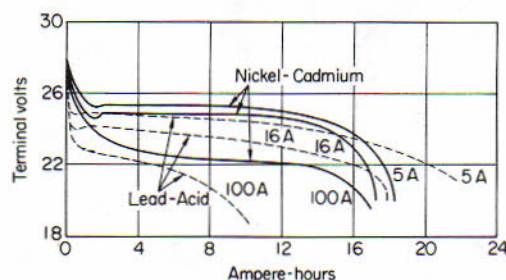


Fig 2.5

Typical discharge rates of lead-acid and nickel-cadmium batteries

STATE OF CHARGE

All batteries display certain indications of their state of charge, and these are of practical help in maintaining operating conditions.

When a lead-acid battery is in the fully-charged condition each cell displays three distinct indications: the terminal voltage reaches its maximum value and remains steady; the relative density of the electrolyte ceases to rise and remains constant; the plates gas freely. The relative density is the sole reliable guide to the electrical condition of the cell of a battery which is neither fully charged nor yet completely discharged. If the relative density is midway between the normal maximum and minimum values then a cell is approximately half discharged.

Checks on the relative density of batteries which do not contain free electrolyte cannot be made; the state of charge being assessed only from voltage indications.

As we have already learned (see p. 19), the electrolyte in the cells of a nickel-cadmium battery does not chemically react with the plates as the electrolyte does in a lead-acid battery. Consequently, the plates do not deteriorate, nor does the relative density of the electrolyte appreciably change. For this reason, it is not possible to determine the state of charge by checking the relative density. Neither can the charge be determined by a voltage test because of the inherent characteristic that the voltage remains constant over a major part of the discharge cycle. The only possible check that a battery is fully charged is

the battery voltage when "on-charge"; additionally, the electrolyte should be at maximum level under these conditions.

Formation of white crystals of potassium carbonate on a properly serviced nickel-cadmium battery installed in an aircraft may indicate that the battery is being overcharged. The crystals form as a result of the reaction of expelled electrolyte vapour with carbon dioxide.

THERMAL RUNAWAY

Batteries are capable of performing to their rated capacities when the temperature conditions and charging rates are within the values specified. In the event that these are exceeded "thermal runaway" can occur, a condition which causes violent gassing, boiling of the electrolyte and finally melting of the plates and casing, with consequent danger to the aircraft structure and jeopardy of the electrical system.

Since batteries have low thermal capacity heat can be dissipated and this results in lowering of the effective internal resistance. Thus, when associated with constant voltage charging, a battery will draw a higher charging current and thereby set up the "runaway" condition of ever-increasing charging currents and temperatures.

In some aircraft, particularly those employing nickel-cadmium batteries, temperature-sensing devices are located within the batteries to provide a warning of high battery temperatures and to prevent overcharging by disconnecting the batteries from the charging source at a predetermined temperature (see also p. 25).

LOCATION OF BATTERIES IN AN AIRCRAFT

Depending on the size of aircraft and on the power requirements for the operation of essential services under emergency conditions, a single battery or several batteries may be provided. When several batteries are employed they are, most often, connected in parallel although in some types of aircraft a series connection is used, e.g. two 14-volt batteries in series, while in others a switching arrangement is incorporated for changing from one method of connection to the other.

Batteries are installed in individual compartments specially designed and located to provide adequate heat dissipation, ventilation of gases and protection of airframe structure against corrosive elements. At the same time batteries should be located as near to the main and battery busbars as physically possible in order to avoid the use of long leads and consequent high resistance. Batteries are normally mounted on, and clamped to, a tray secured to the aircraft structure. The tray forms a catchment for any acid which may escape from the battery. Trays may be of any material which is acid-proof, non-absorbent and resistant to reasonable impacts. Many reinforced plastics are suitable but metal trays are, on the whole, undesirable. Where metal trays are unavoidable they are treated with an anti-corrosive paint or, in some cases, sprayed or coated with p.v.c. The structure under and around the battery area is also treated to avoid corrosive attack by acid fumes and spray. Batteries are securely clamped and anchored to their structure to prevent their being torn loose in the event of a crash landing, thus minimizing the risk of fire. Two typical battery installations are illustrated in Fig. 2.6.

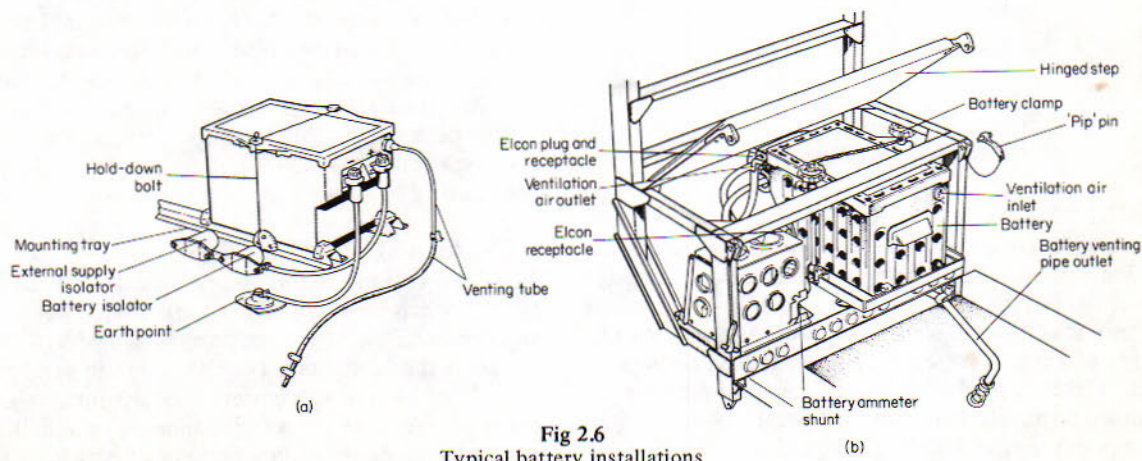


Fig 2.6
Typical battery installations

Venting of batteries and battery compartments may take various forms since it depends largely on the installation required for a particular type of aircraft. Rubber or other non-corrosive pipes are usually employed as vent lines which terminate at ports in the fuselage skin so that the airflow over it draws air through the pipes by a venturi action. In some cases, acid traps, in the form of polythene bottles, are inserted in the lines to prevent acid spray being ejected on to the outer-skin of the aircraft.

In the installation shown in Fig. 2.6(b) fumes and gases generated by the battery are extracted by the difference of pressure existing across the aircraft. During normal flight air tapped from the cabin pressurization system enters the battery ventilation chamber and continues through to the outside of the aircraft. On the ground, when no pressure differential exists, a non-return valve fitted in the air inlet prevents fumes and gases from escaping into the aircraft. These typical venting arrangements are illustrated schematically in Fig. 2.7.

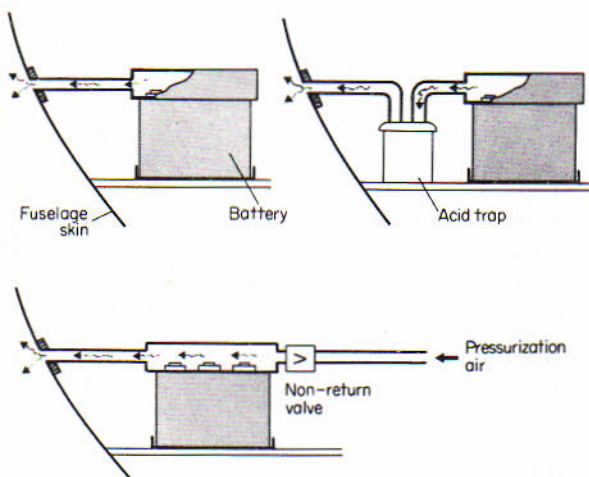


Fig. 2.7
Battery venting arrangements

BATTERY CONNECTIONS

The method of connecting batteries to their respective busbars or power distribution points, depends largely on the type of battery employed, and on the aircraft's electrical system. In some cases, usually on the smaller types of aircraft, the connecting leads are provided with forked lugs which fit on to the appropriate battery terminals. However, the method most commonly employed is the plug and socket type

connector shown in Fig. 2.8. It provides better connection and, furthermore, shields the battery terminals and cable terminations.

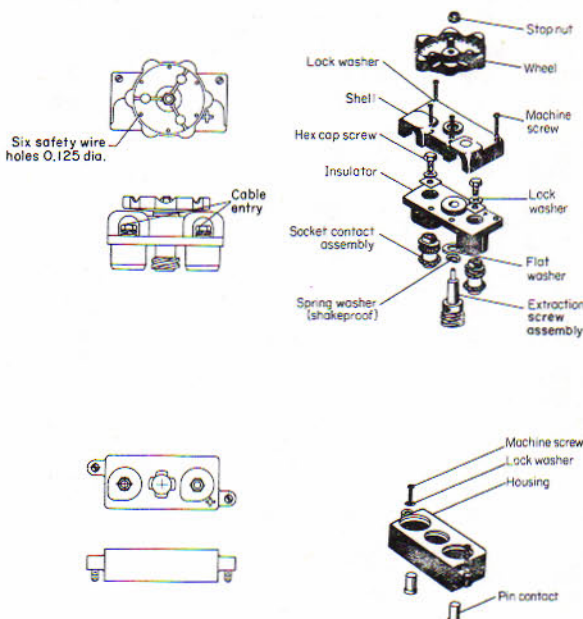


Fig. 2.8
Battery plug connector

The socket comprises a plastic housing, incorporated as an integral part of the battery, two shrouded plug pins and the female threaded portion of a quick-start thread lead-screw. The plug consists of a plastic housing incorporating two shrouded spring-loaded sockets and terminals for the connection of battery leads, and the male half of the mating lead-screw operated by a handwheel. The two halves, on being engaged, are pulled into position by the lead-screw which thereafter acts as a lock. Reverse rotation of the handwheel separates the connector smoothly with very little effort. In this way high contact pressures and low resistance connections are possible and are consistently maintained.

TYPICAL BATTERY SYSTEMS

Fig. 2.9 shows the circuit arrangement for a battery system which is employed in a current type of turboprop airliner; the circuit serves as a general guide to the methods adopted. Four batteries, in parallel are directly connected to a battery busbar which, in the event of an emergency, supplies power for a limited period to essential consumer services, i.e. radio, fire-

warning and extinguishing systems, a compass system, etc. Direct connections are made to ensure that battery power is available at the busbar at all times.

The batteries also require to be connected to ensure that they are maintained in a charged condition. In the example illustrated this is accomplished by connecting the batteries to the main d.c. busbar via a battery relay, power selector switch and a reverse current circuit breaker.

Under normal operating conditions of the d.c. supply system, the power selector switch is set to the "battery" position (in some aircraft this may be termed the "flight" position) and, as will be noted, current flows from the batteries through the coil of

the battery relay, the switch, and then to ground via the reverse current circuit breaker contacts. The current flow through the relay coil energizes it, causing the contacts to close thereby connecting the batteries to the main busbar via the coil and second set of contacts of the reverse current circuit breaker. The d.c. services connected to the main busbar are supplied by the generators and so the batteries will also be supplied with charging current from this source.

Under emergency conditions, e.g. a failure of the generator supply or main busbar occurs, the batteries must be isolated from the main busbar since their total capacity is not sufficient to keep all services in

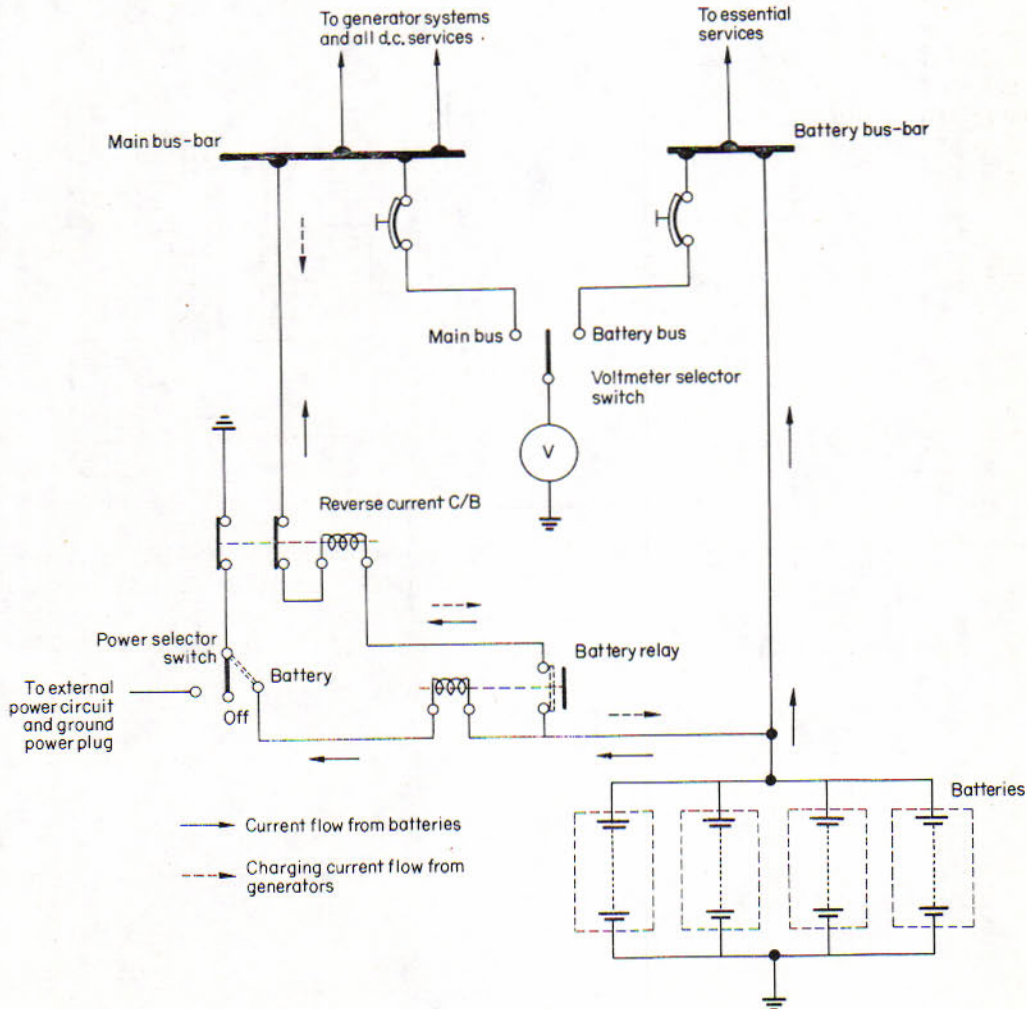


Fig 2.9
Typical battery system circuit

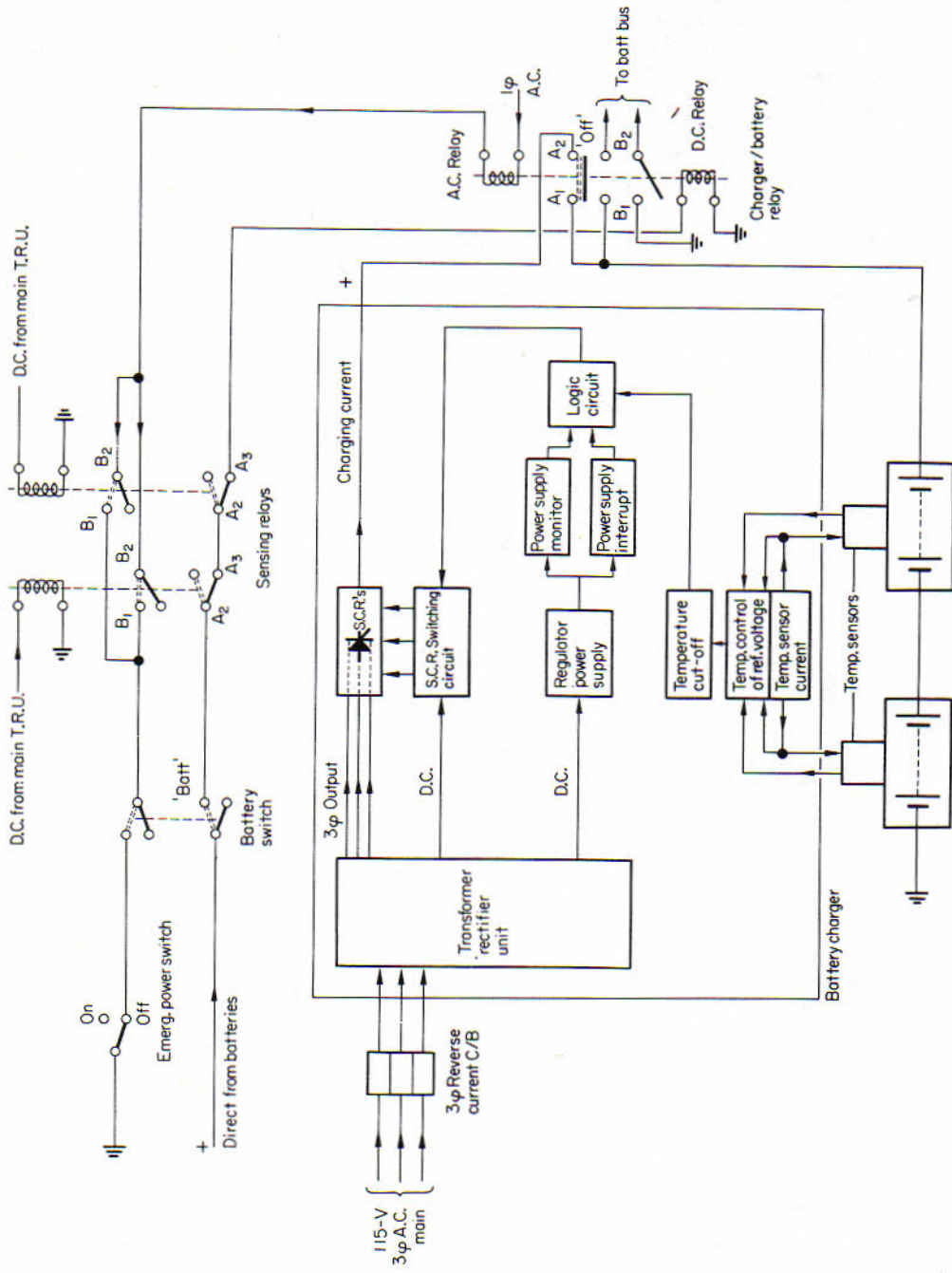


Fig 2.10
Battery charging

operation. The power selector switch must therefore be put to the "off" position, thus de-energizing the battery relay. The batteries then supply the essential services for the time period pre-calculated on the basis of battery capacity and current consumption of the essential services.

The reverse current circuit breaker in the system shown is of the electromagnetic type and its purpose is to protect the batteries against heavy current flow from the main busbar. Should this happen the current reverses the magnetic field causing the normally closed contacts to be released; thus interrupting the circuit between the batteries and main busbar, and also to de-energize the battery relay.

In several types of turbojet transport aircraft currently in service, the nickel-cadmium battery system incorporates a separate unit for maintaining the batteries in a state of charge, and in conjunction with temperature-sensing elements, the unit also automatically isolates the charging circuit whenever there is a tendency for battery overheating to occur. The circuits of such systems vary between aircraft types and a study of each is well beyond the limitations of this book. There are, however, similarities between applications of fundamental principles and these may be understood with the aid of Fig. 2.10. The circuit is based on the system adopted for the Douglas DC-10 and is presented in much simplified form in order to illustrate how changeover to battery power takes place, and also the basic function of an "on-board" charging unit.

In this particular application, the required output of 28 volts is achieved by connecting two 14-volt batteries in series. Furthermore, and unlike the system shown in Fig. 2.9, the batteries are only connected to the battery busbar whenever the normal d.c. supply (in this case from transformer/rectifier units) is not available. Connection to the busbar and to the charger unit is done automatically by means of a "charger/battery" relay and sensing relays.

When power is available from the main generating system, d.c. is supplied to the battery busbar from a transformer/rectifier unit and, at the same time, to the coils of the sensing relays. With the relays energized, the circuit through contacts A2-A3 is interrupted while the circuits through contacts B1-B2 are made. The battery switch, which controls the operation of the charger/battery relay, is closed to the "bat" position when the main electrical power is available, and the emergency power switch is closed in the "off" position.

The charger/battery relay is of the dual type, one relay being a.c. operated and the other d.c. operated. The a.c. relay coil is supplied with power from one phase of the main three-phase supply to the battery charger, and as will be noted from the diagram, the relay is energized by current passing to ground via the contacts B1-B2 of the sensing relays, the battery switch and the emergency switch. Energizing of the relay closes the upper set of contacts (A1-A2) to connect the d.c. positive output from the battery charger to the batteries, thereby supplying them with charging current.

In the event of main power failure, the battery charger will become inoperative, the a.c. charger relay will de-energize to the centre off position, and the two sensing relays will also de-energize, thereby opening the contacts B1-B2 and closing the contacts A2-A3. The closing of contacts A2-A3 now permits a positive supply to flow direct from the battery to the coil of the d.c. battery relay, which on being energized also actuates the a.c. relay, thereby closing contacts B1-B2 which connect the batteries direct to the battery busbar. The function of the battery relay contacts is to connect a supply from the battery busbar to the relays of an emergency warning light circuit. The charging unit converts the main three-phase supply of 115/200 volts a.c. into a controlled d.c. output at constant current and voltage, via a transformer and a full-wave rectifying bridge circuit made up of silicon rectifiers and silicon controlled rectifiers (see also p. 49). The charging current is limited to approximately 65 A, and in order to monitor this and the output voltage as a function of battery temperature and voltage, temperature-sensing elements within the batteries are connected to the S.C.R. "gates" via a temperature and reference voltage control circuit, and a logic circuit. Thus, any tendency for overcharging and overheating to occur is checked by such a value of gate circuit current as will cause the S.C.R. to switch off the charging current supply.

Test Questions

1. Describe the construction of a lead-acid battery and the chemical changes which occur during charging.
(S.L.A.E.T.)
2. Describe the construction of a nickel-cadmium battery and the chemical changes which occur during charging.
3. The capacity of a battery is measured in:
(a) volts.

- (b) cubic centimetres.
- (c) ampere-hours.
- 4. What indications would be displayed by a lead-acid battery of the free electrolyte type, and a nickel-cadmium battery, which would serve as a guide to their state of charge?
- 5. Describe a typical method of extracting fumes and gases from the battery compartment of an aircraft.
- 6. With the aid of a circuit diagram, describe a typical method of maintaining batteries in a charged condition when they are installed in an aircraft.
- 7. What do you understand by the term "thermal runaway"?

Power Supplies—Alternating Current

Before studying the operation of some typical generating systems currently in use it will be of value to recapitulate certain of the fundamentals of alternating current behaviour, and of terminology commonly used.

CYCLE AND FREQUENCY

The voltage and current produced by the generator of an a.c. system build up from zero to a maximum of one polarity, then decay to zero, build up to a maximum of opposite polarity, and again decay to zero. This sequence of build up and reversal follows a sine wave form and is called a *cycle* and the number of cycles in unit time (usually one second) is called the *frequency* (see Fig. 3.1). The unit of frequency measurement is the Hertz (Hz).

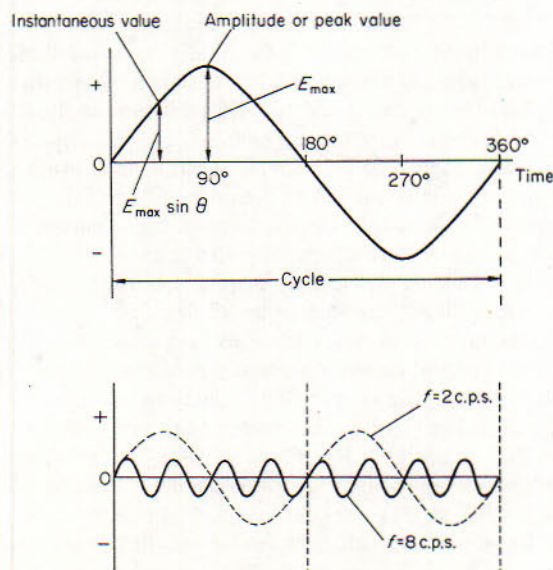


Fig 3.1
Cycle and frequency

In a conventional generator, the frequency is dependent upon the speed of rotor rotation within its stator and the number of poles. Two poles of a rotor must pass a given point on the stator every cycle; therefore:

$$\text{Frequency (c.p.s.)} = \frac{\text{r.p.m.} \times \text{pairs of poles}}{60}$$

For example, with a 6-pole generator operating at 8000 r.p.m.,

$$\text{Frequency} = \frac{8000 \times 3}{60} = 400 \text{ c.p.s. or } 400 \text{ Hz}$$

For aircraft constant frequency systems (see p. 32) 400 Hz has been adopted as the standard.

INSTANTANEOUS AND AMPLITUDE VALUES

At any given instant of time the actual value of an alternating quantity may be anything from zero to a maximum in either a positive or negative direction; such a value is called an *Instantaneous Value*. The *Amplitude* or *Peak Value* is the maximum instantaneous value of an alternating quantity in the positive and negative directions.

The wave form of an alternating e.m.f. induced in a single-turn coil, rotated at a constant velocity in a uniform magnetic field, is such that at any given point in the cycle the instantaneous value of e.m.f. bears a definite mathematical relationship to the amplitude value. Thus, when one side of the coil turns through θ° from the zero e.m.f. position and in the positive direction, the instantaneous value of e.m.f. is the product of the amplitude (E_{\max}) and the sine of θ or, in symbols:

$$E_{\text{inst}} = E_{\max} \sin \theta$$

ROOT MEAN SQUARE VALUE

The calculation of power, energy, etc., in an a.c. cir-

circuit is not so perfectly straightforward as it is in a d.c. circuit because the values of current and voltage are changing throughout the cycle. For this reason, therefore, an arbitrary "effective" value is essential. This value is generally termed the Root Mean Square (r.m.s.) value (see Fig. 3.2). It is obtained by taking a

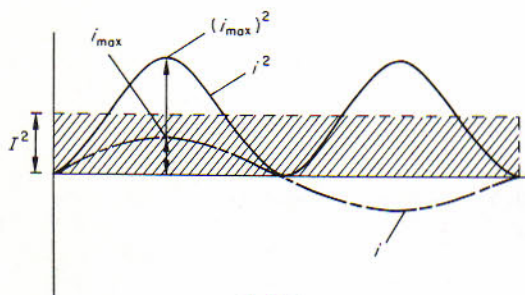


Fig. 3.2
R.M.S. value of alternating current

number of instantaneous values of voltage or current, whichever is required, during a half cycle, squaring the values and taking their mean value and then taking the square root. Thus, if six values of current " i " are taken, the mean square value is:

$$\frac{I_1^2 + I_2^2 + I_3^2 + I_4^2 + I_5^2 + I_6^2}{6}$$

and the r.m.s. value is:

$$\sqrt{\frac{I_1^2 + I_2^2 + I_3^2 + I_4^2 + I_5^2 + I_6^2}{6}}$$

The r.m.s. value of an alternating current is related to the amplitude or peak value according to the wave form of the current. For a sine wave the relationship is given by:

$$\text{r.m.s.} = \frac{\text{Peak}}{\sqrt{2}} = 0.707 \text{ Peak}$$

$$\text{Peak} = \sqrt{2} \text{ r.m.s.} = 1.414 \text{ r.m.s.}$$

PHASING AND PHASE RELATIONSHIPS

In connection with a.c. generating systems and associated circuits, the term "phase" is used to indicate the number of alternating currents being produced and/or carried simultaneously by the same circuit. Furthermore, it is used in designating the type of generating system and/or circuit, e.g. a "single-phase" system or one producing single-phase current, and a "polyphase" system or one producing several single

alternating currents differing in phase. Aircraft poly-phase systems and circuits are normally three-phase, the three currents differing in phase from each other by 120 electrical degrees.

The current and voltage in an a.c. circuit have the same frequency, and the wave form of the alternating quantities is similar, i.e. if the voltage is sinusoidal then the current is also sinusoidal. In some circuits the flow of current is affected solely by the applied voltage so that both voltage and current pass through zero and attain their peaks in the same direction simultaneously; under these conditions they are said to be "in phase". In many circuits, however, the current flow is influenced by magnetic and electrostatic effects set up in and around the circuit, and although at the same frequency, voltage and current do not pass through zero at the same instant. In these circumstances the voltage and current are said to be "out of phase", the difference between corresponding points on the wave-forms being known as the phase difference. The term "phase angle" is quite often used, and is synonymous with phase difference when expressed in angular measure. The phase relationships for the three basic forms of a.c. circuits, namely, pure resistive, inductive and capacitive, are illustrated in Fig. 3.3.

In a pure resistive circuit (Fig. 3.3(a)) the resistance is constant, therefore magnetic and electrostatic effects are absent; and the applied voltage is the only factor affecting current flow. Thus, voltage and current are "in phase" in a resistive circuit.

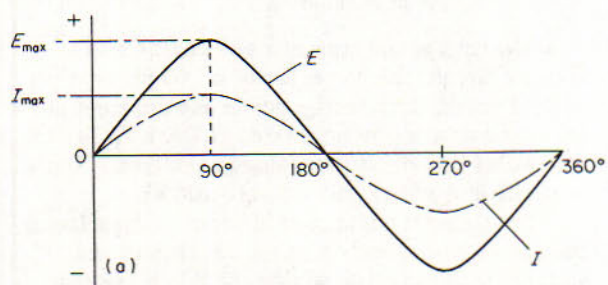
In a pure inductive circuit (normally some resistance is always present) voltage and current are always out-of-phase. This is due to the fact that a magnetic field surrounds the conductors, and since it too continually changes in magnitude and direction with the alternating current, a self-induced or "reactance" e.m.f. is set up in the circuit, to oppose the change of current in the circuit. As a result the rise and fall of the current is delayed and as may be seen from Fig. 3.3(b) the current "lags" the voltage by 90 degrees.

Capacitance in an a.c. circuit also opposes the current flow and causes a phase difference between applied voltage and current but, as may be noted from Fig. 3.3(c), the effect is the reverse to that of inductance, i.e. the current "leads" the voltage by 90 degrees.

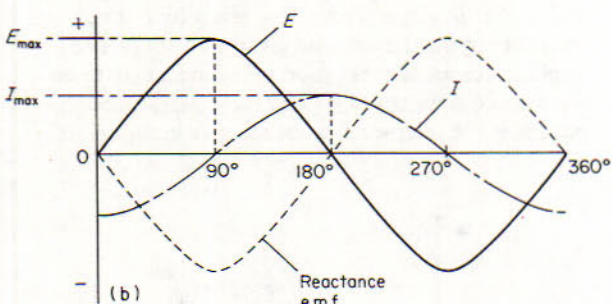
Where the applied voltage and current are out of phase by 90 degrees they are said to be in quadrature.

A three-phase circuit is one in which three voltages are produced by a generator with three coils so spaced within the stator, that the three voltages generated are equal but reach their amplitude values at different

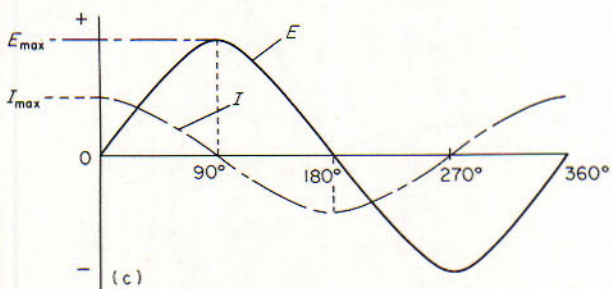
times. For example, in each phase of a 400 Hz, three-phase generator, a cycle is generated every $1/400$ second. In its rotation, a magnetic pole of the rotor passes one coil and generates a maximum voltage; one-third of a cycle ($1/1200$ second) later, this same pole passes another coil and generates a maximum voltage in it. Thus, the amplitude values generated in the three coils are always one-third of a cycle (120 electrical degrees; $1/1200$ second) apart.



Pure resistive — in phase



Pure inductive — I lags behind E



Pure capacitive — I leads E

Fig 3.3

A.C. circuits phase relationship

The interconnection of the coils to form the three phases of a basic generator, and the phase sequence, is shown in Fig. 3.4. The output terminals of generators are marked to show the phase sequence, and these terminals are connected to busbars which are identified correspondingly.

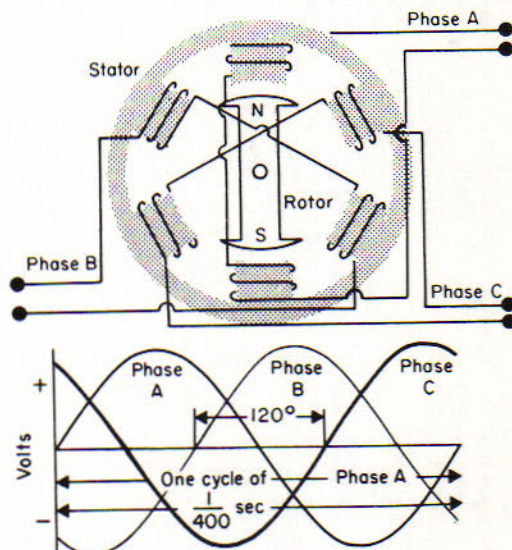


Fig 3.4

Three-phase system

INTERCONNECTION OF PHASES

Each phase of a three-phase generator may be brought out to separate terminals and used to supply separate groups of consumer services. This, however, is an arrangement rarely encountered in practice since pairs of "line" wires would be required for each phase and would involve uneconomic use of cable. The phases are, therefore, interconnected normally by either of the two methods shown in Fig. 3.5.

The "Star" connection ((a)) is commonly used in generators. One end of each phase winding is connected to a common point known as the *neutral* point, while the opposite ends of the windings are connected to three separate lines. Thus, two-phase windings are connected between each pair of lines. Since similar ends of the windings are joined, the two phase e.m.f.s are in opposition and out of phase and the voltage between lines (E_L) is the phase voltage (E_{ph}) multiplied by $\sqrt{3}$. For example, if E_{ph} is 120 volts, then E_L equals 120×1.732 , or 208 volts approx. As far as line and phase currents are concerned, these are equal to each other in this type of circuit connection.

If necessary, consumer services requiring only a single-phase supply can be tapped into a three-phase star-connected system with a choice of two different voltage levels. Thus, by connecting from one phase to neutral or ground, we obtain a single-phase 120 volts supply while connecting across any pair of lines we can obtain a single-phase 208 volts supply.

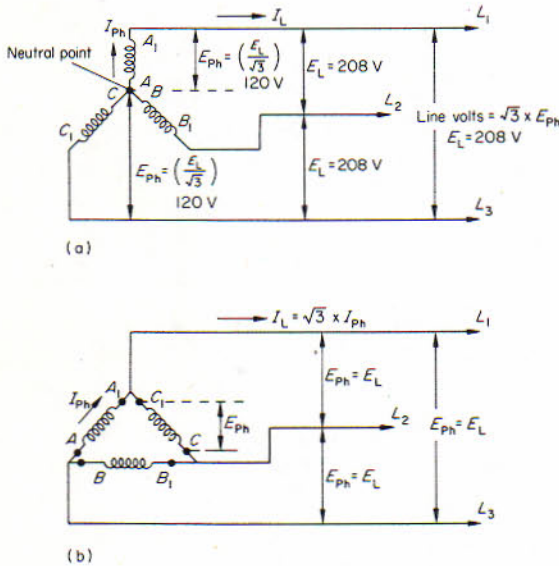


Fig 3.5
Interconnection of phases
(a) "Star" connection
(b) "Delta" connection

Figure 3.5(b) illustrates the "Delta" method of connection, the windings being connected in series to form a closed "mesh" and the lines being connected to the junction points. As only one phase winding is connected between each pair of lines then, in the delta method, line voltage (E_L) is always equal to phase voltage (E_{ph}). The line current, however, is the difference between the phase currents connected to the line and is equal to the phase current (I_{ph}) multiplied by $\sqrt{3}$.

GENERATOR POWER RATINGS

The power ratings of a.c. generators are generally given in kilovolt-amperes (kVA) rather than kilowatts (kW) as in the case of d.c. machines. The primary reason for this is due to the fact that in calculating the power, account must be taken of the difference

between the true or effective power, and the apparent power. Such a difference arises from the type of circuit which the generator is to supply and the phase relationships of voltage and current, and is expressed as a ratio termed the power factor (P.F.). This may be written:

$$\text{P.F.} = \frac{\text{Effective Power (kW)}}{\text{Apparent Power (kVA)}} \\ = \cosine \text{ phase angle } \phi$$

If the voltage and current are in phase (as in a resistive circuit) the power factor is 100 per cent or unity, because the effective power and apparent power are equal; thus, a generator rated at 100 kVA in a circuit with a P.F. of unity will have an output 100 per cent efficient and exactly equal to 100 kW.

When a circuit contains inductance or capacitance, then as we have already seen (p. 28) current and voltage are not in phase so that the P.F. is less than unity. The vector diagram for a current I lagging a voltage E by an angle ϕ is shown in Fig. 3.6. The current is resolved into two components at right angles, one in phase with E and given by $I \cos \phi$, and the other in quadrature and given by $I \sin \phi$. The in-phase component is called the active, wattful or working component (kW) and the quadrature component is the idle, wattless or reactive component

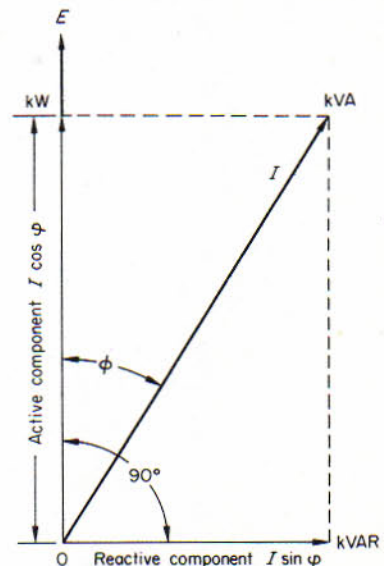


Fig 3.6
Components of current due to phase difference

(kVAR). The importance of these components will be more apparent when, later in this chapter, methods of load sharing between generators are discussed.

Most a.c. generators are designed to take a proportion of the reactive component of current through their windings and some indication of this may be obtained from the information given on the generator data plate. For example, the output rating may be specified as 40 kVA at 0.8 P.F. This means that the maximum output in kW is 0.8×40 or 32 kW, but that the product of volts and amperes under all conditions of P.F. must not exceed 40 kVA.

FREQUENCY-WILD SYSTEMS

A frequency-wild system is one in which the frequency of its generator voltage output is permitted to vary with the rotational speed of the generator. Although such frequency variations are not suitable for the direct operation of all types of a.c. consumer equipment, the output can (after constant voltage regulation) be applied directly to resistive load circuits such as electrical de-icing systems, and can also be transformed and rectified (see Chapter 4) to provide medium- or low-voltage d.c. Several types of aircraft currently in service employ frequency-wild generators in either or both of the foregoing applications, and some details of the construction and operation of two representative machines are given in the following paragraphs.

Generator Construction

The construction of a typical generator utilized for the supply of heating current to a turbo-propeller engine de-icing system is illustrated in Fig. 3.7. It has a three-phase output of 22 kVA at 208 volts and it supplies full load at this voltage through a frequency range of 280 to 400 Hz. Below 280 Hz the field current is limited and the output relatively reduced. The generator consists of two major assemblies: a fixed stator assembly in which the current is induced, and a rotating assembly referred to as the rotor. The stator assembly is made up of high permeability laminations and is clamped in a main housing by an end frame having an integral flange for mounting the generator at the corresponding drive outlet of an engine-driven accessory gear-box. The stator winding is star connected, the star or neutral point being made by linking three ends of the winding and connecting it to ground (see also p. 30). The other three ends of the winding are brought out to a three-way output

terminal box mounted on the end frame of the generator. Three small current transformers are fitted into the terminal box and form part of a protection system known as a Merz-Price system.

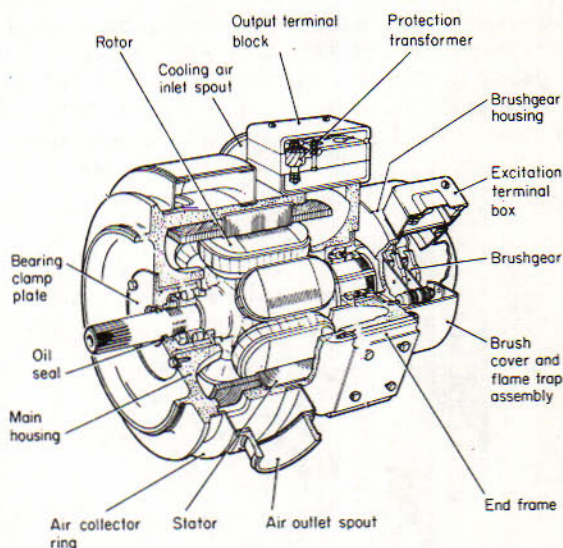


Fig 3.7
Frequency-wild generator

The rotor assembly has six salient poles of laminated construction; their series-connected field windings terminate at two slip rings secured at one end of the rotor shaft. Three spring-loaded brushes are equispaced on each slip ring and are contained within a brush-gear housing which also forms a bearing support for the rotor. The brushes are electrically connected to d.c. input terminals housed in an excitation terminal box mounted above the brush-gear housing. The terminal box also houses capacitors which are connected between the terminals and frame to suppress interference in the reception of radio signals. At the drive end, the rotor shaft is serrated and an oil seal, housed in a carrier plate bolted to the main housing, is fitted over the shaft to prevent the entry of oil from the driving source into the main housing.

The generator is cooled by ram air (see also Chapter 1, p. 8) passing into the main housing via an inlet spout at the slip ring end, the air escaping from the main housing through ventilation slots at the drive-end. An air-collector ring encloses the slots and is connected to a vent through which the cooling air is finally discharged. Provision is made for the installa-

tion of a thermally-operated switch to cater for an overheat warning requirement.

A frequency-wild generator of a type employed in a variety of single-engined and twin-engined aircraft is shown in Fig. 3.8. It is designed to supply a primary d.c. system of the purely rectified type, and as will be particularly noted, it is driven by a pulley and belt system in the manner usually adopted for automobile generators. Its operating frequency is about 100 Hz at idling speed of the engine and increases with speed to 1200 Hz or higher.

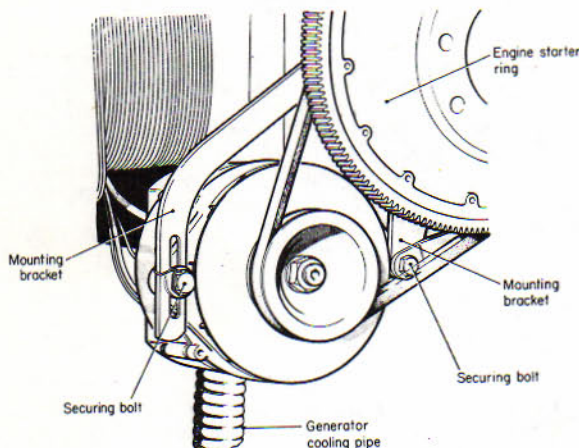


Fig 3.8
Frequency-wild generator

The basic construction of the generator follows the general pattern in that it consists of a rotor, stator, slip-ring and brush assembly and end frames. In addition six silicon diodes are carried in an end frame and are connected as a bridge rectifier (see p. 51) to provide the d.c. for the aircraft's system. The principal constructional features are illustrated in Fig. 3.9.

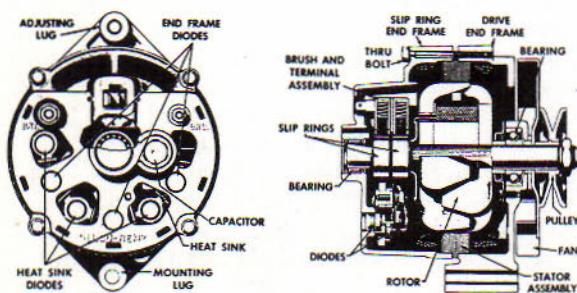


Fig 3.9
Sectioned view frequency-wild generator

The rotor is formed by two extruded steel pole pieces which are press-fitted on to the rotor shaft to sandwich a field coil and thus form the core of the electromagnet. Each pole piece has six "fingers" which, in position, mesh but do not touch. The field coil is connected to the slip rings which are also press-fitted on to the rotor shaft and supplied, via the brushes, with direct current from the aircraft's system.

The stator is made up of a number of steel stampings riveted together to form the core around which the three star-connected phase coils are wound. One end of each winding is connected to the bridge rectifier assembly while the other ends are joined together to form the neutral point. The stator assembly is clamped between the end frames.

Cooling of the generator is provided by a fan at the driving end and by air passing through slotted vents in the slip-ring end frame. Heat at the silicon diodes is dissipated by mounting them on steel plates known as "heat sinks".

Constant Frequency Systems

In the development of electrical power supply systems, notably for large aircraft, the idea was conceived of an "all a.c." system, i.e. a primary generating system to meet all a.c. supply requirements, in particular those of numerous consumer services dependent on constant-frequency, and to meet d.c. supply requirements via transformer and rectifier systems.

One of the problems which had been a major stumbling block to the most effective use of a.c. generators was the problem of controlling frequency to permit several generators to operate in parallel. Parallel operation is, of course, of the highest importance in system reliability, and the frequency must be constant within fairly narrow limits if full advantage of the system is to be obtained.

At this stage of practical applications, a constant frequency is inherent in an a.c. system only if the generator is driven at a constant speed. The engines cannot be relied upon to do this directly and, as we have already learned, if a generator is connected directly to the accessory drive of an engine the output frequency will vary with engine speed. Some form of conversion equipment is therefore required and the type most widely adopted utilizes a transmission device interposed between the engine and generator, and which incorporates a variable-ratio drive mechanism. As an example we may consider the constant speed drive unit (C.S.D.) shown in Fig. 3.10, which is based on the

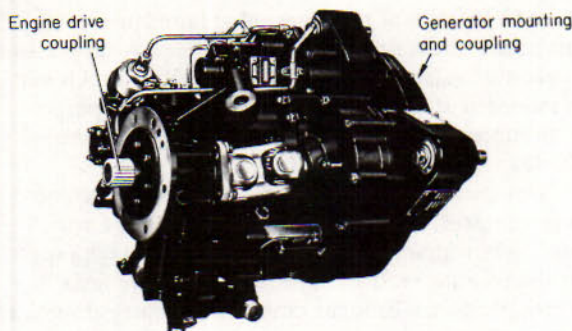


Fig 3.10
Constant speed unit

Sundstrand design and is in use in several current types of turbojet-powered aircraft. It employs a hydro-mechanical variable-ratio drive which, in its basic form, consists of a variable-displacement swash plate type of hydraulic pump and a constant displacement swash plate type of motor. The oil for system operation is supplied by charge pumps and governor systems fed from a reservoir which is pressurized by air tapped from the low-pressure compressor of the engine. Power from the engine is transmitted through an input shaft and gears, to a hydraulic cylinder block common to both pump and motor, and by the action of the internal hydraulic system, is finally transmitted to the motor and output gears and shaft coupled to the generator. The principle is illustrated very simply in Fig. 3.11.

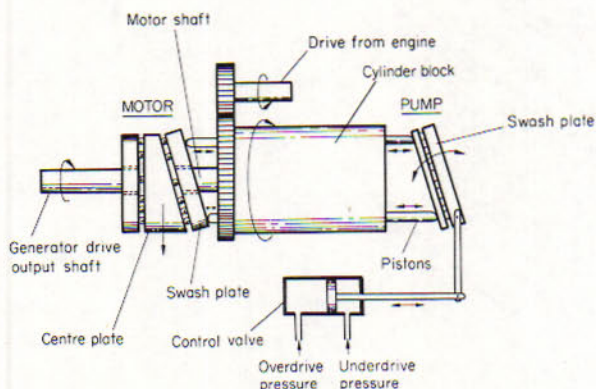


Fig 3.11
Principle of constant speed drive unit

When the engine output is exactly equal to the required generator speed, the oil pressure and flow within the hydraulic system are such that the motor

is hydraulically locked to the cylinder block and they rotate together; thus, the whole transmission system acts as a fixed coupling. If, however, there is a change in engine and input shaft speed, the governor system senses this and applies a greater or smaller pressure to the pump to vary the angle of its swash-plate.

For example, if engine output is slower than the required generator speed, called an "overdrive" condition, the pressure increases; conversely, in an "underdrive" condition when engine output is faster, the pressure decreases.

Variations in the angle of the swash-plate also varies the stroke of the pump pistons as they go round with the cylinder block, so that either a greater or smaller (underdrive) pressure is transmitted to the motor pistons. The motor pistons in turn exert a greater or smaller pressure on the motor swash-plate assembly made up of two stationary plates which sandwich an eccentric centre plate coupled to the output shaft, and free to rotate against ball bearings. Thus, assuming that an overdrive condition arises an increased pressure will be exerted by the motor pistons on the centre plate and there will be a tendency for it to be squeezed out from between the plates. However, since the plate is restrained to rotate independently about a fixed axis it will do so relative to the cylinder block, and at a faster rate, thereby overcoming the tendency for the engine to slow the generator down. In an underdrive condition, the pressure on the eccentric centre plate is decreased so that it will rotate at a slower rate relative to the cylinder block.

BRUSHLESS GENERATORS

The use of brushes and slip-rings for conveying excitation current to a.c. generator field windings presents similar problems to those associated with d.c. machines and although not quite as severe, because of the lower values of d.c. carried, the elimination of rotating surfaces in contact is desirable. Thus, the brushless a.c. generator was conceived, and although not specifically limited to constant-frequency systems, it went into commercial service in the mid-fifties with such a system, and is now normally associated with those systems employed in several current aircraft types.

A sectioned view of typical generator is illustrated in Fig. 3.12. It consists of three principal components: a.c. exciter which generates the power for the main generator field; rotating rectifier assembly mounted on, and rotating with, the rotor shaft to convert the exciter output to d.c.; and the main generator. All

three components are contained within a cast aluminium casing made up of an end bell section and a stator frame section; both sections are secured externally by screws. A mounting flange, which is an integral part of the stator frame, carries twelve slots reinforced by steel inserts, and key-hole shaped to facilitate attachment of the generator to the mounting studs of the constant-speed drive unit.

The exciter, which is located in the end bell section of the generator casing, comprises a stator and a three-phase star-wound rotor or exciter armature. The exciter armature is mounted on the same shaft as the main generator rotor and the output from its three-phase windings is fed to the rotating rectifier assembly.

The rotating rectifier assembly supplies excitation current to the main generator rotor field coils, and since together with the a.c. exciter they replace the conventional brushes and slip rings, they thereby eliminate the problems associated with them. The assembly is contained within a tubular insulator located in the hollow shaft on which the exciter and main generator rotors are mounted; located in this manner they are

close to the axis of rotation and are not, therefore, subjected to excessive centrifugal forces. A suppression capacitor is also connected in the rectifier circuit and is mounted at one end of the rotor shaft. Its purpose is to suppress voltage "spikes" created within the diodes under certain operating conditions.

The main generator consists of a three-phase star-wound stator, and an eight-pole rotor and its associated field windings which are connected to the output of the rotating rectifier. The leads from the three stator phases are brought directly to the upper surface of an output terminal board, thus permitting the aircraft wiring to be clamped directly against the phase leads without current passing through the terminal studs. In addition to the field coils, damper (amortisseur) windings are fitted to the rotor and are located in longitudinal slots in the pole faces. Large copper bands, under steel bands at each end of the rotor stack, provide the electrical squirrel-cage circuit. The purpose of the damper windings is to provide an induction motor effect on the generator whenever sudden changes in load or driving torque tend to cause

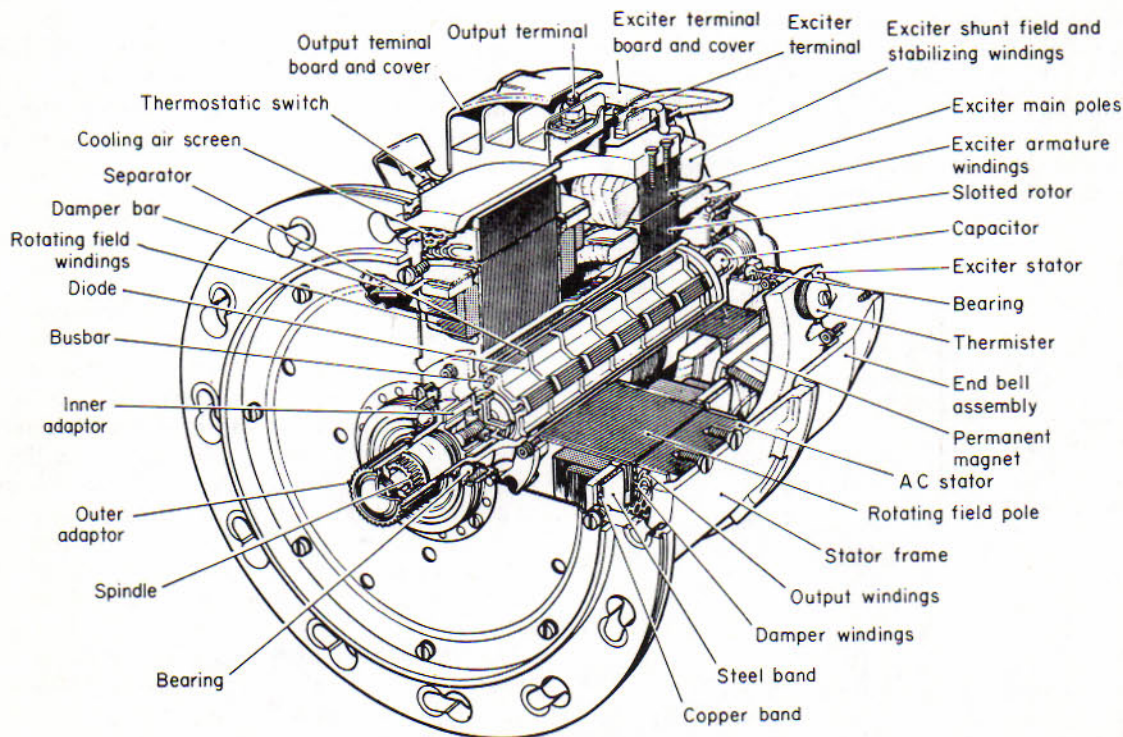


Fig 3.12
Brushless type a.c. generator

the rotor speed to vary above or below the normal or synchronous system frequency. In isolated generator operation, the windings serve to reduce excessively high transient voltages caused by line-to-line system faults, and to decrease voltage unbalance, during unbalanced load conditions. In parallel operation (see p. 42), the windings also reduce transient voltages and assist in pulling in, and holding, a generator in synchronism.

The drive end of the main rotor shaft consists of a splined outer adaptor which fits over a stub shaft secured to the main generator rotor. The stub shaft, in turn, fits over a drive spindle fixed by a centrally located screw to the hollow section of the shaft containing the rotating rectifier assembly. The complete shaft is supported at each end by pre-greased sealed bearings.

The generator is cooled by ram air which enters through the end bell section of the casing and passes through the windings and also through the rotor shaft to provide cooling of the rectifier assembly. The air is exhausted through a perforated screen around the periphery of the casing and at a point adjacent to the main generator stator. A thermally-operated overhear detector switch is screwed directly through the stator

frame section into the stator of the main generator, and is connected to an overhear warning light on the relevant system control panel.

FIELD EXCITATION

The production of a desired output by any type of generator requires a magnetic field to provide excitation of the windings for starting and for the subsequent operational running period. In other words, a completely self-starting, self-exciting sequence is required. In d.c. generators, this is achieved in a fairly straightforward manner by residual magnetism in the electromagnet system and by the build up of current through the field windings. The field current, as it is called, is controlled by a voltage regulator system. The excitation of a.c. generators, on the other hand, involves the use of somewhat more complex circuits the arrangements of which are essentially varied to suit the particular type of generator and its controlling system. However, they all have one common feature, i.e. the supply of direct current to the field windings to maintain the desired a.c. output.

FREQUENCY-WILD GENERATORS

Figure 3.13 is a schematic illustration of the method

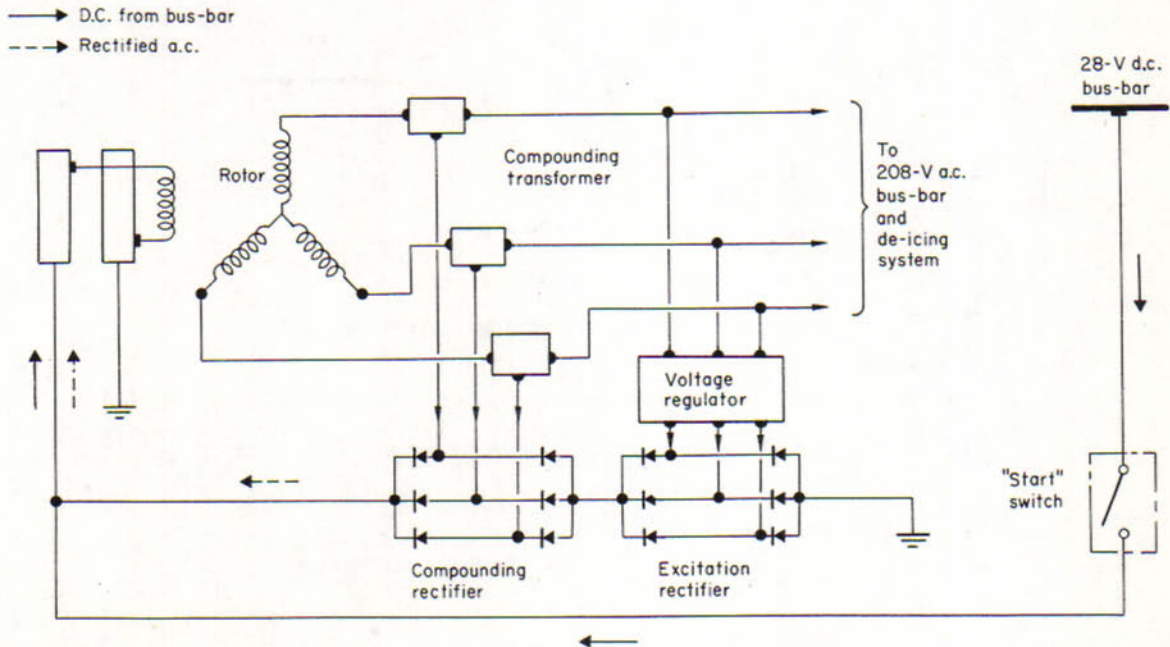


Fig 3.13
Generator excitation

adopted for the generator illustrated in Fig. 3.7. In this case, excitation of the rotor field is provided by d.c. from the aircraft's main busbar and by rectified a.c. The principal components and sections of the control system associated with excitation are: the control switch, voltage regulation section, field excitation rectifier and current compounding section consisting of a three-phase current transformer and rectifier.

The primary windings of the compounding transformer are in series with the three phases of the generator and the secondary windings in series with the compounding rectifier.

When the control switch is in the "start" position, d.c. from the main busbar is supplied to the slip-rings and windings of the generator rotor; thus, with the generator running, a rotating magnetic field is set up to induce an alternating output in the stator. The output is tapped to feed a magnetic amplifier type of voltage regulator which supplies a sensing current signal to the excitation rectifier (see p. 38). When this signal reaches a pre-determined off-load value, the rectified a.c. through the rotor winding is sufficient for the generator to become self-excited and independent of the main busbar supply which is then disconnected.

The maximum excitation current for wide-speed-range high-output generators of the type shown in Fig. 3.7 is quite high, and the variation in excitation current necessary to control the output under varying "load" conditions is such that the action of the voltage regulator must be supplemented by some other medium of variable excitation current. This is provided by the compounding transformer and rectifier, and by connecting them in the manner already described, direct current proportional to load current is supplied to the rotor field windings.

Fig. 3.14 illustrates the circuit diagram of the generator shown in Fig. 3.9 (see p. 32). When d.c. is switched on to the generator, the rotor field coil is energized and the pole piece "fingers" become alternately north and south magnetic poles. As the rotor rotates, the field induces a three-phase a.c. within the stator which is fed to the diodes and thence to the aircraft's system as rectified a.c. The level of voltage is regulated by a transistorized type of voltage regulator (see p. 39).

CONSTANT-FREQUENCY GENERATORS

The exciter stator of the generator described on page 33 is made up of two shunt field windings, a stabilizing winding and also six permanent magnets;

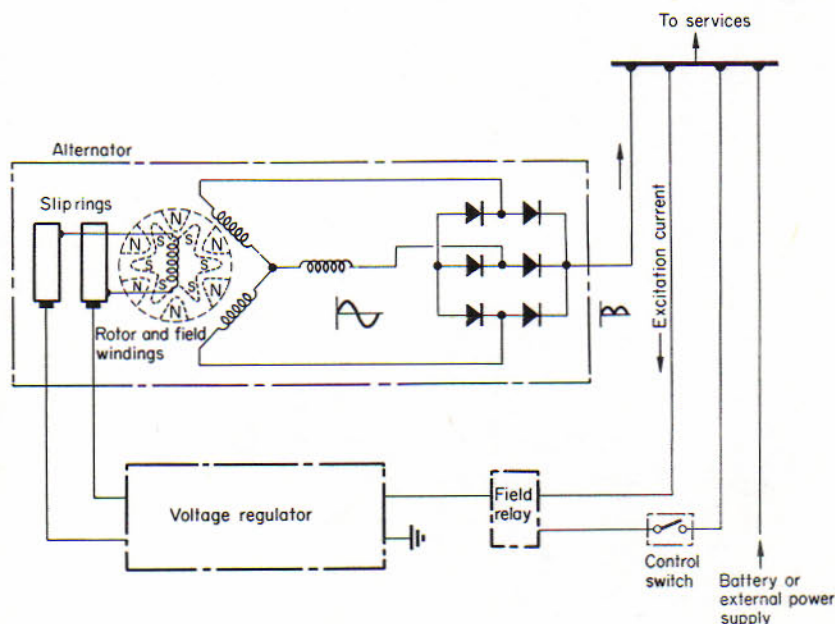


Fig 3.14
Circuit diagram frequency-wild generator

the latter provide a residual magnetic field for initial excitation. A temperature-sensitive resistance element (thermistor) is located between two of the stator terminals to compensate for changes in shunt field resistance due to temperature variations.

The stabilizing winding is wound directly over the shunt field windings, and with the permanent magnet poles as a common magnetic core, a transformer type of coupling between the two windings is thereby provided. The rectifier assembly consists of six silicon diodes separated by insulating spacers and connected as a three-phase full-wave bridge.

The excitation circuit arrangement for the generator is shown schematically in Fig. 3.15. When the generator starts running, the flux from the permanent magnets of the a.c. exciter provides the initial flow of current in its rotor windings. As a result of the initial current flow, armature reaction is set up, and owing to the position of the permanent magnetic poles, the reaction polarizes the main poles of the exciter stator in the proper direction to assist the voltage regulator in taking over excitation control.

The three-phase voltage produced in the windings is supplied to the rectifier assembly, the d.c. output of which is, in turn, fed to the field coils of the main generator rotor as the required excitation current. A rotating magnetic field is thus produced which induces

a three-phase voltage output in the main stator windings. The output is tapped and is fed back to the shunt field windings of the exciter, through the voltage regulator system, in order to produce a field supplementary to that of the permanent magnets. In this manner the exciter output is increased and the main generator is enabled to build up its output at a faster rate. When the main output reaches the rated value, the supplementary electromagnetic field controls the excitation and the effect of the permanent magnets is almost eliminated by the opposing armature reaction. During the initial stages of generator operation, the current flow to the exciter only passes through one of the two shunt field windings, due to the inverse temperature/resistance characteristics of the thermistor. As the temperature of the winding increases, the thermistor resistance decreases to allow approximately equal current to flow in both windings, thus maintaining a constant effect of the shunt windings.

In the event that excitation current should suddenly increase or decrease as a result of voltage fluctuations due, for example, to switching of loads, a current will be induced in the stabilizing winding since it acts as a transformer secondary winding. This current is fed into the voltage regulator as a feedback signal to so adjust the excitation current that voltage fluctuations resulting from any cause are opposed and held to a minimum.

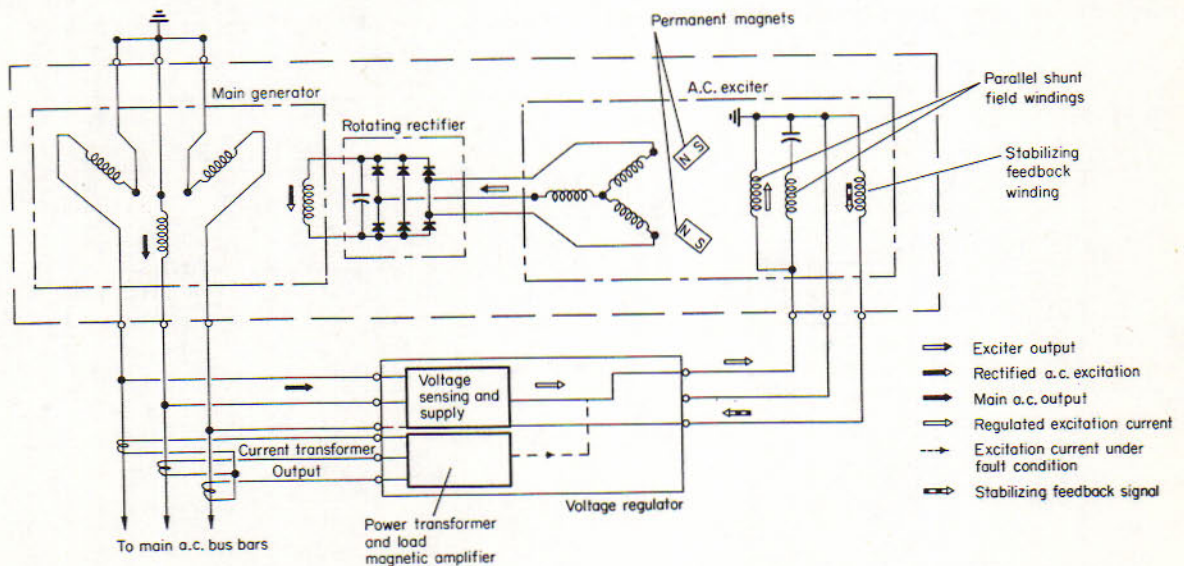


Fig 3.15
Circuit diagram of brushless generator

VOLTAGE REGULATION

The control of the output voltages of a.c. generators is also an essential requirement, and from the foregoing description of excitation methods, it will be recognized that the voltage regulation principles adopted for d.c. generators can also be applied, i.e. automatic adjustment of excitation current to meet changing conditions of load and/or speed. Voltage regulators normally form part of generator system control and protection units.

Frequency-Wild Generators Figure 3.16 is a block functional diagram of the method used for the voltage regulation of the generator illustrated in Fig. 3.7. Regulation is accomplished by a network of magnetic amplifiers or transducers, transformers and bridge rectifiers interconnected as shown. In addition to the control of load current delivered by the generator, a further factor which will affect control of field excitation is the error between the line voltage desired and the actual voltage obtained. As already explained on page 36, the compounding transformer and rectifier provides excitation current proportional to load current, therefore the sensing of error voltages and necessary re-adjustment of excitation current must be provided by the voltage regulation network.

It will be noted from the diagram that the three-phase output of the generator is tapped at two points; at one by a three-phase transformer and at the other by a three-phase magnetic amplifier. The secondary winding of one phase of the transformer is connected

to the a.c. windings of a single-phase "error sensing" magnetic amplifier and the three primary windings are connected to a bridge "signal" rectifier. The d.c. output from the rectifier is then fed through a voltage-sensing circuit made up of two resistance arms, one (arm "A") containing a device known as a barretter the characteristics of which maintain a substantially constant current through the arm, the other (arm "B") of such resistance that the current flowing through it varies linearly with the line voltage. The two current signals, which are normally equal at the desired line voltage, are fed in opposite directions over the a.c. output windings in the error magnetic amplifier. When there is a change in the voltage level, the resulting variation in current flowing through arm "B" unbalances the sensing circuit and, as this circuit has the same function as a d.c. control winding, it changes the reactance of the error magnetic amplifier a.c. output windings and an amplified error signal current is produced. After rectification, the signal is then fed as d.c. control current to the three-phase magnetic amplifier, thus causing its reactance and a.c. output to change also. This results in an increase or decrease, as appropriate, of the excitation current flow to the generator rotor field winding, continuing until the line voltage produces balanced signal conditions once more in the error sensing circuit.

Fig. 3.17 shows the circuit arrangement of a typical transistorized voltage regulator as employed with the generator shown in Fig. 3.9. Before going into its

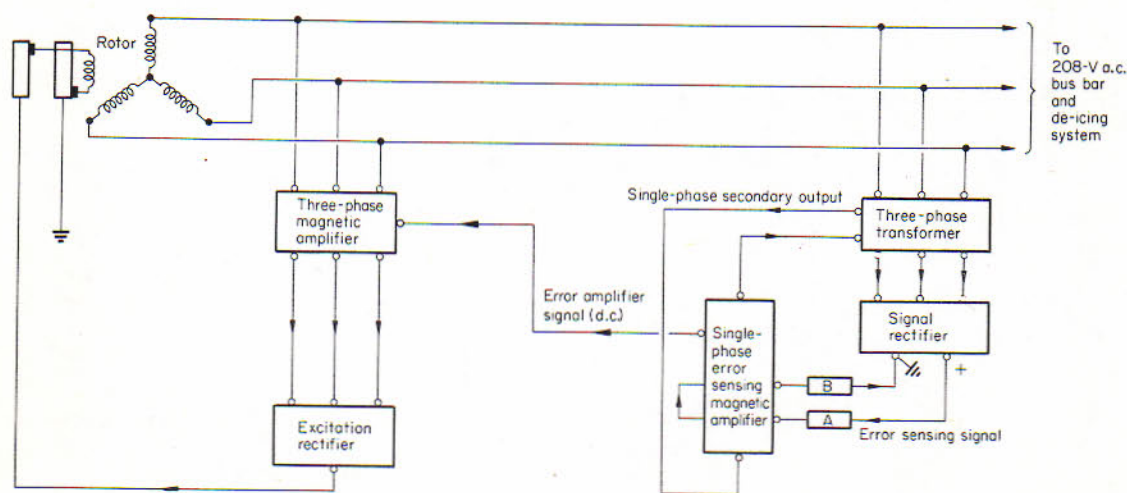


Fig 3.16
Voltage regulation — magnetic amplifier

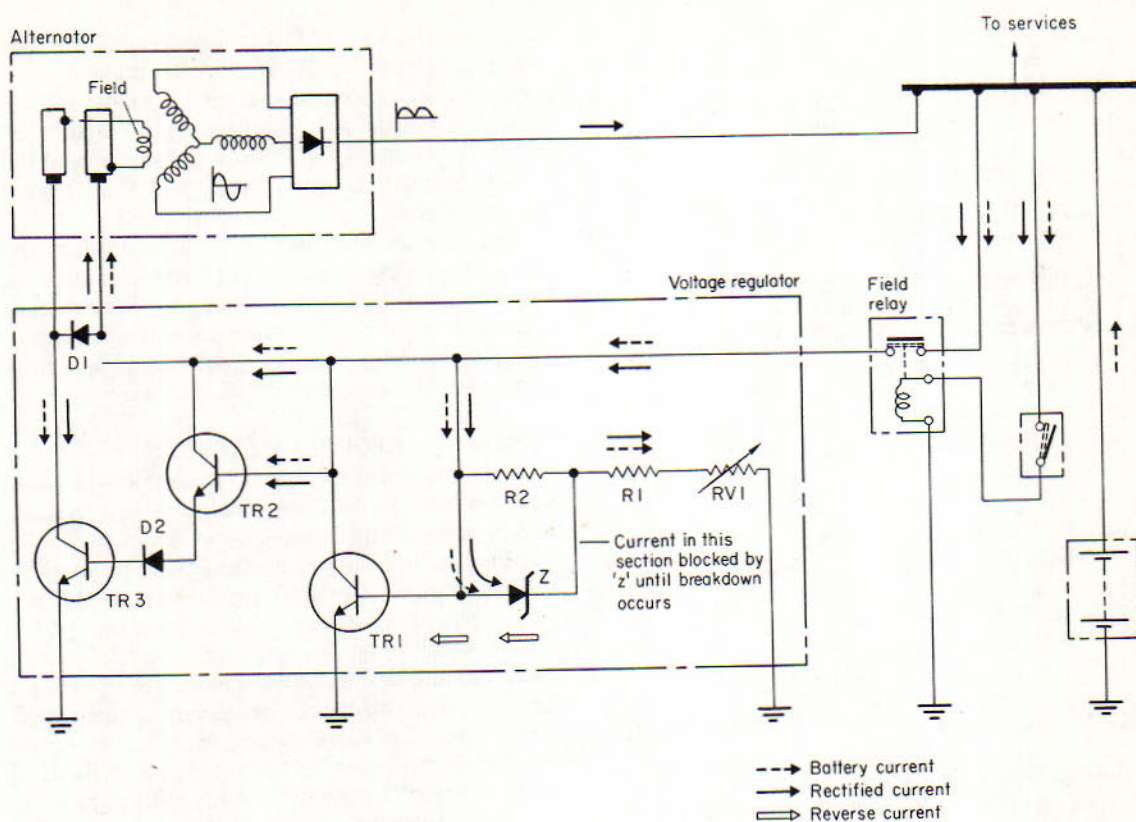


Fig 3.17
Transistorized voltage regulator

operation, however, it will be useful to make a brief review of the primary function and fundamental characteristics of the device known as the transistor.

The primary function of a transistor is to "transfer resistance" within itself and depending on its connection within a circuit it can turn current "on" and "off" and can increase output signal conditions; in other words, it can act as an automatic switching device or as an amplifier. It has no moving parts and is made up of three regions of a certain material, usually germanium, known as a semiconductor (see also p. 47) and arranged to be in contact with each other in some definite conducting sequence. Some typical transistor contact arrangements are shown in Fig. 3.18 together with the symbols used. The letters "p" and "n" refer to the conductivity characteristic of the germanium and signify positive-type and negative-type respectively. A transistor has three external connections corresponding to the three regions or elements, namely the *emitter*, the *collector* and the

base, and as will be noted they contact each other in the sequence of either n-p-n or p-n-p.

Let us consider the action of a transistor connected in the p-n-p arrangement. The emitter is positive with respect to base and the point contact between them causes a field of sufficiently high intensity for electrons to break out from the base and flow through the emitter, thus giving rise to a current flow in the direction shown. At the same time, and owing to the atomic structure of the semiconductor material, more positive carriers, or "holes" as they are termed, are formed and move towards the collector to produce a collector current. For a transistor connected in the n-p-n arrangement, a similar exchange of electrons and positive carriers would take place but in a manner which causes a current flow at the emitter and collector junction in the reverse direction. This briefly is transistor action and in correctly designed contact arrangements a change of current in one circuit, e.g. emitter-base, gives rise to a corresponding change of current in

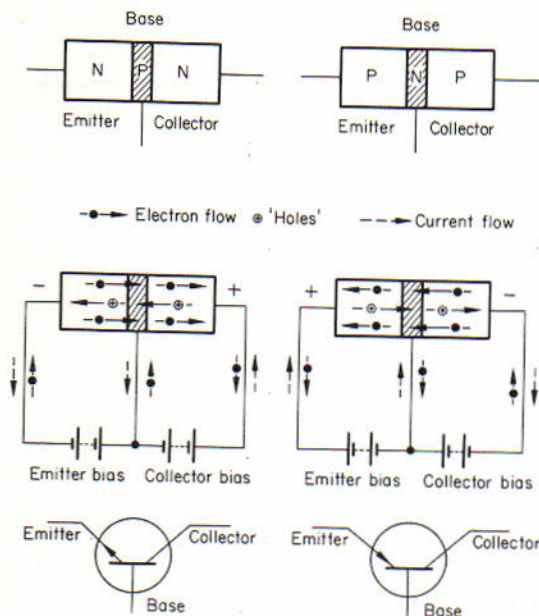


Fig 3.18
Transistor contact arrangements

the collector circuit and, furthermore, may be amplified.

In the regulator circuit shown in Fig. 3.17, the three transistors (TR_1 , TR_2 and TR_3) are connected in the n-p-n arrangement. When the system control switch is "on", excitation current flows initially from the battery to the base of TR_2 and through a voltage dividing network made up of resistances R_1 , R_2 and RV_1 . The purpose of this network in conjunction with the Zener diode "Z" (see also p. 49) is to establish the system-operating voltage. With power applied to the base of TR_2 , the transistor is switched on and battery current flows to the collector and emitter junction. The amplified output in the emitter circuit flows to the base of TR_3 thereby switching it on so that the battery current supplied to the field winding can be conducted to ground via the collector-emitter junction of TR_3 . When the generator is running, the rotating magnetic field induces an alternating current in the stator and this is rectified and supplied to the d.c. power system of the aircraft.

When the generator output voltage reaches the preset operating value, the current flowing in the reverse direction through the Zener diode causes it to breakdown and to allow the current to flow to the base of TR_1 thus switching it on. The collector-emitter junction of TR_1 now conducts, thereby diverting current

away from the base of TR_2 and switching it off. This action, in turn, switches off TR_3 and so excitation current to the generator field winding is cut-off. The rectifier across the field winding (D_1) provides a path so that field current can fall at a slower rate and thus prevent generation of a high voltage at TR_3 each time it is switched off.

When the generator output voltage falls to a value which permits the Zener diode to cease conduction, TR_1 will again conduct to restore excitation current to the field winding. This sequence of operation is repeated and the generator output voltage is thereby maintained at the preset operating value.

CONSTANT-FREQUENCY SYSTEMS

The regulation of the output of a constant-frequency system is also based on the principle of controlling field excitation, and some of the techniques thus far described are in many instances applied. In installations requiring a multi-arrangement of constant-frequency generators, additional circuitry is required to control output under load-sharing or parallel operating conditions and as this control also involves field excitation, the overall regulation circuit arrangement is of an integrated, and sometimes complex, form. At this stage, however, we are only concerned with the fundamental method of regulation and for this purpose we may consider the relevant sections or stages of a typical circuit shown schematically in Fig. 3.19.

The circuit is comprised of three main sections: a voltage error detector, pre-amplifier and a power amplifier. The function of the voltage error detector is to monitor the generator output voltage, compare it with a fixed reference voltage and to transmit any error to the pre-amplifier. It is made up of a three-phase bridge rectifier connected to the generator output, and a bridge circuit of which two arms contain gas-filled regulator tubes and two contain resistances. The inherent characteristics of the tubes are such that they maintain an essentially constant voltage drop across their connections for a wide range of current through them and for this reason they establish the reference voltage against which output voltage is continuously compared. The output side of the bridge is connected to an "error" control winding of the pre-amplifier and then from this amplifier to a "signal" control winding of a second stage or power amplifier. Both stages are three-phase magnetic amplifiers. The final amplified signal is then supplied to the shunt windings of the generator a.c. exciter stator (see also Fig. 3.15).

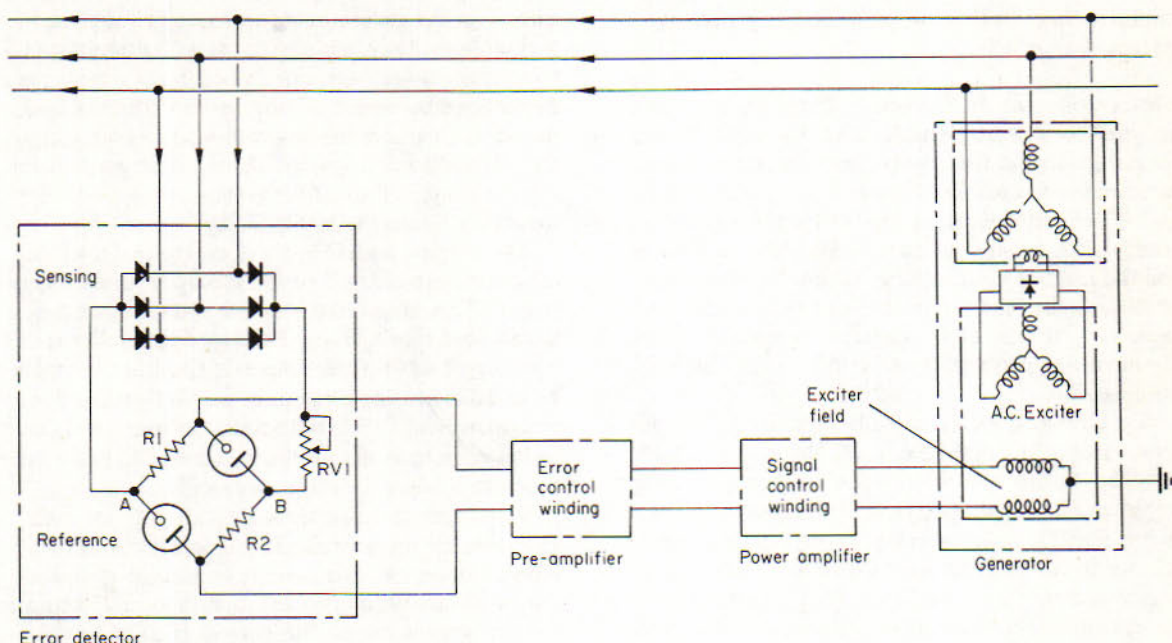


Fig 3.19
Constant frequency system voltage regulation

The output of the bridge rectifier in the error detector is a d.c. voltage slightly lower than the average of the three a.c. line voltages; it may be adjusted by means of a variable resistor (RV_1) to bring the regulator system to a balanced condition for any nominal value of line voltage. A balanced condition of the bridge circuit concerned is obtained when the voltage applied across the bridge (points "A" and "B") is exactly twice that of the voltage drop across the two tubes. Since under this condition, the voltage drop across resistors R_1 and R_2 will equal the drop across each tube, then no current will flow in the output circuit to the error control winding of the pre-amplifier.

If the a.c. line voltage should go above or below the fixed value, the voltage drops across R_1 and R_2 will differ causing an unbalance of the bridge circuit and a flow of current to the "error" control winding of the pre-amplifier. The direction and magnitude of current flow will depend on whether the variation, or error in line voltage, is above (positive error signal) or below (negative error signal) the balanced nominal value, and on the magnitude of the variations.

When current flows through the "error" control winding the magnetic flux set up alters the total flux in the cores of the amplifier, thereby establishing a proportional change in the amplifier output which is

applied to the signal winding of the power amplifier. If the error signal is negative it will cause an increase in core flux, thereby increasing the power amplifier output current to the generator exciter field winding. For a positive error signal the core flux and excitation current will be reduced. Thus, the generator output is controlled to the preset value which on being attained restores the error detector bridge circuit to the balanced condition.

Load Sharing or Paralleling

Frequency-Wild Systems. In systems of this type, the a.c. output is supplied to independent consumer equipment and since the frequency is allowed to go uncontrolled, then paralleling or sharing of the a.c. load is not possible. In most applications this is by design; for example, in electrical de-icing equipment utilizing resistance type heaters, a variable frequency has no effect on system operation; therefore reliance is placed more on generator dependability and on the simplicity of the generating system. In rectified a.c. systems frequency is also uncontrolled, but as most of the output is utilized for supplying d.c. consumer equipment, load sharing is more easily accomplished by paralleling the rectified output through equalizing circuits in a

similar manner to that adopted for d.c. generating systems (see p. 13).

Constant-Frequency Systems. These systems are designed for operation under load sharing or paralleling conditions and in this connection regulation of the two parameters, *real load* and *reactive load*, is required. Real load is the actual working load output in kilowatts (kW) available for supplying the various electrical services, and the reactive load is the so-called "wattless load" which is in fact the vector sum of the inductive and capacitive currents and voltage in the system expressed in kilovolt-amperes reactive (kVAR). (See Fig. 3.6 once again.)

Since the real load is directly related to the input power from the prime mover, i.e. the aircraft engine, real-load sharing control must be on the engine. There are, however, certain practical difficulties involved, but as it is possible to reference back any real load unbalance to the constant-speed drive unit between engine and generator, real-load sharing control is effected at this unit by adjusting torque at the output drive shaft.

Reactive load unbalances are corrected by controlling the exciter field current delivered by the voltage regulators to their respective generators, in accordance with signals from a reactive load sharing circuit.

REAL LOAD SHARING

The sharing of real load between paralleled generators is determined by the real relative rotational speeds of the generators which in turn influence the voltage phase relationships.

As we learned earlier (see p. 32) the speed of a generator is determined by the initial setting of the governor on its associated constant speed drive. It is not possible, however, to attain exactly identical governor settings on all constant speed drives employed in any one installation, and so automatic control of the governors becomes necessary.

A.C. generators are synchronous machines. Therefore when two or more operate in parallel they lock together with respect to frequency and the system frequency established is that of the generator whose output is at the highest level. Since this is controlled by speed-governing settings then it means that the generator associated with a higher setting will carry more than its share of the load and will supply energy which tends to motor the other machines in parallel with it. Thus, sharing of the total real load is unbalanced, and equal amounts of energy in the form of

torque on the generator rotors must be supplied.

Fundamentally, a control system is comprised of two principal sections: one in which the unbalance is determined by means of current transformers, and the other (load controlling section) in which torques are established and applied. A circuit diagram of the system as applied to a four-generator installation is shown schematically in Fig. 3.20.

The current transformers sense the real load distribution at phase "C" of the supply from each generator, and are connected in series and together they form a load sharing loop. Each load controller is made up of a two-stage magnetic amplifier controlled by an error sensing element in parallel with each current transformer. The output side of each load controller is, in turn, connected to a solenoid in the speed governor of each constant speed unit.

When current flows through phase "C" of each generator a voltage proportional to the current is induced in each of the current transformers and as they are connected in series, then current will flow in the load sharing loop. This current is equal to the average of the current produced by all four transformers.

Let us assume that at one period of system operation, balanced load sharing conditions are obtained under which the current output from each transformer is equal to five amps, then the average flowing in the load sharing loop will be five amps, and no current circulates through the error sensing elements. If now a generator, say No. 1, runs at a higher speed governor setting than the other three generators, it will carry more load and will increase the output of its associated current transformer.

The share of the load being carried by the other generators falls proportionately, thereby reducing the output of their current transformers and the average current flowing in the load sharing loop remains the same, i.e. five amps. If, for example, it is assumed that the output of No. 1 generator current transformer is increased to eight amps a difference of three amps will flow through the error sensing element of its relevant load controller. The three amps difference divides equally between the other generators and so the output of each corresponding current transformer is reduced by one amp, a difference which flows through the error sensing elements of the load controllers. The error signals are then applied as d.c. control signals to the two-stage magnetic amplifiers and are fed to electromagnetic coils which are mounted adjacent to permanent magnet flyweights and form

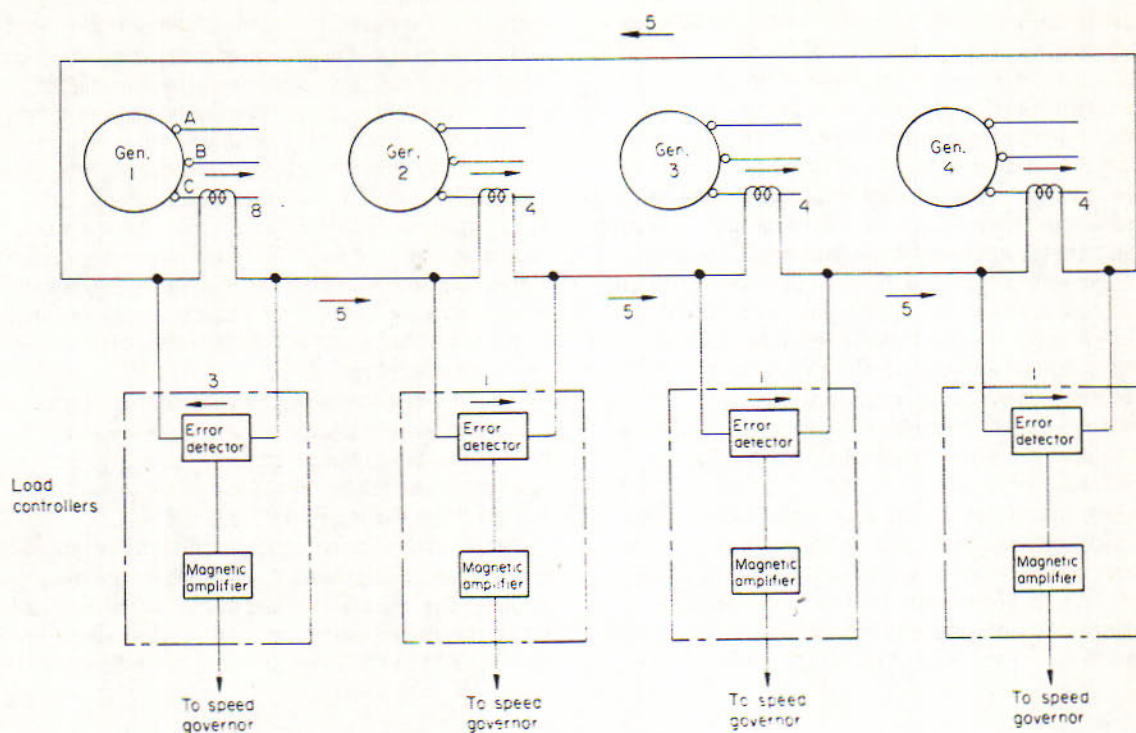


Fig 3.20
Real-load sharing

part of the governor in each constant speed drive unit. The current and magnetic field simulate the effects of centrifugal forces on the flyweights and are of such direction and magnitude as to cause the flyweights to be attracted or repelled.

Thus, in the unbalanced condition we have assumed, i.e. No. 1 generator running at a higher governor setting, the current and field resulting from the error signal applied to the corresponding load controller flows in the opposite sense and repels the flyweights, thereby simulating a decrease of centrifugal force. The movement of the flyweights causes oil to flow to underdrive and the output speed of the constant speed unit drive decreases, thereby correcting the governor setting to decrease the load being taken by No. 1 generator. The direction of the current and field in the load controller sensing elements of the remaining generators is such that the governor flyweights in their constant speed drive units are attracted, allowing oil to flow to overdrive, thereby increasing the load being taken by each generator.

REACTIVE LOAD SHARING

The sharing of reactive load between paralleled generators depends on the relative magnitudes of their output voltages which vary, and as with all generator systems are dependent on the settings of relevant voltage regulators and field excitation current (see also p. 35). If, for example, the voltage regulator of one generator is set slightly above the mean value of the whole parallel system, the regulator will sense an under-voltage condition and it will accordingly increase its excitation current in an attempt to raise the whole system voltage to its setting. However, this results in a reactive component of current flowing from the "over-excited" generator which flows in opposition to the reactive loads of the other generators. Thus, its load is increased while the loads of the other generators are reduced and unbalance in reactive load sharing exists. It is therefore necessary to provide a circuit to correct this condition.

In principle the method of operation of the reactive load-sharing circuit is similar to that adopted in the

real load sharing circuit described earlier. A difference in the nature of the circuitry should however be noted at this point. Whereas in the real-load sharing circuit the current transformers are connected directly to the error detecting elements in load controlling units, in a reactive-load sharing circuit (see Fig. 3.21) they are connected to the primary windings of devices called mutual reactors. These are, in fact, transformers which have (i) a power source connected to their secondary windings in addition to their primaries; in this instance, phase "C" of the generator output, and (ii) an air gap in the iron core to produce a phase displacement of approximately 90 degrees between the primary current and secondary voltage. They serve the purpose of delivering signals to the voltage regulator which is proportional to the generator's reactive load only.

When a reactive-load unbalance occurs, the current transformers detect this in a similar manner to those associated with the real-load sharing circuit and they cause differential currents to flow in the primary windings of their associated mutual reactors. Voltages proportional to the magnitude of the differential

currents are induced in the secondary windings and will either lead or lag generator current by 90 degrees. When the voltage induced in a particular reactor secondary winding leads the associated generator current it indicates that a reactive load exists on the generator; in other words, that it is taking more than its share of the total load. In this condition, the voltage will add to the voltage sensed by the secondary winding at phase "C". If, on the other hand, the voltage lags the generator current then the generator is absorbing a reactive load, i.e. it is taking less share of the total load and the voltage will subtract from that sensed at phase "C".

The secondary winding of each mutual reactor is connected in series with an error detector in each voltage regulator, the detector functioning in the same manner as those used for voltage regulation and real-load sharing (see pp. 40 and 42).

Let us assume that No. 1 generator takes the greater share of the load, i.e. it has become over-excited. The voltage induced in the secondary winding of the corresponding mutual reactor will be additive and so the error detector will sense this as

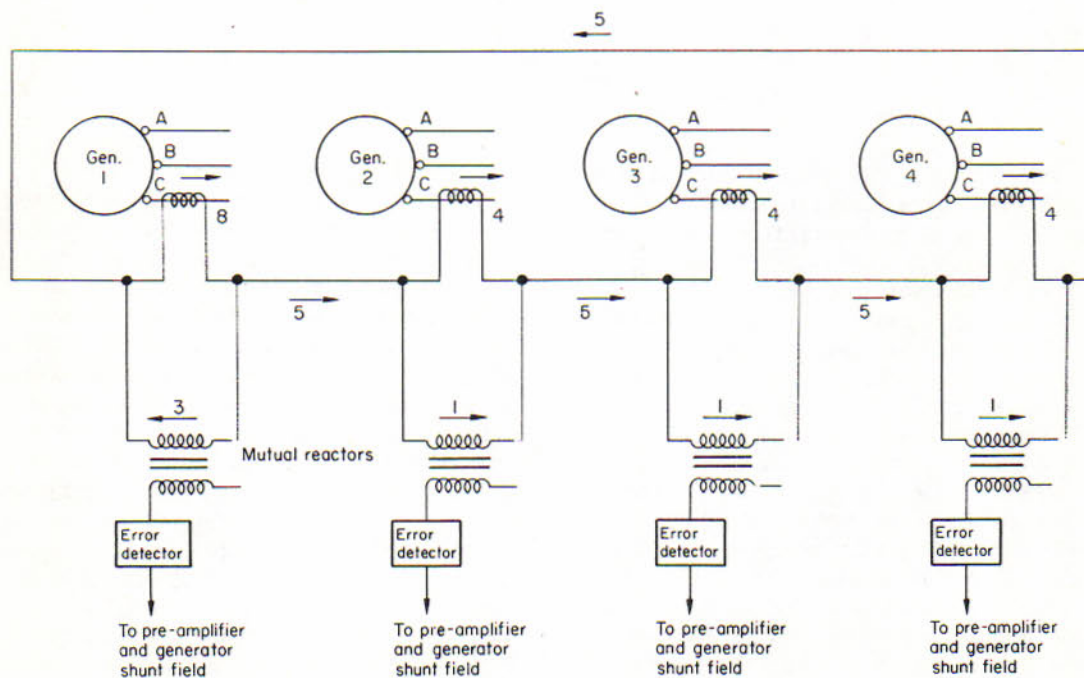


Fig 3.21
Reactive-load sharing

an overvoltage. The resulting d.c. error signal is applied to the pre-amplifier and then to the power amplifier the output of which is adjusted to reduce the amount of exciter current being delivered to the No. 1 generator. In the case of the other three generators they will have been carrying less than their share of the reactive load and, therefore, the voltages induced in their mutual reactors will have lagged behind the currents from the generators, resulting in opposition to the voltages sensed by the secondary windings. Thus, the output of each power amplifier will be adjusted to increase the amount of exciter current being delivered to their associated generators until equal reactive load-sharing is restored between generators within the prescribed limits.

AIR-DRIVEN GENERATORS

The application of generators dependent upon an airstream as the prime mover is by no means a new one and, having been adopted in many early types of aircraft for the generation of electrical power, the idea of repeating the practice for to-day's advanced electrical systems would, therefore, seem to be a retrogressive step. However, an air-drive can serve as a very useful stand-by in the event of failure of a complete main a.c. generating system and it is in this emergency role that it is applied to several types of aircraft.

The drive consists of a two-bladed fan or air-turbine as it is sometimes called, and a step-up ratio gear train which connects the fan to a single a.c. generator. The generator is of a similar type to the main generator (see also p. 33) but has a lower output rating since it is only required to supply the consumer equipment essential under emergency conditions. The complete unit is stowed on a special mounting in the aircraft fuselage, and when required is deployed by a mechanically linked release handle in the flight compartment. When deployed at air-speeds of between 120 to 430 knots, the fan and generator are driven up to their appropriate speeds by the airstream, and electrical power is delivered via a regulator at the rated values. A typical nominal fan speed is 4,800 rev/min and is self-governed by varying the blade pitch angles. The gearbox develops a generator shaft speed of 12,000 rev/min. After deployment of the complete unit, it can only be restowed on the ground.

Test Questions

- The frequency of an alternator may be determined by:
 - dividing the number of phases by the voltage.
 - multiplying the number of poles by 60 and dividing by the rev/min.
 - multiplying the rev/min by the number of pairs of poles and dividing by 60.
- Explain the term r.m.s. value.
- The current in a purely capacitive circuit will:
 - lead the applied voltage.
 - lag the applied voltage.
 - be in phase with the applied voltage.
- (a) With the aid of circuit diagrams briefly describe the two methods of interconnecting phases.
(b) State the mathematical expressions for calculating line voltage and line current in each case.
- Explain the term Power Factor and state how it is affected by a circuit containing inductance and capacitance.
- What do you understand by the term "frequency-wild system"?
- State the factors upon which the frequency output of an a.c. generator depend. With the aid of a sketch, describe the construction of a typical aircraft generator and determine mathematically the output frequency of the machine which you have illustrated. (S.L.A.E.T.)
- With the aid of a schematic diagram, describe how a generator can be excited and how its output voltage can be controlled.
- Describe how the speed of a constant-frequency generator is maintained.
- With the aid of a sketch, explain the construction and operating principles of a three-phase brushless generator. (S.L.A.E.T.)
- What factors must be controlled when constant-frequency a.c. generators are operated in parallel?
- What is the meaning of kVAR and to which of the factors does it refer?
- State the functions which current transformers perform in controlling load sharing between constant-frequency generators.
- By what means does a constant speed drive sense an underspeed or overspeed?

15. What is a mutual reactor and in which section of a load-sharing circuit is it used?
16. In connection with a transistor, what do the letters "p" and "n" refer to?
17. Name the three regions or elements of a transistor and state the function of each.
18. By means of simple diagrams show the two principal contact sequences of transistors.

Power Conversion Equipment

In aircraft electrical installations a number of different types of consumer equipment are used which require power supplies different from those standard supplies provided by the main generator. For example, in an aircraft having a 28 volts d.c. primary power supply, certain instruments and electronic equipment are employed which require 26 volts and 115 volts a.c. supplies for their operation, and as we have already seen, d.c. cannot be entirely eliminated in aircraft which are primarily a.c. in concept. Furthermore, we may also note that even within the items of consumer equipment themselves, certain sections of their circuits require different types of power supply and/or different levels of the same kind of supply. It therefore becomes necessary to employ not only equipment which will convert electrical power from one form to another, but also equipment which will convert one form of supply to a higher or lower value.

The equipment required for the conversion of main power supplies can be broadly divided into two main types, static and rotating, and the fundamentals of construction and operation of typical devices and machines are described under these headings.

Static Converting Equipment

The principal items which may be grouped under this heading are rectifiers and transformers, some applications of which have already been discussed in Chapter 3, and static d.c./a.c. converters.

The latter items are transistorized equivalents of rotary inverters and a description of their construction and operating fundamentals will be given at the end of this chapter.

RECTIFIERS

The process of converting an a.c. supply into a d.c. supply is known as rectification and any static appar-

atus used for this purpose is known as a rectifier.

The rectifying action is based on the principle that when a voltage is applied to certain combinations of metallic and non-metallic elements in contact with each other, an exchange of electrons and positive current carriers (known as "holes") takes place at the contact surfaces. As a result of this exchange, a barrier layer is formed which exhibits different resistance and conductivity characteristics and allows current to flow through the element combination more easily in one direction than in the opposite direction. Thus, when the applied voltage is an alternating quantity the barrier layer converts the current into a unidirectional flow and provides a rectified output.

One of the elements used in combination is referred to as a "semi-conductor" which by definition denotes that it possesses a resistivity which lies between that of a good conductor and a good insulator. Semi-conductors are also further defined by the number of carriers, i.e. electrons and positive "holes", provided by the "crystal lattice" form of the element's atomic structure. Thus, an element having a majority of electron carriers is termed "n-type" while a semi-conductor having a majority of "holes" is termed "p-type".

If a p-type semi-conductor is in contact with a metal plate as shown in Fig. 4.1, electrons migrate from the metal to fill the positive holes in the semi-conductor, and this process continues until the transference of charge has established a p.d. sufficient to stop it. By this means a very thin layer of the semi-conductor is cleared of positive holes and thus becomes an effective insulator, or barrier layer. When a voltage is applied such that the semi-conductor is positive with respect to the metal, positive holes migrate from the body of the semi-conductor into the barrier layer, thereby reducing its "forward" resistance and restoring con-

ductivity. If, on the other hand, the semi-conductor is made negative to the metal, further electrons are drawn from the metal to fill more positive holes and the "reverse" resistance of the barrier layer is thus increased. The greater the difference in the resistance to current flow in the two directions the better is the rectifying effect.

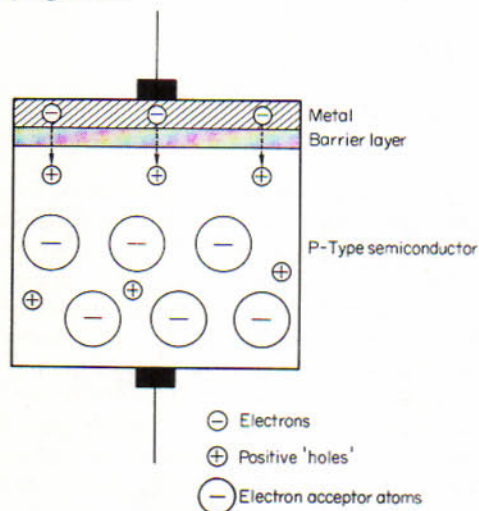


Fig 4.1
Semi-conductor/Metal junction

A similar rectifying effect is obtained when an n-type semi-conductor is in contact with metal and a difference of potential is established between them, but in this case the direction of "easy" current flow is reversed. In practice, a small current does flow through a rectifier in the reverse direction because p-type material contains a small proportion of free electrons and n-type a small number of positive holes.

In the rectification of main a.c. power supplies, rectifiers are now invariably of the type employing the p-type non-metallic semi-conductors, selenium and silicon. Rectifiers employing germanium (a metallic element) are also available but as their operating temperature is limited and protection against short duration overloads is difficult, they are not adopted in main power systems.

SELENIUM RECTIFIERS

The selenium rectifier is formed on an aluminium sheet which serves both as a base for the rectifying junction and as a surface for the dissipation of heat. A cross-section of an element is shown diagrammatically in Fig. 4.2 and from this it will be noted that

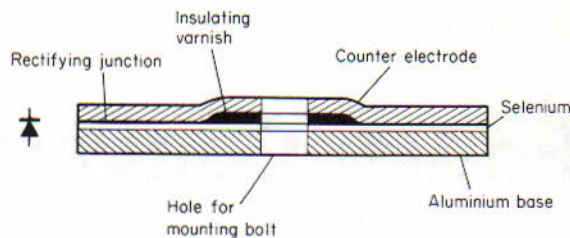


Fig 4.2
Cross-section of a selenium rectifier element

the rectifying junction covers one side of the base with the exception of a narrow strip at the edges and a small area around the fixing hole which is sprayed with a layer of insulating varnish. A thin layer of a low-melting point alloy, referred to as the counter electrode, is sprayed over the selenium coating and insulating varnish. Contact with the two elements of the rectifying junction, or barrier layer, is made through the base on one side and the counter electrode on the other.

Mechanical pressure on the rectifying junction tends to lower the resistance in the reverse direction and this is prevented in the region of the mounting studs by the layer of varnish.

In practice a number of rectifying elements may be connected in series or parallel to form what is generally referred to as a rectifier stack. Three typical stacks are shown in Fig. 4.3; the one in the

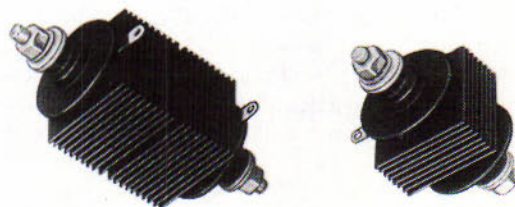
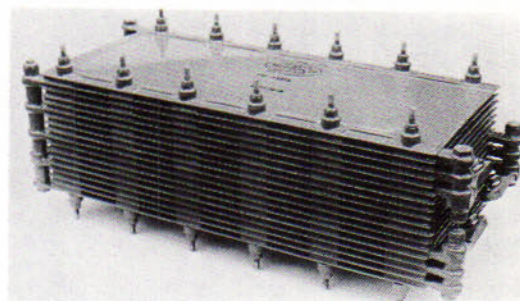


Fig 4.3
Typical rectifier stacks

upper part of the illustration being used in a type of transformer rectifier unit. When connected in series the elements increase the voltage handling ability of a rectifier and when connected in parallel the ampere capacity is increased.

SILICON RECTIFIERS

Silicon rectifiers, or silicon junction diodes as they are commonly known, do not depend on such a large barrier layer as selenium rectifiers, and as a result they differ radically in both appearance and size. This will be apparent from Fig. 4.4 which illustrates a junction diode of a type similar to that used in the brushless generator described in Chapter 3.

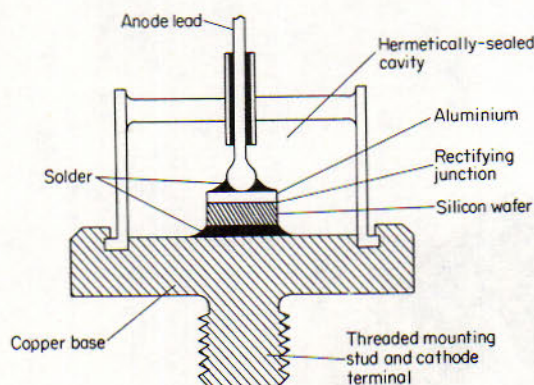


Fig 4.4
Silicon junction diode

The silicon is in the form of an extremely small slice cut from a single crystal and on one face it has a fused aluminium alloy contact to which is soldered an anode and lead. The other face is soldered to a base, usually copper, which forms the cathode and at the same time serves as a heat sink and dissipator. The barrier layer is formed at the aluminium-silicon junction.

To protect the junction from water vapour and other deleterious materials, which can seriously impair its performance, it is mounted in a hermetically-sealed case.

OPERATING LIMITATION OF RECTIFIERS

The limiting factors in the operation of a rectifier are: (i) the maximum temperature permissible and (ii) the minimum voltage, i.e. the reverse voltage, required to break down the barrier layer. In selenium rectifiers the maximum temperature is of the order

of 70°C. For germanium the temperature is about 50°C, while for silicon up to 150°C may be reached without destroying the rectifier. It should be noted that these figures represent the actual temperature at the rectifying junction and therefore the rectifier, as a complete unit, must be at a much lower temperature. Proper cooling under all conditions is therefore an essential requirement and is normally taken care of by blower motors or other forced air methods such as the one adopted in the brushless generator described in Chapter 3.

Voltage ratings are determined by the ability of a rectifier to withstand reverse voltage without passing excessive reverse current, and the characteristics are such that reverse current does not increase proportionately to the applied voltage. This is because once all the current carriers have been brought into action there is nothing to carry any further current. However, at a sufficiently high voltage the resistance in the reverse direction breaks down completely and reverse current increases very sharply. The voltage at which breakdown occurs is called the Zener voltage, and as it depends on the impurity content of the material used, a constant value can be chosen by design and during manufacture of a rectifier. For power rectification, rectifiers must have a high Zener voltage value and each type must operate at a reverse voltage below its designed breakdown value. Some rectifiers, however, are designed to breakdown at a selected value within a low voltage range (between 2 and 40 volts is typical) and to operate safely and continuously at that value. These rectifiers are called Zener Diodes and since the Zener voltage is a constant and can therefore serve as a reference voltage, they are utilized mostly in certain low voltage circuits and systems for voltage level sensing and regulation (see also p. 40).

SILICON CONTROLLED RECTIFIER (S.C.R.)

An S.C.R., or thyristor as it is sometimes called, is a development of the silicon diode and it has some of the characteristics of a thyatron tube. It is a three-terminal device, two terminals corresponding to those of an ordinary silicon diode and the third, called the "gate" and corresponding to the thyatron grid. The construction and operating characteristics of the device are shown in Fig. 4.5. The silicon wafer which is of the "n-type" has three more layers formed within it in the sequence indicated.

When reverse voltage is applied an S.C.R. behaves in the same manner as a normal silicon diode, but when forward voltage is applied current flow is prac-

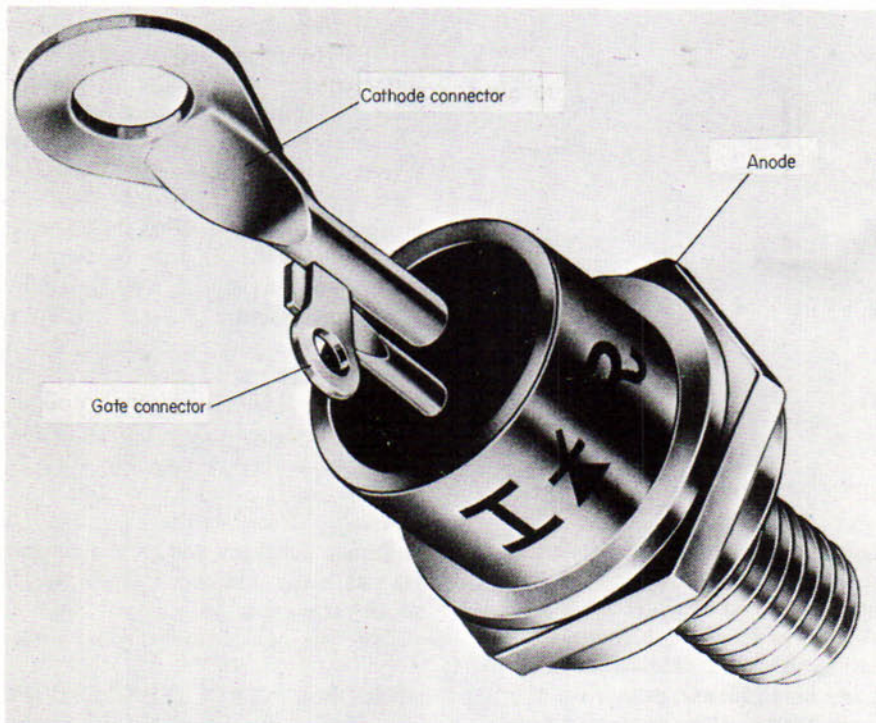
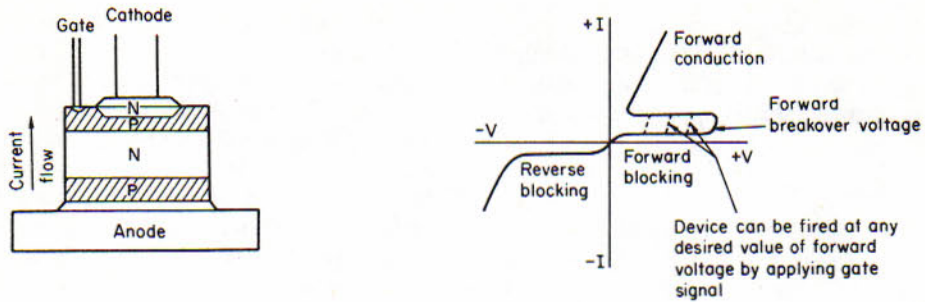


Fig 4.5
Silicon controlled rectifier

tically zero until a forward critical “breakover” voltage is reached. The voltage at which breakover takes place can be varied by applying small current signals between the gate and the cathode, a method known as “firing”. Once conduction has been initiated it can be stopped only by reducing the voltage to a very low value. The mean value of rectified voltage can be

controlled by adjusting the phasing of the gate signal with respect to the applied voltage. Thus, an S.C.R. not only performs the function of power rectification, but also the function of an on-off switch, and a variable power output device. A typical application of S.C.R. switching is in the battery charger unit already referred to on p. 25. Fig. 4.6 shows how an S.C.R.

produces a variable d.c. voltage which, for example, would be required in a variable speed motor circuit, as gate signal currents or "firing point" is varied.

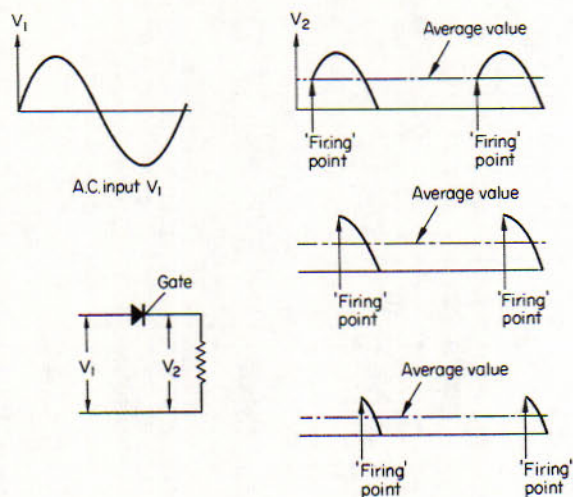


Fig 4.6

Variable d.c. output from a silicon controlled rectifier

RECTIFIER CIRCUIT CONNECTIONS

Rectifiers are used in single-phase and three-phase supply systems and, depending on the conversion requirements of a circuit or system, they may be arranged to give either half-wave or full-wave rectification. In the former arrangement the d.c. output is available only during alternate half-cycles of an a.c. input, while in the latter a d.c. output is available throughout a cycle.

The single-phase half-wave circuit shown in Fig. 4.7(a) is the simplest possible circuit for a rectifier and summarizes, in a practical manner, the operating principles already described. The output from the single rectifier is a series of positive pulses the number of which is equal to the frequency of the input voltage. For a single-phase a.c. input throughout a full cycle, a bridge connection of rectifiers is used (Fig. 4.7(b)).

For half-wave rectification of a three-phase a.c. input the circuit is made up of three rectifiers in the manner shown in Fig. 4.8. This arrangement is comparable to three single-phase rectification circuits, but since the positive half-cycles of the input are occurring at time intervals of one third of a cycle (120 degrees) the number of d.c. pulses or the ripple frequency is increased to three times that of the supply and a smoother output waveform is obtained.

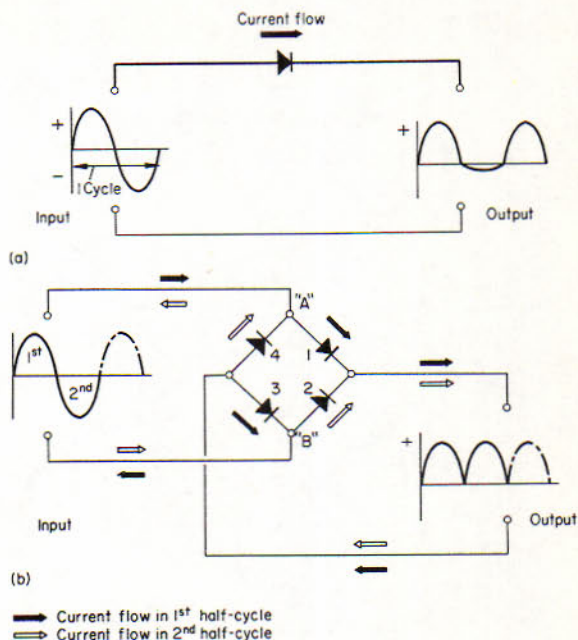


Fig 4.7

Single-phase rectification

(a) Half-wave

(b) Full-wave

Figure 4.9 shows the circuit arrangement for the full-wave rectification of a three-phase a.c. input; it is of the bridge type and is most commonly used for power rectification in aircraft. Examples of three-phase bridge rectifier applications have already been shown in Chapter 3 but we may now study the circuit operations in a little more detail.

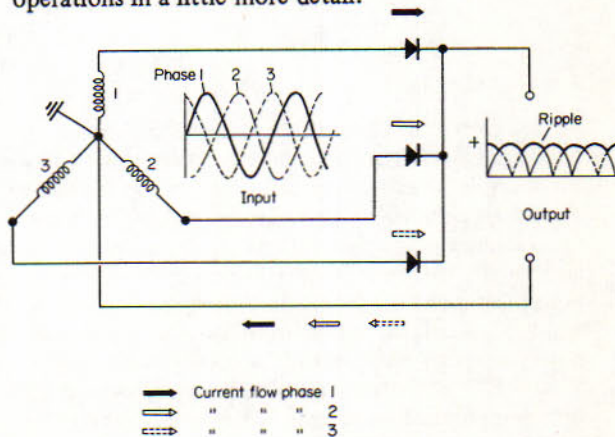


Fig 4.8

Three-phase half-wave rectification

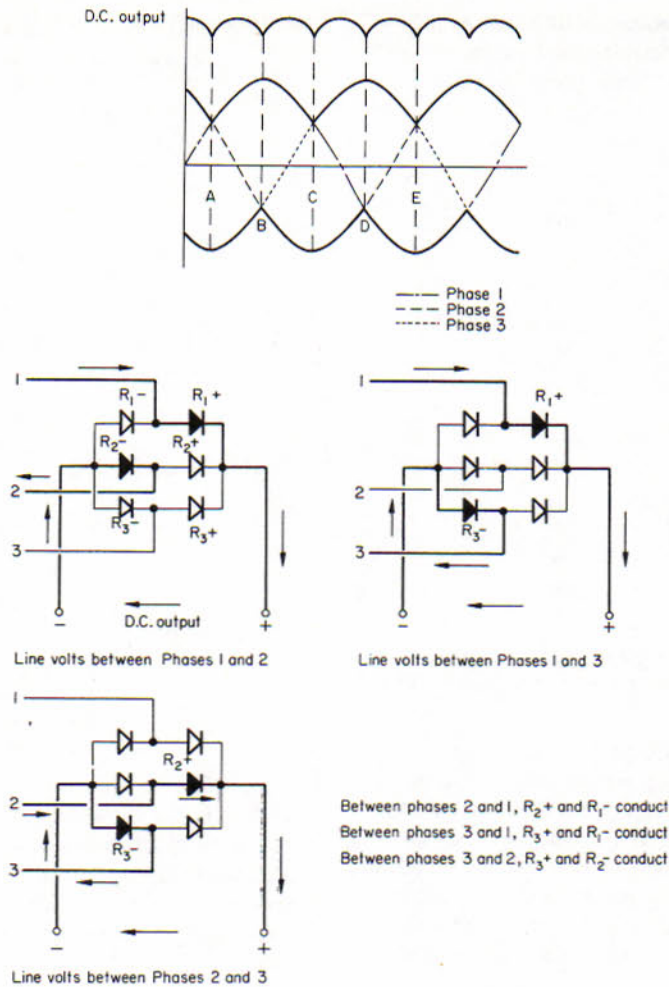


Fig 4.9
Operation of a full-wave bridge rectifier

In this type of circuit only two rectifiers are conducting at any instant; one on the positive side and the other on the negative side. Also the voltage applied to the bridge network is that between two of the phases, i.e. the line voltage. Let us consider the points "A" and "B" on the three phase voltage curves. These points represent the line voltage between phases 1 and 2 of the supply and from the circuit diagram we note that rectifiers R_1+ and R_2- only will conduct. From "B" to "C" the line voltage corresponds to that between phases 1 and 3 and R_1+ now conducts in conjunction with R_3- . Between the points "C" and "D" the line voltage corresponds to that between

phases 2 and 3 so that rectifier R_2+ now takes over and conducts in conjunction with R_3- . This process continues through the remaining three conducting paths, the sequence of the relevant phases and the rectifiers which conduct being as tabulated in Fig. 4.9.

The output voltage, which is determined by the distance between the positive and negative crests, consists of the peaks of the various line voltages for phase angles of 30 degrees on either side of their maxima. Since the negative half-cycles are included, then the ripple frequency of a bridge rectifier output is six times that of the a.c. input and an even smoother waveform is obtained.

TRANSFORMERS

A transformer is a device for converting a.c. at one frequency and voltage to a.c. at the same frequency but at another voltage. It consists of three main parts: (i) an iron core which provides a circuit of low reluctance for an alternating magnetic field created by, (ii) a primary winding which is connected to the main power source and (iii) a secondary winding which receives electrical energy by mutual induction from the primary winding and delivers it to the secondary circuit. There are two classes of transformers, voltage or power transformers and current transformers.

Principle. The three main parts are shown schematically in Fig. 4.10. When an alternating voltage is applied to the primary winding an alternating current will flow and by self-induction will establish

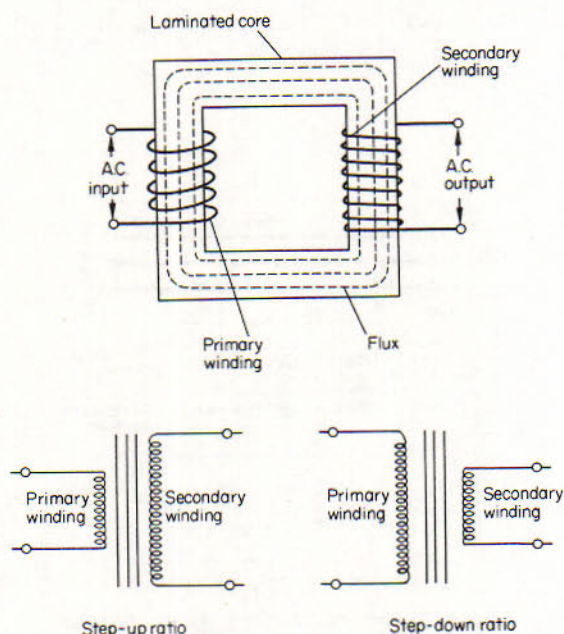


Fig 4.10
Transformer principle

a voltage in the primary winding which is opposite and almost equal to the applied voltage. The difference between these two voltages will allow just enough current (excitation current) to flow in the primary winding to set up an alternating magnetic flux in the core. The flux cuts across the secondary winding and by mutual induction (in practice both windings are

wound one on the other) a voltage is established in the secondary winding.

When a load is connected to the secondary winding terminals, the secondary voltage causes current to flow through the winding and a magnetic flux is produced which tends to neutralize the magnetic flux produced by the primary current. This, in turn, reduces the self-induced, or opposition, voltage in the primary winding, and allows more current to flow in it to restore the core flux to a value which is only very slightly less than the no-load value.

The primary current increases as the secondary load current increases, and decreases as the secondary load current decreases. When the load is disconnected, the primary winding current is again reduced to the small excitation current sufficient only to magnetize the core.

To accomplish the function of changing voltage from one value to another, one winding is wound with more turns than the other. For example, if the primary winding has 200 turns and the secondary 1000 turns, the voltage available at the secondary terminals will be $\frac{1000}{200}$, or 5 times as great as the voltage applied to the primary winding. This ratio of turns (N_2) in the secondary to the number of turns (N_1) in the primary is called the turns or transformation ratio (r) and it is expressed by the equation.

$$r = \frac{N_2}{N_1} = \frac{E_2}{E_1}$$

where E_1 and E_2 are the respective voltages of the two windings.

When the transformation ratio is such that the transformer delivers a higher secondary voltage than the primary voltage it is said to be of the "step-up" type. Conversely, a "step-down" transformer is one which lowers the secondary voltage. The circuit arrangements for both types are also shown in Fig. 4.10.

Construction of Voltage Transformers. The core of a voltage transformer is laminated and conventionally is built up of suitably shaped thin stampings, about 0.012 in. thick on average, of silicon-iron or nickel-iron. These materials have the characteristics of fairly high resistivity and low hysteresis; therefore, in the laminated form, the effects of both eddy currents and hysteresis are reduced to a minimum. Two different forms of construction are in common use.

In one the laminations are L-shaped and are assembled to provide a single magnetic circuit; in this

form it is used for the transformation of single-phase a.c. The second, known as the shell type, can be used for either single-phase or three-phase transformation and is one in which half the laminations are U-shaped and the remainder are T-shaped, all of them being assembled to give a magnetic circuit with two paths. In both forms of construction the joints are staggered in order to minimize the magnetic leakage at the joints. The laminations are held together by core clamps.

In some designs the cores are formed of strips which are wound rather like a clock spring and bonded together. The cores are then cut into two C-shaped parts to allow the pre-wound coils to be fitted. The mating surfaces of the two parts are often ground to give a very small effective gap which helps to minimize the excitation current. After assembly of the windings the core parts are clamped together by a steel band around the outside of the core.

Transformer windings are of enamelled copper wire or strip, and are normally wound on the core one upon the other, to obtain maximum mutual inductive effect, and are well insulated from each other. An exception to this normal arrangement is in a variant known as an auto-transformer, in which the windings are in series and on a core made up of L-shaped laminations. Part of both primary and secondary windings are wound on each side of the core. On a shell-type transformer both windings are wound on the centre limb for single-phase operation, and for three-phase operation they are wound on each limb. Alternative tapings are generally provided on both windings of a transformer for different input and output voltages, while in some types a number of different secondary windings provide simultaneous outputs at different voltages.

Circuit Connections. Voltage transformers are connected so that the primary windings are in parallel with the supply voltage; the primary windings of current transformers are connected in series. A single-phase transformer as the name suggests is for the transformation of voltage from a single-phase supply or from any one phase of a three-phase supply. Transformation of three-phase a.c. can be carried out by means of three separate single-phase transformers, or by a single three-phase transformer. Transformers for three-phase circuits can be connected in one of several combinations of the star and delta connections (see also Chapter 3), depending on the requirements for the transformer. The arrangements are illustrated in Fig. 4.11.

When the star connection is used in three-phase transformers for the operation of three-phase consumer equipment, the transformer may be connected as a three-phase system (Fig. 4.11(a)). If single-phase loads have to be powered from a three-phase supply it is sometimes difficult to keep them balanced, it is therefore essential to provide a fourth or neutral wire so that connections of the loads may be made between this wire and any one of the three-phase lines (Fig. 4.11(b)).

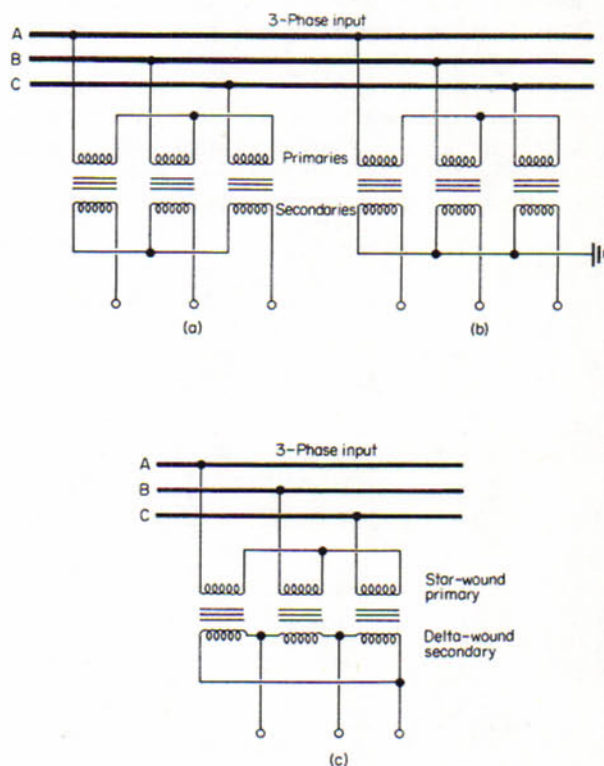


Fig 4.11
Circuit connections for three-phase transformers
(a) Star connection three-wire
(b) Star connection four-wire
(c) Star and Delta connection

The interconnection of neutral points of two star windings is sometimes undesirable because this provides an external path for the flow of certain harmonic currents which can lead to interference with radio communications equipment. This is normally overcome by connecting one of the two transformer windings in delta, for example, if the transformer supplies

an unbalanced load, the primary winding is in star and the secondary is in delta as shown in Fig. 4.11(c).

CURRENT TRANSFORMERS

Current transformers are used in many a.c. generator regulation and protection systems and also in conjunction with a.c. ammeters. These transformers have an input/output current relationship which is inversely proportional to the turns ratio of the primary and secondary windings. A typical unit is shown in Fig. 4.12. It is designed with only a secondary winding on a toroidal strip-wound core of silicon-iron. The assembly together with the metal base is encapsulated in a resin compound moulding. The polarity of the transformer is indicated by the markings H1 on the side facing the generator and H2 on the side facing the load.

The primary winding is constituted by passing a main cable of the power system, through the core aperture. The cable is wound with a single turn if it carries high currents, and with two or three turns if it carries low currents. The operating principle is the same as that of a conventional transformer.

In some aircraft generating systems, a number of current transformers are combined into single package assemblies to provide a means of centralizing equipment location. One such assembly is illustrated in Fig. 4.13. It consists of seven transformers which are supplied with primary voltage via the three feeder terminals and by insulated busbars passing through the cores of the transformers which are arranged in three sets. The busbars terminate in the flexible insulated straps. Secondary leads from the various

transformers are brought out through a common connector.

Contrary to the practice adopted for voltage transformers, whenever the secondary windings of current transformers are disconnected from their load circuits, terminals must be short-circuited together. If this is not done, a dangerous voltage may develop which may be harmful to anyone accidentally touching the terminals, or may even cause an electrical breakdown between the windings.

AUTO-TRANSFORMERS

In circuit applications normally requiring only a small step-up or step-down of voltage, a special variant of transformer design is employed and this is known as an auto-transformer. Its circuit arrangement is shown in Fig. 4.14 and from this it will be noted that its most notable feature is that it consists of a single winding tapped to form primary and secondary parts. In the example illustrated the tapings provide a stepped-up voltage output, since the number of primary turns is less than that of the secondary turns.

When a voltage is applied to the primary terminals current will flow through the portion of the winding spanned by these terminals. The magnetic flux due to this current will flow through the core and will therefore, link with the whole of the winding. Those turns between the primary terminals act in the same way as the primary winding of a conventional transformer, and so they produce a self-induction voltage in opposition to the applied voltage. The voltage induced in the remaining turns of the winding will be additive, thereby giving a secondary output voltage

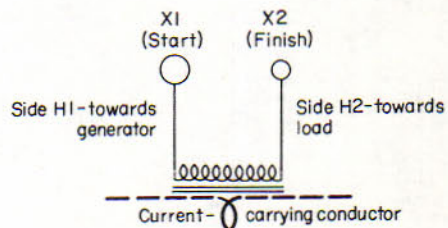
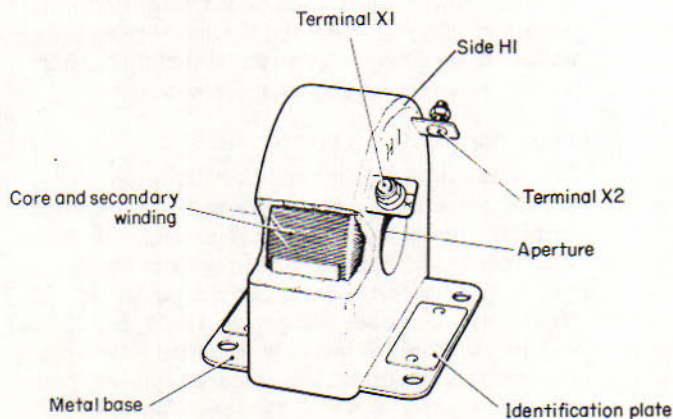


Fig 4.12
Current transformer

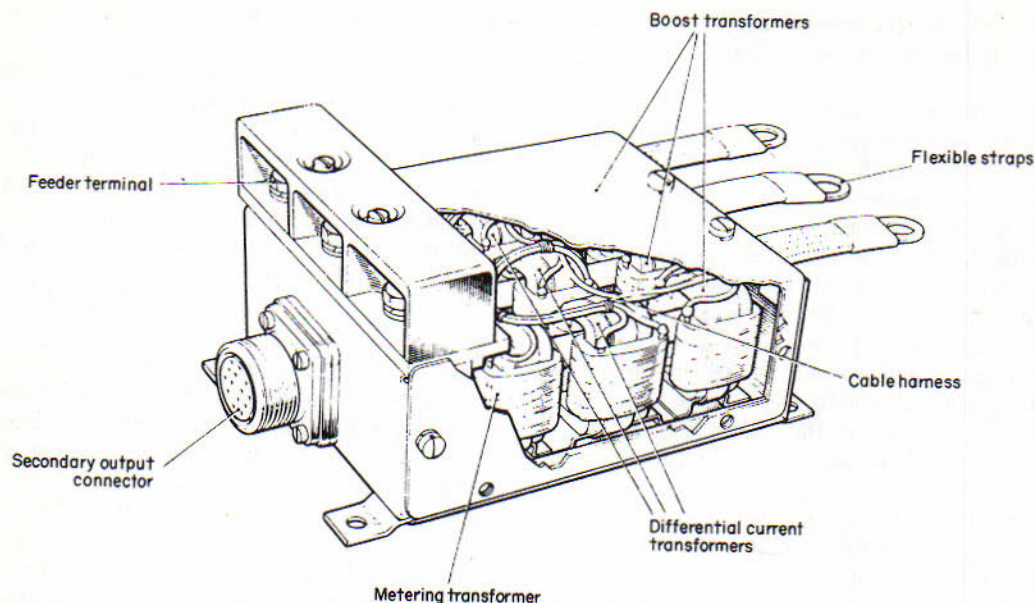


Fig 4.13
Current transformer package

greater than the applied voltage. When a load circuit is connected to the secondary terminals, a current due to the induced voltage will flow through the whole winding and will be in opposition to the primary current from the input terminals. Since the turns between the primary terminals are common to input and output circuits alike they carry the difference

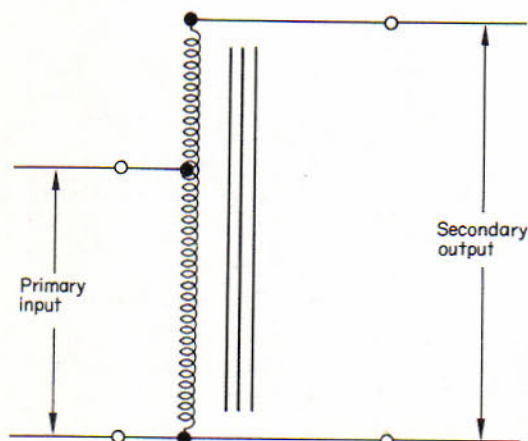


Fig 4.14
Circuit arrangement of an auto-transformer

between the induced current and primary current, and they may therefore be wound with smaller gauge wire than the remainder of the winding.

Auto-transformers may also be designed for use in consumer circuits requiring three-phase voltage at varying levels. The circuit arrangement of a typical step-up transformer applied to a windshield anti-icing circuit is shown in Fig. 4.15. The three windings are star-connected and are supplied with the "primary" voltage of 208 volts from the alternator system. The secondary tapings are so arranged that up to four output voltage levels may be utilized.

TRANSFORMER RATINGS

Transformers are usually rated in volt-amperes or kilovolt-amperes. The difference between the output terminal voltages at full-load and no-load, with a constant input voltage, is called the regulation of the transformer. As in the case of an a.c. generator, regulation is expressed as a percentage of the full-load voltage, and depends not only on actual losses (e.g. hysteresis, eddy current and magnetic leakage) but also on the power factor of the load. Thus, an inductive load, i.e. one having a lagging power factor, will give rise to a high percentage regulation, while with a capacitive load, i.e. one having a leading power

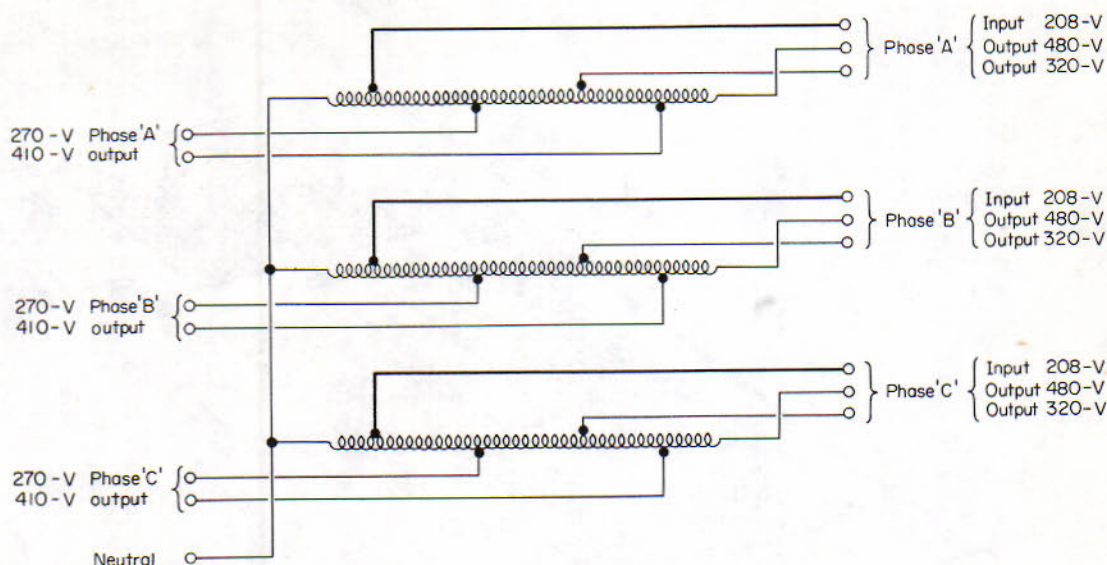


Fig 4.15
Tappings of a typical three-phase auto-transformer

factor, the regulation may be a negative quality giving a higher output voltage on full-load than on no-load.

Changes in power supply frequency, or the connection of a transformer to a supply whose frequency differs from that for which the transformer was designed, has a noticeable effect on its operation. This is due to the fact that the resistance of primary windings are so low that they may be considered to be a purely inductive circuit. If, for example, the frequency is reduced at a constant value of voltage, then the current will rise. The increased current will, in turn, bring the transformer core nearer to magnetic saturation and this decreases the effective value of inductance leading to still larger current. Thus, if a transformer is used at a frequency lower than that for which it was designed, there is a risk of excessive heat generation in the primary winding and subsequent burn out. On the other hand, a transformer designed for low frequency can be used with higher frequencies, since in this case the primary current will be reduced.

TRANSFORMER-RECTIFIER UNITS

Transformer-rectifier units (T.R.U.) are combinations of static transformers and rectifiers, and are utilized in some a.c. systems as secondary supply units, and also as the main conversion units in aircraft having rectified a.c. power systems.

Fig. 4.16 illustrates a T.R.U. designed to operate on a regulated three-phase input of 200 volts at a frequency of 400 Hz and to provide a continuous d.c. output of 110 A at approximately 26 volts. The circuit is shown schematically in Fig. 4.17. The unit consists of a transformer and two three-phase bridge rectifier assemblies mounted in separate sections of the casing. The transformer has a conventional star-wound primary winding and secondary windings wound in star and delta. Each secondary winding is connected to individual bridge rectifier assemblies made up of six silicon diodes, and connected in parallel. An ammeter shunt (dropping 50 mV at 100 A) is connected in the output side of the rectifiers to enable current taken from the main d.c. output terminals to be measured at ammeter auxiliary terminals. These terminals, together with all others associated with input and output circuits, are grouped on a panel at one end of the unit. Cooling of the unit is by natural convection through gauze-covered ventilation panels and in order to give warning of overheating conditions, thermal switches are provided at the transformer and rectifier assemblies, and are connected to independent warning lights. The switches are supplied with d.c. from an external source (normally one of the busbars) and their contacts close when temperature conditions at their respective locations rise to approximately 150°C and 200°C.

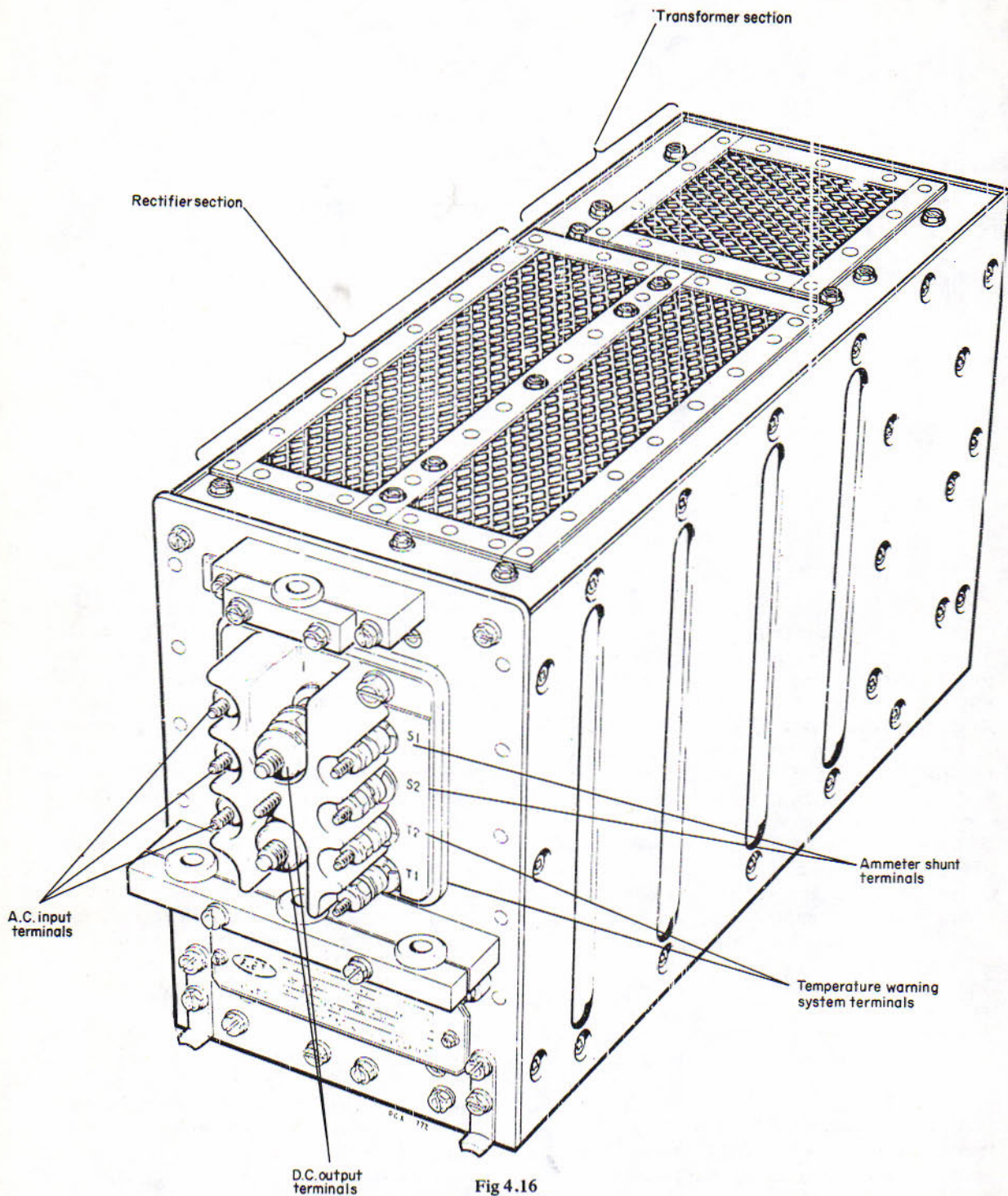


Fig 4.16
Transformer-rectifier unit

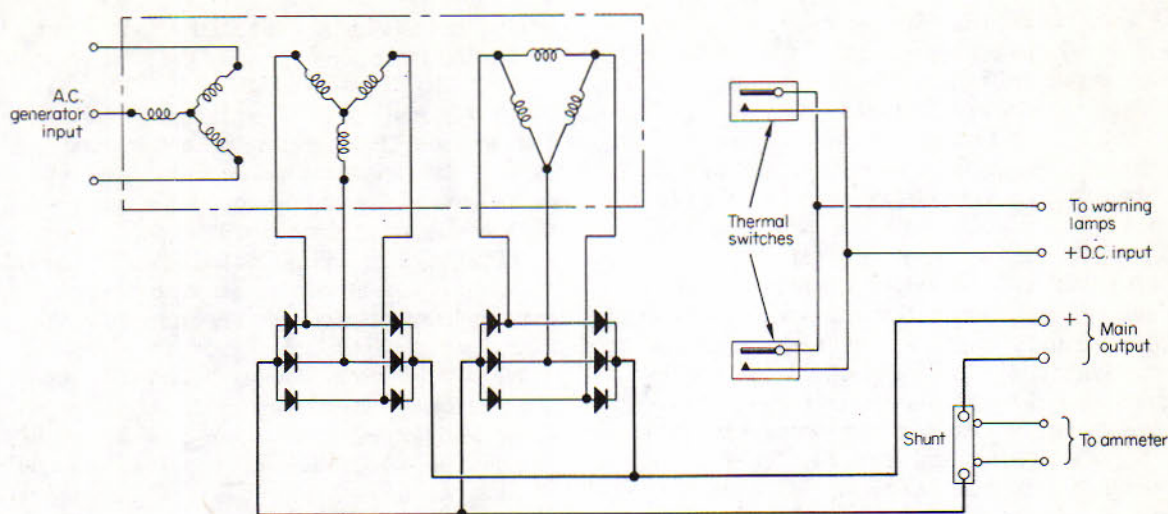


Fig 4.17
Schematic circuit of a transformer-rectifier unit

Rotary Converting Equipment

The most commonly used item to be included under this heading is the machine which converts d.c. into a.c. and is variously called a "rotary converter", "motor-generator" and an "inverter". All three terms can, understandably, cause some confusion regarding their definition, with the result that they tend to be loosely applied to machines which, although performing the same function, have quite different constructional and electrical circuit features. It is not the intention here to justify terminology and applications but the following details may serve to clarify the position.

Rotary Converter. This is, by definition, "a synchronous machine with a single armature winding having a commutator and slip-rings for converting a.c. into d.c. or vice versa" (B.S.4727). These machines are not used in aircraft and where the term "rotary converter" is applied reference to an inverter is more often than not intended.

Motor-generators. These are a "combination of one or more generators directly coupled to one or more motors" (B.S.4727); thus a unit essentially comprises two electrically separate machines mechanically coupled. A d.c. to a.c. type of unit is employed in one or two types of aircraft for the supply of secondary a.c. power, and in such an application is

sometimes referred to as a motor alternator and also as an "inverter".

Inverter. This term is generally accepted as referring to a d.c. to a.c. type of rotary converter having separate d.c. armature and a.c. rotor windings, located in the same slots and sharing the same field system. The a.c. output is derived from the rotor via slip-rings.

TYPICAL MACHINES

Fig. 4.18 shows a type of motor-generator which is

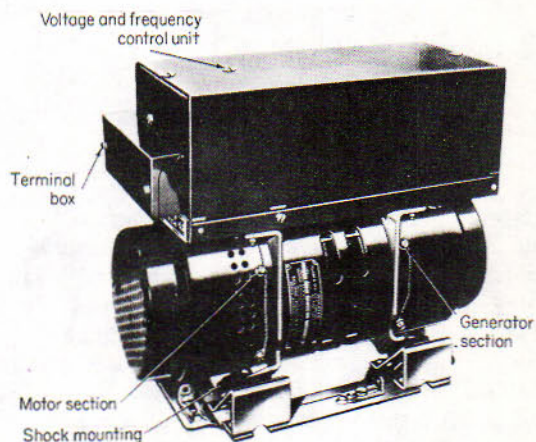


Fig 4.18
Motor generator

designated as an inverter by the particular manufacturer. The motor is a four-pole compound-wound machine supplied from a 28-volts d.c. source, and driving a three-phase 115-volts a.c. generator through a common shaft. Cooling is by means of fans one at each end of the machine. Direct current is supplied to the motor via its brush-gear, and also to the generator rotor field windings via brushes and slip-rings. The voltage and frequency of the generator output are regulated by independent carbon pile regulators which form part of a control panel mounted above the motor and generator. The unit is supported in an anti-vibration mounting which is secured to the appropriate part of the aircraft's structure. Operating principles will be described later in this chapter.

Fig. 4.19 is a sectional view of an "inverter", which performs the same function as the motor-generator just described, but by means of a common armature and field system. The d.c. section of the machine is also of the four-pole compound-wound type, the d.c. being supplied to the armature winding,

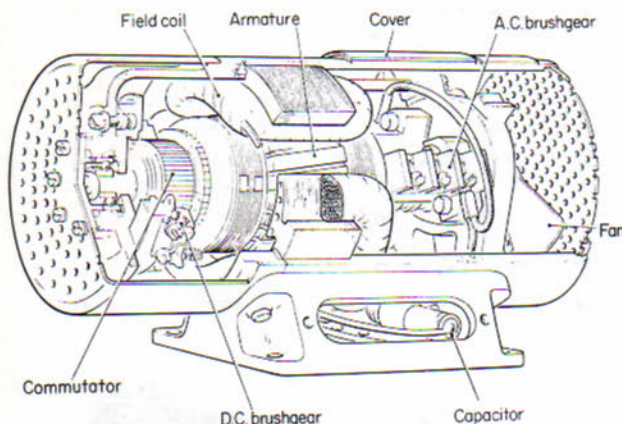


Fig 4.19
Inverter

series and shunt-field windings by means of the commutator and brush-gear. The a.c. section corresponds to a star-wound generator, the winding being located in the slots of the armature and beneath the d.c. winding. The a.c. winding is connected to a triple slip-ring and brush-gear assembly at the opposite end to the commutator. Thus, when the inverter is in operation, a three-phase output is induced in a rotating winding and not a fixed stator winding as in the case of a conventional a.c. generator. The output voltage and frequency are regulated by a separate

control panel. Cooling of the inverter is by means of a fan fitted at the slip-ring end of the armature shaft.

VOLTAGE AND FREQUENCY REGULATION

The control of the output voltage and frequency between close limits is a very important aspect of rotary converting equipment operation, and the control methods adopted are varied but, in most cases, are based on those utilized in the control systems of d.c. and a.c. generators. The operating principles of some typical control systems are described in the following paragraphs.

Fig. 4.20 shows in simplified form the circuit of a control system designed for the regulation of voltage and frequency of the motor-generator illustrated in Fig. 4.18, and serves as a further example of the application of carbon-pile regulator principles (see Chapter 1 p. 11).

When the machine is switched on the starting relay is energized and direct current is fed, via the relay contacts, to the field system of the motor and also to the field winding on the generator rotor. Thus, both fields are excited, and the rotor drives the generator which produces a three-phase output in its stator winding. As in the case of a d.c. generator system, the carbon piles are series connected to the field windings, the one in the motor circuit controlling the frequency by virtue of the fact that its resistance controls the speed of the motor and generator. The voltage coil of each regulator is supplied with d.c. from selenium rectifiers connected to one phase of the generator stator.

If during operation, the generator output voltage should fluctuate then an increased or decreased current will flow through the coil of the voltage regulator to vary the pile resistance and generator field excitation, to restore the voltage to its nominal value. Similarly, if the frequency of the output should fluctuate, an increased or decreased current will flow through the frequency regulator coil. The effect is obtained by means of a condenser and an inductor combined to form a parallel tuned circuit in which the frequency determines the amount of current passed. In this case, coil current diminishes as the frequency rises and increases as the frequency drops. Since the frequency regulator pile is in series with the shunt field of the motor, a change in pile resistance acts to regulate frequency by controlling the motor and generator speed. Weakening of the shunt field will cause the motor to speed up and vice versa.

If variation of the d.c. supply to the motor should

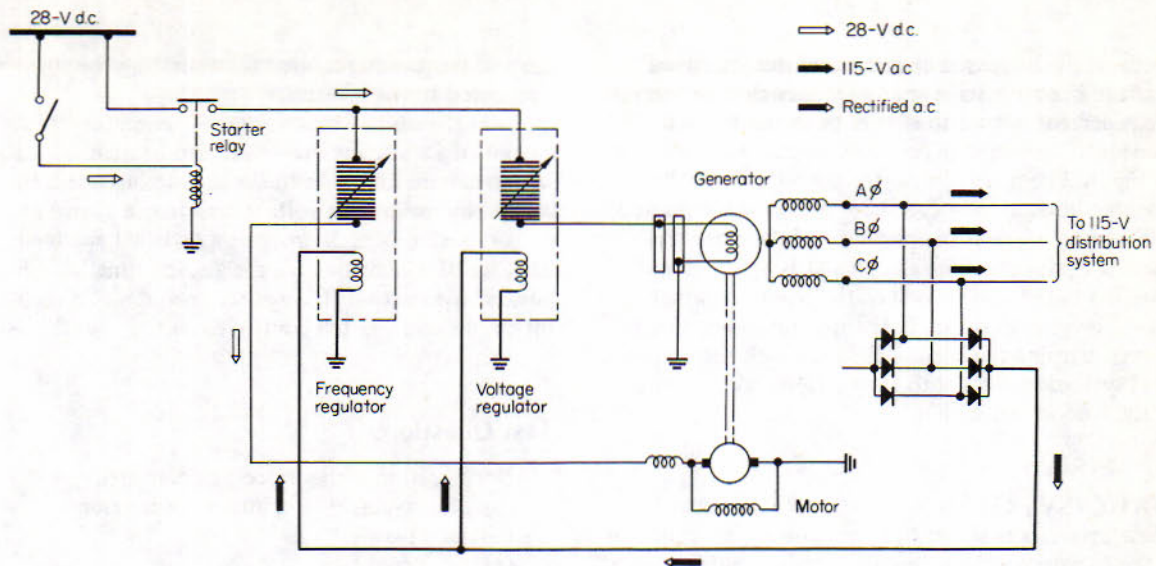


Fig 4.20
Carbon-pile type voltage and frequency control system

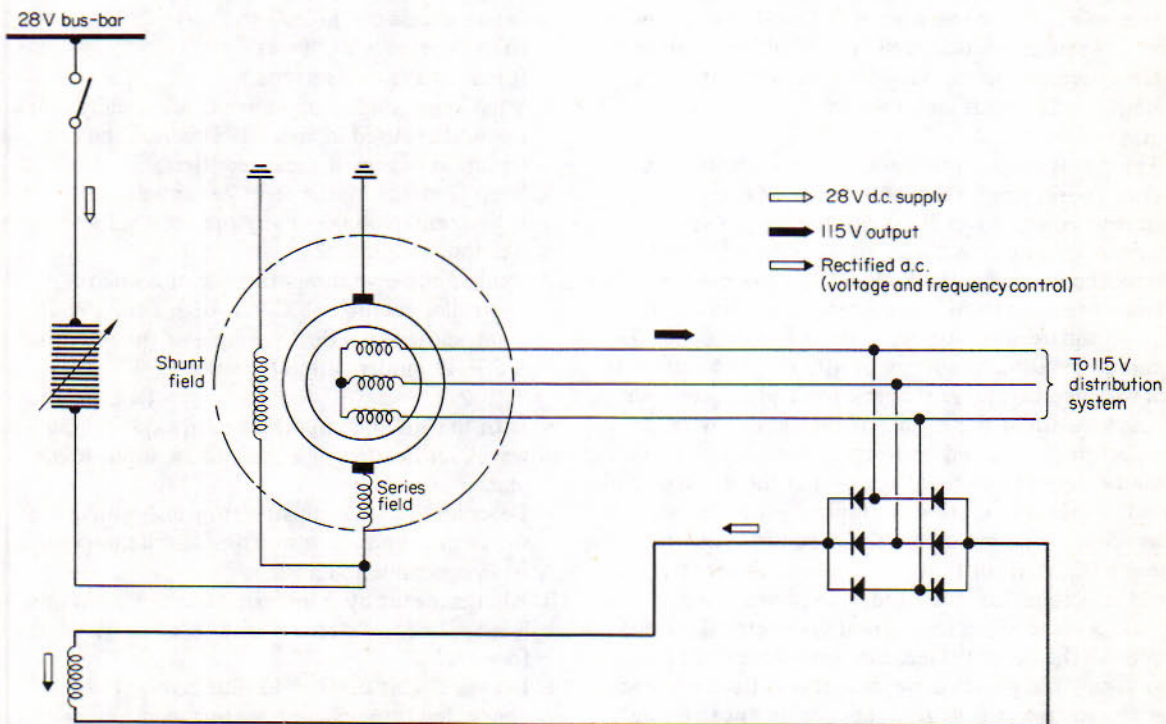


Fig 4.21
Inverter voltage and frequency control system

occur, the increased or decreased motor speed will result in both a voltage and frequency fluctuation in the generator output so that both regulators will come into operation together to correct the variation.

Fig. 4.21 shows the controlling circuit of the machine illustrated in Fig. 4.19, and as will be noted it is a straightforward application of the carbon pile regulator principle. The a.c. output is rectified and supplied to the voltage coil of the regulator which varies the pile resistance in the usual manner, this, in turn, varying the current flow through the common field system to keep both the voltage and frequency of the a.c. output within limits.

STATIC INVERTERS

These inverters perform the same conversion function as the rotary machines described earlier, but by means of solid-state or static circuit principles. They are employed in a number of types of aircraft in some cases as a normal source of a.c. power, but more usually to provide only emergency a.c. power to certain essential systems when a failure of the normal 115-volts source has occurred. The function of an inverter used for the conversion of battery supply to single-phase 115-volts a.c. is shown in the block diagram of Fig. 4.22.

The d.c. is supplied to transistorized circuits of a filter network, a pulse shaper, a constant current generator, power driver stage and the output stage. After any variations in the input have been filtered or smoothed out, d.c. is supplied to a square-wave generator which provides first-stage conversion of the d.c. into square-wave form a.c. and also establishes the required operating frequency of 400 Hz. This output is then supplied to a pulse shaper circuit which controls the pulse width of the signal and changes its wave form before it is passed on to the power driver stage. It will be noted from the diagram that the d.c. required for pulse shaper operation is supplied via a turn-on delay circuit. The reason for this is to cause the pulse shaper to delay its output to the power driver stage until the voltage has stabilized. The power driver supplies a pulse-width modulated symmetrical output to control the output stage, the signal having a square-wave form. The power driver also shorts itself out each time the voltage falls to zero, i.e. during "notch time".

The output stage also produces a square-wave output but of variable pulse width. This output is finally fed to a filter circuit which reduces the total odd harmonics to produce a sine wave output at the volt-

age and frequency required for operating the systems connected to the inverter.

As in the case of other types of generators, the output of a static inverter must also be maintained within certain limits. In the example illustrated, this is done by means of a voltage sensor and a current sensor, both of which produce a rectified a.c. feedback signal which controls the "notch time" of the pulse shaper output through the medium of a regulator circuit and a notch control circuit.

Test Questions

1. Rectification is the process of converting:
 - (a) a high value of a.c. into a lower value.
 - (b) d.c. into a.c.
 - (c) a.c. into d.c.
2. Describe the fundamental principle on which rectification is based.
3. An "n-type" semiconductor element is one having:
 - (a) an excess of "holes".
 - (b) a deficiency of "holes".
 - (c) an excess of electrons.
4. What semi-conductor elements are usually employed in rectifiers used in aircraft? Describe the construction of one of these rectifiers.
5. What is meant by the term Zener voltage?
6. Is the Zener voltage of any practical value in rectification equipment?
7. Explain the operating principle of a silicon-controlled rectifier (S.C.R.). With a suitable diagram, show a practical example of the use of an S.C.R. in modern aircraft practice. (S.L.A.E.T.)
8. With the aid of a circuit diagram explain how full-wave rectification of a three-phase input takes place.
9. Describe the basic construction and principle of the device used for converting alternating current from one value to another.
10. What is meant by transformation ratio and how is it applied to "step-up" and "step-down" transformers?
11. Draw a circuit diagram to illustrate a star-connected three-phase transformer.
12. Describe the operation of a current transformer. For what purpose is such a device used?
13. What effects do changes in frequency have on the operation of a transformer?

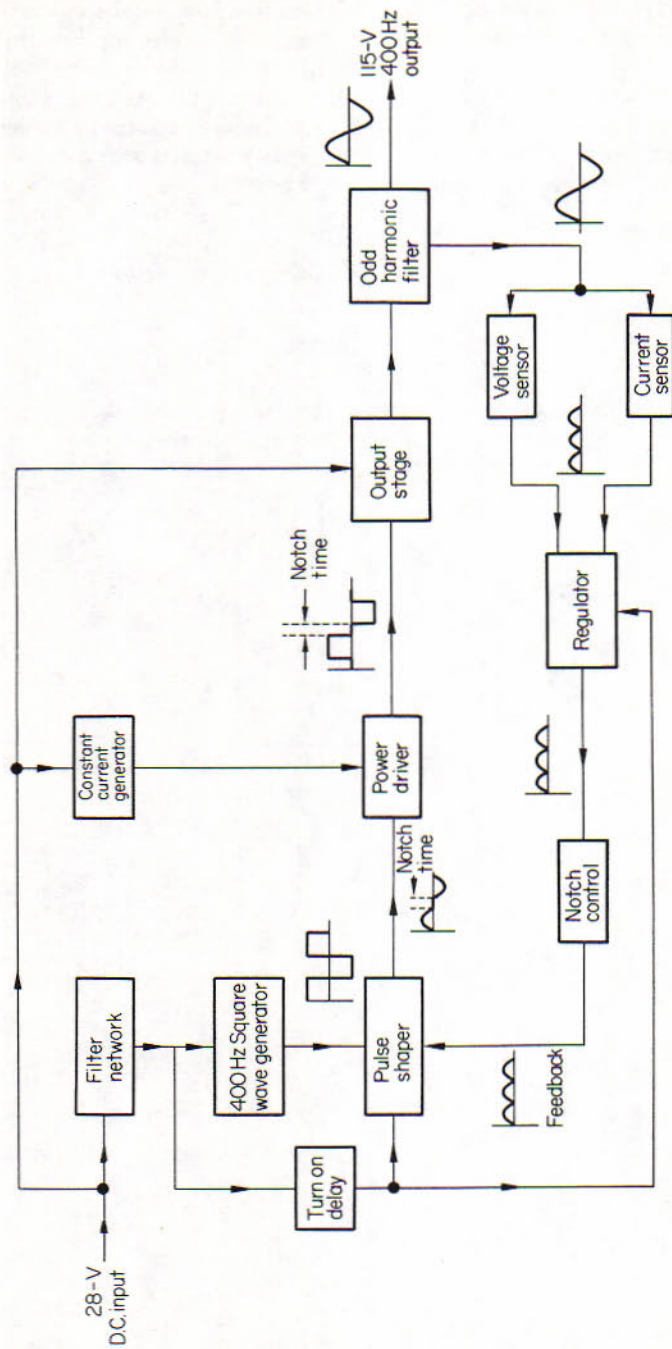


Fig 4.22
Static inverter principle

14. With the aid of a circuit diagram, describe the operating principle of a typical transformer-rectifier unit.
15. For what purpose are the power converting machines of the rotary type utilized in aircraft?
16. Describe how the carbon-pile principle is applied to the regulation of the frequency of an inverter output.
17. Describe how transistors are utilized for the conversion of electrical power supplies and regulation of voltage and frequency levels.
18. With the aid of sketches, explain how the voltage and frequency output are maintained constant on a rotary inverter which converts 28-volts d.c. to 115-volts a.c.

(S.L.A.E.T.)

Ground Power Supplies

Electrical power is required for the starting of engines, operation of certain services during "turn-round" servicing periods at airports, e.g. lighting, and for the testing of electrical systems during routine maintenance checks. The batteries of an aircraft are, of course, a means of supplying the necessary power, and although capable of effecting engine starts their capacity does not permit widescale use on the ground and as we have already learned from Chapter 2, they are restricted to the supply of power under emergency conditions. It is necessary, therefore, to incorporate a separate circuit through which power from an external ground power unit (see Fig. 5.1) may be connected to the aircraft's distribution busbar system. In its simplest form, a ground power supply system consists of a connector located in the aircraft at a conveniently accessible point (at the side of a fuselage for example) and a switch for completing the circuit between the ground power unit and the busbar system.

In addition to the ground power system, some types of aircraft carry separate batteries which

can supply the ground services in the event that a ground power unit is not available in order to conserve the main batteries for engine starting.

D.C. Systems

A basic system for the supply of d.c. is shown in Fig. 5.2, and from this it will also be noted how, in addition to the ground power supply, the battery may be connected to the main busbar by selecting the "flight" position of the switch. As the name suggests this is the position to which the switch is selected when the aircraft is in flight since under this condition the generator system supplies the main busbar and the battery is constantly supplied with charging current.

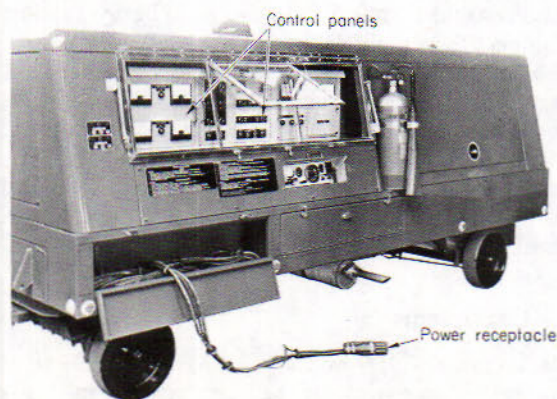


Fig 5.1
Ground power unit

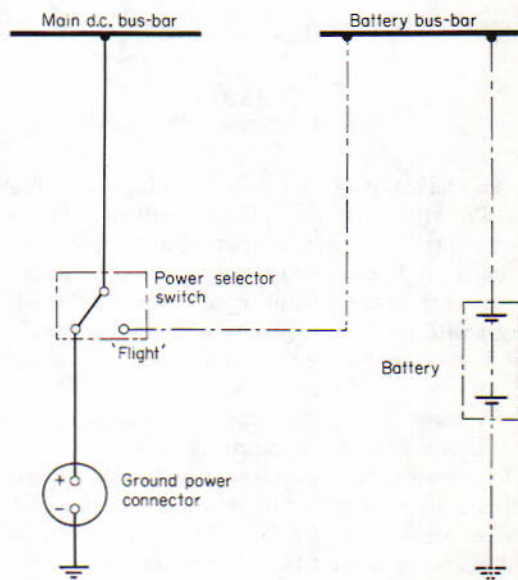


Fig 5.2
Basic ground power supply system

The ground power connector symbol shown in the diagram represents a twin-socket type of unit which is of an early design and now limited in its application. The sockets and corresponding plug pins are of different diameters to prevent a reverse polarity condition, and, in order to make the connection, the outer cover of the unit must be rotated to expose the sockets. As a result of standardization requirements, multi-pin plug units were introduced and are now employed in nearly all types of aircraft. A typical three-pin plug, shown in Fig. 5.3, consists of two positive pins and one negative pin; one of the positive pins is shorter and of smaller diameter than the remaining pins. The pins are enclosed by a protective shroud, and the complete unit is normally fitted in a recessed housing located at the appropriate part of the airframe structure. Access to the plug from outside the aircraft, is via a hinged flap provided with quick-release fasteners.

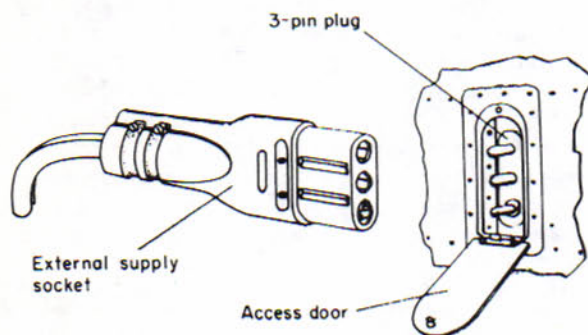


Fig 5.3
Ground power supply plug

A circuit employing a multi-pin plug unit is illustrated in Fig. 5.4, and from this it will be noted that the short positive pin is connected in the coil circuit of the ground power relay. The reason for this is that in the event of the ground supply socket being withdrawn with the circuit "live", the ground power relay will de-energize before the main pins are disengaged from the socket. This ensures that breaking of the supply takes place at the heavy-duty contacts of the relay thus preventing arcing at the main pins.

In some aircraft d.c. power is distributed from a multiple busbar system and it is necessary for certain services connected to each of the busbars to be operated when the aircraft is on the ground. This requires a more sophisticated arrangement of the ground power supply system and the circuit of one such arrangement

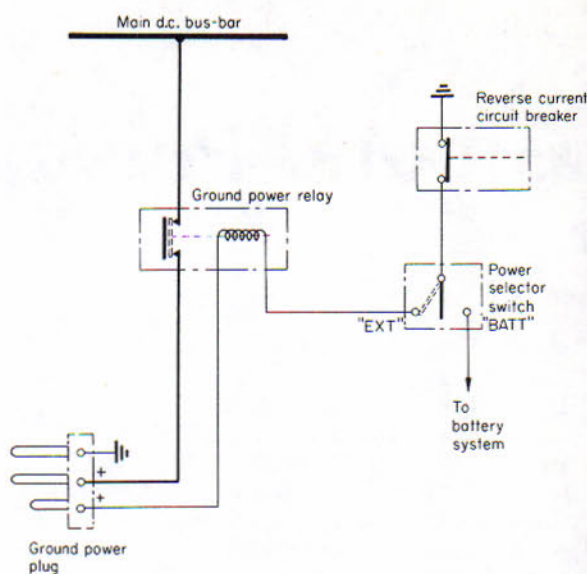


Fig 5.4
Multi-pin power plug system

is shown in Fig. 5.5. In addition to the ground supply relay or contactor, contactors for "tying" busbars together are provided, together with magnetic indicators to indicate that all connections are made.

When the ground power supply unit is connected to the aircraft and the master switch is selected "on", it energizes the ground supply contactor, thus closing its auxiliary and main sets of contacts. One set of auxiliary contacts complete a circuit to a magnetic indicator which then indicates that the ground supply is connected and on ("C" in Fig. 5.5), a second set complete circuits to the coils of No. 1 and No. 3 bus-tie contactors while a third and main heavy-duty set connect the supply direct to the "vital" and No. 2. busbars. When both bus-tie contactors are energized their main contacts connect the supply from the ground supply contactor to their respective busbars. Indication that both busbars are also "tied" to the ground power supply is provided by magnetic indicators "A" and "B" which are energized from the vital busbar via the auxiliary contacts of the contactor.

A.C. Systems

In aircraft which from the point of view of electrical power are principally of the "a.c. type", then it is essential for the ground supply system of the installation to include a section through which an external

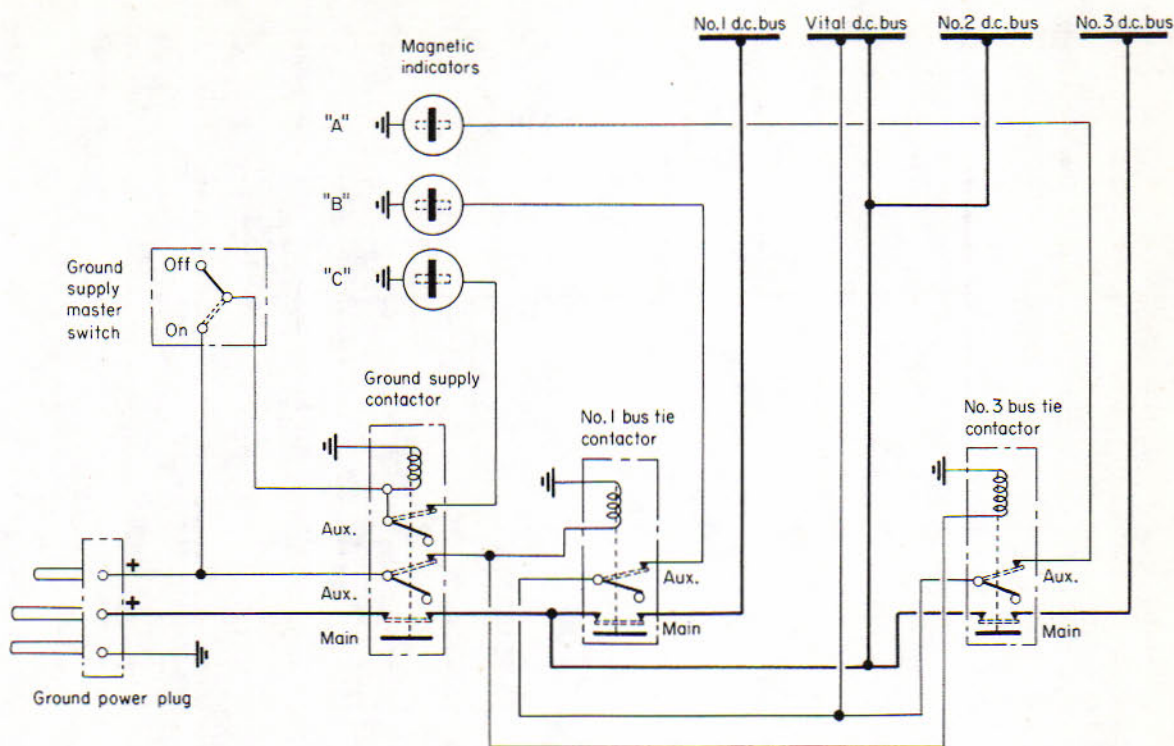


Fig 5.5
Schematic of a ground power supply — multiple d.c. busbar system

source of a.c. power may be supplied. The circuit arrangements for the appropriate systems vary between aircraft types but in order to gain some understanding of the circuit requirements and operation generally we may consider the circuit shown in Fig. 5.6.

When ground power is coupled to the plug a three-phase supply is fed to the main contacts of the ground power breaker, to a ground power transformer/rectifier unit (T.R.U.) and to a phase sequence protection unit. The T.R.U. provides a 28 volt d.c. feed-back supply to a hold-in circuit of the ground power unit. If the phase sequence is correct the protection unit completes a circuit to the control relay coil, thus energizing it. A single-phase supply is also fed to an amber light which comes on to indicate that ground power is coupled, and to a voltmeter and frequency meter via a selector switch.

The circuit is controlled by a ground power switch connected to a busbar supplied with 28 volts d.c. from the aircraft battery system. When the switch is set to

the "close" position current flows across the main contacts of the energized control relay, to the "close" coil of the ground power breaker, thus energizing it to connect the ground supply to the three-phase a.c. main busbar. The ground power supply is disconnected by selecting the "trip" position on the ground power switch. This action connects a d.c. supply to the trip coil of the ground power breaker, thus releasing its main and auxiliary contacts and isolating the ground power from the a.c. main busbar.

AUXILIARY POWER UNITS

Many of today's aircraft are designed so that if necessary, they may be independent of ground support equipment. This is achieved by the incorporation of an auxiliary power unit (A.P.U.) which, after being started by the aircraft's battery system, provides power for engine starting, ground air conditioning and other electrical services. In some installations, the A.P.U. is also used for supplying power in flight in the event of an engine-driven generator failure and

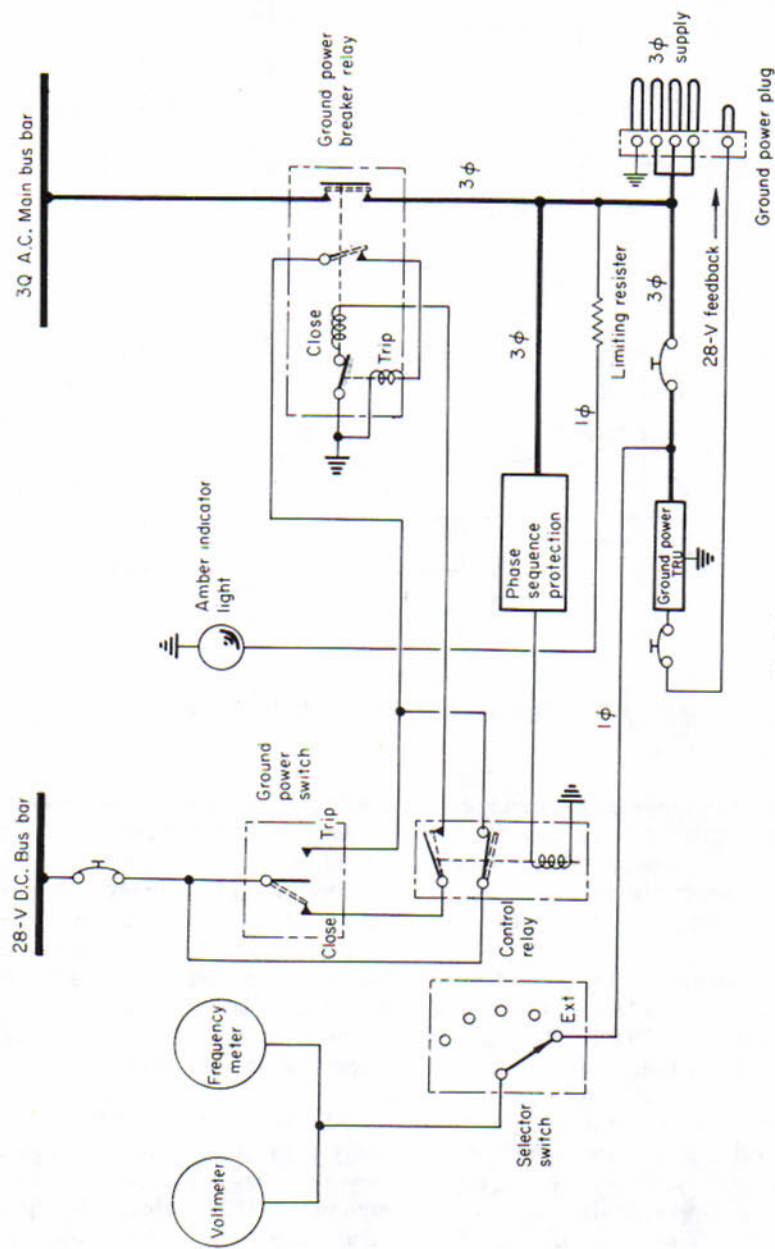


Fig 5.6
Schematic of a ground power supply -- a.c. system

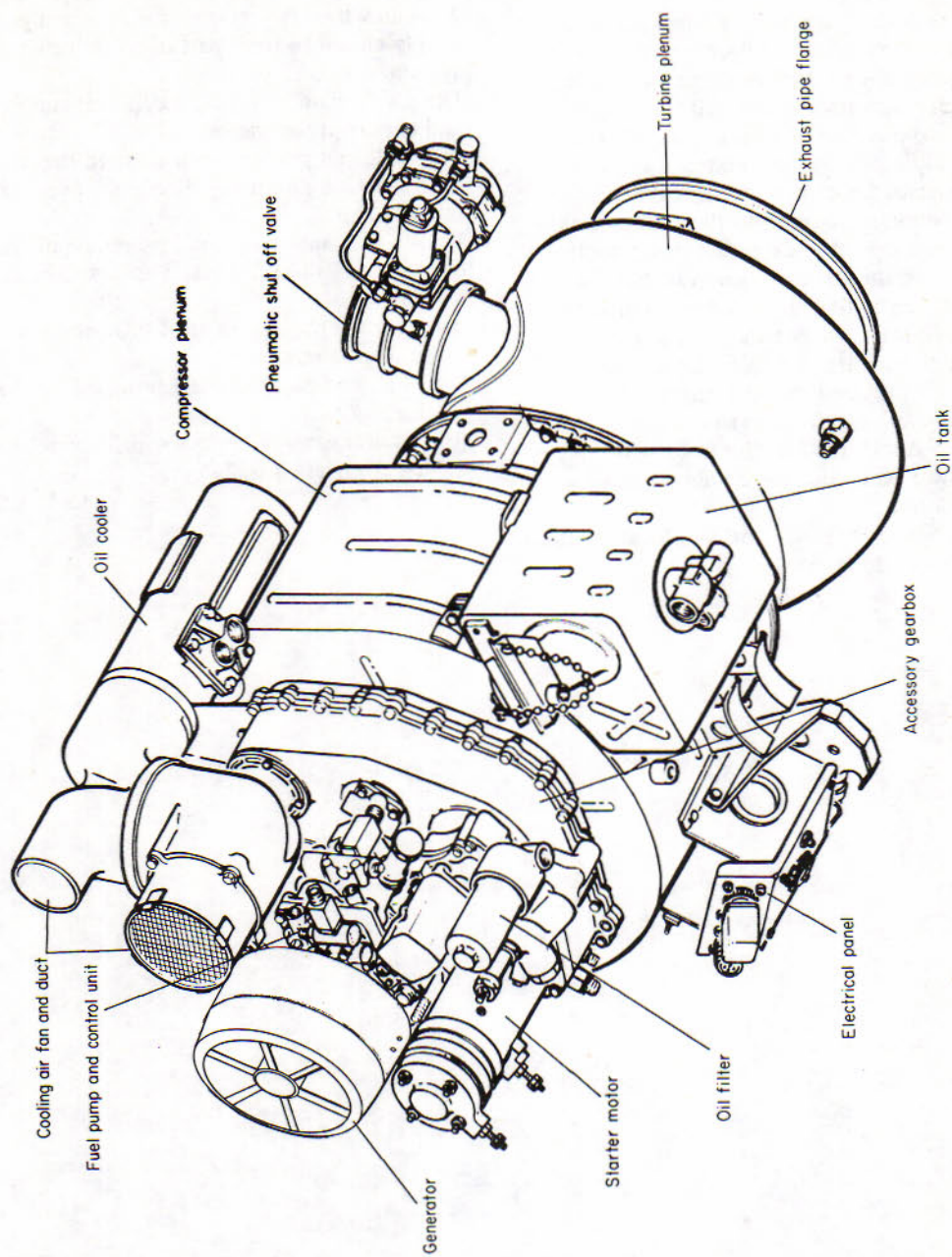


Fig 5.7
Auxiliary power unit

for supplementing the delivery of air to the cabin during take-off and climb.

In general, an A.P.U. consists of a small gas turbine engine, a bleed-air control and supply system, and an accessory gearbox. The gas turbine comprises a two-stage centrifugal compressor connected to a single-stage turbine. The bleed-air control and supply system automatically regulates the amount of air bleed from the compressor for delivery to the cabin air conditioning system. In addition to those accessories essential for engine operation, e.g. fuel pump control unit and oil pumps, the accessory gearbox drives a generator which, depending on the type required for a specific aircraft, may supply either d.c. or a.c.

A motor for starting the A.P.U. is also secured to the gearbox and is operated by the aircraft battery system or, when available, from a ground power unit. In some types of A.P.U. the functions of engine starting and power generation are combined in a starter/generator unit.

An external view of a typical unit and location in an aircraft is shown in Fig. 5.7.

Test Questions

1. Explain why it is necessary for a ground power supply circuit to form part of an aircraft's electrical system.
2. Draw a diagram of a basic d.c. power supply circuit and explain its operation.
3. In a multi-pin plug how is it ensured that the breaking of the ground power supply circuit takes place without arcing?
4. Draw a diagram of a ground power supply circuit of a typical "all-a.c." aircraft and explain its operation.
5. (a) State the purpose of an A.P.U. fitted on a modern aircraft.
(b) What services are usually provided by the A.P.U.?
(c) Detail the safety devices which are necessary in the complete installation.

(S.L.A.E.T.)

Measuring Instruments, Warning Indicators and Lights

In order to monitor the operating conditions of the various supply and utilization systems, it is necessary for measuring instruments and warning devices, in the form of indicators and lights, to be included in the systems. The number of indicating devices required and the types employed depend on the type of aircraft and the overall nature of its electrical installation. However, the layout shown in Fig. 6.1 is generally representative of systems monitoring requirements and can usefully serve as a basis for study of the appropriate indicating devices.

AMMETERS AND VOLTMETERS

These instruments are provided in d.c. and a.c. power generating systems and in most instances are of the permanent magnet moving-coil type shown in basic form in fig. 6.2.

An instrument consists essentially of a permanent magnet with soft-iron pole pieces, between which a soft-iron core is mounted. A coil made up of a number of turns of fine copper wire is wound on an aluminium former which in turn is mounted on a spindle so that it can rotate in the air gap between the pole pieces and the core. The magnetic field in the air gap is an intense uniform radial field established by the cylindrical shape of the pole pieces and core. Current is led into and out of the coil through two hairsprings which also provide the controlling force. The hairsprings are so mounted that as the coil rotates, one spring is unwound and the other is wound. A pointer is attached to the spindle on which the moving coil is mounted.

When current flows through the coil a magnetic field is set up which interacts with the main field in the air gap such that it is strengthened and weakened as shown in the diagram. A force (F_d) is exerted on each side of the coil, and the couple so produced causes the coil to be rotated until it is balanced by

the opposing controlling force (F_c) of the hairsprings. Thus, rotation of the coil and pointer to the equilibrium position is proportional to the current flowing through the coil at that instant. This proportionality results in the evenly divided scale which is a characteristic of the moving coil type of indicator. When the coil former rotates in the main field, eddy currents are induced in the metal and these react with the main field producing a force opposing the rotation, thus bringing the coil to rest with a minimum of oscillation. Indicators of this kind are said to be "dead beat".

In order to protect the movements of these instruments against the effects of external magnetic fields and also to prevent "magnetic leakage", the movements are enclosed in a soft-iron case which acts as a magnetic screen. The soft-iron has a similar effect to the core of the indicator, i.e. it draws in lines of force and concentrates the field within itself.

Moving coil instruments are also generally employed for the measurement of voltage and current in an a.c. system. Additional components are necessary, of course, for each measuring application; e.g. for the measurement of voltage, the instrument must also contain a bridge rectifier while for the measurement of current, a shunt and a transformer are required in addition to the bridge rectifier.

Reference to Fig. 6.1 shows that all the instruments located on the control panel are of the circular-scale type; a presentation which is now adopted in many current types of aircraft. It has a number of advantages over the more conventional arc-type scale; namely, that the scale length is increased and for a given measuring range, the graduation of the scale can be more open, thus helping to improve the observational accuracy.

In order to cater for this type of presentation, it is, of course, necessary for some changes to be made in the arrangement of the magnet and moving coil

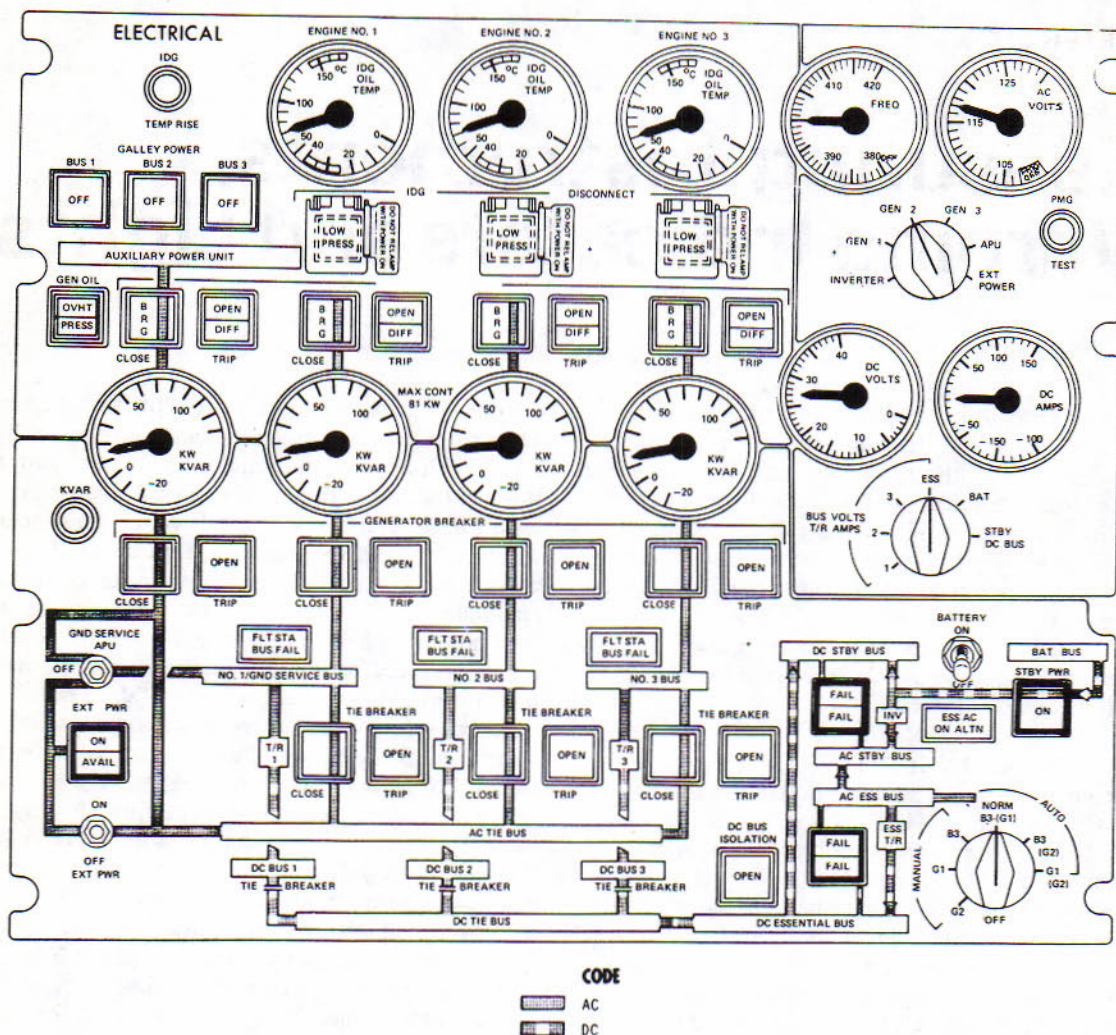


Fig 6.1
Electrical system control panels

systems, and one such arrangement is illustrated in Fig. 6.3.

The magnet is in the form of a block secured to a pole piece which is bored out to accommodate a core which itself is slotted and bored to permit the positioning of the moving coil. The coil former, unlike that of a conventional instrument, is mounted to one side of its supporting spindle, and under power-off conditions it surrounds the core and lies in the air gap at the position shown. The field flows from the magnet to the core which, in reality, forms a North

pole, and then across the air gap to the pole piece forming the South pole. The return path of the field to the South pole of the magnet is completed through the yoke, which also shields the flux from distortion by external magnetic fields. When current flows through the coil, a force is produced due to the interaction between the permanent magnetic field and the induced field, but unlike the conventional instrument the coil is rotated about the core by a force acting on one side only; the opposite side being screened from the flux by the core itself.

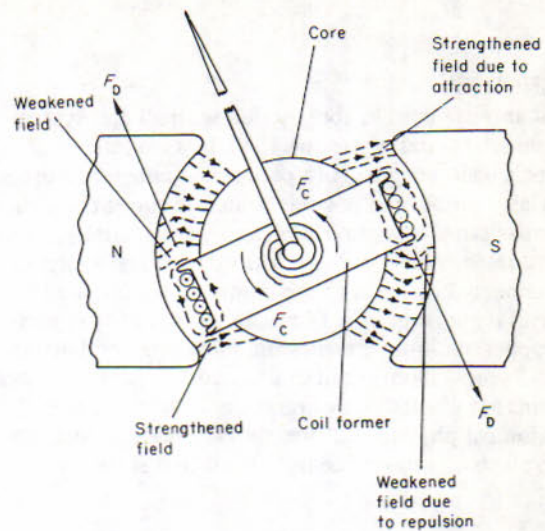
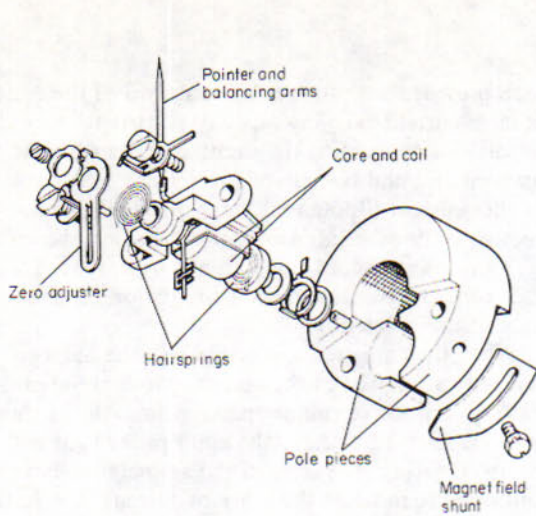


Fig 6.2
Basic form of moving coil indicator

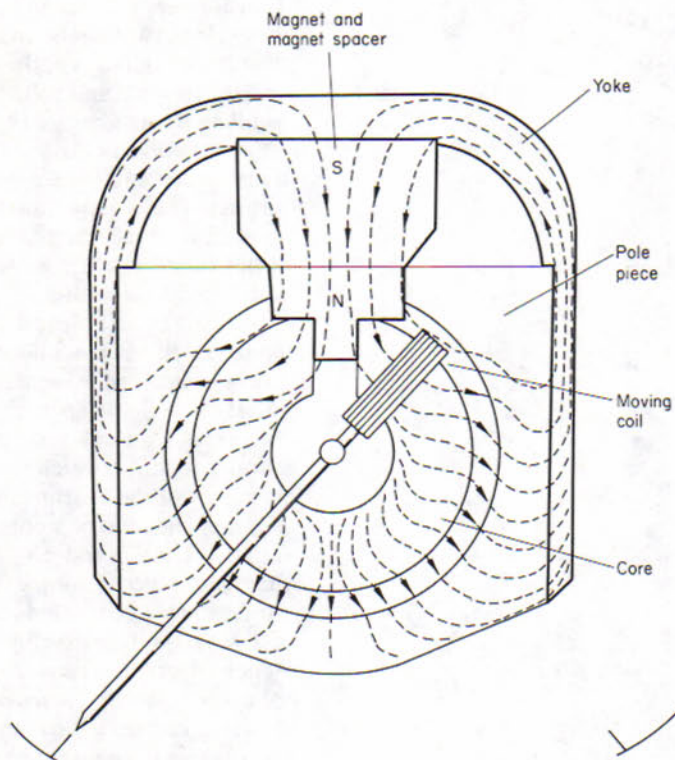


Fig 6.3
Magnet system of a typical long-scale moving coil instrument

SHUNTS

Shunts are used in conjunction with all d.c. system ammeters, and where specified, in a.c. systems, and their main purpose is to permit an ammeter to measure a large number of possible values of current, i.e. they act as range extension devices. Fundamentally, a shunt is a resistor having a very low value of resistance and connected external to the ammeter and in parallel with its moving coil. The materials used for shunts are copper, nichrome, manganin, minalpha and telcumen.

Typical shunts used in d.c. and a.c. generating systems are illustrated in Fig. 6.4 and although their principal physical features differ, a feature common to all shunts should be noted and that is they are

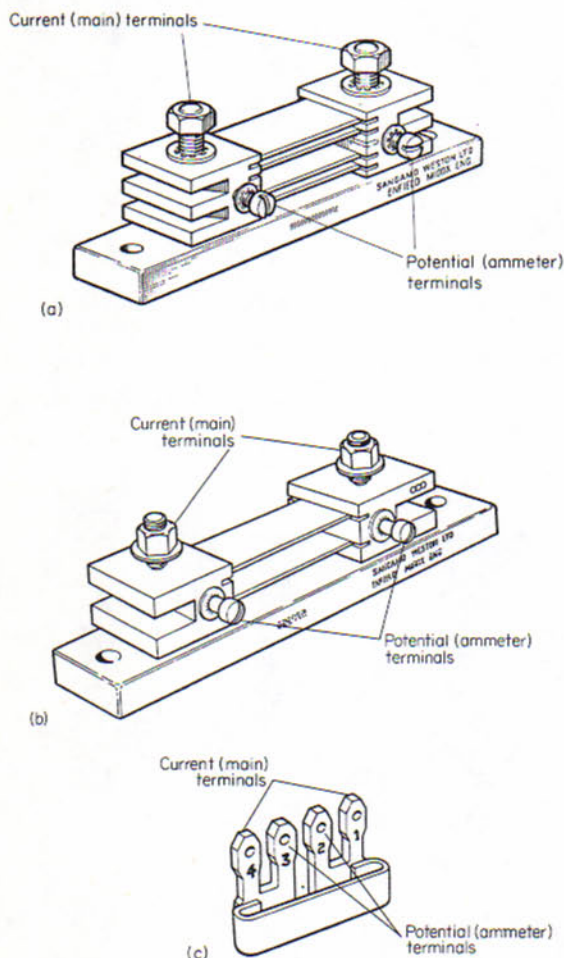


Fig 6.4
Shunts

each provided with four terminals. Two of these are of large current-carrying capacity ("current" terminals) for connecting the shunt in series with the main circuit, and two are of smaller size to carry smaller current ("potential" terminals) when connected to the associated ammeter. The unit shown at (a) employs strips of lacquered minalpha spaced from each other to promote a good circulation of air and thus ensure efficient cooling.

When the ammeter is in series with the main circuit only a fraction of the current passes through the moving coil, the remainder passing through the shunt which is selected to carry the appropriate load without overheating. The scale of the ammeter is, however, calibrated to indicate the range of current flow in the main circuit, since the flow through the coil and the shunt are in some pre-calculated ratio.

INSTRUMENT TRANSFORMERS

Transformers are used in conjunction with a.c. measuring instruments, and they perform a similar function to shunts, i.e. they permit a "scaling-down" of large currents and voltages to a level suitable for handling by standardized types of instruments. They fall into two main classes: (i) current or series transformers and (ii) potential or parallel transformers. The construction and operation of both classes has already been dealt with in Chapter 4 and at this stage therefore we shall only concern ourselves with typical applications.

Current transformers are normally used with a.c. ammeters and Fig. 6.5 illustrates a typical circuit arrangement. The main current-carrying conductor passes through the aperture of the secondary windings, the output of which is supplied to the ammeter via a bridge rectifier, which may be a separate unit or form part of the instrument itself.

An application of a potential transformer is illustrated in Fig. 6.6 and it will be noted that in this case the transformer forms part of a shunt, the primary winding being connected to the current terminals 1 and 4. The voltage developed across the shunt is stepped-up in the transformer to a maximum r.m.s. value (2.5 volts in this particular example) when the rated current is flowing through the shunt. The transformer output is connected to the "potential" terminals 2 and 3 and is rectified within the relevant ammeter and then applied to the moving coil. The scale of the ammeter used with this transformer arrangement is non-linear because the deflection of the moving coil is not proportional to the current

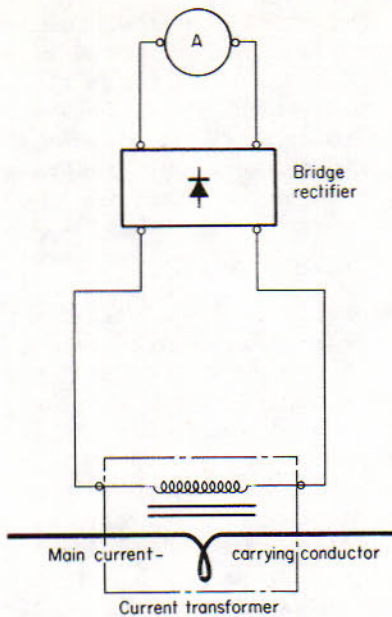


Fig 6.5
Application of a current transformer

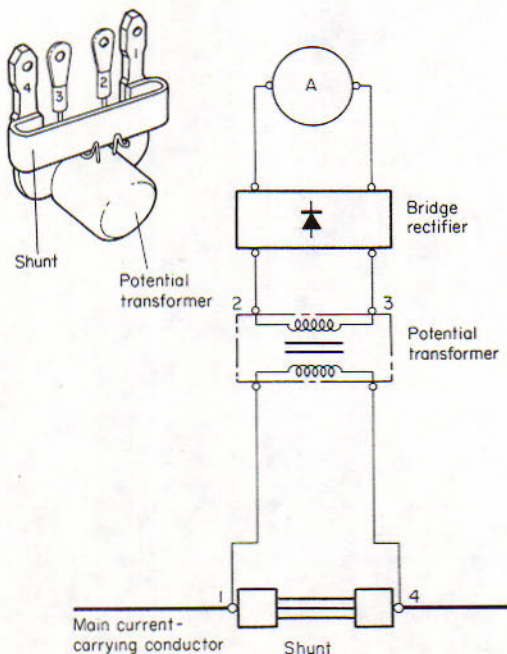


Fig 6.6
Application of a potential transformer

flowing through the shunt as a result of the sum of non-linear characteristics of the transformer and rectifier.

Fig. 6.7 illustrates a circuit arrangement adopted for the measurement of d.c. loads in a rectified a.c. power supply system. The ammeter is utilized in conjunction with a three-phase current transformer, bridge rectifier and a shunt, which form an integrated unit of

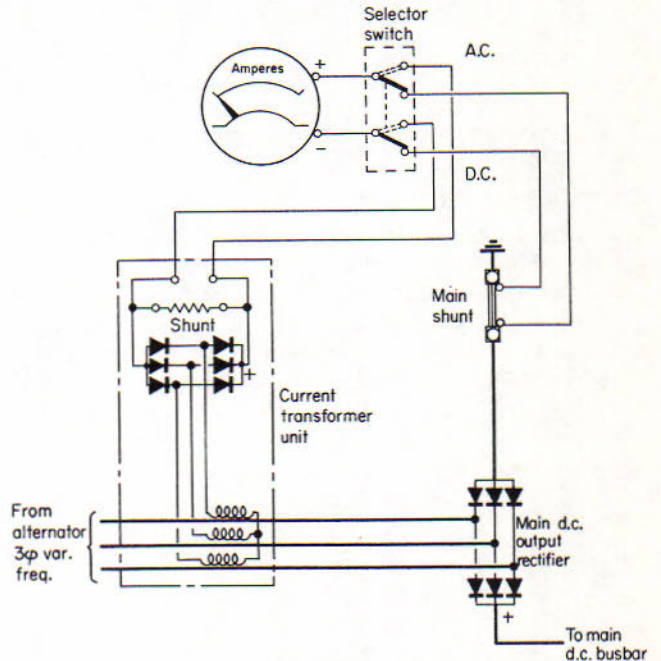


Fig 6.7
Measurement of d.c. loads in a rectified a.c. system

the type shown in Fig. 6.8, and also a main shunt similar to that employed in basic d.c. generating systems. The ammeter is calibrated in amperes d.c. and it may be connected into either one of two circuits by means of a selector switch marked "D.C." and "A.C.". In the "D.C." position the ammeter is selected in parallel with the main shunt so that it measures the total rectified load taken from the main d.c. busbar.

When the "A.C." position is selected, the ammeter is connected to the shunt of the current transformer unit and as will be noted from the circuit diagram, this unit taps the generator output lines at a point before the main d.c. output rectifier. The transformer output is rectified for measuring purposes, so therefore in the "A.C." position of the switch, the ammeter will measure the d.c. equivalent of the total unrectified load.

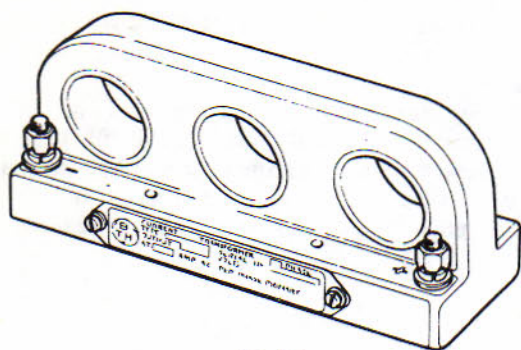


Fig 6.8
Three-phase current transformer unit

FREQUENCY METERS

These instruments form part of the metering system required for main a.c. power generating systems, and in some aircraft, they may also be employed in secondary a.c. generating systems utilizing inverters. The dial presentation and circuit diagram of a typical meter are shown in Fig. 6.9. The indicating

element, which is used in a mutual inductance circuit, is of the standard electro-dynamometer pattern consisting essentially of a moving coil and a fixed field coil. The inductor circuit includes a nickel-iron core loading inductance, a dual fixed capacitor unit, four current-limiting resistors connected in series-parallel, and two other parallel-connected resistors which provide for temperature compensation. The electrical values of all the inductor circuit components are fixed.

The instrument also incorporates a circuit which is used for the initial calibration of the scale. The circuit is comprised of a resistor, used to govern the total length of the arc over which the pointer travels between the minimum and maximum frequencies, and a variable inductor system which governs the position of the centre of the arc of pointer travel relative to the mid-point of the instrument scale.

In operation the potential determined by the supply voltage and frequency is impressed on the field coil, which in turn sets up a main magnetic field in the area occupied by the moving coil. A second poten-

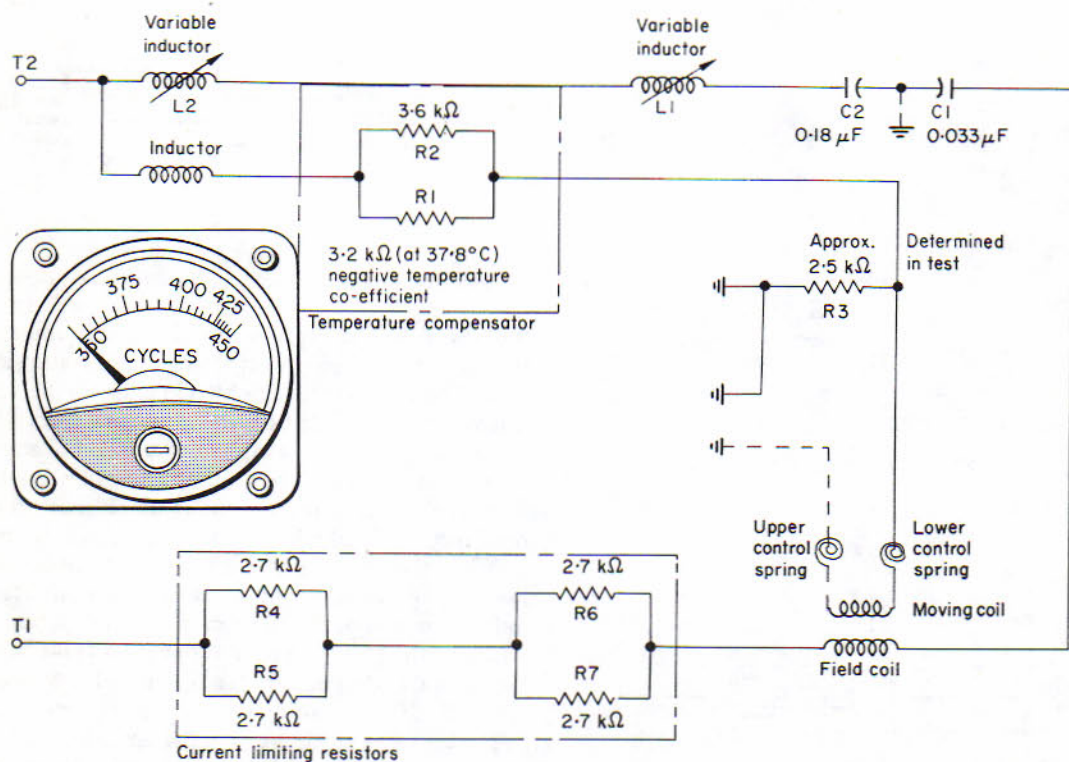


Fig 6.9
Circuit arrangements of a frequency meter

tial, whose value is also dependent on the supply voltage and frequency, is impressed on the moving coil, via the controlling springs. Thus, a second magnetic field is produced which interacts with the main magnetic field and also produces a torque causing the moving coil to rotate in the same manner as a conventional moving coil indicator. Rotation of the coil continues until the voltage produced in this winding by the main field is equal and opposite to the impressed potential at the given frequency. The total current in the moving coil and the resulting torque are therefore reduced to zero and the coil and pointer remain stationary at the point on the scale which corresponds to the frequency impressed on the two coils.

POWER METERS

In some a.c. power generating systems it is usual to provide an indication of the total power generated and/or the total reactive power. Separate instruments may be employed; one calibrated to read directly in watts and the other calibrated to read in var's (volt-amperes reactive) or, as in the case of the instrument illustrated in Fig. 6.10, both functions may be combined in what is termed a watt/var meter.

The construction and operation of the meter, not unlike the frequency meter described earlier, is based on the conventional electro-dynamometer pattern and its scale, which is common to both units of measurement, is calibrated for use with a current transformer and an external resistor. A selector switch mounted adjacent to the meter provides for it to be operated as either a wattmeter or as a varmeter.

When selected to read in watts the field coil is supplied from the current transformer which as will be noted from Fig. 6.10 senses the load conditions at phase "B" of the supply. The magnetic field produced around the field coil is proportional to the load. The moving coil is supplied at 115 volts from phase B to ground and this field is constant under all conditions. The currents in both coils are in phase with each other and the torque resulting from both magnetic fields deflects the moving coil and pointer until balance between it and controlling spring torque is attained.

In the "var" position of the selector switch the field coil is again supplied from the current transformer sensing load conditions at phase "B". The moving coil, however, is now connected across phases "A" and "C" and in order to obtain the correct coil current, a calibrated resistor is connected in the circuit and

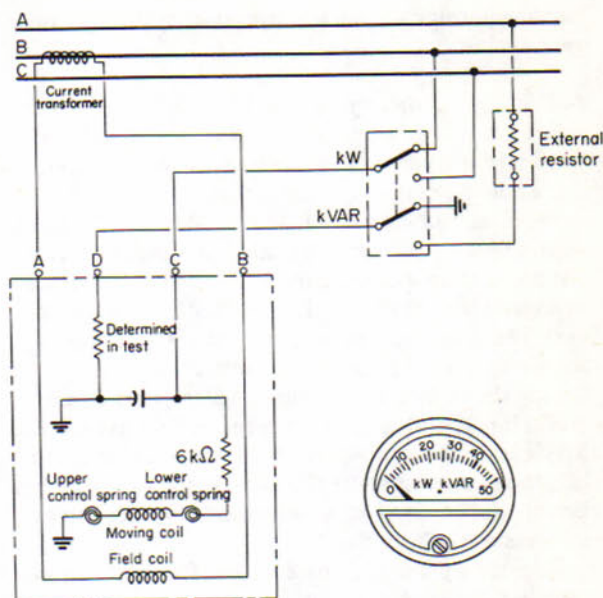


Fig 6.10
Circuit arrangements of a watt/VAR meter

mounted external to the instrument. The current in the moving coil is then at 90 degrees to the field coil current, and if the generator is loaded at unity power factor, then the magnetic fields of both coils bear the same angular relationship and no torque is produced.

For power factors less than unity there is interaction of the coil fields and a torque proportional to the load current and phase angle error is produced. Thus, the moving coil and pointer are rotated to a balanced position at which the reactive power is indicated.

WARNING AND INDICATING LIGHTS

Warning and indicator lights are used to alert the flight crew to conditions affecting the operation of aircraft systems. The lights may be divided into different categories according to the function they perform, and in general, we find that they fall into three main categories: (i) warning lights, (ii) caution lights and (iii) indicating or advisory lights.

Warning Lights. These are designed to alert the flight crew of unsafe conditions and are accordingly coloured red.

Caution Lights. These are amber in colour to indicate abnormal but not necessarily dangerous condi-

tions requiring caution, e.g. hydraulic system pressure running low.

Indicating or Advisory Lights. These lights, which are either green or blue, are provided to indicate that a system is operable or has assumed a safe condition, e.g. a landing gear down and locked.

Warning and indicator light assemblies are, basically, of simple construction, consisting of a bulb contained within a casing which incorporates electrical contacts and terminals for connection into the appropriate circuit. The coloured lens is contained within a cap which fits over the casing and bulb. Provision for testing the bulb to ensure that its filament is intact is also incorporated in many types of light assemblies. The lens cap is so mounted on the casing, that it can be pressed in to connect the bulb directly to the main power supply. Such an arrangement is referred to as a "press-to-test" facility.

Lights may also include a facility for dimming and usually this may be done in either of two ways. A dimming resistor may be included in the light circuit, or the lens cap may incorporate an iris type diaphragm which can be opened or closed by rotating the cap. Lights used for warning purposes do not usually include the dimming facility because of the danger involved in having a dimmed warning light escaping notice.

The power supplies for warning and indicator lights are derived from the d.c. distribution system and the choice of busbar for their connection must be properly selected. For example, if the failure of a system or a component is caused by the loss of supply to an auxiliary busbar, then it is obvious that if the warning light system is fed from the same busbar warning indications will also be lost. To avoid this risk it is necessary for warning lights to be supplied from busbars different from those feeding the associated service, and preferably on or as close as possible electrically to the busbar. Caution and indicating lights may also, in some cases, be supplied in a similar manner, but usually they are supplied from the same busbar as the associated service.

SYNCHRONIZING LIGHTS

In certain types of aircraft utilizing constant-frequency a.c. generating systems, lights are provided to indicate synchronism between generator output voltage and are used when manually switching in a generator to run in parallel with others. A typical four-generator system has two lights; one connected between phase

"A" of the generator it is required to select and phase "A" of a synchronizing busbar, and the other light between phase "C" of the same units. If the generator selected is in synchronism with the other generator supplying the synchronizing busbar, the voltages at phases "A" and "C" of all generators will have the same magnitude and polarity at that instant. The lights will therefore be extinguished and the generator may be switched on. If, on the other hand, a slight phase or frequency difference exists, the lights will be illuminated continuously or will flash on and off. Under these conditions the generator must remain switched off in order to prevent shock loads from being imposed on the drive shaft.

MAGNETIC INDICATORS

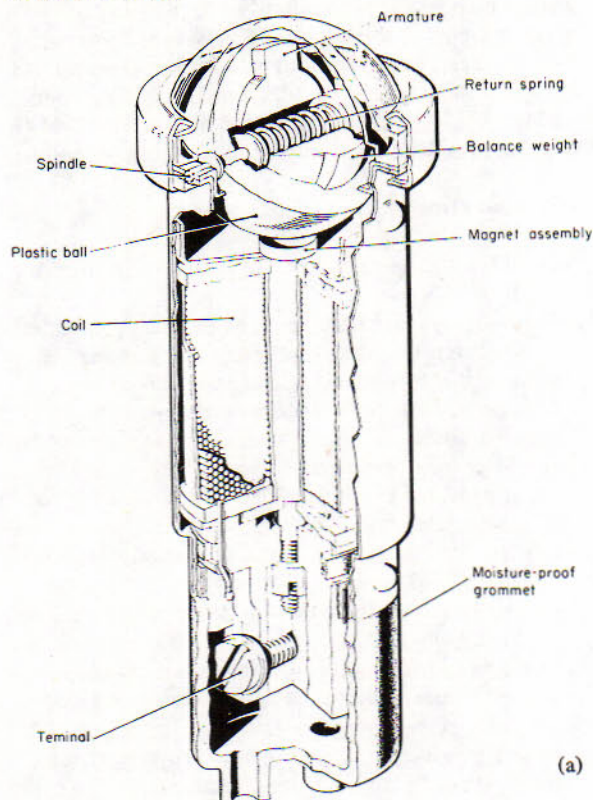
In many types of aircraft system, components require electrical control; for example, in a fuel system, electric actuators position valves which permit the supply of fuel from the main tanks to the engines and also for cross-feeding the fuel-supply. All such devices are, in the majority of cases, controlled by switches on the appropriate systems panel, and to confirm the completion of movement of the device an indicating system is necessary.

The indicating system can either be in the form of a scale and pointer type of instrument, or an indicator light, but both methods can have certain disadvantages. The use of an instrument is rather space-consuming particularly where a number of actuating devices are involved, and unless it is essential for a pilot or systems engineer to know exactly the position of a device at any one time, instruments are uneconomical. Indicator lights are of course simpler, cheaper and consume less power, but the liability of their filaments to failure without warning contributes a hazard particularly in the case where "light out" is intended to indicate a "safe" condition of a system. Furthermore, in systems requiring a series of constant indications of prevailing conditions, constantly illuminated lamps can lead to confusion and misinterpretation on the part of the pilot or systems engineer.

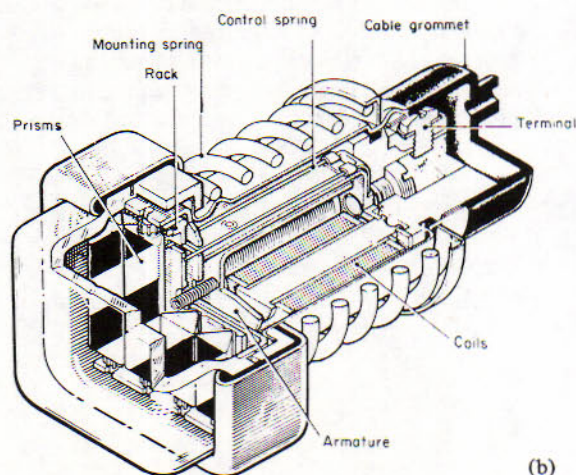
Therefore to enhance the reliability of indication, indicators containing small electromagnets operating a shutter or similar moving element are installed on the systems panels of many present-day aircraft.

In its simplest form (see Fig. 6.11(a)) a magnetic indicator is of the two-position type comprising a ball pivoted on its axis and spring returned to the "off" position. A ferrous armature embedded in the ball is attracted by the electromagnet when ener-

gized, and rotates the ball through 150 degrees to present a different picture in the window. The picture can either be of the line diagram type, or of the instructive type.



(a)



(b)

Fig 6.11
Magnetic indicators

Figure 6.11(b) shows a development of the basic indicator, it incorporates a second electromagnet which provides for three alternative indicating positions. The ferrous armature is pivoted centrally above the two magnets and can be attracted by either of them. Under the influence of magnetic attraction the armature tilts and its actuating arm will slide the rack horizontally to rotate the pinions fixed to the ends of prisms. The prisms will then be rotated through 120 degrees to present a new pattern in the window. When the rack moves from the centre "rest" position, one arm of the hairpin type centring spring, located in a slot in the rack, will be loaded. Thus, if the electromagnet is de-energized, the spring will return to mid-position rotating the pinions and prisms back to the "off" condition in the window.

The pictorial presentations offered by these indicators is further improved by the painting of "flow lines" on the appropriate panels so that they interconnect the indicators with the system control switches, essential indicators and warning lights. A typical application of magnetic indicators and "flow lines" is shown in Fig. 6.1.

CENTRAL WARNING SYSTEMS

In the development of large types of aircraft and their associated systems, it became apparent that the use of warning and indicator lights in increasing numbers, and widely dispersed throughout flight compartments, would present a problem and that a new approach would be necessary. As a result, systems referred to as "central warning systems" were developed.

In its basic form, a system comprises a group of warning and indicator lights connected to signal circuits actuated by the appropriate systems of the aircraft, each light displaying a legend denoting the system, and a malfunction or advisory message. All the lights are contained on an annunciator panel installed within a pilot's visual range. In aircraft carrying a flight engineer, a panel is also installed at his station and is functionally integrated with the pilot's panel. A flight engineer's panel is illustrated in Fig. 6.12 and may be taken as an example of central warning displays. In this case, the panel is made up of a number of blue lights which are advisory of normal operating conditions, a number of amber lights, a red "master warning" light and an amber "master caution" light.

When a fault occurs in a system, a fault-sensing device transmits a signal which illuminates the appro-

priate amber light. The signal is also transmitted to an electronic device known as a logic controller, the function of which is to determine whether the fault is of a hazardous nature or is one requiring caution. If the fault is hazardous, then the controller output signal illuminates the red "master warning" light; if caution is required, then the signal will illuminate only the amber "master caution" light.

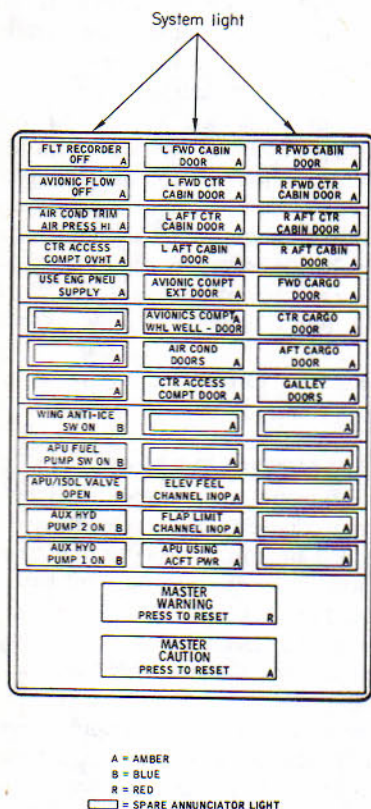


Fig 6.12

Centralized warning system annunciator panel

Each master light incorporates a switch unit so that when the caps are pressed in, the active signal circuits are disconnected to extinguish the lights and, at the same time, they are reset to accept signals from faults which might subsequently occur in any other of the systems in the aircraft. The system lights are not of the resetting type and remain illuminated until the system fault is corrected. Dimming of lights and testing of bulb filaments is carried out by means of switches mounted adjacent to the annunciator panel.

Test Questions

1. Describe the operating principle of a moving coil instrument.
2. Can moving coil instruments be directly connected in the circuits of a.c. systems for measurement of voltage and current, or is it necessary for them to be used with certain other components?
3. A soft-iron core is placed within the coil of a moving coil instrument because:
 - (a) it provides a solid spindle about which the coil can rotate.
 - (b) this ensures an even, radial and intensified magnetic field for the coil to move in.
 - (c) the inertia of the core will damp out oscillations of the coil and pointer.
4. Describe how ammeters can measure very high current values without actually carrying full load current.
5. How are moving coil instruments protected against the effects of external magnetic fields?
6. With the aid of a circuit diagram describe the operating principle of a frequency meter.
7. With the aid of a block diagram, show how a centralized warning system may be used in a modern aircraft. List the systems which may be connected to the C.W.S.

(S.L.A.E.T.)

Power Distribution

In order for the power available at the appropriate generating source, to be made available at the terminals of the power-consuming equipment then clearly, some organized form of distribution throughout an aircraft is essential. The precise manner in which this is arranged is governed principally by the type of aircraft and its electrical system, number of consumers and location of consumer components. For example, in a small light aircraft, electrical power requirements may be limited to a few consumer services and components situated within a small area, and the power may be distributed via only a few yards of cable, some terminal blocks, circuit breakers or fuses. In a large multijet transport aircraft on the other hand, literally miles of cable are involved, together with multiple load distribution busbars, protection networks, junction boxes and control panels.

BUSBARS

In most types of aircraft, the output from the generating sources is coupled to one or more low impedance conductors referred to as busbars. These are usually situated in junction boxes or distribution panels located at central points within the aircraft, and they provide a convenient means for connecting positive supplies to the various consumer circuits; in other words, they perform a "carry-all" function. Busbars vary in form dependent on the methods to be adopted in meeting the electrical power requirements of a particular aircraft type. In a very simple system a busbar can take the form of a strip of interlinked terminals while in the more complex systems main busbars are thick metal (usually copper) strips or rods to which input and output supply connections can be made. The strips or rods are insulated from the main structure and are normally provided with some form of protective covering. Flat, flexible strips of braided

copper wire are also used in some aircraft and serve as subsidiary busbars.

Split Busbar Systems. The function of a distribution system is primarily a simple one, but it is complicated by having to meet additional requirements which concern a power source, or a power consumer system operating either separately or collectively, under abnormal conditions. The requirements and abnormal conditions, may be considered in relation to three main areas, which may be summarized as follows:

1. Power-consuming equipment must not be deprived of power in the event of power source failures unless the total power demand exceeds the available supply.
2. Faults on the distribution system (e.g. fault currents, grounding or earthing at a busbar) should have the minimum effect on system functioning, and should constitute minimum possible fire risk.
3. Power-consuming equipment faults must not endanger the supply of power to other equipment.

These requirements are met in a combined manner by paralleling generators where appropriate, by providing adequate circuit protection devices, and by arranging for faulted generators to be isolated from the distribution system. The operating fundamentals of these methods are described elsewhere in this book, but the method with which this Chapter is concerned is the additional one of splitting busbars and distribution circuits into sections in order to feed them from different sources.

In adopting this method it is usual to categorize all consumer services into their order of importance and, in general, they fall into three groups: vital, essential and non-essential.

Vital services are those which would be required after an emergency wheels-up landing, e.g. emergency lighting and crash switch operation of fire extinguishers. These services are connected directly to the battery.

Essential services are those required to ensure safe flight in an in-flight emergency situation. They are connected to d.c. and a.c. busbars, as appropriate, and in such a way that they can always be supplied from a generator or from batteries.

Non-essential services are those which can be isolated in an in-flight emergency for load shedding purposes, and are connected to d.c. and a.c. busbars, as appropriate, supplied from a generator.

Figure 7.1 illustrates in much simplified form, the

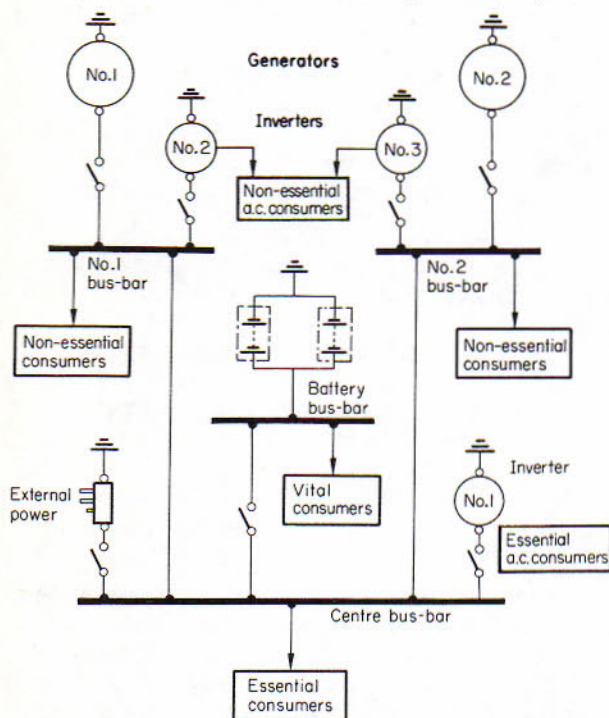


Fig 7.1
Split busbar systems

application of the foregoing split-busbar method to a power distribution system in which the power supplies are 28-volts d.c. from engine-driven generators, 115-volts 400 Hz a.c. from rotary inverters, and 28-volts d.c. from batteries. Each generator has its own busbar to which are connected the non-essential consumer

services. Both busbars are in turn connected to a single busbar which supplies power to the essential services. Thus, with both generators operating, all consumers requiring d.c. power are supplied. The essential services busbar is also connected to the battery busbar thereby ensuring that the batteries are maintained in the charged condition. In the event that one generator should fail it is automatically isolated from its respective busbar and all busbar loads are then taken over by the operative generator. Should both generators fail however, non-essential consumers can no longer be supplied, but the batteries will automatically supply power to the essential services and keep them operating for a predetermined period calculated on the basis of consumer load requirements and battery state of charge.

For the particular system represented by Fig. 7.1, the d.c. supplies for driving the inverters are taken from busbars appropriate to the importance of the a.c. operated consumers. Thus, essential a.c. consumers are operated by No. 1 inverter and so it is driven by d.c. from the essential services busbar. No. 2 and No. 3 inverters supply a.c. to non-essential services and so they are powered by d.c. from the No. 1 and No. 2 busbars.

Figure 7.2 illustrates another example of the split busbar method of power distribution, and is based on an aircraft utilizing constant-frequency a.c. as the primary power source and d.c. via transformer-rectifier units (T.R.U.'s).

The generators supply three-phase power through separate channels, to the two main busbars and these, in turn, supply the non-essential consumer loads and T.R.U.'s. The essential a.c. loads are supplied from the essential busbar which under normal operating conditions is connected via a changeover relay to the No. 1 main busbar. The main busbars are normally isolated from each other, but if the supply from either of the generators fails, the busbars are automatically interconnected by the energizing of the "bus-tie" relay and serve as one, thereby maintaining supplies to all a.c. consumers and both T.R.U.'s. If, for any reason, the power supplied from both generators should fail the non-essential services will be isolated and the changeover relay between No. 1 main busbar, and the essential busbar, will automatically de-energize and connect the essential busbar to an emergency static inverter.

The supply of d.c. is derived from independent T.R.U. and from batteries. The No. 1 T.R.U. supplies essential loads and the No. 2 unit supplies non-essential loads connected to the main d.c. busbar;

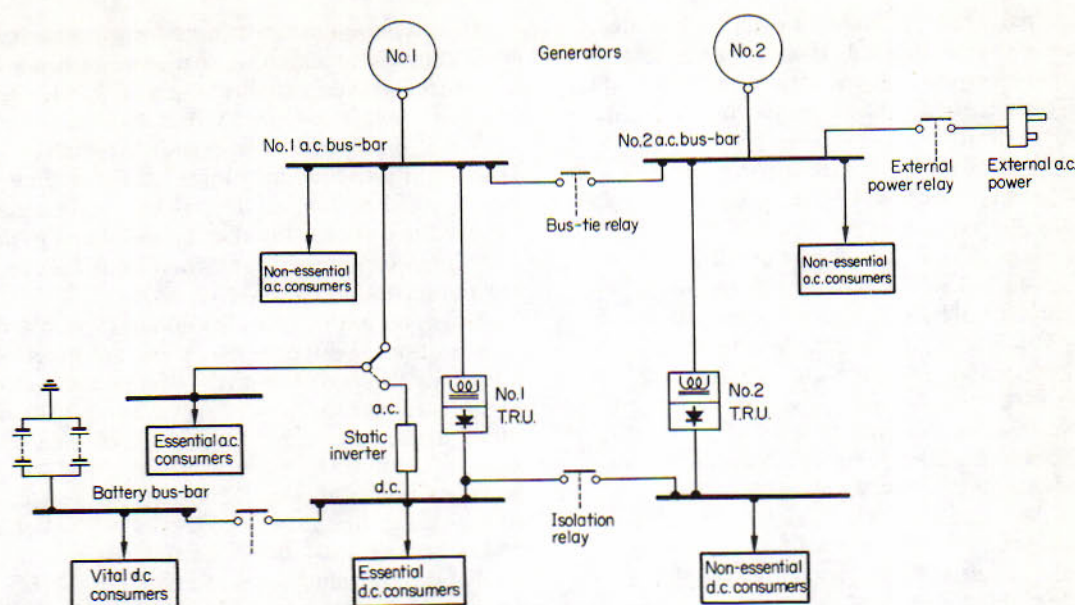


Fig 7.2
Split busbar system (primary a.c. power source)

both busbars are automatically interconnected by an isolation relay. The batteries are directly connected to the battery busbar and this is interconnected with the essential busbar. In the event of both generators failing the main d.c. busbar will become isolated from the essential d.c. busbar which will then be automatically supplied from the batteries to maintain operation of essential d.c. and a.c. consumers.

External power supplies and supplies from an auxiliary power unit (see also Chapter 5) can be connected to the whole system in the manner indicated in Fig. 7.2.

Wires and Cables

Wires and cables constitute the framework of power distribution systems conducting power in its various forms and controlled quantities, between sections contained within consumer equipment, and also between equipment located in the relevant areas of an aircraft. The differences between a wire and a cable relate principally to their constructional features (and indirectly to their applications also) and may be understood from the following broad definitions.

A *wire* is a single solid rod or filament of drawn metal enclosed in a suitable insulating material and outer protective covering. Although the term properly

refers to the metal conductor, it is generally understood to include the insulation and covering. Specific applications of single wires are to be found in consumer equipment; for example, between the supply connections and the brush gear of a motor, and also between the various components which together make up the stages of an electronic amplifier.

A *cable* is usually made up of a conductor composed of a group of single solid wires stranded together to provide greater flexibility, and enclosed by insulating material and outer protective covering. A cable may be either of the single core type, i.e., with cores stranded together as a single conductor, or of the multicore type having a number of single core cables in a common outer protective covering.

In connection with power distribution systems in their various forms, such terms as "wiring systems", "wiring of components", "circuit wiring" are commonly used. These are of a general nature and apply equally to systems incorporating either wires, cables or both.

TYPES OF WIRES AND CABLES

Wires and cables are designed and manufactured for duties under specific environmental conditions and are selected on this basis. This ensures functioning of distribution and consumer systems, and also helps to

minimize risk of fire and structural damage in the event of failure of any kind. Table 7.1 gives details of some commonly used general service wires and cables of U.K. manufacture, while typical constructional features are illustrated in Fig. 7.3.

The names adopted for the various types are derived from contractions of the names of the various insulating materials used. For example, "NYVIN" is derived from "NYlon" and from polyVINyl-chloride (P.V.C.); and "TERSIL" is derived from polyesTER and SILicone. Cables may also be further classified by prefixes and suffixes relating to the number of cores and any additional protective covering. For example, "TRINYVIN" would denote a cable made up of three single Nyvin cables, and if suffixed by "METSHEATH", the name would further denote that the cable is enclosed in a *metal braided sheath*.

It will be noted from the Table that only two metals are used for conductors, i.e. copper (which may also be tinned, nickel-plated or silver-plated depending on cable application) and aluminium. Copper has a very low specific resistance and is adopted for all but cables of large cross-sectional areas. An aluminium conductor having the same resistance as a copper conductor, has only two-thirds of the weight but twice the cross-sectional area of the copper conductor. This has an advantage where low-resistance short-term circuits are concerned; for example, in power supply circuits of engine starter motor systems.

The insulation materials used for wires and cables must conform to a number of rigid requirements such as, toughness and flexibility over a fairly wide temperature range, resistance to fuels, lubricants and hydraulic fluids, ease of stripping for terminating, non-flammability and minimum weight. These requirements, which are set out in standard specifications, are met by the materials listed in Table 7.1 and in the selection of the correct cable for a specific duty and environmental condition.

To ensure proper identification of cables, standard specifications also require that cable manufacturers comply with a code and mark outer protective coverings accordingly. Such a coding scheme usually signifies, in sequence, the type of cable, country of origin ("G" for U.K. manufacturers) manufacturer's code letter, year of manufacture also by a letter, and its wire gauge size, thus, NYVIN G-AN 22. A colour code scheme is also adopted particularly as a means of tracing the individual cores of multicore cables to and from their respective terminal points. In such cases it is usual for the insulation of each core to be produced in a different colour and in accordance with the appropriate specification. Another method of coding, and one used for cables in three-phase circuits of some types of aircraft, is the weaving of a coloured trace into the outer covering of each core; thus red — (phase A); yellow — (phase B); blue — (phase C). The code may also be applied to certain single-core cables by using a coloured outer covering.

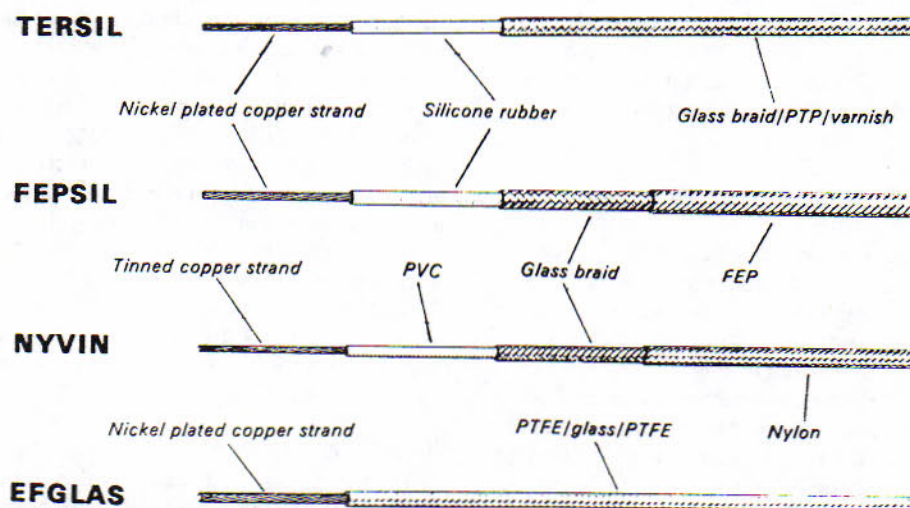


Fig 7.3
Constructional features of some typical cables

Table 7.1

Type	Specification		Materials		Ambient temperature range	Application
	British B.S.G.	American MIL-W-	Conductor	Insulation & Covering		
NYVIN	177	5086A (Type 2)	Tinned Copper or Aluminium	*P.V.C. Compound Glass braid Nylon	-75°C to +65°C	General services wiring except where ambient temperatures are high and/or extended properties of flexibility are required.
PREN			Tinned Copper or Aluminium	Glass braid Polychloroprene Compound	-75°C to + 50°C	
TERSIL	189	8777B(ASG)	Nickel-plated Copper; or Aluminium	Silicone Rubber Polyester tapes Glass braid Polyester fibre Varnish	-75°C to +150°C	
EFGLAS	192	7129B	Nickel-plated Copper	Glass braid P.T.F.E. +	-75°C to +220°C	In high operating temperatures and in areas where resistance to aircraft fluids necessary. Also where severe flexing under low-temperature conditions is encountered e.g., landing gear shock strut switch circuits.
UNIFIRE - "F"			Nickel-plated Copper	Glass braid P.T.F.E. Asbestos felt impregnated with silicone varnish	Up to 240°C	In circuits required to function during or after a fire.
NYVINMETSHEATH			Tinned Copper or Aluminium	As for NYVIN plus an overall tinned-copper braid overlaid with polyester tape, nylon braid and lacquer	-75°C to +65°C	In areas where screening required
FEPSIL	206		Nickel-plated Copper	Silicone Rubber Glass braid and Varnish F.E.P. **	-75°C to +190°C	

* Poly Vinyl Chloride; + Poly Tetra Fluoro Ethylene; ** Fluorinated Ethylene Propylene.

ROUTING OF WIRES AND CABLES

As noted earlier in this chapter, the quantity of wires and cables required for a distribution system depends on the size and complexity of the systems. However, regardless of quantity, it is important that wires and cables be routed through an aircraft in a manner which, is safe, avoids interference with the reception and transmission of signals by such equipment as radio and compass systems, and which also permits a systematic approach to their identification, installation and removal, and to circuit testing. Various methods, dependent also on size and complexity, are adopted but in general, they may be grouped under three principal headings: (i) open loom, (ii) ducted loom, and (iii) conduit.

Open Loom. In this method, wires or cables to be routed to and from consumer equipment in the specific zones of the aircraft, are grouped parallel to each other in a bundle and bound together with waxed cording or p.v.c. strapping. A loom is supported at intervals throughout its run usually by means of clips secured at relevant parts of the aircraft structure. An application of the method to an aircraft junction box is shown in Fig. 7.4.

The composition of a cable loom is dictated by such factors as (i) overall diameter, (ii) temperature conditions, i.e. temperature rise in cables when operating at their maximum current-carrying capacity in varying ambient temperature conditions, (iii) type of current, i.e. whether alternating, direct, heavy-duty or light-duty, (iv) interference resulting from inductive or magnetic effects, (v) type of circuit with which cables are associated; this applies particularly to circuits in the essential category, the cables of which must be safe-guarded against damage in the event of short-circuits developing in adjoining cables.

Magnetic fields exist around cables carrying direct current and where these cables must interconnect equipment in the vicinity of a compass magnetic detector element, it is necessary for the fields to be cancelled out. This is achieved by routing the positive and earth-return cables together and connecting the earth-return cable at an earthing point located at a specific safe distance from the magnetic detector element of the compass.

Ducted Loom. This method is basically the same as that of the open loom except that the bundles are supported in ducts which are routed through the aircraft and secured to the aircraft structure (see Fig.

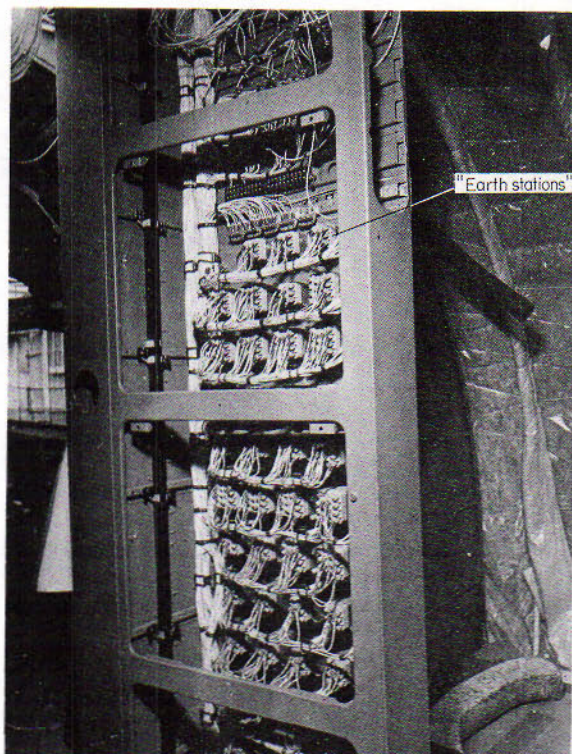


Fig 7.4
Open looms

7.5). Ducts may be of aluminium alloy, resin-impregnated asbestos or moulded fibre-glass-reinforced plastic. In some applications of this method, a main duct containing several channels may be used, each channel supporting a cable loom corresponding to a specific consumer system. For identification purposes, each loom is bound with appropriately coloured waxed cording.

Conduits are generally used for conveying cables in areas where there is the possibility of exposure to oil, hydraulic or other fluids. Depending on the particular application, conduits may take the form of either plastic, flexible metal or rigid metal sheaths. In cases where shielding against signal interference is necessary the appropriate cables are conveyed by metal conduits in contact with metal structural members to ensure good bonding.

Cable Seals. In pressurized cabin aircraft it is essential for many cables to pass through pressure bulkheads without a "break" in them and without causing leakage

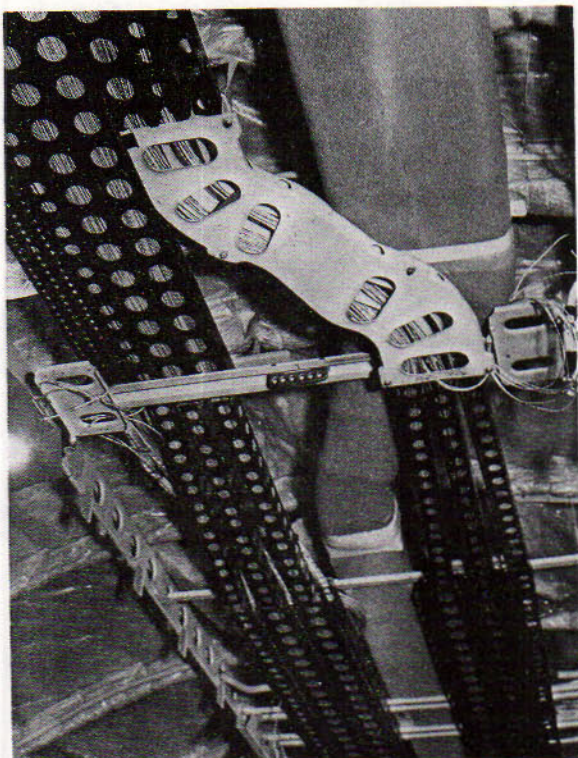


Fig 7.5
Ducted looms

of cabin air. This is accomplished by sealing the necessary apertures with either pressure bungs or pressure-proof plugs and sockets. An example of a pressure bung assembly is shown in Fig. 7.6. It consists of a housing, perforated synthetic rubber bung, anti-friction washer and knurled clamping nuts; the hous-

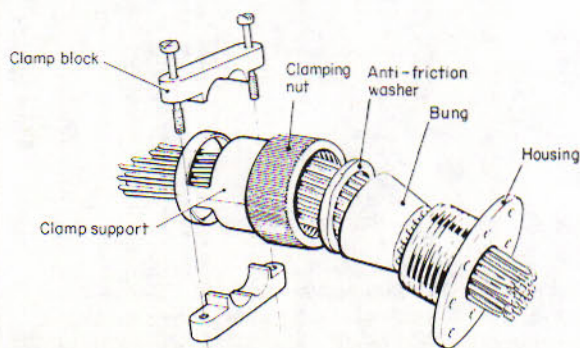


Fig 7.6
Pressure bung assembly

ing is flanged and threaded, having a tapered bore to accept the bung. The holes in the bung vary in size to accommodate cables of various diameters, each hole being sealed by a thin covering of synthetic rubber at the smaller diameter end of the bung. The covering is pierced by a special tool when loading the bung with cables.

The cables are a tight fit in the holes of the bung which, when fully loaded and forced into the housing by the clamping nut, is compressed tightly into the housing and around the cables. The anti-friction washer prevents damage to the face of the bung when the clamping nut is turned. On assembly, holes not occupied by cables are plugged with plastic plugs.

In instances where cable "breaks" are required at a pressure bulkhead, the cables at each side of the bulkhead are terminated by specially-sealed plug or socket assemblies of a type similar to those shown in Fig. 7.11 (items 3 and 4).

SPECIAL PURPOSE CABLES

For certain types of electrical systems, cables are required to perform a more specialized function than that of the cables already referred to. Some examples of what are generally termed, special purpose cables, are described in the following paragraphs.

Ignition Cables. These cables are used for the transmission of high tension voltages in both piston engine and turbine engine ignition systems, and are of the single-core stranded type suitably insulated, and screened by metal braided sheathing to prevent interference. The number of cables required for a system corresponds to that of the sparking plugs or igniter plugs as appropriate, and they are generally made up into a complete ignition cable harness. Depending on the type of engine installation, the cables may be enclosed in a metal conduit, which also forms part of a harness, or they may be routed openly. Cables are connected to the relevant system components by special end fittings comprising either small springs or contact caps secured to the cable conductor, insulation, and a threaded coupling assembly.

Thermocouple Cables. These cables are used for the connection of cylinder head temperature indicators and turbine engine exhaust gas temperature indicators to their respective thermocouple sensing elements. The conducting materials are normally the same as those selected for the sensing element combinations, namely, iron and constantan or copper and constantan for

cylinder head thermocouples, chromel (an alloy of chromium and nickel) and alumel (an alloy of aluminium and nickel) for exhaust gas thermocouples.

In the case of cylinder head temperature indicating systems only one thermocouple sensing element is used and the cables between it and a firewall connector are normally asbestos covered. For exhaust gas temperature measurement a number of thermocouples are required to be radially disposed in the gas stream, and it is the usual practice therefore, to arrange the cables in the form of a harness tailored to suit a specific engine installation. The insulating material of the harness cables is either silicone rubber or P.T.F.E. impregnated fibre glass. The cables terminate at an engine or firewall junction box from which cables extend to the indicator. The insulating material of extension cables is normally of the polyvinyl type, since they are subject to lower ambient temperatures than the engine harness. In some applications extension cables are encased in silicone paste within metal-braided flexible conduit.

Co-axial Cables. Co-axial cables contain two or more separate conductors. The innermost conductor may be of the solid, or stranded copper wire type, and may be plain, tinned, silver-plated or even gold-plated in some applications, depending on the degree of conductivity required. The remaining conductors are in the form of tubes, usually of fine wire braid. The insulation is usually of polyethylene or Teflon. Outer coverings or jackets serve to weatherproof the cables and protect them from fluids, mechanical and electrical damage. The materials used for the coverings are manufactured to suit operations under varying environmental conditions.

Co-axial cables have several main advantages. First, they are shielded against electrostatic and magnetic fields; an electrostatic field does not extend beyond the outer conductor and the fields due to current flow in inner and outer conductors cancel each other. Secondly, since co-axial cables do not radiate, then likewise they will not pick up any energy, or be influenced by other strong fields. The installations in which coaxial cables are most commonly employed are radio, for the connection of antennae, and capacitance type fuel quantity indicating systems for the interconnection of tank units and amplifiers. The construction of a typical coaxial cable and also the sequence adopted for attaching the end fitting are shown in Fig. 7.7. The outer covering is cut back to expose the braided outer conductor (step "A") which

is then fanned out and folded back over the adapter (steps "B" and "C"). At the same time, the insulation is cut back to expose the inner conductor. The next step (D) is to screw the sub-assembly to the adapter thereby clamping the outer conductor firmly between the two components. Although not applicable to all

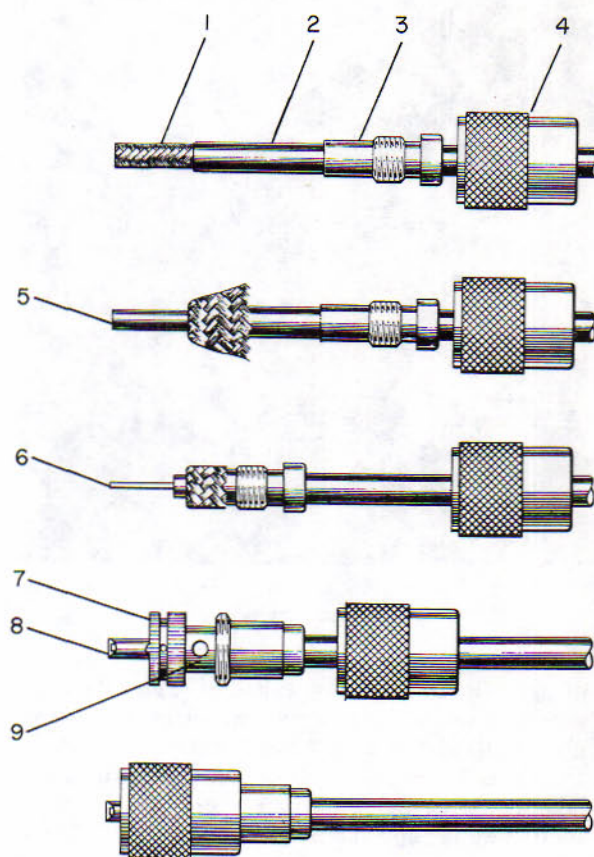


Fig 7.7
Typical coaxial cable and end fitting

1. Outer braid conductor
2. Outer covering
3. Adapter
4. Coupling ring
5. Insulation
6. Inner conductor
7. Plug sub-assembly
8. Contact
9. Solder holes

cables the outer conductor may also be soldered to the sub-assembly through solder holes. The assembly is completed by soldering a contact on to the inner conductor and screwing the coupling ring on to the sub-assembly.

EARTHING OR GROUNDING

In the literal sense, earthing or grounding as it is often termed, refers to the return of current to the conducting mass of the earth, or ground, itself. If considered as a single body, the earth is so large that any transfer of electrons between it and another body fails to produce any perceptible change in its state of electrification. It can therefore be regarded as electrically neutral and as a zero reference point for judging the state of electrification of other bodies. For example, if two charged bodies, A and B, both have positive potentials relative to earth, but the potential of A is more positive than that of B, then the potential of B may be described as negative to that of A by the appropriate amount.

As we have already learned, the positive outputs of aircraft power supplies and the positive input terminals of consumer components are all connected to busbars which are insulated from the aircraft structure. Since in most aircraft the structure is of metal and of sufficient mass to remain electrically neutral, then it too can function as an earth or "negative busbar" and so provide the return path of current. Thus, power supply and consumer circuits can be completed by coupling all negative connections to the structure at various "earth stations", the number and locations of which are predicted in a manner appropriate to the particular type of aircraft. As this results in the bulk of cable required for the circuits being on the positive side only, then such an electrical installation is designated as a "single-wire, or single-pole, earth-return system". For a.c. power supply circuits the airframe also serves as a connection for the neutral point.

The selection of types of connection for earth return cables is based on such important factors as mechanical strength, current to be carried, corrosive effects, and ease with which connections can be made. As a result, they can vary in form; some typical arrangements being a single bolt passing through and secured directly to a structural member, and either a single bolt or a cluster of bolts secured to an earthing plate designed for riveting or bolting to a structural member. In order to ensure good electrical contact and minimum resistance between an earthing bolt or plate and the structure, protective film is removed from the contacting surfaces before assembly. Protection against corrosion is provided by coating the surfaces with an anti-corrosion and solvent resistant compound or, in some cases by interposing an electro-tinned plate and applying compound to the edges of the joint. An example of a cluster arrangement with a

corrosion plate is illustrated in Fig. 7.4.

Earth-return cables are connected to earthing bolts by means of crimped ring type connectors, each bolt accommodating cables from several circuits. For some circuits, however, it is necessary to connect cables separately and this applies particularly to those of the sensitive low current-carrying type, e.g. resistance type temperature indicators in which errors can arise from varying earth return currents of other circuits.

In aircraft in which the primary structure is of non-metallic construction, a separate continuous main earth and bonding system is provided. It consists of four or more soft copper strip-type conductors extending the whole length of the fuselage and disposed so that they are not more than six feet apart as measured around the periphery of the fuselage at the position of greatest cross-sectional area. The fuselage earthing strips are connected to further strips which follow the leading and trailing edges from root to tip of each wing and horizontal stabilizer, and also to a strip located on or near the leading edge of the vertical stabilizer. Earthing strips are provided in the trailing edges of the rudder, elevators and ailerons, and are connected to the fuselage and wing systems via the outer hinges of the control surfaces. The strips are arranged to run with as few bends as possible and are connected to each other by means of screwed or riveted joints.

Lightning strike plates, extending round the tips of each wing, horizontal and vertical stabilizers, fuselage nose and tail, are also provided. They consist of copper strips and are mounted on the exterior of the structure.

Connections

In order to complete the linkages between the various units comprising a power distribution system, some appropriate means of connection and disconnection must be provided. The number of connections involved in any one system obviously depends on the type and size of an aircraft and its electrical installation, but the methods of connection with which we are here concerned follow the same basic pattern.

In general, there are two connecting methods adopted and they can be broadly categorized by the frequency with which units must be connected or disconnected. For example, cable connections at junction boxes, terminal blocks, earth stations etc. are of a more permanent nature, but the cable terminations are such that the cables can be readily disconnected when

occasion demands. With equipment of a complex nature liable to failure as the result of the failure of any one of a multitude of components, the connections are made by some form of plug and socket thus facilitating rapid replacement of the component. Furthermore, the plug and socket method also facilitates the removal of equipment that has to be inspected and tested at intervals specified in maintenance schedules.

CABLE TERMINATIONS

There are several methods by which cable terminations may be made, but the one most commonly adopted in power distribution systems is the solderless or crimped termination. The soldering method of making connections is also adopted but is more generally confined to the joining of internal circuit connections of the various items of consumer equipment and in some cases, to the connections between single-core cables and plug and socket contacts.

Crimped Terminals. A crimped terminal is one which has been secured to its conductor by compressing it in such a way that the metals of both terminal and conductor merge together to form a homogeneous mass. Some of the advantages of the crimping method are:

1. Fabrication is faster and easier, and uniform operation is assured.
2. Good electrical conductivity and a lower voltage drop is assured.
3. Connections are stronger (approaching that obtained with cold welding); actually as strong as the conductor itself.
4. Shorting due to solder slop and messy flux problems are eliminated.
5. "Wicking" of solder on conductor wires and "dry" joints are eliminated.
6. When properly formed a seal against the ingress of air is provided and a corrosion-proof joint thereby obtained.

A typical terminal (see Fig. 7.8) is comprised of two principal sections; crimping barrel and tongue. For a particular size of conductor the copper or aluminium barrel is designed to fit closely over the barrel end of the conductor so that after pressure has been applied a large number of point contacts are made. The pressure is applied by means of a hand-operated or hydraulically-operated tool (depending on the size of conductor and terminal) fitted with a die, shaped to give a particular cross-sectional form, e.g. hexagonal,

diamond or "W". The barrels are insulated by plastic sleeves which extend a short distance over the conductor insulation and provide a certain amount of support for the conductor allowing it to be bent in any direction without fraying of the conductor insulation or breaking of wire strands. In certain types

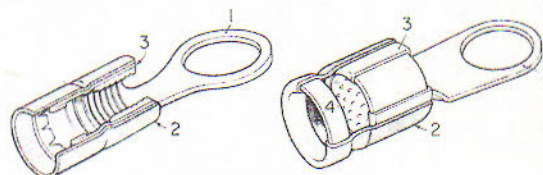


Fig 7.8
Crimped terminals
1. Tongue
2. Insulation sleeve
3. Barrel
4. Stainless steel support
(large-diameter cable terminals)

of terminal the inside surface of the barrel is serrated so that under the crimping pressure the strands of the conductor "flow" into the serrations to make a connection of high tensile strength. The serrations have the additional function of assisting in the breaking down of the oxide layer that forms on conductor wires during the crimping operation. To facilitate inspection of the crimped joint, the barrel is frequently left open at the tongue end, or in some cases, is provided with an inspection hole through which sufficient insertion of the conductor into the barrel may be visually verified.

The design of the tongue end depends on where and how the terminal is to be attached. The most common forms are the ring type and fork type.

Where a connection between the ends of two cables has to be made, for example, in a cable run from the engine nacelle to the fuselage of an aircraft, a change from an efglas cable to a nyvin cable may be necessary, a variant of the crimped terminal is used. This variant is known as an in-line connector and consists essentially of two crimping barrels in series, one conductor entering and being crimped at each end. A plastic insulating sleeve is also fitted over the connector and is crimped in position.

A selection of terminals and in-line connectors are shown in Fig. 7.9.

Aluminium Cable Connections. The use of aluminium wire as an electrical conductor for certain systems is due chiefly to the important weight advantage of

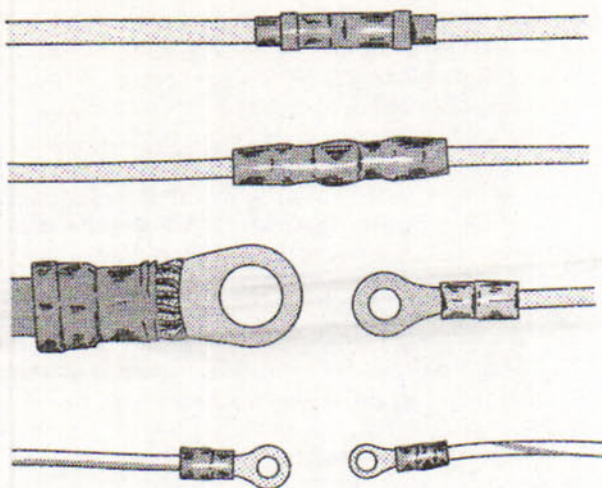


Fig 7.9
Terminals and in-line connectors

this metal over copper. However, in order to acquire satisfactory electrical connections, certain installation techniques are necessary to compensate for two other principal characteristics of aluminium, namely the rapidity with which it oxidizes, and its softness.

The oxide film is formed as soon as aluminium is exposed to the atmosphere and it not only acts as an insulator, but also increases in thickness as heat is generated by the flow of current, still further increasing the electrical resistance and causing corrosion at connecting joints. The method most commonly employed for eliminating the oxide film is the one in which a special zinc granular compound is applied to the exposed ends of the cable and the appropriate terminal. Aluminium terminals are normally of the crimped type and the barrel is filled with compound; in some cases the barrel contains a pre-filled cartridge. When crimping takes place the compound is forced around and between the wire strands of the cable, and penetrates the oxide film to assist in breaking it down. In this manner, clean metal-to-metal contacts are provided and the high electrical resistance of the oxide film is bypassed. Sealing of the terminal/cable joint is also achieved so that the oxide film cannot reform.

In cases where an aluminium cable terminal is to be bolted directly to the aircraft structure, a busbar, or surface of a component, the surfaces are first cleaned and a coating of compound applied. To compensate for the relative softness of aluminium as compared with copper, flat washers with larger diameters than the tongue end of a terminal are used to help dis-

tribute the clamping pressure over a wider surface. For reasons of softness also, tightening torques applied to bolted connections are maintained within specific limits.

Plugs and Sockets. Plugs and sockets (or receptacles) are connecting devices which respectively contain male and female contact assemblies. They may be fixed or free items, i.e. fixed in a junction box, panel or a consumer component, or free as part of a cable to couple into a fixed item. There are many variations in the design of plugs and sockets governed principally by the distribution circuit requirements, number of conductors to be terminated, and environmental conditions. In general, however, the conventional construction follows the pattern indicated in exploded form in Fig. 7.10. The bodies or shells, are mostly of light alloy or stainless steel finished overall with a cadmium plating; they may be provided with either a male or female thread. Polarizing keys and keyways are also provided to ensure that plugs and sockets and their corresponding conductors, mate correctly; they also prevent relative movement

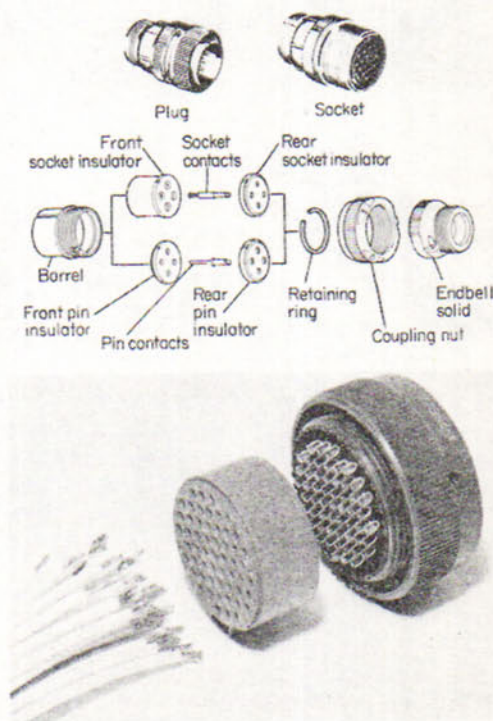


Fig 7.10
Plug and socket construction

between their contacts and thereby strain, when the coupling rings are being tightened. The shells of "free" plugs and sockets are extended as necessary by the attachment of outlets or endbells. These provide a means of supporting the cable or cable loom at the point of entry to the plug or socket thereby preventing straining of the conductor, and pin or socket joints, they prevent displacement of the contacts in the softer material insulators, and the ingress of moisture and dirt. In many cases a special cable clamp is also provided (see Fig. 7.11, item 5).

Plug contacts are usually solid round pins, and

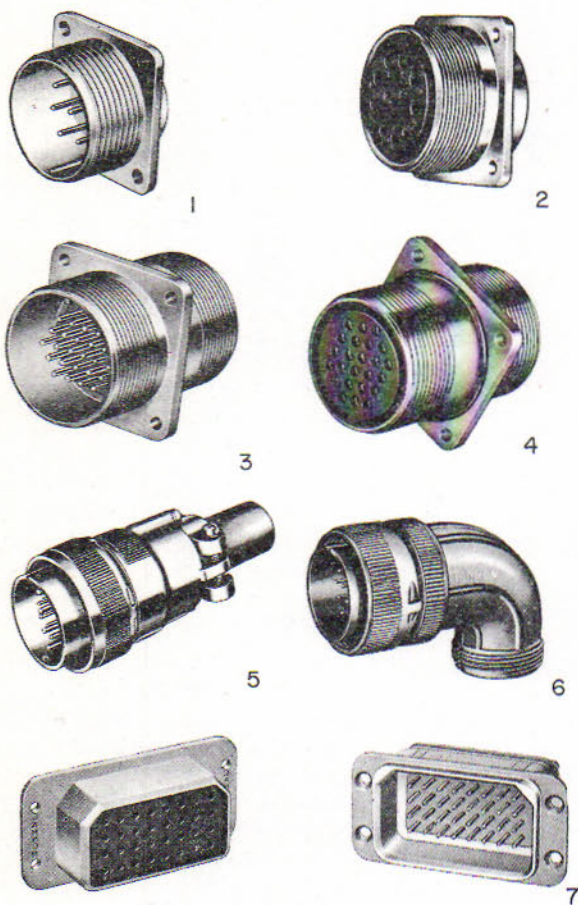


Fig 7.11

Typical plugs and sockets

- (1) Fixed equipment and panel type
- (2) Fixed through-type bulkhead
- (3) Free type with cable clamp
- (4) Fixed type angle fitting
- (5) Fixed type rack equipment
- (6) Fixed type angle fitting
- (7) Fixed type rack equipment

socket contacts have a resilient section which is arranged to grip the mating pin. The contacts are retained in position by insulators or inserts as they are often called, which are a sliding fit in the shells and are secured by retaining rings and/or nuts. Insulators may be made from hard plastic, neoprene of varying degrees of hardness, silicone rubber or fluorosilicone rubber depending on the application of a plug and socket, and on the environmental conditions under which they are to be used. Attachment of conductors to pin and socket contacts is done by crimping (see p. 90) a method which has now largely superseded that of soldering. The socket contacts are designed so that their grip on plug pin contacts is not reduced by repeated connection and disconnection.

In most applications, plugs and sockets are secured in the mated condition by means of threaded coupling rings or nuts; in some cases bayonet-lock and push-pull type couplings may also be employed.

Some typical fixed and free type plugs and sockets are illustrated in Fig. 7.11. The rack type units (items 6 and 7) are used principally for the interconnection of radio and other electronic equipment which are normally mounted in special racks or trays. One of the units, either the plug or the socket, is fixed to the back of the equipment and the mating unit is fixed to the rack or tray; electrical connection is made when the equipment is slid into the rack or tray.

"POTTING"

This is a technique usually applied to plugs and sockets which are to be employed in situations where there is the possibility of water or other liquids passing through the cable entry. It eliminates elaborate cable ferrules, gland nuts, etc. by providing a simple plastic shroud with sufficient height to cover the terminations, and filling the cavity with a special compound which though semi-fluid in its initial condition, rapidly hardens into a rubbery state to form a fairly efficient seal. In addition to sealing it provides reinforcement for the cable connections.

The potting compound consists of a basic material and an alkaline or acid base material (known as an "accelerator") which are thoroughly mixed in the correct proportion to give the desired consistency and hardness of the compound. Once mixed, the compound is injected into a special mould and allowed to set. When the mould is removed, the resilient hemispherically-shaped insulation extends well into the plug or socket, bonding itself to the back of the insulant

around the contact and conductor joints and partly out along the conductor insulation.

Electrical Bonding

STATIC CHARGES

During flight, a build-up of electrical energy occurs in the structure of an aircraft, developing in two ways: by precipitation static charges and by charges due to electrostatic induction. Precipitation static charges are built up on the outer surfaces of an aircraft due to frictional contact with rain particles, snow and ice crystals, dust, smoke and other air contamination. As the particles flow over the aircraft negative charges are left behind on the surfaces and positive charges are released to flow into the airstream. In addition, particles of foreign impurities which are themselves charged, make physical contact and transfer these charges to the surfaces of the aircraft, increasing or decreasing the charged state already present by virtue of the frictional build-up.

Charges of the electrostatic type are those induced into an aircraft when flying into electric fields created by certain types of cloud formation. This condition of charge is the result of the disruption of water particles which increases the strength of a field and builds up such a high voltage that a discharge occurs in the familiar form of lightning. The discharge can take place between oppositely charged pockets in one cloud or a negatively charged section and the top of the cloud, or between a positively charged pocket and earth or ground. A well developed cloud may have several oppositely charged areas, which will produce several electric fields in both the horizontal and vertical planes, where voltages of up to 10,000 volts per centimetre can be achieved. The relative hazard created by these high potentials can be readily appreciated if it is realized that by electrostatic induction, up to 10 million volts with possibly several thousand amperes of current, may be permitted to pass through the aircraft when flying in or near the aforementioned conditions.

Regardless of how an aircraft acquires its static charges the resultant potential difference between it and the atmosphere produces a discharge which tends to adjust the potential of the aircraft to that of the atmosphere. The charge is therefore being dissipated almost as it is being acquired, and by natural means.

One of the hazards, however, is the possibility of discharges occurring within the aircraft as a result of differences between the potentials of the separate

parts which go to make up the aircraft, and all the systems necessary for its operation. It is essential, therefore, to incorporate a system which will form a continuous low-resistance link between all parts and in so doing will:

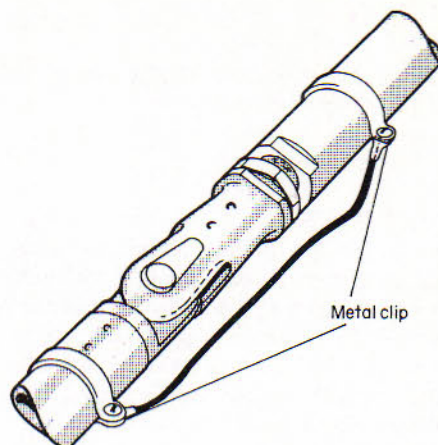
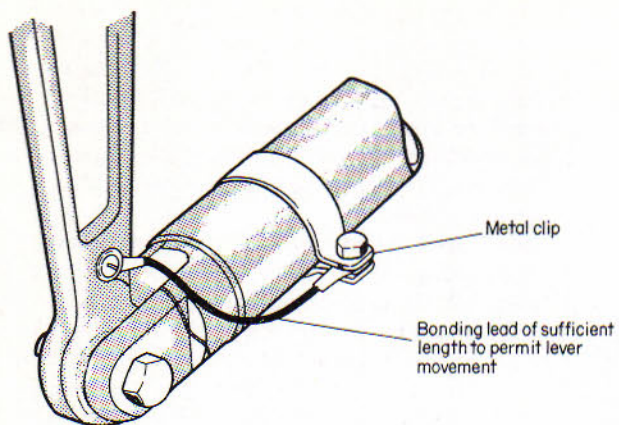
- (i) limit the potential difference between all parts.
- (ii) eliminate spark discharges and fire risks.
- (iii) carry the exceptionally high voltages and currents so that they will discharge to atmosphere at the extremities of the aircraft.
- (iv) reduce interference with radio and navigational aid signals.
- (v) prevent the possibility of electrical shock hazards to persons contacting equipment and parts of the aircraft.

Such a system is called a *bonding system* and although differing in its principal functions, it will be clear from the fact that electrical continuity is obtained, the requirements of the system overlap those of the earthing system described on p. 89.

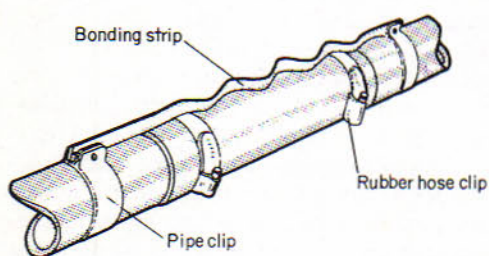
The continuous link is formed by metal strip conductors joining fixed metal parts, e.g. pipes joined either side of a non-metallic coupling, and by short-length flexible braid conductors for joining moving parts such as control rods, flight control surfaces, and components mounted on flexible mountings, e.g. instrument panels, mounting racks for electronic equipment. Some typical examples of the method of joining bonding strips or "jumpers" as they are sometimes called, are shown in Fig. 7.12.

In general, bonding is classified as Primary and Secondary, such classifications being determined by the magnitude of current to be expected from electrostatically induced charges, and precipitation static charges respectively. Primary bonding conductors are used between major components, engines, external surfaces, e.g. flight control surfaces, and the main structure or earth. Secondary bonding conductors are used between components and earth for which primary conductors are not specifically required, e.g. pipelines carrying flammable fluids, metal conduits, junction boxes, door plates, etc.

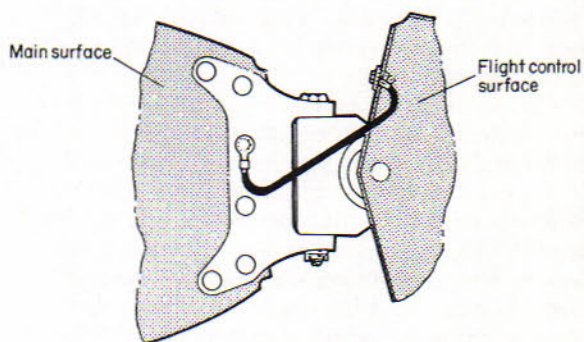
Some static charge is always liable to remain on an aircraft so that after landing a difference in potential between the aircraft and the ground could be caused. This obviously is undesirable, since it creates an electric shock hazard to persons entering or leaving the aircraft, and can cause spark discharge between the aircraft and external ground equipment being coupled to it. In order to provide the necessary leakage path,



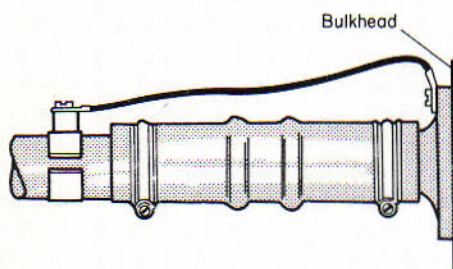
(a) Levers and control rods



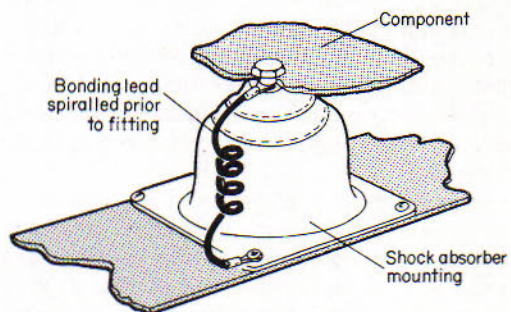
(b) Pipes with non-metallic couplings



(c) Flight control surfaces



(d) Flexible coupling at bulkheads



(e) Shock-mounted equipment

Fig 7.12
Bonding methods

two methods are generally adopted either separately or in combination. In one, the aircraft is fitted with a nosewheel or tail-wheel tyre as appropriate, the rubber of which contains a compound providing the tyre with good electrical conductivity. The second method provides a leakage path via short flexible steel wires secured to the nose wheel or main wheel axle members and making physical contact with the ground.

During refuelling of an aircraft, stringent precautions are necessary to minimize the risk of fire or explosion due to the presence of static charges. The aircraft itself may be charged, the fuel flowing through the hose generates electrical potentials, and the fuel tanker may be charged. Thus potential differences must be prevented from occurring and which could otherwise result in the generation of sparks and ignition of flammable vapours. The equalizing of potentials is achieved by providing a bonding connection between the aircraft and tanker which themselves are bonded to the ground, and by bonding the hose nozzle to a point specially provided on the aircraft. During the refuelling operation physical contact between the hose nozzle and tank filler is always maintained.

STATIC DISCHARGE WICKS

As noted earlier, the discharge of static takes place continuously in order to equalize the potentials of the charges in the atmosphere and the aircraft. However, it is often the case that the rate of discharge is lower than the actual charging rate, with the result that the aircraft's charge potential reaches such a value it permits what is termed a corona discharge, a discharge which if of sufficient magnitude, will glow in poor visibility or at night. Corona discharge occurs more readily at curves and sections of an aircraft having minimum radii such as wing tips, trailing edges, propeller tips, horizontal and vertical stabilizers, radio antennae, pitot tubes, etc.

Corona discharge can cause serious interference with radio frequency signals and means must therefore be provided to ensure that the discharges occur at points where interference will be minimized. This is accomplished by devices called static discharge wicks or more simply, static dischargers. They provide a relatively easy exit for the charge so that the corona breaks out at predetermined points rather than haphazardly at points favourable to its occurrence. Static dischargers are fitted to the trailing edges of ailerons, elevators and rudder of an aircraft. A typical static discharger consists of nichrome wires formed in the

manner of a brush or wick thereby providing a number of discharge points. In some instances, static dischargers may also take the form of small metal rods for trailing edge fitting and short flat metal blades for fitting at the tips of wings, horizontal and vertical stabilizers. Sharp tungsten needles extend at right angles to the discharger tips to keep corona voltage low and to ensure that discharge will occur only at these points.

SCREENING

Screening performs a similar function to bonding in that it provides a low resistance path for voltages producing unwanted radio frequency interference. However, whereas a bonding system is a conducting link for voltages produced by the build up of static charges, the voltages to be conducted by a screening system are those stray ones due to the coupling of external fields originating from certain items of electrical equipment, and circuits when in operation. Typical examples are: d.c. generators, engine ignition systems, d.c. motors, time switches and similar apparatus designed for making and breaking circuits at a controlled rate.

The methods adopted for screening are generally of three main types governed principally by the equipment or circuit radiating the interference fields. In equipment such as generators, motors and time switches several capacitors, which provide a low resistance path, are interconnected across the interference source, i.e. brushes, commutators and contacts, to form a self-contained unit known as a suppressor. The other methods adopted are the enclosing of equipment and circuits in metal cases and the enclosure of cables in a metal braided sheath, a method used for screening the cables of ignition systems. The suppressors and metal screens are connected to the main earth or ground system of an aircraft.

Electrical Diagrams and Identification Schemes

As in all cases involving an assembly, interconnection and maintenance, of a number of components forming a specific system, a diagram is required to provide the practical guide to the system. Aircraft electrical installations are, of course, no exception to this requirement and the relevant drawing practices are specialized subjects necessitating separate standardization of detail to ensure uniformity in preparation and presentation. The standards to which all diagrams are normally drawn are those laid down by appropriate national

organizations, e.g. the British Standards Institution, Society of British Aerospace Constructors (S.B.A.C.) and in Specification 100 of the Air Transport Association (A.T.A.) of America. There are usually three types of diagram produced for aircraft namely, circuit diagrams, wiring diagrams and routing charts.

Circuit Diagrams. These are of a theoretical nature and show the internal circuit arrangements of electrical and electronic components both individually and collectively, as a complete distribution or power consumer system, in the detail necessary to understand the operating principle of the components and system. Circuits are normally drawn in the "aircraft-on-the-ground" condition with the main power supply off. In general, switches are drawn in the "off" position, and all components such as relays and contactors are shown in their demagnetized state. Circuit breakers are drawn in the closed condition. In the event that it is necessary to deviate from these standard conditions, a note is added to the diagram to clearly define the conditions selected.

Wiring Diagrams. These are of a more practical

nature in that they show how all components and cables of each individual system making up the whole installation, are to be connected to each other, their locations within the aircraft and groups of figures and letters to indicate how all components can be identified directly on the aircraft (see also p. 97).

Routing Charts. These charts have a similar function to wiring diagrams, but are set out in such a manner that components and cables are drawn under "location" headings so that the route of distribution can be readily traced out on the aircraft. In some cases, both functions may be combined in one diagram (see Fig. 7.13).

Wiring diagrams and routing charts are provided for the use of maintenance engineers to assist them in their practical tasks of testing circuits, fault finding and installation procedures. The number of diagrams or charts required for a particular aircraft, obviously depends on the size of the aircraft and its electrical installation, and can vary from a few pages at the end of a maintenance manual for a small light aircraft, to several massive volumes for large transport aircraft.

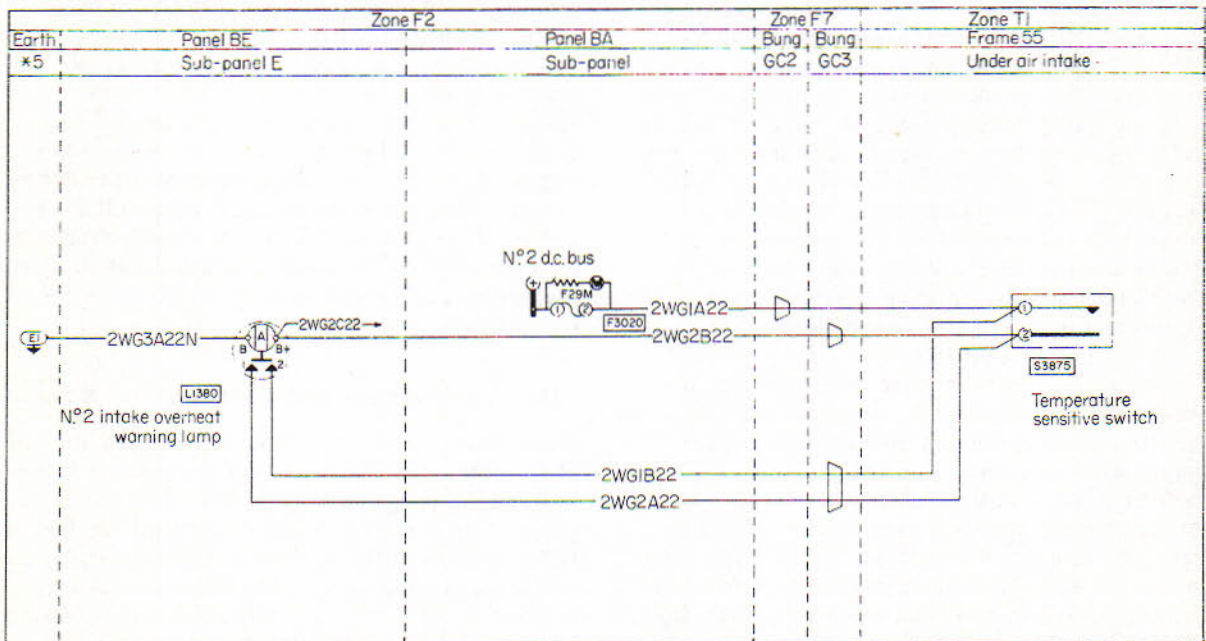


Fig 7.13
Practical application of coding

CODING SCHEMES

As an aid to the correlation of the details illustrated in any particular diagram with the actual physical conditions, i.e. where items are located, sizes of cables used, etc., aircraft manufacturers also adopt an identification coding scheme apart from those adopted by cable manufacturers. Such a scheme may either be to the manufacturer's own specification, or to one devised as a standard coding scheme. In order to illustrate the principles of schemes generally, some example applications of one of the more widely adopted coding standards will be described.

In this scheme, devised by the Air Transport Association of America under Specification No. 100, the coding for cable installations consists of a six-position combination of letters and numbers which is quoted on all relevant wiring diagrams and routing charts and is imprinted on the outer covering of cables. In cases where the code cannot be affixed to a cable it is printed on non-metallic sleeves placed over the ends of the cable. The code is printed at specified intervals along the length of a cable by feeding it through a special printing machine. The following example serves to illustrate the significance of each position of the code:

1 P 1 A 22 N

Position 1. The number in this position is called the unit number and is only used where components have identical circuits, e.g., the components of a twin generator system. In this case number 1 refers to the cables interconnecting the components of the first system. The number is omitted from cables used singly.

Position 2. In this position, a letter is used to indicate the function of the circuit i.e., it designates the circuit or system with which the cable is connected. Each system has its own letter. When the circuit is part of radar, radio, special electronic equipment, a second letter is used to further define the circuit.

Position 3. The number in this position is that of the cable and is used to differentiate between cables which do not have a common terminal in the same circuit. In this respect, contacts of switches, relays, etc. are not classified as common terminals. Beginning with the lowest number and progressing in numerical order as far as is practicable, a different number is given to each cable.

Position 4. The letter used in this position, signifies the segment of cable (i.e., that portion of cable between two terminals or connections) and differentiates between segments in a particular circuit when the same cable number is used throughout. When practicable, segments are lettered in alphabetical sequence (excluding the letter "I" and "O") the letter "A" identifying the first segment of each cable, beginning at the power source. A different letter is used for each of the cable segments having a common terminal or connection.

Position 5. In this position, the number used indicates the cable size and corresponds to the American Wire Gauge (AWG) range of sizes. This does not apply to coaxial cables for which the number is omitted, or to thermocouple cables for which a dash (—) is used as a substitute.

Position 6. In this position, a letter indicates whether a cable is used as a connection to a neutral or earth point, an a.c. phase cable, or as a thermocouple cable. The letter "N" indicates an earth-connected cable, the letter "V" indicates a supply cable in a single-phase circuit, while in three-phase circuits the cables are identified by the letters "A", "B" and "C". Thermocouple cables are identified by letters which indicate the type of conductor material, thus: AL (Alumel); CH (Chromel); CU (Copper); CN (Constantan).

The practical application of the coding scheme may be understood from Fig. 7.13 which shows the wiring of a very simple temperature sensing switch and warning lamp system. The diagram also serves as an example of how interconnections may be presented on the routing chart principle, the locations of components and cables being indicated along the top of the diagram.

The system is related to the No. 2 engine air intake, its circuit function is designated by the letters "WG", and it uses cables of wire size 22 throughout. Starting from the power source i.e., from the No. 2 d.c. busbar, the first cable is run from the fuse connection 2, through a pressure bung to terminal 1 of the switch; thus, the code for this cable is 2 WG 1 A 22. Terminal 1 also serves as a common power supply connection to the contact 2 of the press-to-test facility in the warning lamp; therefore, the interconnecting cable which also passes through a pressure bung, is a second segment cable and so its code becomes 2 WG 1 B 22. Terminal 2 of the switch serves as a common con-

nection for the d.c. output from both contact 1 of the press-to-test facility, and the sensing switch contacts, and as the cables are the second pair in the circuit and respectively first and second segments, their code numbers are 2 WG 2 A 22 and 2 WG 2 B 22. The cable shown going away from the B+ terminal of the lamp, is a third segment connecting a supply to a lamp in a centralized warning system and so accordingly carries the code 2 WG 2 C 22. The circuit is completed via cable number 3 and since it connects to earth it carries the full six-position code; thus, 2 WG 2 A 22 N.

The coding schemes adopted for items of electrical equipment, control panels, connector groups, junction boxes, etc., are related to physical locations within the aircraft and for this purpose aircraft are divided into electrical zones. A reference letter and number are allocated to each zone and also to equipment, connectors, panels etc., so that they can be identified within the zones. The reference letters and numbers are given in the appropriate wiring diagrams and are correlated to the diagrammatic representations of all items (see Fig. 7.13). In the aircraft itself, references are marked on or near the related items.

Test Questions

1. What is the function of busbars and what form do they normally take?
2. What is meant by a split busbar system?
3. Define the three groups which usually categorize the importance of consumer services.
4. Describe three different types of electrical cable in common aircraft use, stating their properties, limitations and identifications. State a typical use for each. (S.L.A.E.T.)
5. What are the three principal methods of routing cables through an aircraft?
6. Describe a method of routing wires and cables from a pressurized to a non-pressurized area of an aircraft.
7. Name some of the materials used for thermocouple cables and state their applications.
8. What is meant by earthing or grounding?
9. How is an earth system formed in an aircraft the primary structure of which is non-metallic?
10. What is a crimped terminal?
11. What is the function of an in-line connector?
12. What precautions must be taken when making aluminium cable connections?
13. How is it ensured that a plug mates correctly with its socket?
14. Discuss briefly the process of "potting" a cable to a plug or socket.
15. What are the principal functions of a bonding system?
16. State some of the applications of primary and secondary bonding.
17. Briefly describe the methods generally adopted for the discharging of static.
18. What is the purpose of screening?
19. Which figure and letter groups of the cable code 3-R-123-S-20-C indicate (i) the cable size, (ii) the circuit function and (iii) a segment of cable?
20. What letter is used in a code to indicate that the cable is part of a single-phase a.c. supply circuit?

Circuit Controlling Devices

In aircraft electrical installations the function of initiating, and subsequently controlling the operating sequences of constituent circuits is performed principally by switches and relays, and the construction and operation of some typical devices form the subject of this chapter. It may be noted that although circuit breakers may also come within the above functional classification, they are essentially circuit protection devices and, as such, are separately described in the appropriate chapter.

Switches and relays are constructed in a variety of forms, and although not exhaustive, the details given in Table 8.1 may be considered a fairly representative summary of the types and the actuating methods commonly employed.

Switches

In its simplest form, a switch consists of two contacting surfaces which can be isolated from each other

Table 8.1

Switching Device	Primary method of actuating contact assemblies				Remarks
	Manual	Mechanical	Electrical	Electromagnetic	
SWITCHES					
Toggle	X				Certain types incorporate a "hold-in" coil; lights.
Push	X			X	
Rotary	X				Mechanical timing device operated in turn by an electric motor.
Micro	X	X	X		
Rheostat	X				
Time		X			
Mercury		X			Effects of metal expansion and also of electric current.
Pressure		X			
Thermal		X	X		
Proximity		X	X		
RELAYS				X	Electromagnetic, in turn controlled by a circuit incorporating one or more manual switches, mechanical switches or a combination of these.
CONTACTORS				X	

or brought together as required by a movable connecting link. This connecting link is referred to as a *pole* and when it provides a single path for a flow of current as shown in Fig. 8.1(a), the switch is designated as a *single-pole, single-throw* switch. The term *throw* thus indicates the number of circuits each pole can complete through the switch. In many circuits, various switching combinations are usually required, and in order to facilitate the make and break operations, the contact assemblies of switches (and certain relays) may be constructed as integrated units. For example, the switch at (b) of Fig. 8.1 can control two circuits in one single make or break operation, and is therefore known as a *double-pole, single-throw* switch, the poles being suitably insulated from each other. Two further examples are illustrated in diagrams (c) and (d) and are designated *single-pole, double-throw* and *double-pole, double-throw* respectively.

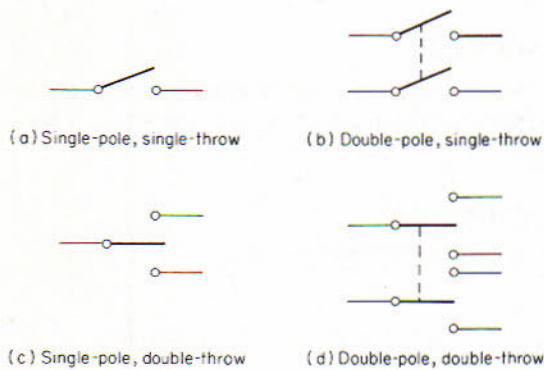


Fig 8.1
Switch contact arrangements

In addition to the number of poles and throws, switches (toggle types in particular) are also designated by the number of positions they have. Thus, a toggle switch which is spring-loaded to one position and must be held at the second to complete a circuit, is called a *single-position* switch. If the switch can be set at either of two positions, e.g. opening the circuit in one position and completing it in another, it is then called a *two-position* switch. A switch which can be set at any one of three positions, e.g. a centre "off" and two "on" positions, is a *three-position* switch, also known as a *selector* switch.

TOGGLE SWITCHES

Toggle or tumbler-type switches, as they are sometimes called, perform what may be regarded as "general-

purpose" switching functions and are used extensively in the various circuits. A typical switch is illustrated in Fig. 8.2.

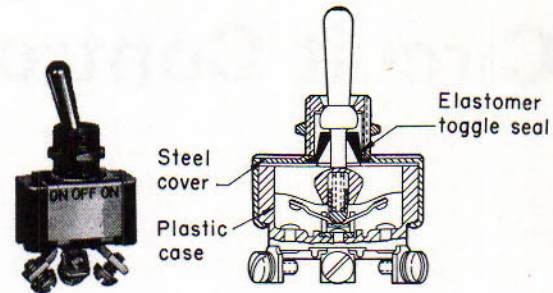


Fig 8.2
Toggle switch

In some applications it may be necessary for the switches in several independent circuits to be actuated simultaneously. This is accomplished by "ganging" the switches together by means of a bar linking each toggle as shown in Fig. 8.3(a). A variation of this method is used in certain types of aircraft for simultaneous action of switch toggles in one direction only

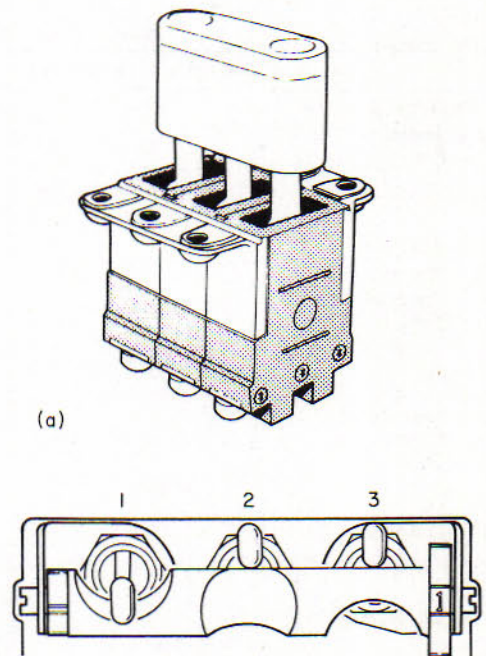


Fig 8.3
"Ganging" and locking of switches

(usually to a "system off" position). This is accomplished by a separate gang-bar mounted on the control panel in such a way that it can be pulled down to bear against the toggles of the switches to push them in the required direction. When the bar is released it is returned under the action of a spring.

A further variation is one in which the operation of a particular switch, or all in a series, may be constrained. A typical application to a triple generator system is shown in Fig. 8.3(b), the switches being used for the alternative disposition of busbar loads in the event of failure of any of the three generators.

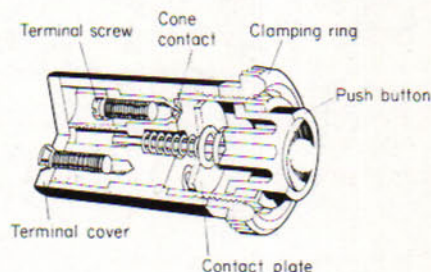
A locking bar is free to rotate in mounting brackets anchored by the locking nuts of the No. 1 and No. 2 switches. The radius cut-outs, at 90 degrees to each other, are provided along the length of the bar at positions coincident with the toggles of each switch. A steel spring provides for tensioning of the bar at each selected position, and is inserted around the circumference at the right-hand end. Markings 1, 2, 3 and "N" correspond to the positions of the cut-outs on the bar relative to the switch toggles. If, for example, there is a failure of No. 1 generator the bar is rotated to the position 1 permitting operation of failure switch No. 1, but constraining the toggles of the other two switches. The action for switch operation at positions 2 and 3 is similar. Thus, the busbar loads of a failed generator can be distributed between remaining serviceable generators at the same time avoiding inadvertent switch operation. When the letter "N" is evident the bar and the cut-outs are positioned so that none of the switches can be operated.

PUSH-SWITCHES

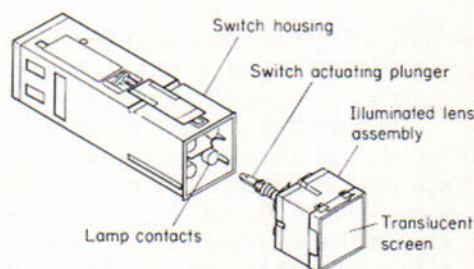
Push-switches are used primarily for operations of short duration, i.e. when a circuit is to be completed or interrupted momentarily, or when an alternative path is to be made available for brief periods. Other variants are designed to close one or more circuits (through separate contacts) while opening another circuit, and in these types, provision may be made for contact-action in the individual circuits to occur in sequence instead of simultaneously. In basic form a push-switch consists of a button-operated spring-loaded plunger carrying one or more contact plates which serve to establish electrical connection between fixed contact surfaces. Switches may be designed as independent units for either "push-to-make" or "push-to-break" operation, or designed to be double-acting. For certain warning and indicating purposes, some types contain miniature lamps positioned behind a

small translucent screen in the push-button. When illuminated, legends such as "on", "closed" or "fail" are displayed on the screen and in the appropriate colours.

The construction of a simple type of "push-to-make" switch and the arrangement of an illuminated type are shown in Fig. 8.4. In some circuits, for example in a turbopropeller engine starting circuit (see also p. 140), switches are designed to be both manual and electromagnetic in operation. A typical example, normally referred to as a "push-in solenoid



Simple type



Illuminated type

Fig 8.4
Push switches

switch", is shown in Fig. 8.5. The components are contained within a casing comprising an aluminium housing having an integral mounting flange, a sleeve and an end cover. The solenoid coil is located at the flange-end of the housing, and has a plunger passing through it. One end of the plunger extends beyond the housing flange and has a knob secured to it, while the other end terminates in a spring-loaded contact assembly. A combined terminal and fixed contact block is attached to the end of the housing and is held in place by a knurled end cover nut.

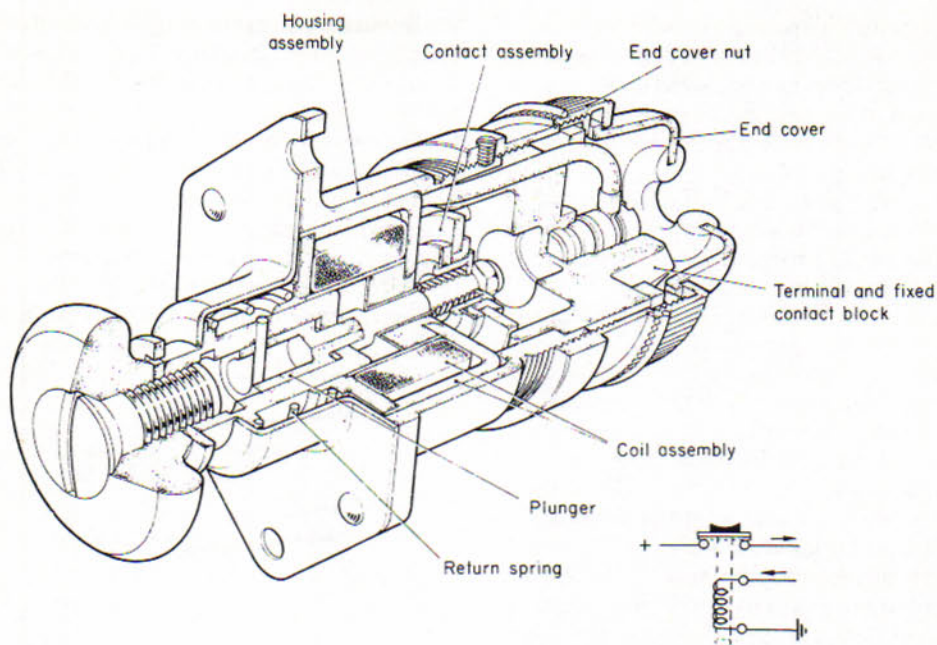


Fig 8.5
Push-in solenoid switch

When the plunger is depressed and held, the spring-loaded contact assembly bears against the fixed contacts and connects a d.c. supply to the starter motor. The commencement of the starting cycle provides a current flow through the hold-in coil of the switch, thereby energizing it and obviating the necessity for further manual control. The switch remains in the "on" position until the starting cycle is completed. At this stage, the current through the solenoid coil will have dropped sufficiently to permit the spring to return the plunger and contacts to the "off" position.

ROCKER-BUTTON SWITCHES

Rocker-button switches combine the action of both toggle and push-button type switches and are utilized for circuit control of some systems and equipment. A typical switch is shown in section in Fig. 8.6. For certain warning and indicating purposes, some types are provided with a coloured cap or screen displaying legend information, illuminated by a miniature lamp.

ROTARY SWITCHES

These are manually operated, and for certain operating requirements they offer an advantage over toggle switches in that they are less prone to accidental

operation. Furthermore, the rotary principle and positive engagement of contacts made possible by the constructional features make these switches more adaptable to multi-circuit selection than toggle type switches. A typical application is the selection of a single voltmeter to read the voltages at several bus-bars. In the basic form a rotary switch consists of a

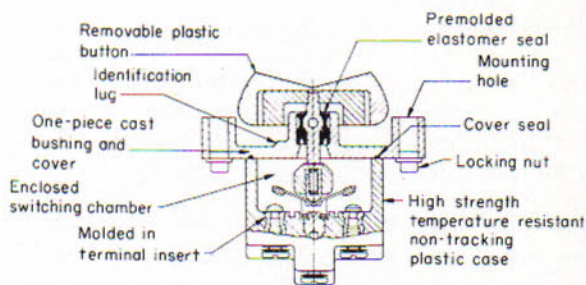


Fig 8.6
Rocker-button switch

central spindle carrying one or more contact plates or blades which engage with corresponding fixed contacts mounted on the switch base. The movement is usually spring-loaded and equipped with some form

of eccentric device to give a snap action and positive engagement of the contact surfaces.

MICRO-SWITCHES

Micro-switches are a special category of switch and are one of the most extensively applied electrical devices in aircraft, performing a wide range of operations to ensure safe control of a variety of systems and components. The term "micro-switch" designates a switching device in which the differential travel between "make" and "break" of the operating mechanism is of the order of a few thousandths of an inch. Magnification and snap action of contact mechanism movements are derived from a pre-tensioned mechanically biased spring. The principle is shown in Fig. 8.7.

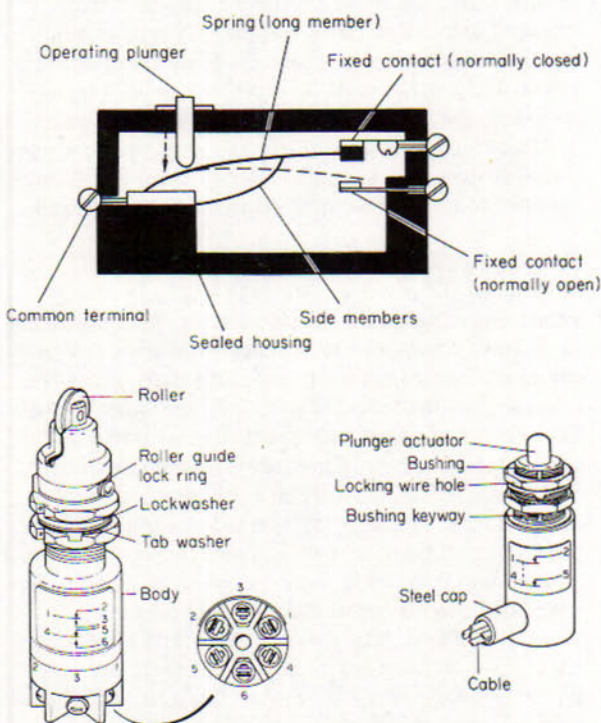


Fig 8.7
Micro-switches

The long member of the one-piece spring is cantilever supported and the operating button or plunger bears against the spring. Two shorter side members are anchored in such a way that they are bowed in compression. In the inoperative position the contact mounted on the free end of the spring is held against the upper fixed contact by the couple resulting from both tension and compression force. Depression of the

operating button deflects the long member downwards thereby causing a reversal of the couple which "snaps" the spring and contact downward. Upon removal of the operating force, cantilever action restores the spring and contact system to its initial position with a snap action.

The method of actuating micro-switches depends largely on the system to which it is applied but usually it is either by means of a lever, roller or cam, these in turn being operated either manually or electrically. The operating cycle of a micro-switch is defined in terms of movement of the operating plunger. This has a specified amount of pre-travel, or free movement before the switch snaps over. Following the operating point, there is some over-travel, while on the return stroke some differential travel beyond the operating point is provided before the release action of the switch takes place. The contacts of the switches are shown in Fig. 8.7, and these operate within sealed evacuated chambers filled with an inert gas, e.g. nitrogen.

RHEOSTATS

These are controlling devices containing a resistance the magnitude of which can be varied, thereby adjusting the current in the circuit in which it is connected. A typical example of this method of control is the one adopted for varying the intensity of instrument panel and certain cockpit lighting.

Rheostats normally adjust circuit resistance without opening the circuit, although in some cases, they are constructed to serve as a combined on-off switch and variable resistor.

TIME SWITCHES

Certain consumer services are required to operate on a pre-determined controlled time sequence basis and as this involves the switching on and off of various components or sections of circuit, switches automatically operated by timing mechanisms are necessary. The principle of time switch operation varies, but in general it is based on the one in which a contact assembly is actuated by a cam driven at constant speed by either a speed-controlled electric motor or a spring-driven escapement mechanism. In some specialized consumer services, switches which operate on a thermal principle are used. In these the contact assembly is operated by the distortion of a thermal element when the latter has been carrying a designed current for a pre-determined period.

An example of a motor-driven time switch unit is

shown in Fig. 8.8. It is designed to actuate relays which, in turn, control the supply of alternating current to the heating elements of a power unit de-icing system (see p. 150). Signals to the relays are given in repeated time cycles which can be of short or long duration corresponding respectively to "fast" and "slow" selections made on the appropriate system control switch.

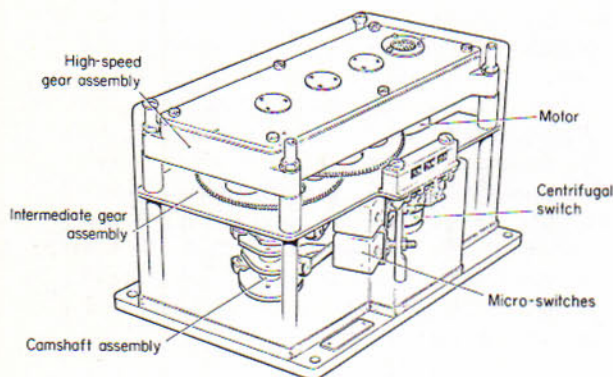


Fig 8.8
Time switch unit

The unit comprises an assembly of five cam and lever-actuated micro-switches driven by an a.c. motor through a reduction gearbox.

The motor runs at constant speed and drives the camshaft at one revolution per 240 seconds. Two of the cams are of the three-lobed type and they switch on two micro-switches three times during one revolution, each "on" period corresponding to 20 seconds. Two other cams are of the single-lobed type and they switch on two associated micro-switches once during one revolution, the "on" periods in this case corresponding to 60 seconds. Thus the foregoing cam and micro-switch operations correspond respectively to "fast" and "slow" selections of power to the heating elements, which are accordingly heated for short or long periods. The fifth cam and its micro-switch constitute what is termed a "homing" control circuit, the purpose of which is to re-set the time switch after use so that it will always re-commence at the beginning of an operating cycle.

When the "homing" micro-switch closes, it completes an external relay circuit whose function is to continue operation of the motor whenever the de-icing system is switched off. On completion of the full revolution of the camshaft, the homing micro-

switch is opened, thereby stopping the motor and resetting the timer for the next cycle of operation.

MERCURY SWITCHES

Mercury switches are glass tubes into which stationary contacts, or electrodes, and a pool of loose mercury are hermetically sealed. Tilting the tube causes the mercury to flow in a direction to close or open a gap between the electrodes to "make" or "break" the circuit in which the switch is connected.

The rapidity of "make" and "break" depends on the surface tension of the mercury rather than on externally applied forces. Thus, mercury switches are applied to systems in which the angular position of a component must be controlled within a narrow band of operation, and in which the mechanical force required to tilt a switch is very low. A typical application is in torque motor circuits of gyro horizons in which the gyros must be precessed to, and maintained in, the vertical position.

Mercury switches are essentially single-pole, single-throw devices but, as will be noted from Fig. 8.9, some variations in switching arrangements can be utilized.

PRESSURE SWITCHES

In many of the aircraft systems in which pressure measurement is involved, it is necessary that a warning be given of either low or high pressures which might constitute hazardous operating conditions. In some systems also, the frequency of operation may be such that the use of a pressure-measuring instrument is not justified since it is only necessary for some indication that an operating pressure has been attained for the period during which the system is in operation. To meet this requirement, pressure switches are installed in the relevant systems and are connected to warning or indicator lights located on the cockpit panels.

A typical switch is illustrated in Fig. 8.10. It consists of a metal diaphragm bolted between the flanges of the two sections of the switch body. As may be seen, a chamber is formed on one side of the diaphragm and is open to the pressure source. On the other side of the diaphragm a push rod, working through a sealed guide, bears against contacts fitted in a terminal block connected to the warning or indicator light assembly. The contacts may be arranged to "make" on either decreasing or increasing pressure, and their gap settings may be preadjusted in accordance with the pressures at which warning or indication is required.

Pressure switches may also be applied to systems

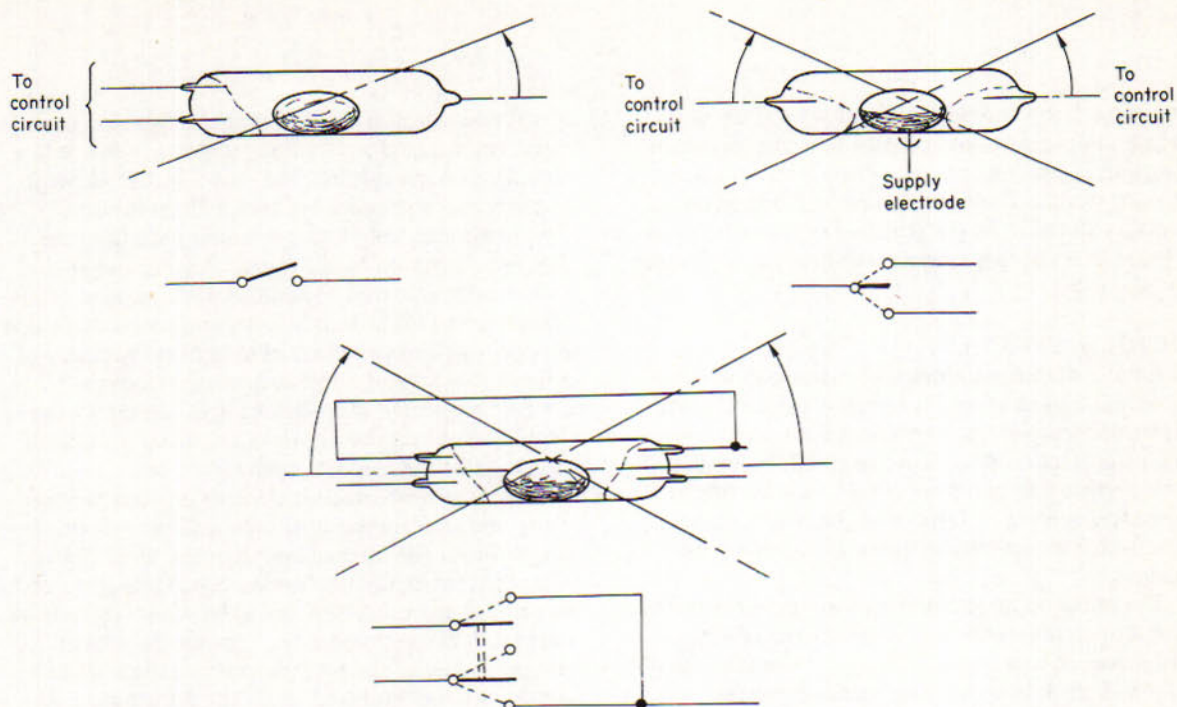


Fig 8.9
Mercury switches

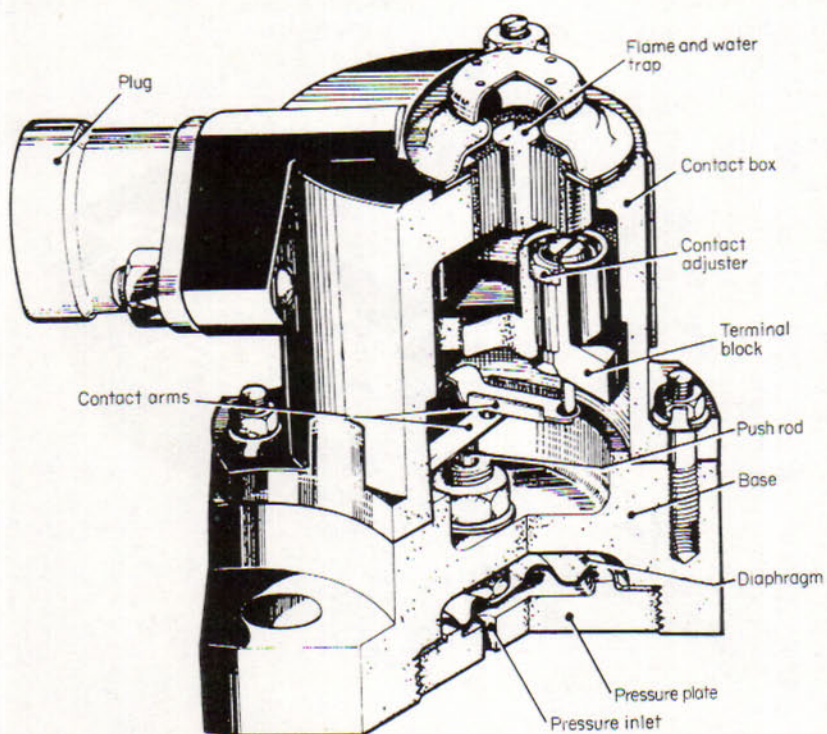


Fig 8.10
Typical pressure switch unit

requiring that warning or indication be given of changes in pressure with respect to a certain datum pressure; in other words, as a differential pressure warning device. The construction and operation are basically the same as the standard type, with the exception that the diaphragm is subjected to a pressure on each side.

THERMAL SWITCHES

Thermal switches are applied to systems in which a visual warning of excessive temperature conditions, automatic temperature control and automatic operation of protection devices are required. Examples of such applications are, respectively, overheating of a generator, control of valves in a thermal de-icing system and the automatic operation of fire extinguishers.

The principle most commonly adopted for thermal switch operation is the one based on the effects of differences of expansion between two metals, usually invar and steel. In some cases mercury contact switches may be employed. The general construction and operating details of some typical thermal switches are given in the following paragraphs.

The switch illustrated in Fig. 8.11 is an example of

a unit operating on the differential expansion principle, and utilized as an overheat warning device in a thermal de-icing system. The heat-sensitive element consists of a stainless steel tube with an invar rod supported internally and concentric with the tube. The tube is brazed to the rod at one end and at the other end it is brazed to an invar neck piece which is connected to the switch housing and serves as a guide for the rod. The switch element consists basically of a fixed contact and a spring-controlled movable contact connected in a warning light circuit. In the "cold" condition the length of the invar rod is such that it holds the contacts open.

When the heat-sensitive element is subjected to a rising temperature the steel tube will increase its length whilst the original length of the invar rod will remain virtually unchanged. Since it is fixed at one end of the tube, it then will be drawn away from the switch element and after a pre-set movement corresponding to the set temperature, the movable contact will be displaced under the influence of its spring contact and the circuit completed to the warning lamp. When temperature conditions cool down the sensing element contracts and the switch re-sets itself.

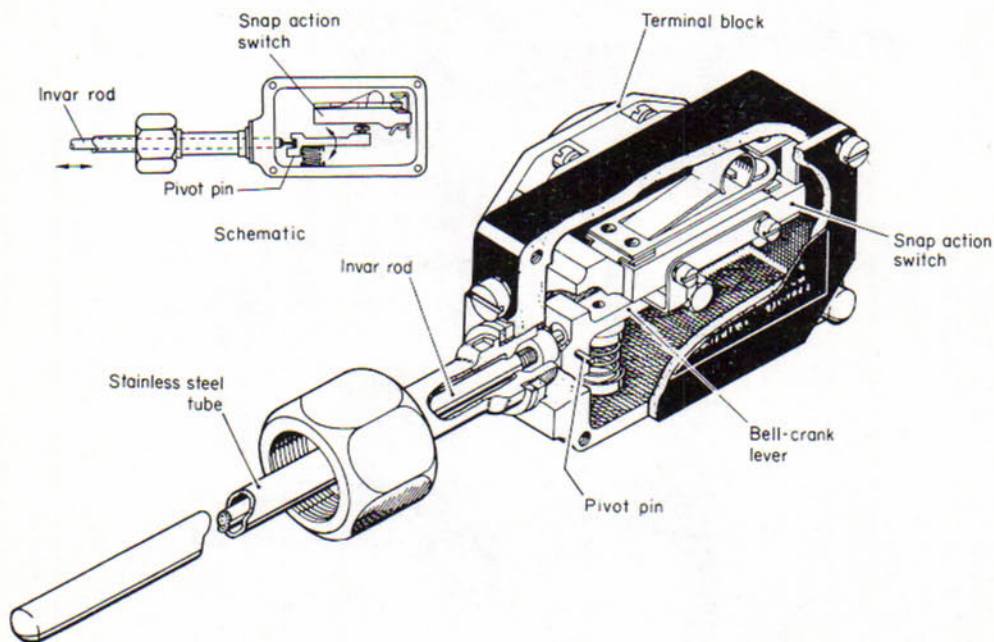


Fig 8.11
Overheat warning device

Fig. 8.12 shows another example of a differential expansion switch employed as a fire detecting device. The heat-sensitive element is an alloy steel barrel containing a spring bow assembly of low coefficient of expansion. Each limb of the bow carries a silver-rhodium contact connected by fire-resistant cable to a terminal block located within a steel case.

In the event of a fire or sufficient rise in temperature at the switch location (a typical temperature is 300°C) the barrel will expand and remove the compressive force from the bow assembly, permitting the contacts to close the circuit to its relevant warning lamp. When the temperature drops, the barrel contracts, thus compressing the bow assembly and re-opening the contacts.

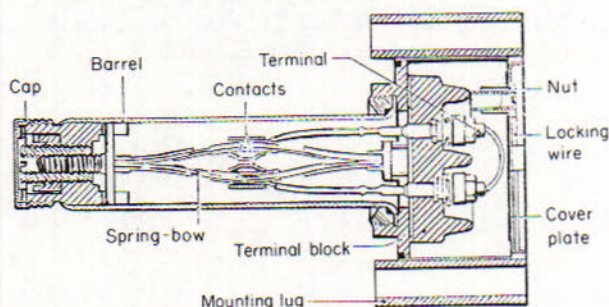


Fig 8.12
Fire detector switch

PROXIMITY SWITCHES

These switches are used in several types of aircraft as part of circuits required to give warning of whether or not passenger entrance doors, freight doors, etc. are fully closed and locked. Since they have no moving parts they offer certain advantages over micro-switches which are also applied to such warning circuits.

A typical switch shown in Fig. 8.13 consists of two main components, one of which is an hermetically-sealed permanent magnet actuator, and the other a switch unit comprising two reeds, each having rhodium-plated contacts connected to the warning circuit. The two components are mounted in such a manner that when they contact each other, the field from the permanent magnet closes the reeds and contacts together, to complete a circuit to the "door closed" indicator.

Relays

Relays are in effect, electromagnetic switching devices

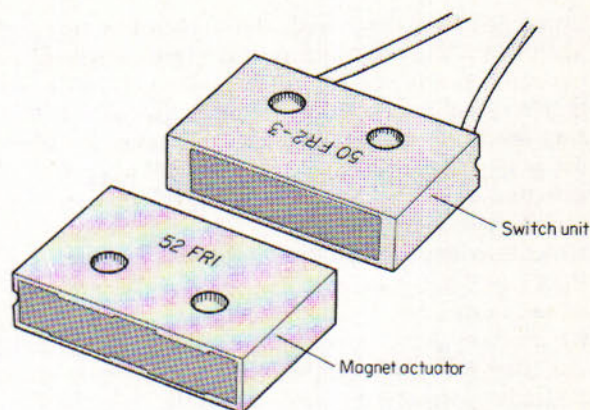


Fig 8.13
Proximity switch

by means of which one electrical circuit can be indirectly controlled by a change in the same or another electrical circuit.

Various types of relay are in use, their construction, operation, power ratings, etc., being governed by their applications, which are also varied and numerous. In the basic form, however, a relay may be considered as being made up of two principal elements, one for sensing the electrical changes and for operating the relay mechanism, and the other for controlling the changes. The sensing and operating element is a solenoid and armature, and the controlling element is one or more pairs or contacts.

As in the case of switches, relays are also designated by their "pole" and "throw" arrangements and these can range from the simple single-pole, single-throw type to complex multiple contact assemblies controlling a variety of circuits and operated by the one solenoid.

In many applications the solenoid is energized directly from the aircraft power supply, while in others it may be energized by signals from an automatic device such as an amplifier in a cabin temperature-control system, or a fire detector unit. When the solenoid coil is energized a magnetic field is set up and at a pre-determined voltage level (called the "pull-in" voltage) the armature is attracted to a pole piece against spring restraint, and actuates the contact assembly, this in turn either completing or interrupting the circuit being controlled. When the solenoid coil circuit is interrupted at what is termed the "drop-out" voltage, the spring returns the armature and contact assembly to the inoperative condition.

In addition to the contact assembly designations

mentioned earlier, relays are also classified by the order of making and breaking of contacts, whether normally open ("NO") or normally closed ("NC") in the de-energized position, rating of the contacts in amperes and the voltage of the energizing supply. The design of a relay is dictated by the function it is required to perform in a particular system or component, and as a result many types are available, making it difficult to group them neatly into specific classes. On a very broad basis, however, grouping is usually related to the basic form of construction, e.g. attracted core, attracted-armature, polarized armature, and "slugged", and the current-carrying ratings of the controlling element contacts, i.e. whether heavy-duty or light-duty. The descriptions given in the following paragraphs are therefore set out on this basis and the relays selected are typical and generally representative of applications to aircraft systems.

ATTRACTED CORE, HEAVY-DUTY RELAY

The designation "heavy-duty" refers specifically to the amount of current to be carried by the contacts. These relays are therefore applied to circuits involving the use of heavy-duty motors which may take starting currents over a range from 100 A to 1500 A, either short-term, as for starter motors for example, or continuous operation.

A relay of the type used for the control of a typical turbopropeller engine starter motor circuit is illustrated in Fig. 8.14. The contact assembly consists of a thick contact plate and two suitably insulated fixed contact studs connected to the main terminals.

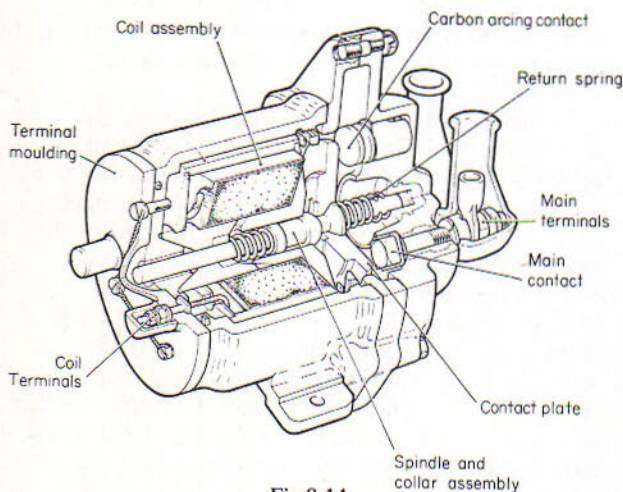


Fig 8.14

Attracted core heavy-duty relay

The contact plate is mounted on a supporting spindle and this also carries a soft inner core located inside the solenoid coil. The complete moving component is spring-loaded to hold the contact plate from the fixed contacts and to retain the core at the upper end of the coil. When the coil is energized the polarities of the magnetic fields established in the coil and core are such that the core moves downwards against spring pressure, until movement is stopped by the contact plate bridging across the fixed contacts, thus completing the main circuit. Carbon contacts are provided to absorb the initial heavy current and thereby reduce arcing to a minimum before positive connection with the main contacts is made.

ATTRACTED ARMATURE, LIGHT-DUTY RELAY

A relay designed for use in a 28-volt d.c. circuit and having a contact rating of 3 A is shown in Fig. 8.15.

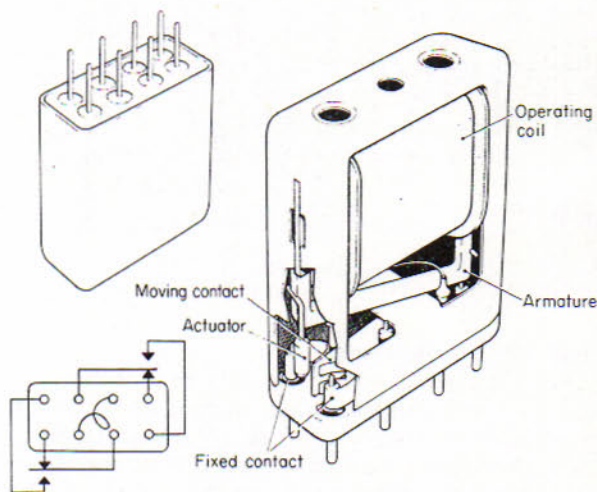


Fig 8.15

Attracted armature light-duty relay (sealed)

The contacts are of a silver alloy and are actuated in the manner shown in the inset diagram, by a pivoted armature. In accordance with the practice adopted for many currently used relays, the principal elements are enclosed in an hermetically-sealed case filled with dry nitrogen and the connection in the circuit is made via a plug-in type base. Fig. 8.16 illustrates another example of attracted armature relay. This is of the unsealed type and is connected into the relevant circuit by means of terminal screws in the base of the relay.

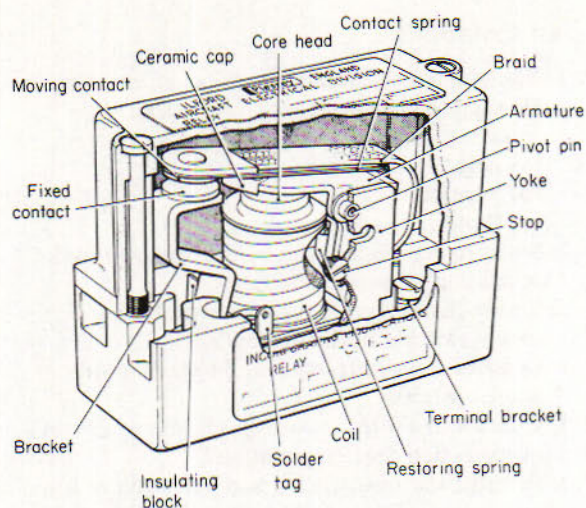


Fig 8.16
Attracted armature relay (unsealed type)

POLARIZED ARMATURE RELAYS

In certain specialized applications, the value of control circuit currents and voltages may be only a few milliamps and millivolts, and therefore relays of exceptional sensitivity are required. This requirement cannot always be met by relays which employ spring-

controlled armatures, for although loading may be decreased to permit operation at a lower "pull-in" voltage, effective control of the contacts is decreased and there is a risk of contact flutter. A practical solution to this problem resulted in a relay in which the attraction and repulsion effects of magnetic forces are substituted for the conventional spring-control of the armature and contact assembly. Fig. 8.17 shows, in diagrammatic form, the essential features and operating principle of such a relay.

The armature is a permanent magnet and is pivoted between two sets of pole faces formed by a frame of high permeability material (usually mu-metal). It is lightly biased to one side to bring the contact assembly into the static condition as in Fig. 8.17(a). The centre limb of the frame carries a low-inductance low-current winding which exerts a small magnetizing force on the frame when it is energized from a suitable source of direct current. With the armature in the static condition, the frame pole-faces acquire, by induction from the armature, the polarities shown, and the resulting forces of magnetic attraction retain the armature firmly in position.

When a d.c. voltage is applied to the coil the frame becomes, in effect, the core of an electromagnet. The flux established in the core opposes and exceeds the flux due to the permanent magnet armature, and the

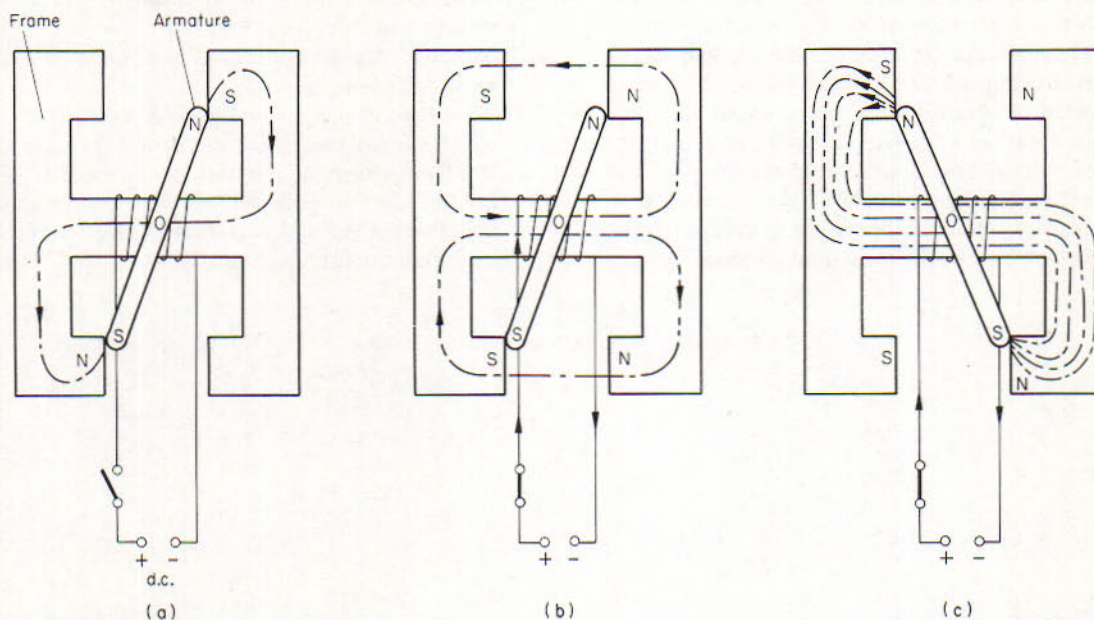


Fig 8.17
Principle of a polarized armature relay

frame pole-faces acquire the polarities shown in Fig. 8.17(b). As the armature poles and frame pole-faces are now of like polarity, the armature is driven to the position shown in Fig. 8.17(c) by the forces of repulsion. In this position it will be noted that poles and pole-faces are now of unlike polarity, and strong forces of attraction hold the armature and contact assembly in the operating condition. The fluxes derived from the coil and the armature act in the same direction to give a flux distribution as shown in Fig. 8.17(c). When the coil circuit supply is interrupted, the permanent magnet flux remains, but the force due to it is weaker than the armature bias force and so the armature and contacts are returned to the static condition (Fig. 8.17(a)).

SLUGGED RELAYS

For some applications requirements arise for the use of relays which are slow to operate the contact assembly either at the stage when the armature is being attracted, or when it is being released.

Some relays are therefore designed to meet these requirements, and they use a simple principle whereby the build-up or collapse of the main electromagnet flux is slowed down by a second and opposing magnetizing force. This procedure is known as "slugging" and a relay to which it is applied is called a "slug" relay. The relay usually incorporates a ring of copper or other non-magnetic conducting material (the "slug") in the magnetic circuit of the relay, in such a way that changes in the operating flux which is linked with the slug originate the required opposing magnetic force. In some slug relays the required result is obtained by fitting an additional winding over the relay core and making provision for short-circuiting the winding, as required, by means of independent contacts provided in the main contact assemblies.

Test Questions

1. The number of circuits which can be completed through the poles of a switch is indicated by the term:
 - (a) pole.
 - (b) position.
 - (c) throw.
2. What do you understand by the term "position" in relation to toggle switches?
3. To which circuits are (a) push-switches and (b) rotary switches normally applied?
4. Describe the construction and operation of a micro-switch.
5. What are the three main stages of movement of a micro-switch operating plunger?
6. Describe the construction and operation of a mercury switch arranged to "break" a circuit.
7. In a thermal switch employing steel and invar elements, actuation of the contacts under increasing temperature conditions is caused by:
 - (a) expansion of the steel element only.
 - (b) contraction of the invar element only.
 - (c) expansion of the steel element causing displacement of the invar element.
8. What are the principal ways in which relays may be classified?
9. What do you understand by the terms "pull-in" voltage and "drop-out" voltage?
10. Sketch a cross-section of a typical pressure switch; explain its operation.
11. What type of relay is required for a circuit in which control circuit current is of a very low value? Briefly describe the relay and its operation.
12. (a) For what purpose are "slugged" relays used?
(b) Describe the methods usually adopted for obtaining the slugging effects.

Circuit Protection Devices

In the event of a short circuit, an overload or other fault condition occurring in the circuit formed by cables and components of an electrical system, it is possible for extensive damage and failure to result. For example, if the excessive current flow caused by a short circuit at some section of a cable is left unchecked, the heat generated in the cable will continue to increase until something gives way. A portion of the cable may melt, thereby opening the circuit so that the only damage done would be to the cable involved. The probability exists, however, that much greater damage would result; the heat could char and burn the cable insulation and that of other cables forming a loom, and so causing more short circuits and setting the stage for an electrical fire. It is essential therefore to provide devices in the network of power distribution to systems, and having the common purpose of protecting their circuits, cables and components. The devices normally employed are fuses, circuit breakers and current limiters. In addition, other devices are provided to serve as protection against such fault conditions as reverse current, overvoltage, undervoltage, overfrequency, underfrequency, phase imbalance, etc. These devices may generally be considered as part of main generating systems, and those associated with d.c. power generation, in particular, are normally integrated with the generator control units.

FUSES

A fuse is a thermal device designed primarily to protect the cables of a circuit against the flow of short-circuit and overload currents. In its basic form, a fuse consists of a low melting point fusible element or link, enclosed in a glass or ceramic casing which not only protects the element, but also localizes any flash which may occur when "fusing". The element is joined to

end caps on the casing, the caps in turn, providing the connection of the element with the circuit it is designed to protect. Under short-circuit or overload current conditions, heating occurs, but before this can affect the circuit cables or other elements, the fusible element, which has a much lower current-carrying capacity, melts and interrupts the circuit. The materials most commonly used for the elements are tin, lead, alloy of tin and bismuth, silver or copper in either the pure or alloyed state.

The construction and current ratings of fuses vary, to permit a suitable choice for specific electrical installations and proper protection of individual circuits. Typical examples of fuses currently in use in light and heavy-duty circuits, are shown in Fig. 9.1(a)-(b) respectively. The light-duty fuse is screwed into its holder (in some types a bayonet cap fitting is used) which is secured to the fuse panel by a fixing nut. The circuit cable is connected to terminals located in the holder, the terminals making contact with corresponding connections on the element cartridge. A small hole is drilled through the centre of the cap to permit the insertion of a fuse test probe.

The heavy-duty or high rupturing capacity fuse (Fig. 9.1(b)) is designed for installation at main power distribution points (by means of mounting lugs and bolts). It consists of a tubular ceramic cartridge within which a number of identical fuse elements in parallel are connected to end contacts. Fire-clay cement and metallic end caps effectively seal the ends of the cartridge, which is completely filled with a packing medium to damp down the explosive effect of the arc set up on rupture of the fusible elements. The material used for packing of the fuse illustrated is granular quartz; other materials suitable for this purpose are magnesite (magnesium oxide), kieselguhr, and calcium carbonate (chalk). When an overload current condition arises and each

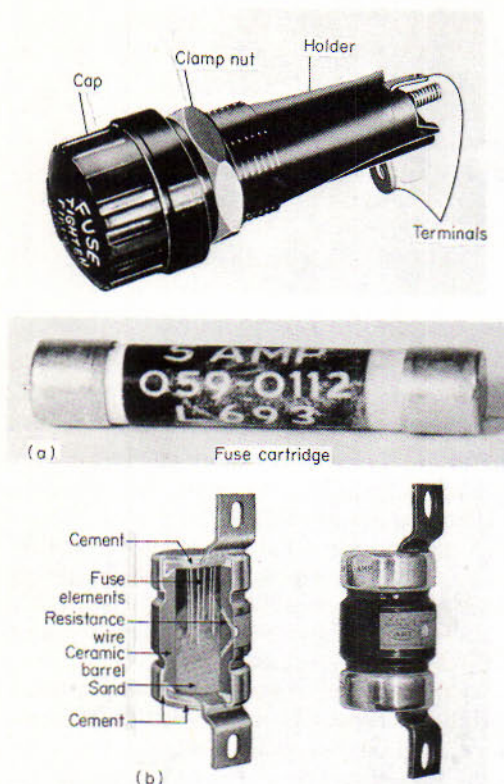


Fig 9.1
Typical fuses
(a) Light duty circuit fuse
(b) High-rupturing capacity fuse

element is close to fusing point, the element to go first immediately transfers its load to the remaining elements and they, now being well overloaded, fail in quick succession.

In some transport aircraft, the fuseholders are of the self-indicating type incorporating a lamp and a resistor, connected in such a way that the lamp lights when the fusible element ruptures.

CURRENT LIMITERS

Current limiters, as the name suggests, are designed to limit the current to some pre-determined amperage value. They are also thermal devices, but unlike ordinary fuses they have a high melting point, so that their time/current characteristics permit them to carry a considerable overload current before rupturing. For this reason their application is confined to the protection of heavy-duty power distribution circuits.

A typical current limiter (manufactured under the

name of "Airfuse") is illustrated in Fig. 9.2. It incorporates a fusible element which is, in effect, a single strip of tinned copper, drilled and shaped at each end to form lug type connections, with the central portion "waisted" to the required width to form the fusing area. The central portion is enclosed by a rectangular ceramic housing, one side of which is furnished with an inspection window which, depending on the type, may be of glass or mica.

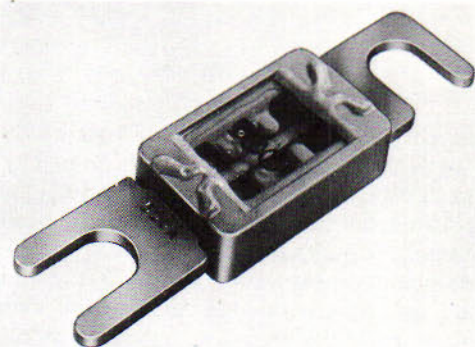


Fig 9.2
Typical current limiter ("Airfuse")

LIMITING RESISTORS

These provide another form of protection particularly in d.c. circuits in which the initial current surge is very high, e.g. starter motor and inverter circuits, circuits containing highly-capacitive loads. When such circuits are switched on they impose current surges of such a magnitude as to lower the voltage of the complete system for a time period, the length of which is a function of the time response of the generating and voltage regulating system. In order therefore to keep the current surges within limits, the starting sections of the appropriate circuits incorporate a resistance element which is automatically connected in series and then shorted out when the current has fallen to a safe value.

Fig. 9.3 illustrates the application of a limiting resistor to a turbine engine starter motor circuit incorporating a time switch; the initial current flow may be as high as 1500 A. The resistor is shunted across the contacts of a shorting relay which is controlled by the time switch. When the starter push switch is operated, current from the busbar flows through the coil of the main starting relay, thus energizing it. Closing of the relay contacts completes a circuit to the time switch motor, and also to the starter motor via the limiting resistor which thus

reduces the peak current and initial starting torque of the motor. After a pre-determined time interval, which allows for a build-up of engine motoring speed, the torque load on the starter motor decreases and the time switch operates a set of contacts which complete a circuit to the shorting relay. As will be clear from Fig. 9.3, with the relay energized the current from the busbar passes direct to the starter motor, and the limiting resistor is shorted out. When ignition takes place and the engine reaches what is termed "self-sustaining speed", the power supply to the starter motor circuit is then switched off.

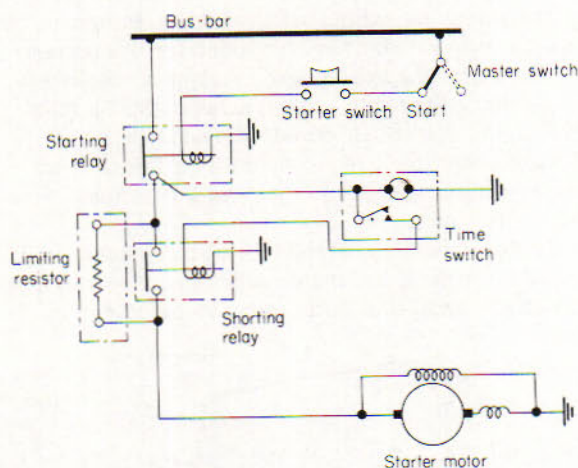


Fig 9.3
Application of a limiting resistor

CIRCUIT BREAKERS

Circuit breakers, unlike fuses or current limiters, isolate faulted circuits and equipment by means of a mechanical trip device actuated by the heating of a bi-metallic element through which the current passes to a switch unit. We may therefore consider them as being a combined fuse and switch device. They are used for the protection of cables and components and, since they can be reset after clearance of a fault, they avoid some of the replacement problems associated with fuses and current limiters. Furthermore, close tolerance trip time characteristics are possible, because the linkage between the bi-metal element and trip mechanism may be adjusted by the manufacturer to suit the current ratings of the element. The mechanism is of the "trip-free" type, i.e. it will not allow the contacts of the switch unit to be held closed while a fault current exists in the circuit.

The design and construction of circuit breakers varies, but in general they consist of three main assemblies; a bi-metal thermal element, a contact type switch unit and a mechanical latching mechanism. A push-pull button is also provided for manual resetting after thermal tripping has occurred, and for manual tripping when it is required to switch off the supply to the circuit of a system. The construction and operation is illustrated schematically in Fig. 9.4. At (a)

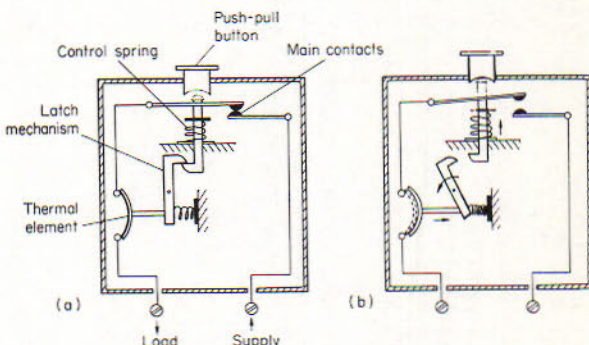


Fig 9.4
Schematic diagram of circuit breaker operation
(a) Closed
(b) Tripped condition

the circuit breaker is shown in its normal operating position; current passes through the switch unit contacts and the thermal element, which thus carries the full current supplied to the load being protected. At normal current values heat is produced in the thermal element, but is radiated away fairly quickly, and after an initial rise the temperature remains constant. If the current should exceed the normal operating value due to a short circuit, the temperature of the element begins to build up, and since metals comprising the thermal element have different coefficients of expansion, the element becomes distorted as indicated in Fig. 9.4(b). The distortion eventually becomes sufficient to release the latch mechanism and allows the control spring to open the switch unit contacts, thus isolating the load from the supply. At the same time, the push-pull button extends and in many types of circuit breaker a white band on the button is exposed to provide a visual indication of the tripped condition.

The temperature rise and degree of distortion produced in the thermal element are proportional to the value of the current and the time for which it is applied. The ambient temperature under which the circuit breaker operates also has an influence on cir-

circuit breaker operation and this, together with operating current values and tripping times, is derived from characteristic curves supplied by the manufacturer. A set of curves for a typical 6 A circuit breaker is shown in Fig. 9.5. The current values are expressed as a percentage of the continuous rating of the circuit breaker, and the curves are plotted to cover specified tolerance bands of current and time for three ambient temperatures. If, for example, the breaker was operating at an ambient temperature of $+57^{\circ}\text{C}$, then in say 30 seconds it would trip when the load current

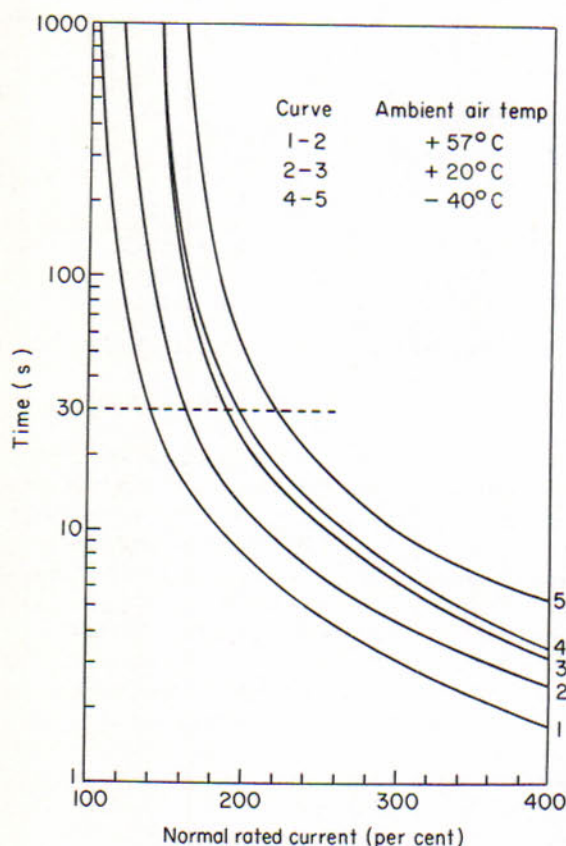


Fig 9.5

Characteristic curves of a typical circuit breaker tripping times

reached a value between 140 and 160 per cent of the normal rating, i.e. between 8.4 and 9.6 A. At an ambient temperature of $+20^{\circ}\text{C}$ it would trip in 30 seconds at between 160 and 190 per cent of the normal rating (between 9.6 and 11.4 A) while at -40°C the load current would have to reach a value

between 195 and 215 per cent of the normal rating (between 11.7 and 12.9 A) in order to trip in the same time interval.

After a circuit breaker has tripped, the distorted element begins to cool down and reverts itself and the latch mechanism back to normal, and once the fault which caused tripping has been cleared, the circuit can again be completed by pushing in the circuit breaker button. This "resetting" action closes the main contacts and re-engages the push-button with the latch mechanism. If it is required to isolate the power supply to a circuit due to a suspected fault, or during testing, a circuit breaker may be used as a switch simply by pulling out the button. In some designs a separate button is provided for this purpose.

The external appearance of two typical single-pole, single-throw "trip-free" circuit breakers is illustrated in Fig. 9.6. The circuit breaker shown at (b) incorporates a separate manual trip push button. A cover may sometimes be fitted to prevent inadvertent operation of the button.

In three-phase a.c. circuits, triple-pole circuit breakers are used, and their mechanisms are so arranged that in the event of a fault current in any one or all

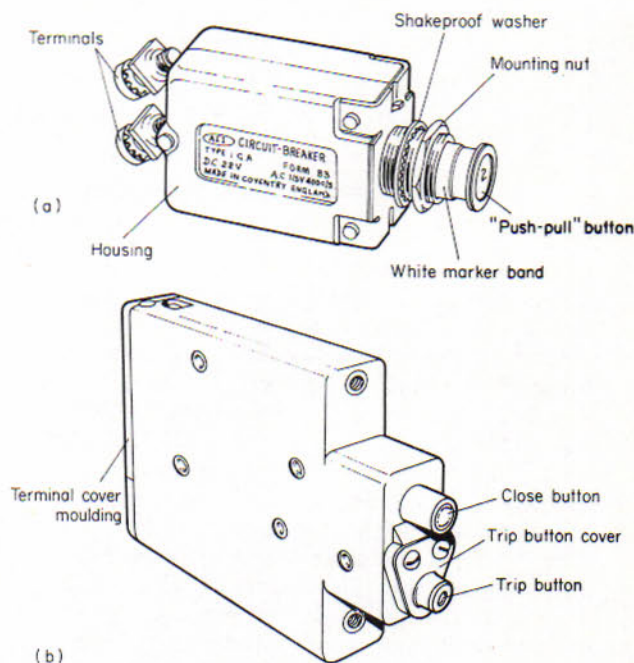


Fig 9.6

Circuit breakers

- (a) Typical
(b) Circuit breaker with a "manual trip" button

three of the phases, all three poles will trip simultaneously. Similar tripping will take place should an unbalanced phase condition develop as a result of a phase becoming "open-circuited". The three trip mechanisms actuate a common push-pull button.

Protection Against Reverse Current

In all types of electrical systems the current flow is, of course, from the power source to the distribution busbar system and finally to the power consuming equipment; the interconnection throughout being made by such automatic devices as voltage regulators and control units, and by manually controlled switches. Under fault conditions, however, it is possible for the current flow to reverse direction, and as this would be of detriment to a circuit and associated equipment, it is therefore necessary to provide some automatic means of protection. In order to illustrate the fundamental principles we may consider two commonly used methods, namely the reverse current cut-out relay and the reverse current circuit breaker.

REVERSE CURRENT CUT-OUT RELAY

A reverse current cut-out relay is used principally in a d.c. generating system either as a separate unit or as part of a voltage regulator, e.g. the one described on p. 9). The circuit arrangement, as applied to the generating system typical of several types of small

aircraft, is shown in Fig. 9.7. The relay consists of two coils wound on a core and a spring-controlled armature and contact assembly. The shunt winding is made up of many turns of fine wire connected across the generator so that voltage is impressed on it at all times. The series winding, of a few turns of heavy wire, is in series with the main supply line and is designed to carry the entire line current. The winding is also connected to the contact assembly, which under static conditions is held in the open position by means of a spring.

When the generator starts operating and the voltage builds up to a value which exceeds that of the battery, the shunt winding of the relay produces sufficient magnetism in the core to attract the armature and so close the contacts. Thus the relay acts as an automatic switch to connect the generator to the busbar, and also to the battery so that it is supplied with charging current. The field produced by the series winding aids the shunt-winding field in keeping the contacts firmly closed.

When the generator is being shut down or, say, a failure in its output occurs, then the output falls below the battery voltage and there is a momentary discharge of current from the battery; in other words, a condition of reverse current through the cut-out relay series winding is set up. As this also causes a reversal of its magnetic field, the shunt winding-field will be opposed, thereby reducing core magnetization

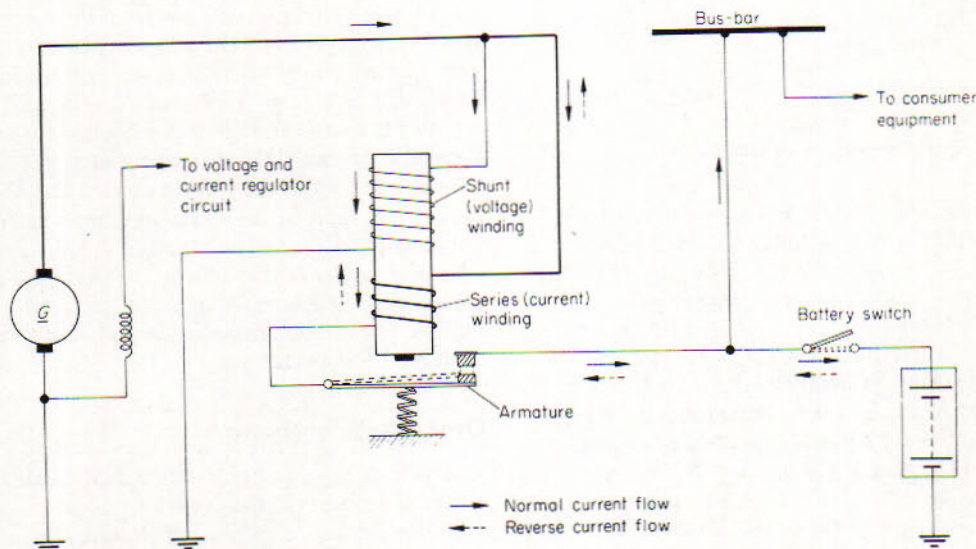


Fig 9.7
Reverse current cut-out operation

until the armature spring opens the contacts. The generator is therefore switched to the "off-line" condition to protect it from damaging effects which would otherwise result from "motoring" current discharging from the battery.

REVERSE CURRENT CIRCUIT BREAKERS

These circuit breakers are designed to protect power supply systems and associated circuits against fault currents of a magnitude greater than those at which cut-outs normally operate. Furthermore, they are designed to remain in a "locked-out" condition to ensure complete isolation of a circuit until a fault has been cleared.

An example of a circuit breaker designed for use in a d.c. generating system is shown in Fig. 9.8. It consists of a magnetic unit, the field strength and direction of which are controlled by a single-turn coil connected between the generator positive output and the busbar via a main contact assembly. An auxiliary contact assembly is also provided for connection in series with the shunt-field winding of the generator.

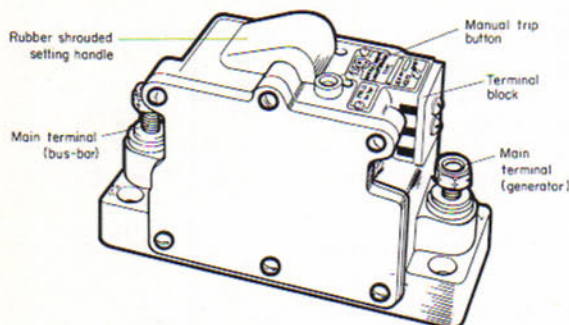


Fig 9.8
Reverse current circuit breaker

The opening of both contact assemblies is controlled by a latching mechanism actuated by the magnet unit under heavy reverse current conditions. In common with other circuit breakers, resetting after a tripping operation has to be done manually, and is accomplished by a lever which is also actuated by the latching mechanism. Visual indication of a tripped condition is provided by a coloured indicator flag which appears behind a window in the circuit breaker cover. Manual tripping of the unit is effected by a push-button adjacent to the resetting lever.

Figure 9.9 is based on the circuit arrangement of a d.c. generating system used in a particular type of aircraft, and is an example of the application of a reverse

current circuit breaker in conjunction with a cut-out relay. Unlike the circuit shown in Fig. 9.7, the relay controls the operation of a line contactor connected in series with the coil of the reverse current circuit breaker. Under normal current flow conditions closing of the relay energizes the line contactor, the heavy-duty contacts of which connect the generator output to the busbar via the coil and main contacts of the normally closed reverse current circuit breaker. The magnetic field set up by the current flow assists that of the magnet unit, thus maintaining the breaker contacts in the closed position. The generator shunt field circuit is supplied via the auxiliary contacts.

When the generator is being shut down, or a failure of its output occurs, the reverse current resulting from the drop in output to a value below that of the battery flows through the circuit as indicated, and the cut-out relay is operated to de-energize the line contactor which takes the generator "off line". Under these conditions the reverse current circuit breaker will remain closed, since the current magnitude is much lower than that at which a specific type of breaker is normally rated (some typical ranges are 200–250 A and 850–950 A).

Let us consider now what would happen in the event of either the cut-out relay or the line contactor failing to open under the above low magnitude reverse current conditions, e.g. contacts have welded due to wear and excessive arcing. The reverse current would feed back to the generator, and in addition to its motoring effect on the generator, it would also reverse the generator field polarity. The reverse current passing through the circuit breaker coil would continue to increase in trying to overcome mechanical loads due to the engine and generator coupling, and so the increasing reverse field reduces the strength of the magnet unit. When the reverse current reaches the pre-set trip value of the circuit breaker, the field of the magnet unit is neutralized and repelled, causing the latch mechanism to release the main and auxiliary contacts to completely isolate the generator from the busbar. The breaker must be reset after the circuit fault has been cleared.

Overvoltage protection

Overvoltage is a condition which could arise in a generating system in the event of a fault in the field excitation circuit, e.g. internal grounding of the field windings or an open-circuit in the voltage regulator sensing lines. Devices are therefore necessary to pro-

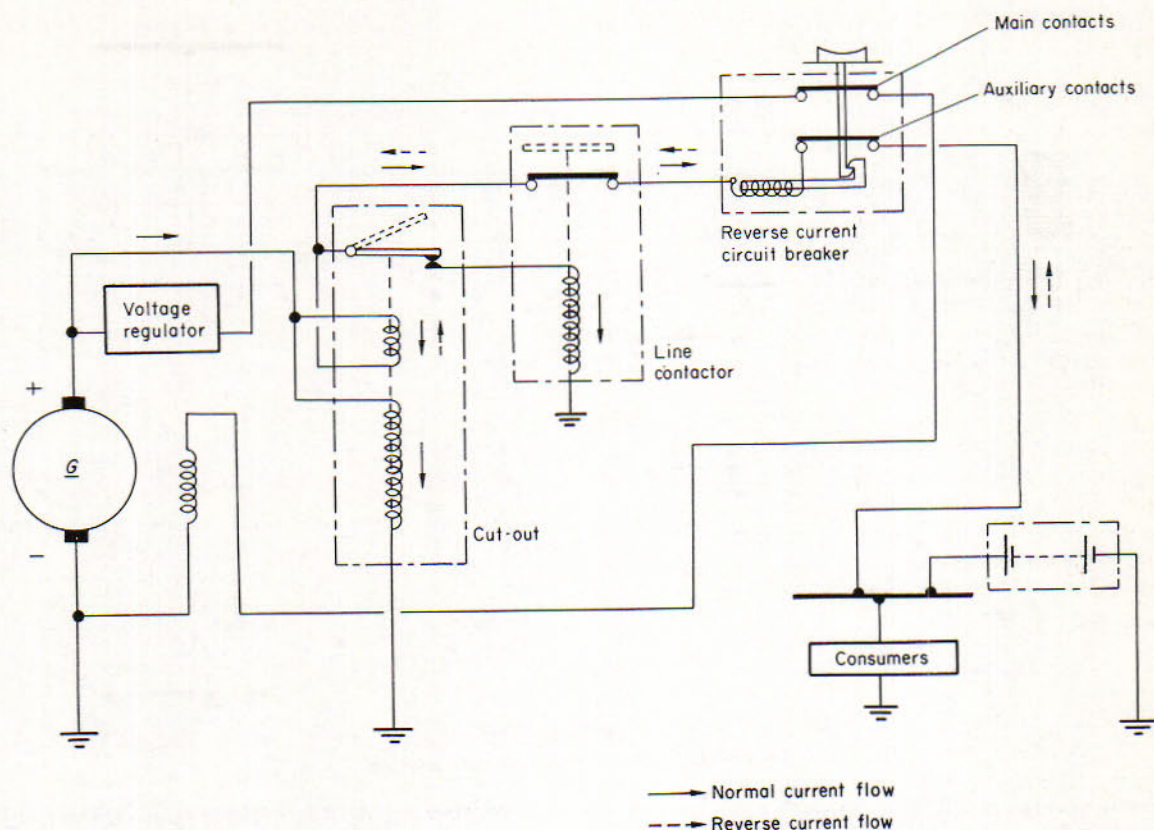


Fig 9.9
Reverse current circuit breaker operation

protect consumer equipment against voltages higher than those at which they are normally designed to operate. The methods adopted vary between aircraft systems and also on whether they supply d.c. or a.c. An example of an overvoltage relay method applied to one type of d.c. system is shown in Fig. 9.10.

The relay consists of a number of contacts connected in all essential circuits of the generator system, and mechanically coupled to a latching mechanism. This mechanism is electromagnetically controlled by a sensing coil and armature assembly, the coil being connected in the generator shunt-field circuit and in series with a resistor, the resistance of which decreases as the current through it is increased. Under normal regulated voltage conditions, the sensing coil circuit resistance is high enough to prevent generator shunt-field current from releasing the relay latch mechanism, and so the contacts remain closed and the generator remains connected to the busbar. If,

however, an open circuit occurs in the regulator voltage coil sensing line, shunt-field current increases and, because of the inverse characteristics of the relay sensing coil resistor, the electromagnetic field set up by the coil causes the latch mechanism to release all the relay contacts to the open position, thereby isolating the system from the busbar. After the fault has been cleared, the contacts are reset by depressing the push button.

Figure 9.11 illustrates a method employed in a frequency-wild a.c. generating system, the full control of which is provided by magnetic amplifiers (see also Chapter 3). The output of the overvoltage protection magnetic amplifier is fed to a bridge rectifier and to the coil of a relay, via a feedback winding. The main contacts of the relay are connected in the normal d.c. supply switching circuit to the line contactor.

Under normal voltage output conditions the impedance of the magnetic amplifier is such that its a.c.

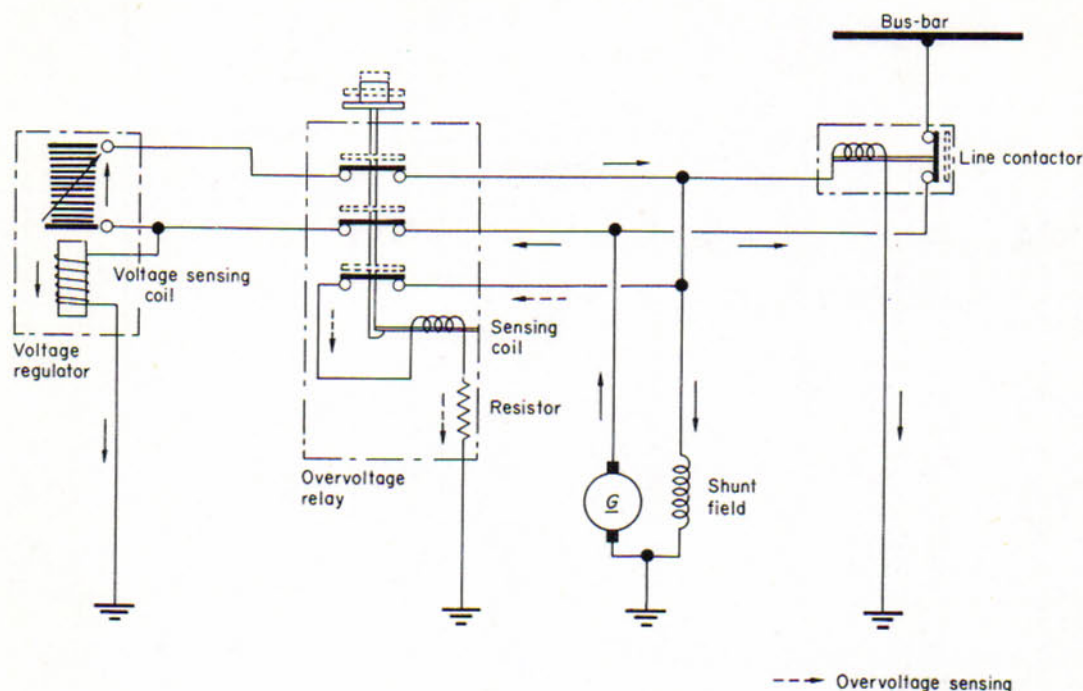


Fig 9.10
Overvoltage protection d.c. generating system

output, and the rectified a.c. through the relay coil, maintain the relay in the de-energized condition. When an overvoltage condition is produced the current through the relay coil increases to a pre-determined energizing value, and the opening of the relay contacts interrupts the d.c. supply to the line contactor, which then disconnects the generator from the busbar. At the same time, the main control unit interrupts the supply of self-excitation current to the generator,

causing its a.c. output to collapse to zero. The relay resets itself and after the fault has been cleared the generator output may be restored and connected to the busbar by carrying out the normal starting cycle.

Undervoltage Protection

Undervoltage occurs in the course of operation when a generator is being shut down, and the flow of reverse current from the system to the generator is a normal indication of this condition. In a single d.c. generator system undervoltage protection is not essential since the reverse current is sensed and checked by the reverse current cut-out. It is, however, essential in a multi-generator system with an equalizing method of load-sharing, and since a load-sharing circuit always acts to raise the voltage of a lagging generator, then an undervoltage protection circuit is integrated with that of load-sharing. A typical circuit normally comprises a polarized relay which disconnects the load-sharing circuit and then allows the reverse current cut-out to disconnect the generator from the busbar. In an a.c. system, an undervoltage condition results in quadrature lagging current, or reactive power, which

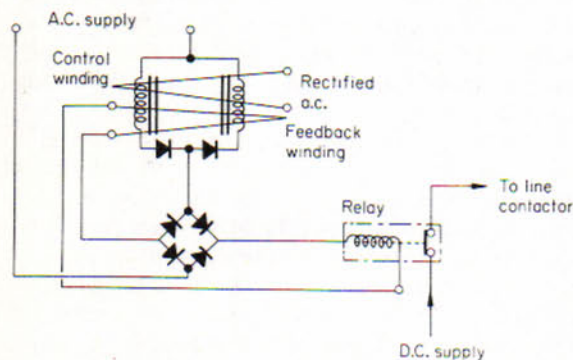


Fig 9.11
Overvoltage protection a.c. generating system

is the equivalent of reverse current. The protective function is performed by the reactive load-sharing circuit of a generating system, an example of which was described on pp. 43–45.

Underfrequency and Overfrequency Protection

Protection against these faults applies only to a.c. generating systems and is effected by the real load-sharing circuit of a generating system (see p. 42).

Test Questions

1. Sketch and describe the construction of two types of fuse suitable for aircraft use. Show how the construction affects their operating characteristics. (S.L.A.E.T.)
2. What are the principal differences between a fuse and a current limiter as far as functions and applications are concerned?
3. State the function of a limiting resistor, and with the aid of a circuit diagram describe a typical application.
4. A circuit breaker is a device for:
 - (a) protecting an electrical circuit from current overload;
 - (b) collapsing the primary circuit of a magneto;
 - (c) completing a circuit without being affected by current flow.
5. With the aid of a sketch, describe the construction and explain the principle of operation, and characteristics, of a thermal circuit breaker.
6. What is meant by the term "trip free" when applied to a thermal circuit breaker?
7. Under what conditions would you say that it is permissible for a circuit breaker to be used as a switch?
8. What do you understand by the term "reverse current"?
9. Describe the operation of a reverse current cut-out.
10. What is the function of a reverse current circuit breaker?
11. Briefly describe the operating principle of a reverse current circuit breaker.
12. Describe a typical method of protecting a d.c. generating system against overvoltage.

Power Utilization— Components

Our study of electrical systems thus far, has been concerned primarily with the fundamental principles of the methods by which power is produced and distributed, and also of the circuit protection methods generally adopted. This study, however, cannot be concluded without learning something of the various ways in which the power is utilized within aircraft. Utilization can extend over very wide areas depending as it does on the size and type of aircraft, and whether systems are employed which require full or only partial use of electrical power; therefore, in keeping with the theme of the book, we shall only concern ourselves with some typical aspects and applications.

For the purpose of explanation, the subject is treated in this Chapter and in Chapter 11 respectively under two broad headings: (i) *components* used in conjunction with mechanical systems, e.g. an electric motor for operating a valve in a fuel system, or components used in electrical systems, e.g. lights; and (ii) *systems* which are principally all-electric, e.g. an engine starting and ignition system.

Motors

A wide variety of components and systems depend upon mechanical energy furnished by motors and the numbers installed in any one type of aircraft depend on the extent to which electrical power is in fact utilized. A summary of some typical applications of motors is given in Table 10.1

In most of the above applications the motors and mechanical sections of the equipment form integrated units. The power supply required for operation is 28 volts d.c. and/or 26-volts or 115-volts constant frequency a.c. and is applied almost without exception, by direct switching and without any special starting equipment. Many motors are required to operate only for a short time during a flight, and ratings between

15 and 90 seconds are common. After operation at the rated load, a cooling period of as long as 10 to 20 minutes may be necessary in some cases, e.g. a propeller feathering pump motor.

Table 10.1

	<i>Function</i>
Actuators	Fuel "trimming"; Cargo door operation; Heat exchanger control-flap operation; Landing flap operation.
Control Valves	Hot and cold air mixing for air-conditioning and thermal de-icing.
Pumps	Fuel delivery; Propeller feathering; De-icing fluid delivery.
Flight Instruments and Control Systems	Gyroscope operation; Servo control

Continuously-rated motors are often fan cooled and, in the case of fuel booster pumps which are of the immersed type, heat is transferred from the sealed motor casing to the fuel. Operating speeds are high and in cases where the energy from motors must be converted into mechanical movements, reduction gear-boxes are used as the transmission system.

D.C. Motors

The function and operating principle of d.c. motors is the reverse of generators, i.e. if an external supply is connected to the terminals it will produce motion of the armature thereby converting electrical energy into mechanical energy. This may be seen from Fig. 10.1 which represents a motor in its simplest form, i.e. a single loop of wire "AB" arranged to rotate between the pole pieces of a magnet. The ends of the wire are connected to commutator segments which are contacted by brushes supplied with d.c. With

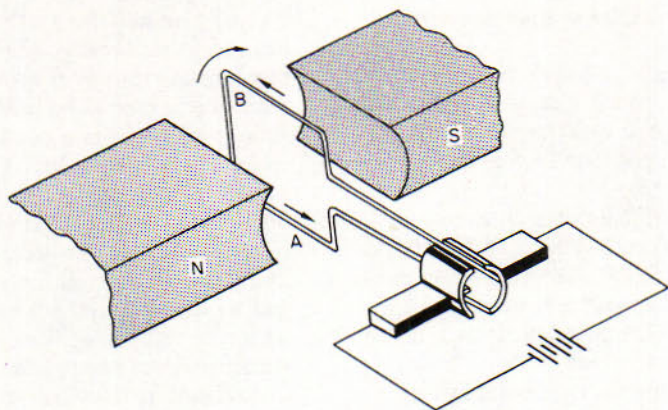


Fig 10.1
D.C. motor principle

current flowing in the loop in the direction shown, magnetic fields are produced around the wire which interact with the main field and produce forces causing the loop to move in a clockwise direction. When the loop reaches a position at which the commutator reverses the polarity of the supply to the loop, the direction of current flow is also reversed, but due to the relative positions of the field around the wire and of the main field at that instant, the forces produced cause the loop to continue moving in a clockwise direction. This action continues so long as the power is supplied to the loop.

As far as construction fundamentals are concerned, there is little difference between d.c. generators and motors; they both consist of the same essential parts, i.e. armature, field windings, commutator and brush-gear, the same methods of classifying according to various field excitation arrangements, and in the majority of motors the armature and field windings are supplied from a common power source, in other words they are self-excited.

MOTOR CHARACTERISTICS

The application of a motor to a particular function is governed by two main characteristics; the *speed characteristic* and the *torque characteristic*. The former refers to the variation of speed with armature current which is determined by the back e.m.f., this, in its turn, being governed by the mechanical load on the motor. The torque characteristic is the relationship between the torque required to drive a given load and the armature current.

TYPES OF MOTOR

There are three basic types of motors and as in the case of generators they are classified according to field excitation arrangements; series-wound, shunt-wound and compound-wound. These arrangements and certain other variations are adopted for a number of the functions listed in Table 10.1 and are illustrated in Fig. 10.2.

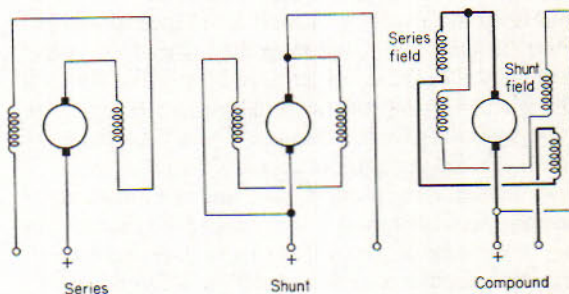


Fig 10.2
Types of d.c. motor

In *series-wound* motors, the field windings and the armature windings are connected in series with each other and the power supply. The currents flowing through both windings and the magnetic fields produced are therefore the same. The windings are of low resistance, and so a series motor is able to draw a large current when starting thereby eliminating building up the field strength quickly and giving the motor its principal advantages: high starting torque and good acceleration, with a rapid build-up of back

e.m.f. induced in the armature to limit the current flow through the motor.

The speed characteristic of a series wound motor is such that variations in mechanical load are accompanied by substantial speed variations; a light load causing it to run at high speed and a heavy load causing it to run at low speed.

The torque is proportional to the square of the armature current, and as an increase in load results in a reduction of the back e.m.f., then there is an increase in armature current and a rapid increase in driving torque. Thus the torque characteristic is such that a motor can be started on full load.

In *shunt-wound* motors the field windings are arranged in the same manner as those of generators of this type, i.e. in parallel with the armature. The resistance of the winding is high and since it is connected directly across the power supply, the current through it is constant. The armature windings of some motors are of relatively high resistance and although their overall efficiency is low compared to the majority of shunt motors, they can be started by connecting them directly to the supply source. For the starting of motors having low-resistance armature windings it is necessary for a variable resistance to be connected in series with the armature. At the start full resistance would be in circuit to limit the armature current to some predetermined value. As the speed builds up the armature current is reduced by the increase in back e.m.f. and then the resistance is progressively reduced until, at normal speed of the motor, all resistance is out of the armature circuit.

In operating from a "no-load" to a "full-load" condition the variation in speed of a motor with a low-resistance armature is small and the motor can be considered as having a constant-speed characteristic. In the case of a motor with a high-resistance armature there is a more noticeable difference in speed when operating over the above load conditions.

The torque is proportional to the armature current until approaching full-load condition when the increase in armature reaction due to full-load current has a weakening effect. Starting torque is small since the field strength is slow to build up; thus, the torque characteristic is such that shunt-wound motors must be started on light or no load.

COMPOUND MOTORS

For many applications it is necessary to utilize the principal characteristics of both series and shunt motors but without the effects of some of their

normally undesirable features of operation. For example, a motor may be required to develop the high starting torque of a series type but without the tendency to race when load is removed. Other applications may require a motor capable of reducing speed with increased load to an extent sufficient to prevent excessive power demand on the supply, while still retaining the smooth speed control and reliable "off-load" running characteristic of the shunt motor. These and other requirements can be met by what is termed *compounding*, or in other words, by combining both series and shunt field windings in the one machine. In most compound-wound motors the series and shunt windings are wound to give the same polarity on the pole faces so that the fields produced by each winding assist each other. This method of connection is known as cumulative compounding and there are three forms which may be used; normal, stabilized shunt and shunt limited.

In *normal compounding* a motor is biased towards the shunt-wound type, the shunt winding producing about 60 to 70 per cent of the total flux, the series winding producing the remainder. The desired characteristics of both series and shunt-wound motors are retained.

In the *stabilized shunt* form of compounding a motor is also biased towards the shunt-wound type but has a relatively minor series winding. The purpose of this winding is to overcome the tendency of a shunt motor to become unstable when running at or near its highest speed and then subjected to an increase in load.

The *shunt-limited* motor is biased towards the series-wound type and has a minor shunt field winding incorporated in the field system. The purpose of the winding is to limit the maximum speed when running under "off-load" conditions while leaving the torque and general speed characteristics unaltered. Shunt limiting is applied only to the larger sizes of compound motors, typical examples being engine starter motors (see Fig. 10.3).

SPLIT-FIELD MOTORS

In a number of applications involving motors it is required that the direction of motor rotation be reversed in order to perform a particular function, e.g. the opening and closing of a valve by an actuator. This is done by reversing the direction of current flow and magnetic field polarity, in either the field windings or the armature.

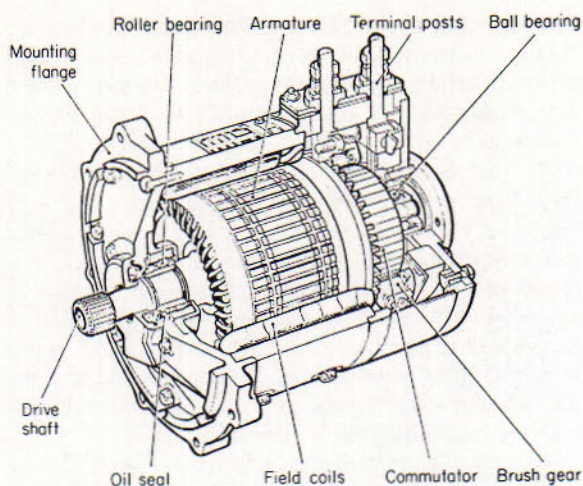


Fig 10.3
Typical starter motor

A method based on this principle, and one most commonly adopted in series-wound motors, is that in which the field winding is split into two electrically separate sections thereby establishing magnetic fields flowing in opposite directions. One of the two windings is used for each direction of rotation and is controlled by a single-pole double-throw switch. The circuit is shown in Fig. 10.4. When the switch is placed in the "Forward" position then current will flow in section "A" of the field winding and will establish a field in the iron core of appropriate polarity. Current also flows through the armature winding, the interaction of its field with that established by field winding section "A" causing the armature to

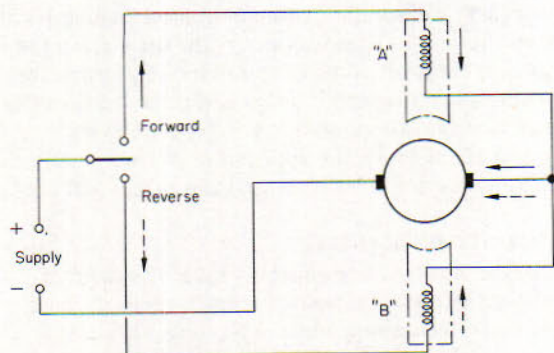


Fig 10.4
Split field motor circuit

rotate in the forward direction. When "Reverse" is selected on the control switch, section "A" is isolated and current flows through section "B" of the field winding in the opposite direction. The current flow through the armature is in the same direction as before, but as the polarities of the iron core pole pieces are now reversed then the resultant interaction of fields causes the armature to run in the reverse direction. Some split-field series motors are designed with two separate field windings on alternate poles. The armature in such a motor, a 4-pole reversible motor, rotates in one direction when current flows through the windings of one set of opposite pole pieces, and in the reverse direction when current flows through the other set of windings.

The reversing of motors by interchanging the armature connections is also employed in certain applications, notably when the operating characteristics of compound machines are required. The circuit diagram illustrated in Fig. 10.5 is based on the

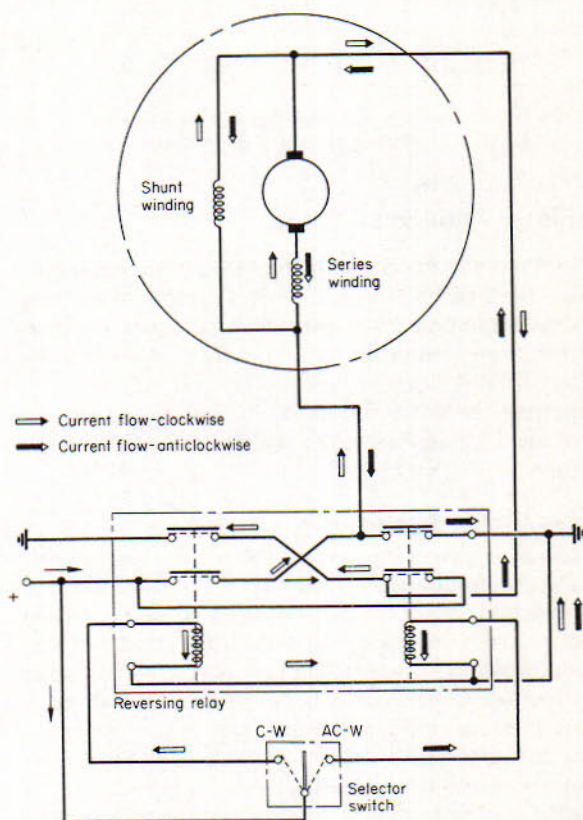


Fig 10.5
Reversing of a compound motor

arrangement adopted in a compound motor designed for the lowering and raising of an aircraft's landing flaps (see Fig. 10.6). Current flows to the armature winding via the contacts of a relay, since the current demands of the motor are fairly high.

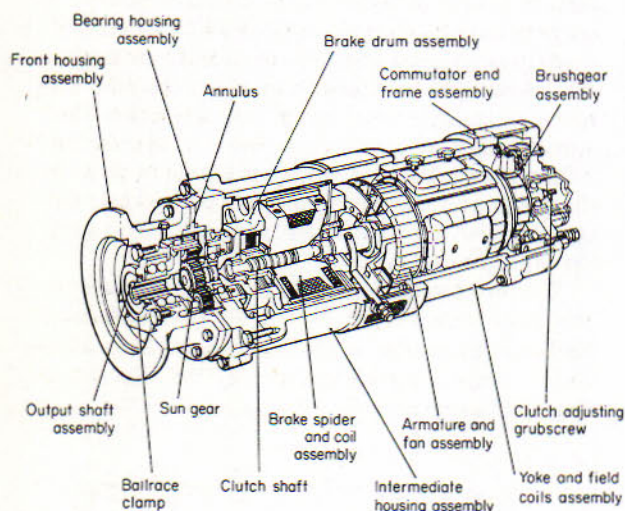


Fig 10.6
Reversible compound motor

Motor Actuators

Motor actuators are self-contained units combining electrical and mechanical devices capable of exerting reversible linear thrust over short distances, or reversible low-speed turning effort. Actuators are thereby classified as either linear or rotary and may be powered by either d.c. or a.c. motors. In the majority of cases d.c. motors are of the split-field series-wound type.

LINEAR ACTUATORS

Linear actuators may vary in certain of their design and constructional features dependent upon the application, load requirements and the manufacturer responsible. In general, however, they consist of the motor which is coupled through reduction gearing to a lead screw which on being rotated extends or retracts a ram or plunger. Depending on the size of actuator, extension and retraction is achieved either by the action of a conventional screw thread or by what may be termed a "ball bearing thread". In the former case, the lead screw is threaded along its length with a square-form thread which mates with a

corresponding thread in the hollow ram. With the motor in operation the rotary motion of the lead screw is thereby converted into linear motion of the ram, which is linked to the appropriate movable component.

The ball bearing method provides a more efficient thread and is usually adopted in large actuators designed for operation against heavy loads. In this case, the conventional male and female threads are replaced by two semi-circular helical grooves, and the space between the grooves is filled with steel balls. As the lead screw rotates, the balls exert thrust on the ram, extending or retracting it as appropriate, and at the same time, a recirculating device ensures that the balls are fed continuously into the grooves.

A typical linear actuator is shown in Fig. 10.7.

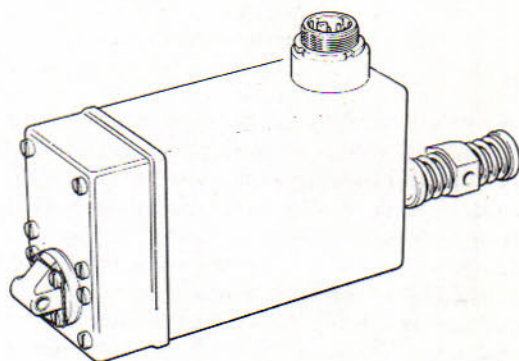


Fig 10.7
Linear actuator

ROTARY ACTUATORS

Rotary actuators are usually utilized in components the mechanical elements of which are required to be rotated at low speed or through limited angular travel. As in the case of linear actuators the drive from the motor is transmitted through reduction gearing, the output shaft of which is coupled directly to the relevant movable component, e.g. valve flap. Some typical examples of the application of rotary actuators are air-conditioning system spill valves and fuel cocks.

ACTUATOR GEARING

The reduction gearing generally takes the form of multi-stage spur gear trains for small types of linear and rotary actuators, while in the larger types it is more usual for epicyclic gearing to be employed. The gear ratios vary between types of actuator and specific applications.

LIMIT SWITCHES

Both linear and rotary type actuators are equipped with limit switches to stop their respective motors when the operating ram or output shaft, as appropriate, has reached the permissible limit of travel. The switches are of the micro type (see p. 103) and are usually operated by a cam driven by a shaft from the actuator gear-box. In some cases, limit switch contacts are also utilized to complete circuits to indicator lights or magnetic indicators. The interconnection of the switches is shown in Fig. 10.8, which is based on the circuit of a typical actuator-controlled valve system.

In the "shut" position the cam operates the micro switch "A" so that it interrupts the "close" winding circuit of the motor and completes a circuit to the "shut" indicator. The contacts of the micro switch "B" are at that moment connected to the "open" winding of the motor so that when the control switch is selected power is supplied to the winding. In running to the open position the cam causes micro switch "A" contacts to change over, thereby interrupting the indicator circuit and connecting the "close" winding so that the motor is always ready for operation in either direction. As soon as the "open" position

is reached the cam operates micro switch "B", the contacts of which then complete a circuit to the "open" indicator.

BRAKES

The majority of actuators are fitted with electromagnetic brakes to prevent over-travel when the motor is switched off. The design of brake system varies with the type and size of the actuator, but in all cases the brakes are spring-loaded to the "on" condition when the motor is de-energized, and the operating solenoids are connected in series with the armature so that the brakes are withdrawn immediately power is applied.

CLUTCHES

Friction clutches, which are usually of the single-plate type or multi-plate type dependent on size of actuator, are incorporated in the transmission systems of actuators to protect them against the effects of mechanical over-loading.

INSTRUMENT MOTORS

D.C. motors are not widely used in aircraft instruments, and in present-day systems they are usually confined to one or two types of turn-and-bank indicator

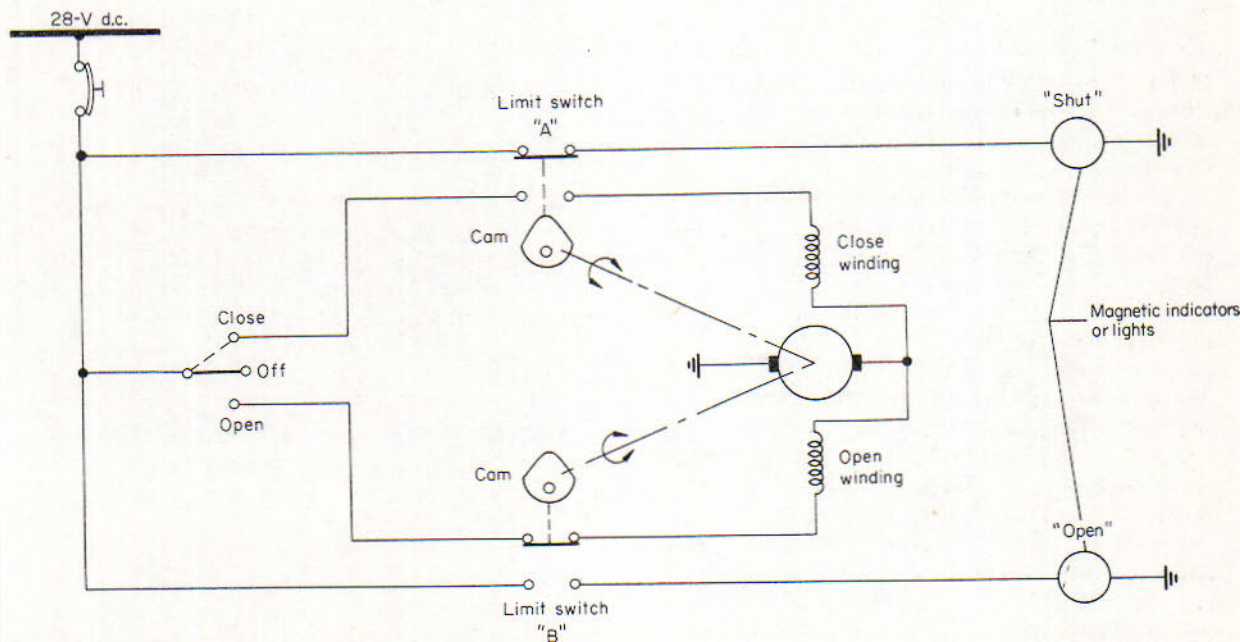


Fig 10.8
Limit switch operation

to form the gyroscopic element. The motor armature together with a concentrically mounted outer rim forms the gyroscope rotor, the purpose of the rim being to increase the rotor mass and radius of gyration. The armature rotates inside a cylindrical two-pole permanent magnet stator secured to the gimbal ring. Current is fed to the brushes and commutator via flexible springs to permit gimbal ring movement. An essential requirement for operation of the instrument is that a constant rotor speed be maintained. This is achieved by a centrifugal cut-out type governor consisting of a fixed contact and a movable contact, normally held closed by an adjusting spring, and in series with the armature winding. A resistor is connected in parallel with the contacts.

When the maximum speed is attained, centrifugal force acting on the moveable contact overcomes the spring restraint, causing the contacts to open. Current to the armature therefore passes through the resistor and so reduces rotor speed until it again reaches the nominal value.

A.C. Motors

In aircraft employing constant-frequency alternating current either as the primary or secondary source of electrical power, it is of course logical to utilize a.c. motors, and although they do not always serve as a complete substitute for d.c. machines, the advantages and special operating characteristics of certain types are applied to a number of systems which rely upon mechanical energy from an electromotive power source.

The a.c. motor most commonly used is the induction type, and dependent upon the application may be designed for operation from a three-phase, two-phase or single-phase power supply.

INDUCTION MOTORS

An induction motor derives its name from the fact that current produced in the rotating member, or rotor, is due to *induced e.m.f.* created by a rotating magnetic field set up by a.c. flowing in the windings of the stationary member or stator. Thus, interconnection between the two members is solely magnetic and as a result there is no necessity for a commutator, slip rings and brushes.

The rotor consists of a cylindrical laminated-iron core having a number of longitudinal bars of copper or aluminium evenly spaced around the circumference. These bars are joined at either end by copper or

aluminium rings to form a composite structure commonly called a "squirrel-cage". The stator consists of a number of ring-shaped laminations having slots formed on the inner surface and into which series-connected coil windings are placed. The number of windings and their disposition within the stator is directly related to the number of poles and phases of the power supply, e.g. more windings are required in a 4-pole motor than in a 2-pole motor both of which are to be operated from a 3-phase supply.

The operating principle may be understood from Fig. 10.9, which represents a 2-pole 3-phase motor arrangement. Assuming that the relationship between phases (phase rotation) is as indicated, then at the instant "O", phases "A" and "C" are the only two carrying current and they set up magnetic fields which combine to form a resultant field acting downward through the rotor core. The field thus passes the bars of the squirrel-cage, and since they form a closed circuit of low resistance the e.m.f. induced in the bars sets up a relatively large current flow in the direction indicated. As a result of the current flow magnetic fields are produced around the bars, each field interacting with the main field to produce torques on the rotor. This action is, in fact, the same as that which takes place in a d.c. motor and also a moving coil indicator.

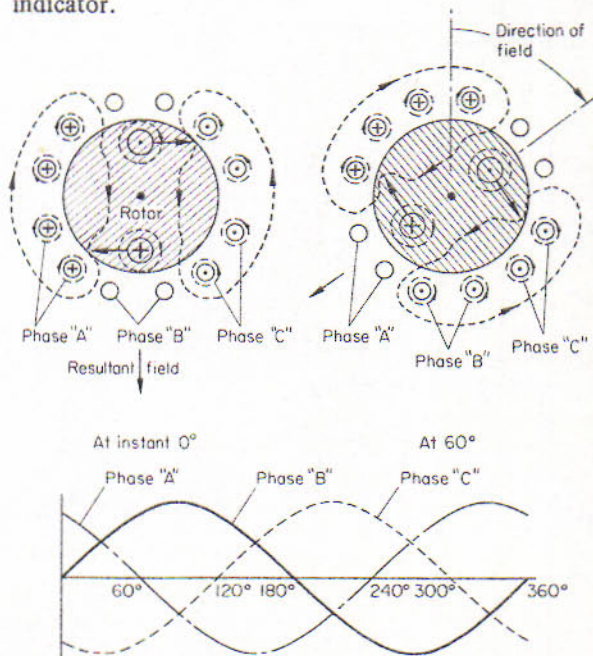


Fig 10.9
Induction motor principle

Assuming now that the power supply frequency has advanced through 60 degrees, then phase "A" current falls to zero, phases "B" and "C" are the two now carrying current and so the resultant field produced also advances through 60 degrees. In other words, the field starts rotating in synchronism with the frequency and establishes torques on the rotor squirrel-cage bars, thereby turning the rotor in the same direction as the rotating field in the stator. This action continues throughout the complete power supply cycle, the field making one complete revolution. In the case of a 4-pole motor the field rotates only 180 degrees during a full cycle and a 6-pole motor only 90 degrees.

As the speed of the rotor rises, there is a corresponding decrease of induced e.m.f. and torque until the latter balances the torques resulting from bearing friction, wind-resistance, etc., and the speed remains constant. Thus, the rotor never accelerates to the synchronous speed of the stator field; if it were to do so the bars would not be cut by the rotating field, there would be no induced e.m.f. or current flow, and no torque to maintain rotation.

The synchronous speed of an induction motor is determined by the number of poles for which the stator is wound, and the frequency of the power supply, i.e.

$$\text{Synchronous Speed} = \frac{f \text{ (Hz)} \times 60}{\text{No. of pairs of poles}} \quad (\text{rev/min})$$

The difference between the synchronous and rotor speeds, measured in r.p.m., is called the *slip speed* and the ratio of this speed to synchronous speed, expressed as a percentage, is called quite simply the *slip*.

SINGLE-PHASE INDUCTION MOTORS

As the name indicates these motors have only one stator winding, and as this alone cannot produce a rotating field to turn the rotor then some other method of self-starting is necessary. The method most commonly adopted is the one in which the main winding of the stator is split to produce a second starting winding. Thus we obtain what is usually called a split-phase motor, and by displacing the windings mutually at 90 electrical degrees, and arranging that the current in the starting winding either leads or lags on the main winding, a rotating field can be produced in the manner of a two-phase motor. After a motor has attained a certain percentage of its rated speed, the starting winding may be switched out

of the circuit; it then continues to run as a single-phase motor.

The lagging or leading of currents in the windings is obtained by arranging that the ratio of inductive reactance to resistance of one winding differs considerably from that of the other winding. The variations in ratio may be obtained by one of four methods, namely resistance starting, inductance starting, resistance/inductance starting or capacitance starting; the application of each method depends on the power output ratings of the particular motor. For example, horsepower ratings of capacitance starting motors are usually fractional and less than 2 h.p.

The first three methods are used only during starting of a motor, because if both windings remained in circuit under running conditions, the performance would be adversely affected. Moreover, a motor is able to run as a single-phase machine once a certain speed has been reached. The starting winding circuit is normally disconnected by a centrifugal switch. The fourth method can be used for both starting and running, and with suitably rated capacitors the running performance of capacitor motors, as they are called, approaches that of two-phase motors.

Figure 10.10 illustrates the application of a squirrel-cage capacitor motor to an axial-flow blower designed for radio rack cooling or general air circulation. It utilizes two capacitors connected in parallel and operates from a 115-volts single-phase 400 Hz supply. The capacitive reactance of the capacitors is greater than the inductive reactance of the starting winding, and so the current through this winding

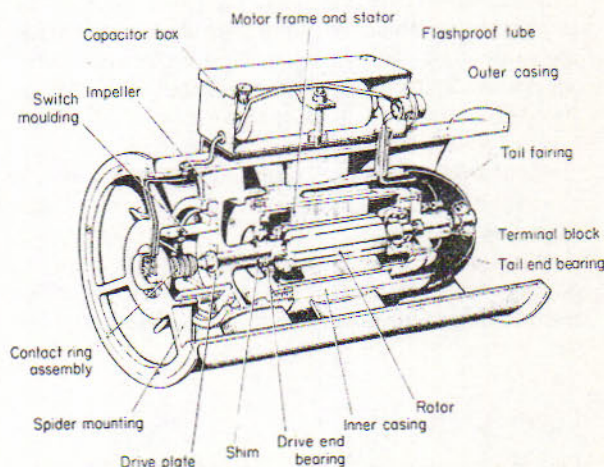


Fig 10.10
Motor-driven blower

thereby leads the supply voltage. The current in the running winding lags on the supply voltage and the phase difference causing field rotation is therefore the sum of the lag and lead angles.

TWO-PHASE INDUCTION MOTORS

These find their greatest applications in systems requiring a servo control of synchronous devices, e.g. as servomotors in power follow-up synchro systems. The windings are also at 90 degrees to each other but, unlike the motors thus far described, they are connected to different voltage sources. One source is the main supply for the system and being of constant magnitude it serves as a reference voltage; the other source serves as a control voltage and is derived from a signal amplifier in such a way that it is variable in magnitude and its phase can either lead or lag the reference voltage, thereby controlling the speed and direction of rotation of the field and rotor.

HYSTERESIS MOTORS

Hysteresis motors also consist of a stator and rotor assembly, but unlike other a.c. motors the operation is directly dependent on the magnetism induced in the rotors and on the hysteresis or lagging characteristics of the material (usually cobalt steel) from which they are made.

A rotating field is produced by the stator and if the rotor is stationary, or turning at a speed less than the synchronous speed, every point on the rotor is subjected to successive magnetizing cycles. As the stator field reduces to zero during each cycle, a certain amount of flux remains in the rotor material, and since it lags on the stator field it produces a torque at the rotor shaft which remains constant as the rotor accelerates up to the synchronous speed of the stator field. This latter feature is one of the principal advantages of hysteresis motors and for this reason they are chosen for such applications as autopilot servomotors, which produce mechanical movements of an aircraft's flight control surfaces.

When the rotor reaches synchronous speed, it is no longer subjected to successive magnetizing cycles and in this condition it behaves as a permanent magnet.

Lighting

Lighting plays an important role in the operation of an aircraft and many of its systems, and in the main falls into two groups: external lighting and internal lighting.

Some of the principal applications of lights within these groups are as follows:

External Lighting

- (i) The marking of an aircraft's position by means of navigation lights.
- (ii) Position marking by means of flashing lights.
- (iii) Forward illumination for landing and taxi-ing.
- (iv) Illumination of wings and engine air intakes to check for icing.
- (v) Illumination to permit evacuation of passengers after an emergency landing.

Internal Lighting

- (vi) Illumination of cockpit instruments and control panels.
- (vi) Illumination of passenger cabins and passenger information signs.
- (viii) Indication and warning of system operating conditions.

EXTERNAL LIGHTING

The plan view of external lighting given in Fig. 10.11 is based on the Boeing 747 and, although not all the lights shown would be standard on all other types of aircraft, it serves to illustrate the disposition of external lights generally.

NAVIGATION LIGHTS

The requirements and characteristics of navigation lights are agreed on an international basis and are set out in the statutory Rules of the Air and Orders for Air Navigation and Air Traffic Control regulations. Briefly, these requirements are that every aircraft in flight or moving on the ground during the hours of darkness shall display:

- (a) A green light at or near the starboard wing tip, visible in the horizontal plane from a point directly ahead through an arc of 110 degrees to starboard.
- (b) A red light at or near the port wing tip, with a similar arc of visibility to port.
- (c) A white light visible from the rear of the aircraft in the horizontal plane through an arc of 140 degrees. The conventional location of this light is in the aircraft's tail, but in certain cases, notably such aircraft as the Douglas DC-10 and Lockheed 1011 "Tristar", white lights are

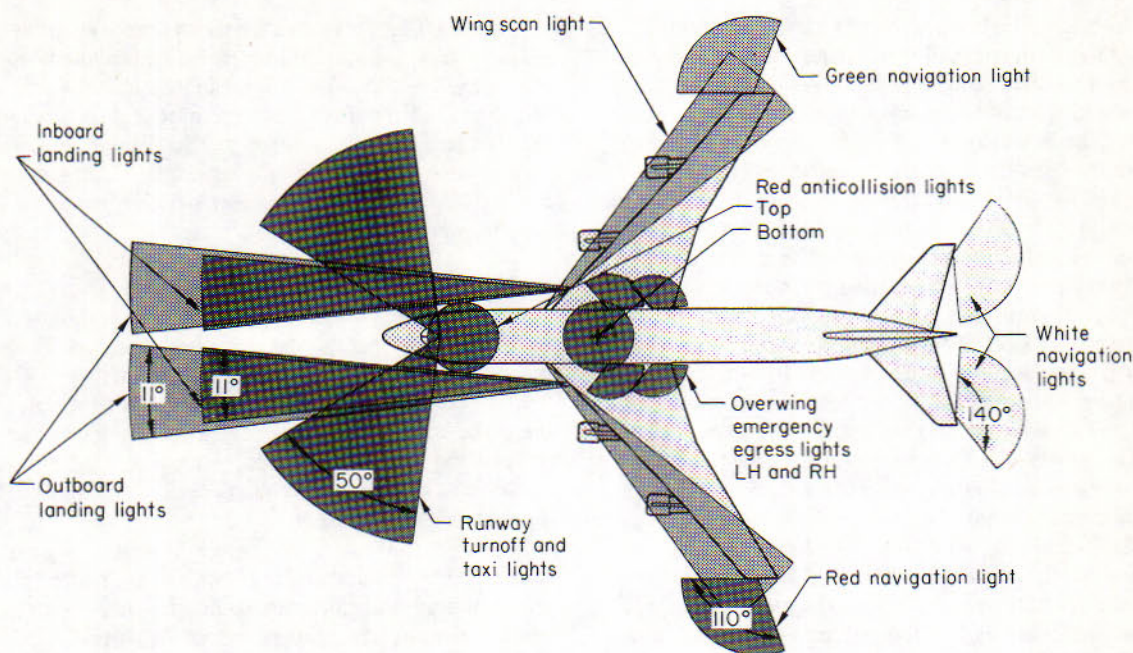


Fig 10.11
Disposition of external lighting

mounted in the trailing edge sections of each wing tip.

The above angular settings are indicated in Fig. 10.11.

The construction of the light fittings themselves varies in order to meet the installation requirements for different types of aircraft. In general, however, they consist of a filament type lamp, appropriate fitting and transparent coloured screen or cap. The screen is specially shaped and, together with the method of arranging the filament of the lamp, a sharp cut-off of light at the required angle of visibility is obtained. The electrical power required for the lights is normally 28 volts d.c. but in several current types of "all a.c." aircraft, the lights are supplied with 28 volts a.c. via a step-down transformer. The operation of navigation lights, and their circuit arrangements, are factors which are dictated primarily by the regulations established for the flight operation of the types of aircraft concerned. Originally lights were required to give steady lighting conditions, but in order to improve the position marking function, subsequent developments provided for the lights to flash in a controlled sequence. However, following the adoption of flashing anti-collision beacons the requirement for

flashing navigation lights was discontinued and the requirement for steady lighting conditions re-introduced to become the order of the day once more. It is possible, however, that flashing navigation lights may still be observed on occasions; these are installed in some aircraft below a certain weight category, registered before current requirements became effective and thereby permitted alternative lighting arrangements.

ANTI-COLLISION LIGHTING

Anti-collision lighting also fulfils a position marking function and, in conjunction with navigation lights giving steady lighting conditions, permits the position of an aircraft to be more readily determined. A lighting system may be of the type which emits a rotating beam of light, or of the strobe type from which short-duration flashes of high-intensity light are emitted. In some current types of aircraft both methods are used in combination, the strobe lighting forming what is termed "supplementary lighting".

Rotating Beam Lights. These lights or beacons as they are often called, consist of a filament lamp unit and a motor, which in some cases drives a reflector

and in others the lamp unit itself; the drive transmission system is usually of the gear and pinion type and of a specific reduction ratio. All components are contained within a mounting enclosed by a red glass cover. The power required for beacon operation is normally 28-volts d.c., but a number of types are designed for operation from an a.c. supply, the motor requiring 115 volts and the lamp unit 28 volts supplied via a step-down transformer. The motor speed and gear drive ratios of beacons are such that the reflector or lamp unit, as the case may be, is operated to establish a beam of light which rotates at a constant frequency. Typical speeds are 40–45 rev/min giving a frequency of 80–90 cycles per minute. There are several variations in the design of beacons, but the two types described here usefully serve as examples of how the rotating reflector and rotating lamp techniques are applied.

The beacon shown in Fig. 10.12 employs a V-shaped reflector which is rotated at about 45 rev/min by a d.c. motor, over and about the axis of a sealed beam lamp. One half of the reflector is flat and emits a narrow high-intensity beam of light near the horizontal, while the other half is curved to increase the up and down spread of its emitted beam to 30 degrees above and below the horizontal, and thereby reducing the light intensity.

Figure 10.13 illustrates a beacon employing two filament lamps mounted in tandem and pivoted on their own axes. One half of each lamp forms a reflector, and the drive from the motor is so arranged that the lamps oscillate through 180 degrees, and as may be seen from the inset diagram, the light beams are 180 degrees apart at any instant. The power supply required for operation is a.c.

Strobe Lighting. This type of lighting system is based on the principle of a capacitor-discharge flash tube. Depending on the size of the aircraft, strobe lighting may be installed in the wing tips to supplement the conventional red beacons, they may be used to function solely as beacons, or may be used in combination as a complete strobe type anti-collision high-intensity lighting system.

The light unit takes the form of a quartz or glass tube filled with Xenon gas, and this is connected to a power supply unit made up essentially of a capacitor, and which converts input power of 28 volts d.c. or 115 volts a.c. as the case may be, into a high d.c. output, usually 450 volts. The capacitor is charged to this voltage and periodically discharged between two electrodes in the Xenon-filled tube, the energy producing an effective high-intensity flash of light having

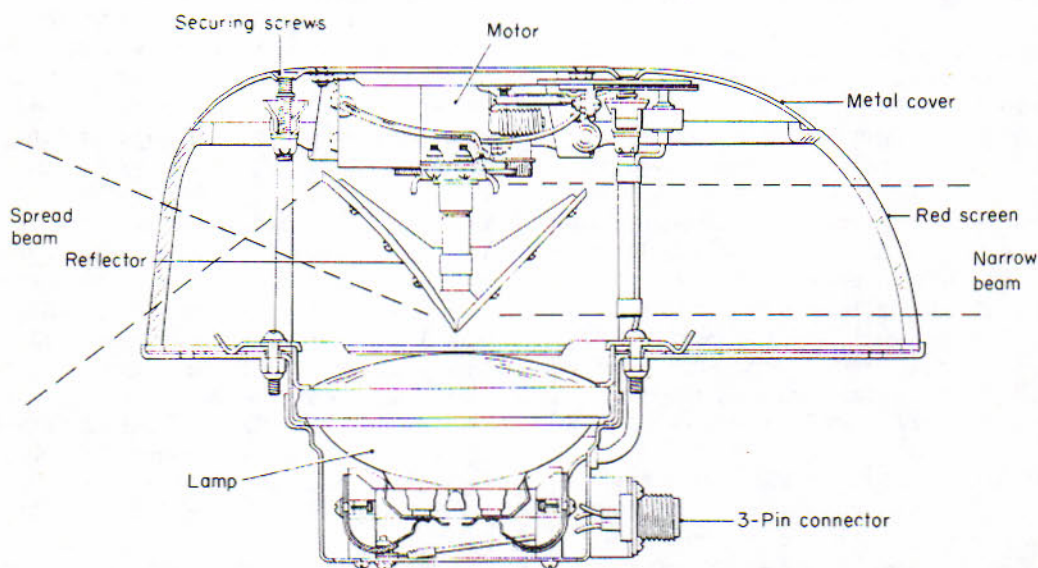


Fig 10.12
Rotating reflector beacon

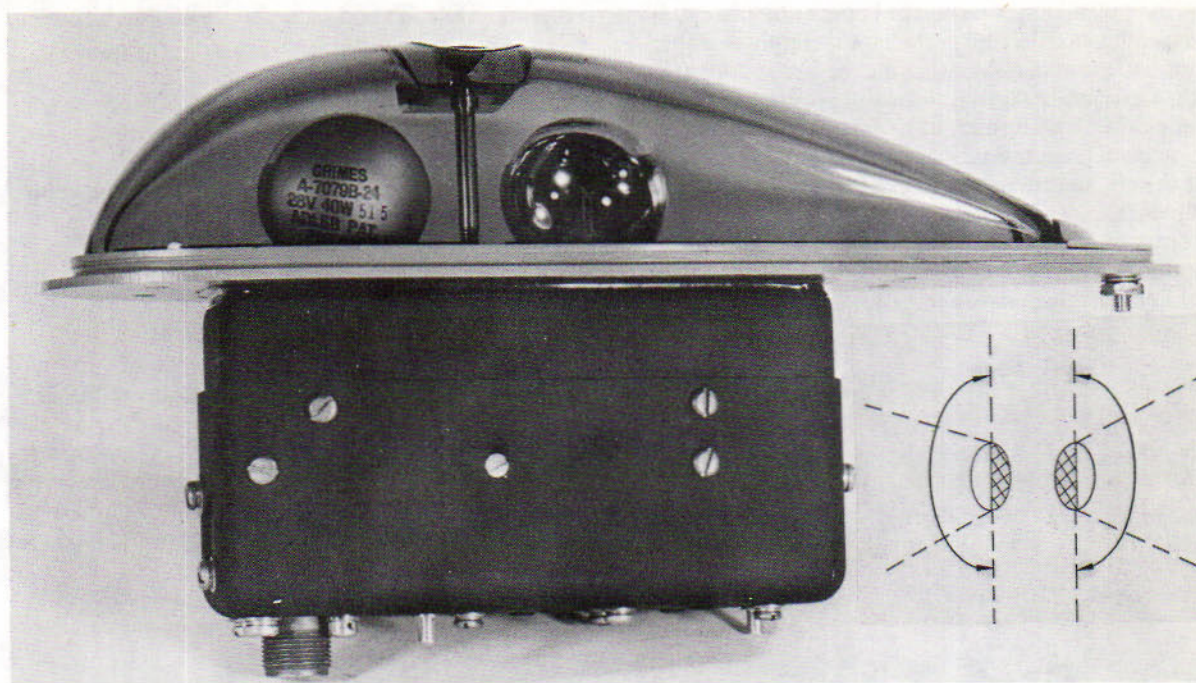


Fig 10.13
Rotating lamp beacon

a characteristic blue-white colour. A typical flashing frequency is 70 per minute.

The unit shown in Fig. 10.14 is designed for wing tip mounting and consists of a housing containing the power supply circuitry, the tube, reflector and glass lens. When used as supplementary lighting or as a

complete strobe anti-collision lighting system, three units are installed in trailing positions in each wing tip, and all lights are controlled in a flashing sequence by controllers and flasher timing units.

LANDING LAMPS AND TAXI LAMPS

As their names indicate these lamps provide essential illumination for the landing of an aircraft and for taxi-ing it to and from runways and terminal areas at night and at other times when visibility conditions are poor. Landing lamps are so arranged that they illuminate the runway immediately ahead of the aircraft from such positions as wing leading edges, front fuselage sections and nose landing gear structure. The lamps are of the sealed beam type and in some aircraft are mounted to direct beams of light at predetermined and fixed angles. In other types of aircraft, the lamps may be extended to preselected angles, and retracted, by an electric motor and gear mechanism, or by a linear actuator. Micro-type limit switches are incorporated in the motor circuit and are actuated at the extreme limits of lamp travel to interrupt motor operation.

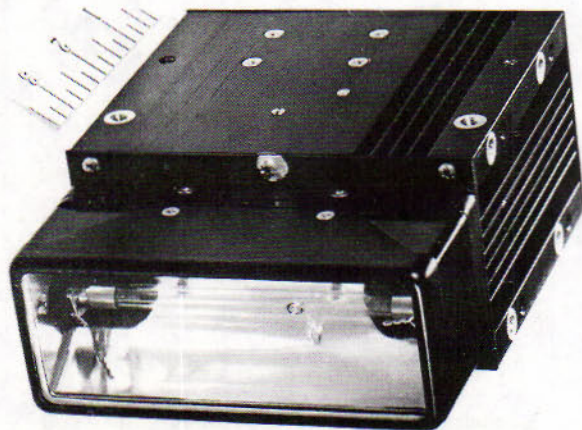


Fig 10.14
Typical strobe light unit

A typical power rating for lamps is 600 watts, and depending on the design the power supply required for operation may be either d.c. or a.c. at 28 volts, the latter being derived from a 115-volts supply via a step-down transformer. In lamps of the retractable type which require a.c. for their operation, the motor is driven directly from the 115-volts supply. The supplies to the lamp and motor are controlled by separate switches on the appropriate control panel in the cockpit. The construction of a retractable type of lamp is shown in Fig. 10.15.

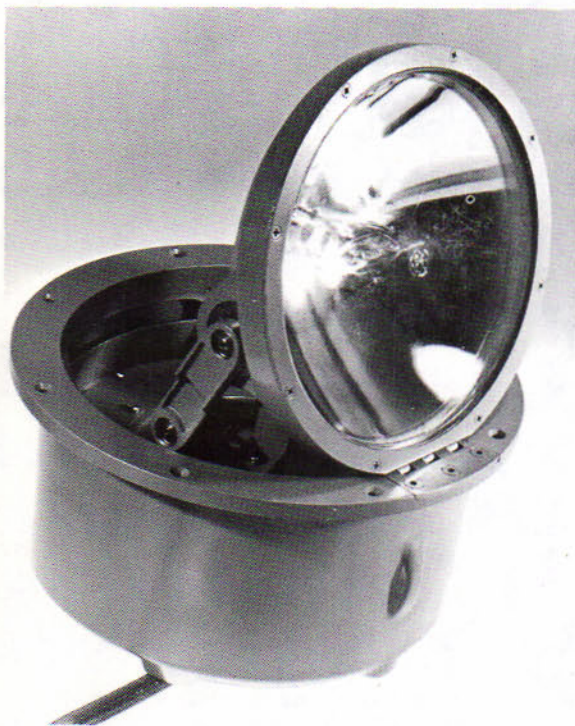


Fig 10.15
Typical landing lamp

Taxi lamps are also of the sealed beam type and are located in the fuselage nose section, in most cases on the nose landing gear assembly. The power rating of the lamps is normally lower than that of landing lamps (250 watts is typical) and the supply required is either d.c. or a.c. at 28 volts.

In certain cases the function of a taxi lamp is combined with that of a landing lamp. For example, in the unit illustrated in Fig. 10.15, the lamp has two filaments, one rated at 600 watts and the other at 400 watts; both filaments provide the illumination for

landing, while for taxi-ing only the 400 watt filament is used.

In addition to taxi lamps some of the larger types of transport aircraft are equipped with lamps which direct beams of light to the sides of the runway (see Fig. 10.11). These are known as runway turn-off lights, their primary function being to illuminate the points along the runway at which an aircraft must turn to leave the runway after landing.

ICE INSPECTION LAMPS

Ice inspection or wing-scan lamps are fitted to most types of transport aircraft, to detect the formation of ice on the leading edges of wings and also at the air intakes of turbine engines. Lamps are also of the sealed beam d.c. or a.c. type and with power ratings varying from 60 watts to 250 watts depending on the lighting intensity required for a particular aircraft type. They are recessed into the sides of the fuselage and are preset to direct beams of light at the required angles. In some aircraft having rear-mounted engines lamps are also recessed into the trailing edge sections of the wings.

Internal Lighting

The internal lighting of aircraft can be broadly divided into three categories: cockpit or operational lighting, passenger cabin lighting, and servicing lighting which includes galleys, toilet compartments, freight compartments and equipment bays.

COCKPIT LIGHTING

The most important requirements for cockpit lighting are those necessary to ensure adequate illumination of all instruments, switches, controls, etc., and of the panels to which these items are fitted. The methods adopted to meet these requirements are of three main types:

- (i) integral lighting, i.e. one in which the light source is within each instrument;
- (ii) pillar and bridge lighting, in which a number of lights are positioned on panels to illuminate small adjacent areas, and to provide flood-lighting of individual instruments;
- (iii) flood-lighting, whereby lamps are positioned around the cockpit to flood-light an entire panel or general area. In some cases trans-illuminated panels are also used to permit engraved descriptions of various controls, notices and instructions to be readable under

night conditions. A view of the Boeing 747 cockpit under night lighting conditions is shown in Fig. 10.16.

Colour of Cockpit Lighting. The choice of colour for the lighting of aircraft cockpits has always been the subject of numerous tests and studies and as far as the contributions to the safe and efficient operation of aircraft at night are concerned the choice has lain between red and white. Red lighting was introduced during the Second World War, its aims being twofold; firstly, to maintain a high degree of sensitivity to colour and amount of light (in other words dark adaptation) to enable pilots to search outside their aircraft for dim targets such as enemy aircraft and terrain during night operations; secondly to avoid lights being detected from outside and by the pilot of an enemy aircraft. The application of red lighting was also subsequently carried over to civil aircraft

and was universally adopted as the principal lighting scheme, supplemented by a certain amount of white lighting. However, from continued tests and studies of the comparative merits of red and white lighting, it was generally concluded that maximum sensitivity to the amount of white light was not a requirement, that at the brightness levels adopted the use of low-intensity white light resulted in only a slightly inferior dark adaptation, and that the advantages of white light were very significant. White light is superior to red for several reasons, and these may be listed as follows:

1. The amount of electrical power required is reduced since red filters absorbing about 80 per cent of the light are eliminated.
2. Heat dissipation problems are reduced.
3. White light permits colour coding of displays, use of red warning flags and other similar indications.

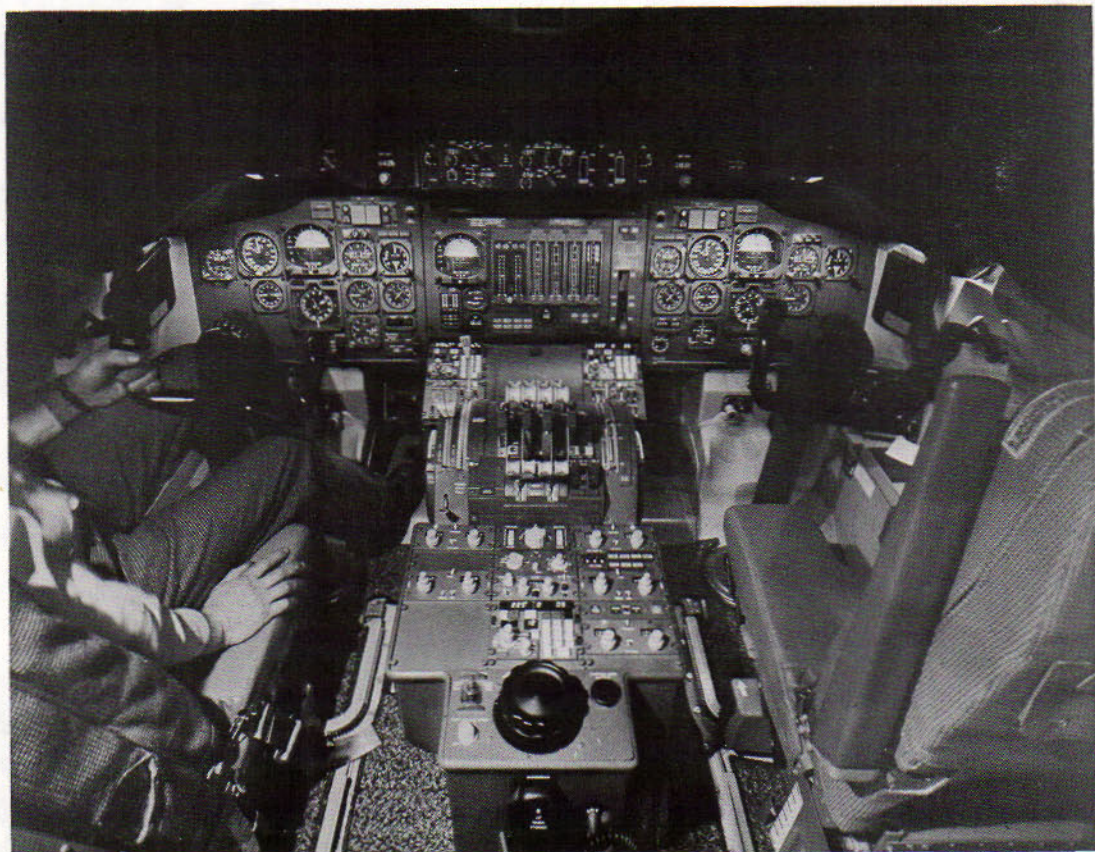


Fig 10.16
Boeing 747 cockpit under night lighting conditions

4. Contrasts between instrument displays and readability are improved.
5. Eye fatigue is reduced.
6. Better illumination is provided in thunderstorm conditions.

There are a few disadvantages of course, but they are so outweighed by the advantages that white has become the recognized standard for instrument and panel lighting and is applied to many types of aircraft currently in service.

INTEGRAL LIGHTING

The principal form of integral lighting for instruments is that known as wedge or front lighting; a form deriving its name from the shape of the two portions which together make up the instrument cover glass. It relies for its operation upon the physical law that the angle at which light leaves a reflecting surface equals the angle at which it strikes that surface. The two wedges are mounted opposite to each other and with a narrow airspace separating them as shown in Fig. 10.17. Light is introduced into wedge "A" from two

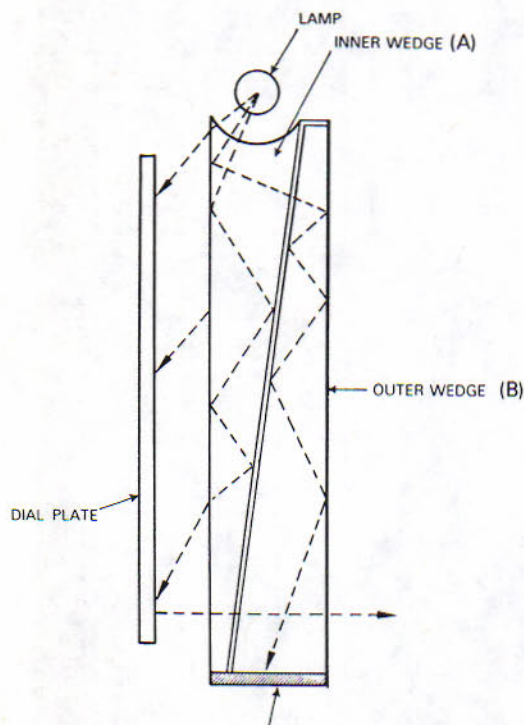


Fig 10.17
Wedge-type lighting

6-volt lamps set into recesses in its wide end. A certain amount of light passes directly through this wedge and on to the face of the dial while the remainder is reflected back into the wedge by its polished surfaces. The angle at which the light rays strike the wedge surfaces governs the amount of light reflected; the lower the angle, the more light is reflected.

The double wedge mechanically changes the angle at which the light rays strike one of the reflecting surfaces of each wedge, thus distributing the light evenly across the dial and also limiting the amount of light given off by the instrument. Since the source of light is a radial one, the initial angle of some light rays with respect to the polished surfaces of wedge "A" is less than that of the others. The low-angle light rays progress further down the wedge before they leave and spread light across the entire dial. Light escaping into wedge "B" is confronted with constantly decreasing angles, and this has the effect of trapping the light within the wedge and directing it to its wide end. Absorption of light reflected into the wide end of wedge "B" is ensured by painting its outer part black.

PILLAR AND BRIDGE LIGHTING

Pillar lighting, so called after the method of construction and attachment of the lamp, provides illumination for individual instruments and controls on the various cockpit panels. A typical assembly, shown in Fig. 10.18, consists of a miniature centre-contact filament lamp inside a housing, which is a push fit into the body of the assembly. The body is threaded externally for attachment to the panel and has a hole running through its length to accommodate a cable which connects the positive supply to the centre contact. The circuit through the lamp is completed by a ground tag connected to the negative cable.

Light is distributed through a filter and an aperture in the lamp housing. The shape of the aperture distributes a sector of light which extends downwards over an arc of approximately 90 degrees to a depth slightly less than 2 in. from the mounting point.

The bridge-type of lighting (Fig. 10.18(b)) is a multi-lamp development of the individual pillar lamp already described. Two or four lamps are fitted to a bridge structure designed to fit over a variety of the standardized instrument cases. The bridge fitting is composed of two light alloy pressings secured together by rivets and spacers, and carrying the requisite number of centre contact assemblies above which the lamp housings are mounted. Wiring arrangements pro-

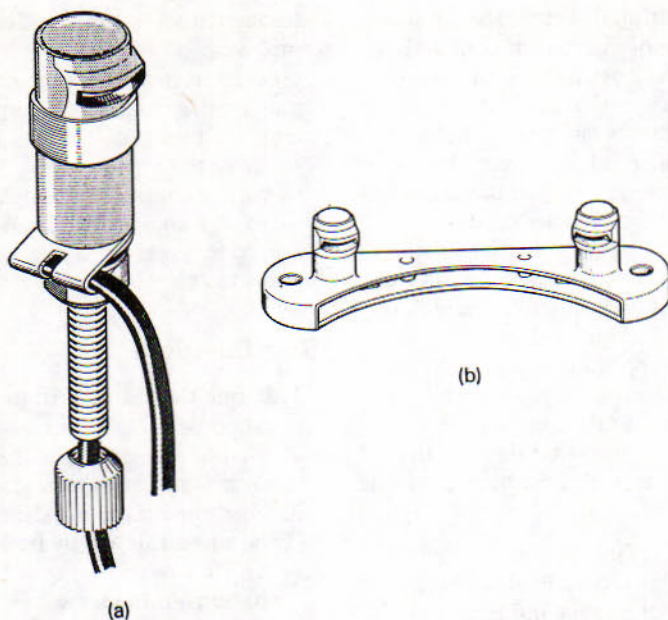


Fig 10.18
Pillar and bridge lighting

vide for two separate supplies to the lamps thus ensuring that total loss of illumination cannot occur as a result of failure of one circuit.

TRANS-ILLUMINATED PANELS

The principle of trans-illumination is shown in Fig. 10.19 and is based on the Thom "Plasteck" system. A relatively thick sheet of acrylic plastic is faced on both its main surfaces by a thin sheet of translucent white plastic. Over this is laid a second thin sheet of black or grey opaque plastic and the whole assembly

is then bonded together to form a homogeneous panel. Cut-outs, corresponding to the locations of instruments to be mounted on the instrument or control panel, are made in the plastic panel which is fitted as an overlay to the appropriate cockpit panel. In addition, operational data, instructions, switch identifications, etc., are made directly on the panel by engraving through the outer layer without piercing the white layer.

Miniature lamps ("pea" lamps) are embedded in the panel at the various positions required and they transmit light through the panel to the inside edges of the cut-outs, thereby spreading light evenly over the dials of the instruments, and also to back-illuminate the operational data, instructions, etc.

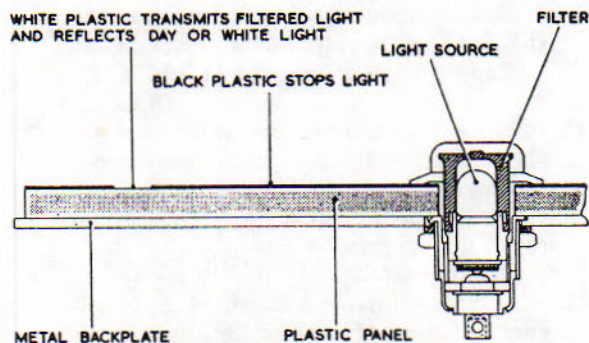


Fig 10.19
Trans-illuminated panel

FLOOD-LIGHTING

Flood-lighting is used for the general illumination of instruments, control panels, pedestals, side consoles and areas of cockpit floors. The lights usually take the form of incandescent lamp units and fluorescent tube units and depending on the type of aircraft, both forms may be used in combination.

ELECTROLUMINESCENT LIGHTING

This form of lighting is employed in a number of air-

craft as passenger information signs and also, in some cases, for the illumination of instrument dials and selective positions of valves or switches. An electroluminescent light consists of a thin laminate structure in which a layer of phosphor is sandwiched between two electrodes, one of which is transparent. The light requires a.c. for its operation, and when this is applied to the electrodes the phosphor particles luminesce, i.e. visible light is emitted through the transparent electrode. The luminescent intensity depends on the voltage and frequency of the a.c. supply. The area of the phosphor layer which becomes "electroluminescent" when the current is applied is that actually sandwiched between the electrodes; consequently if the back electrode is shaped to the form of a letter or a figure the pattern of light emitted through the transparent electrode is an image of the back electrode.

PASSENGER CABIN LIGHTING

The extent to which lighting is used in a passenger cabin depends on the size of a cabin and largely on the interior decor adopted for the type of aircraft; thus, it can vary from a small number of roof-mounted incandescent lamp fittings to a large number of fluorescent fittings located in ceilings and hat racks so as to give concealed, pleasing and functional lighting effects. The power supplies required are d.c. or a.c. as appropriate, and in all commercial passenger transport aircraft the lights are controlled from panels at cabin attendant stations. In addition to main cabin lighting, lights are also provided for passenger service panels (see p. 153) and are required for the illumination of essential passenger information signs, e.g. "Fasten Seat Belts" and "Return to Cabin". The lights for these signs may be of the incandescent type or, in a number of aircraft, of the electroluminescent type described earlier. They are controlled by switches on a cockpit overhead panel.

EMERGENCY LIGHTING

An essential requirement concerning lighting is that adequate illumination of the cockpit and the various sections of the cabin, exits, escape hatches, chutes etc., must be provided under emergency conditions, e.g. a crash-landing at night. The illumination is normally at a lower level than that provided by the standard lighting systems, since the light units are directly powered from an emergency battery or batteries or direct from the aircraft battery in some cases. The batteries are normally of the nickel-cadmium type

although in some aircraft silver-zinc batteries are employed.

Under normal operating conditions of the aircraft, an emergency battery is maintained in a fully-charged condition by a trickle charge from the aircraft's main busbar system.

Primary control of the lights is by means of a switch on a cockpit overhead panel, but in a number of aircraft types, a secondary control by means of inertia switches is also adopted.

Test Questions

1. Define the characteristics which govern the application of a d.c. motor to a particular function.
2. What are the principal characteristics of a shunt-wound and series-wound motor?
3. When the r.p.m. of a shunt-wound motor increases the current drawn by it:
 - (a) decreases.
 - (b) remains the same.
 - (c) increases.
4. Draw a circuit diagram of the motor to be applied to a system where high starting torque and steady "off-load" running is required.
5. What is meant by the term "shunt limiting"?
6. With the aid of a circuit diagram explain the operation of a motor required for simple reversing functions.
7. Actuator motors are prevented from over-running their limits of travel by means of:
 - (a) manually controlled switches.
 - (b) electromagnetic brakes.
 - (c) cam-operated limit switches.
8. Describe how the speed of a d.c. operated turn-and-bank indicator is maintained constant.
9. (a) Explain how a three-phase rotating magnetic field is produced in an induction motor.
(b) Why does the rotor run at a speed slightly less than that of the rotating field?
(S.L.A.E.T.)
10. In an a.c. motor, the difference between synchronous speed and the speed of the rotor is termed:
 - (a) the motor loss speed.
 - (b) the brake speed.
 - (c) the slip speed.
11. What is the formula for determining the synchronous speed of an induction motor?
12. In terms of the amount of field rotation relative to one cycle of the power supply, what are the

differences between 2-pole, 4-pole and 6-pole motors?

13. Describe how a rotating magnetic field is produced in a single-phase induction motor.
14. Describe the operation of a hysteresis motor and state one of its applications.
15. A typical frequency of anti-collision light beam rotation is:
 - (a) 40–45 cycles per minute.
 - (b) 80–90 cycles per second.

(c) 80–90 cycles per minute.

16. Why are the two surfaces of a V-shaped reflector arranged differently from each other?
17. What are the principal functions of a strobe lighting system?
18. Describe the operating principle of a strobe lighting system.
19. Describe one of the methods of illuminating instrument dials.

Power Utilization— Systems

Engine Starting Systems

Throughout the development of aircraft engines a number of methods of starting them have been used and the prime movers involved have varied from a mechanic manually swinging a propeller, to electric motors and electric control of sophisticated turbo-starter units. Although there are still one or two types of light aircraft in service requiring the manual swinging technique, the most widely adopted starting method for reciprocating engines utilizes electric motors, while for the starting of gas turbine engines either electric motors or turbo-starter units may be utilized as the prime movers.

ELECTRIC STARTER MOTOR SYSTEMS

In basic form, these systems consist of a motor, an engaging gear, a relay and a starter switch; in some systems a clutch mechanism is also incorporated in the engaging gear mechanism. The motors employed may be of the plain series-field type or may be compounded with a strong series bias (see pp. 121 and 122).

Fig. 11.1 shows the interconnection of the principal electrical components typical of those required for the starting of reciprocating engines installed in many types of light aircraft. When the starter switch is closed, direct current from the battery and busbar energizes the starter relay, the closed contacts of which connect the motor to the battery. The relay contacts are of the heavy-duty type to carry the high current drawn by the motor during the period of cranking over the engine.

The method of engaging a motor with an engine varies according to the particular engine design. For most types of light aircraft engines, a pinion is engaged with a starter gear ring secured to the engine crankshaft in a manner similar to that employed for starting automobile engines. When the engine starts, it overruns the starter motor and the pinion gets “kicked

out” of engagement. In other versions used for starting more powerful engines, a jaw engages with a similar member on the engine and the drive is transmitted via a clutch and reduction gear train in the starter motor and in an accessories gearbox in the engine.

The gear ratio between a starter motor and a reciprocating engine is such that it provides a low cranking speed of the engine; a typical reduction ratio is about 100 : 1. Cranking speed is not critical because of the fuel priming provisions made in the starting drill, and also because there is a good stream of sparks available at the plug points for the power stroke. Thus, once the engine has “fired” and gets away under its own power further assistance from the starter motor is rendered unnecessary. Although the moment of inertia of an engine’s moving parts is comparatively light during cranking, a starter motor has to overcome some heavy frictional loads, i.e. loads of pistons and bearings, and also loads due to compression.

TURBINE ENGINE STARTING

Compared with a reciprocating engine, the starting of a turbine engine represents a relatively severe duty for the starter motor. This stems mainly from the starting principle involved and also from the construction of the rotating assembly, e.g. whether the compressor and turbine are on a single shaft (single-spool engine) or whether high-pressure compressor turbine assemblies and low-pressure compressor turbine assemblies on separate shafts are employed (two-spool engine). Another factor also is whether the compressor and turbine assembly is designed to drive a propeller. In general, turbine engines have a high moment of inertia, and since it is a requirement that starting shall be effected as quickly as possible, then high gear ratios and therefore high cranking speeds are necessary.

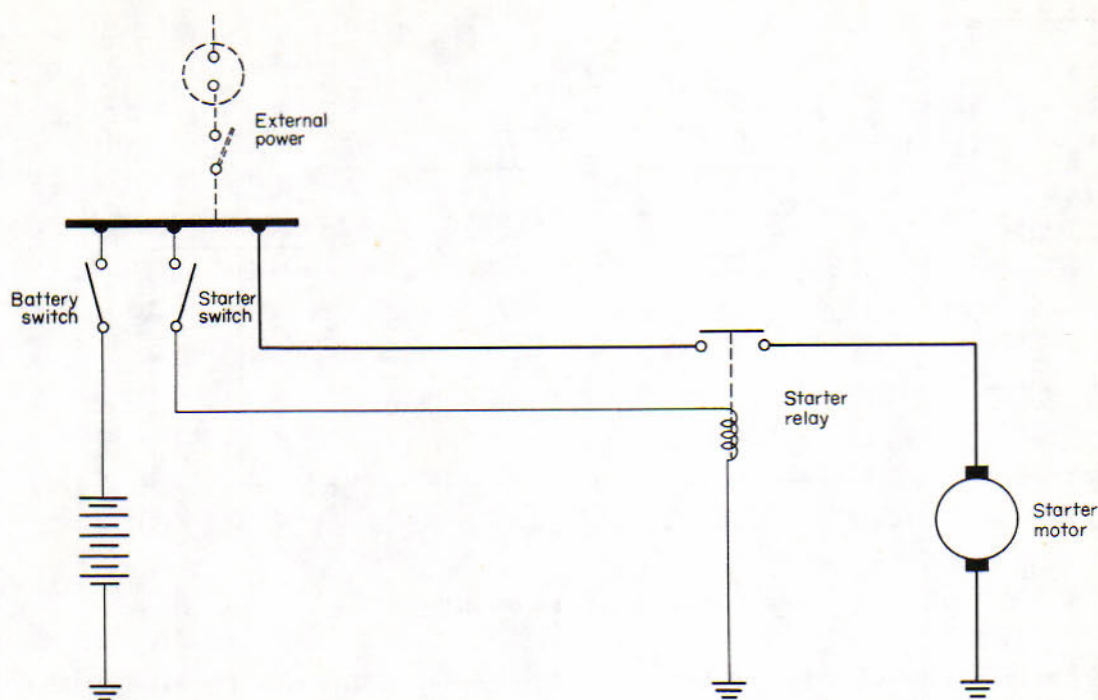


Fig 11.1
Simple engine starting system

The process of starting a turbine engine involves the provision of an adequate and continuous volume of air to the combustion system, effective atomization of fuel at the burners of the combustion system, and the initiation of combustion in the combustion chambers. To provide the necessary volume of air the starter motor must be capable of developing sufficient power to accelerate the compressor smoothly and gently from a static condition to a fairly high speed. At some stage in the cranking operation, fuel is injected into the combustion system and the fuel/air mixture is ignited, i.e. the engine "fires" or "lights-up" as it is more usually stated in turbine engine terms. Unlike reciprocating engine starting, however, the starter motor does not disengage at this point but, assisted by the engine, continues to accelerate it up to a speed at which the engine alone is capable of maintaining rotation. This is known as the self-sustaining speed of the engine. Eventually a condition is reached where the starter motor is no longer required and its torque, and the current consumed, start decreasing fairly rapidly. Its speed will tend to increase, but this is limited by the retarding torque

provided by the shunt field when there is no longer a load on the motor (see also p. 122). Depending on the type of starter system, the power supply to the starter motor is interrupted automatically either by the decrease in current causing the starter relay to de-energize, or by the opening of contacts in a time switch unit.

Fig. 11.2 illustrates the circuit diagram of a system based on that employed in a current type of twin turbopropeller aircraft for the starting of its engines. The starter motor is a 28-volts d.c. four-pole compound-wound machine having a torque output of 16.5 lbf.ft (22.37 Newton metre) at a speed of 3800 rev/min and a time rating of 90 seconds. It drives the engine through a clutch, pawl mechanism and reduction gear. The clutch is held in the driving position until the engine has accelerated above the starter motor speed and until the centrifugal force acting on the pawl mechanism is sufficient to release the pawls. The starter motor is disengaged by the action of an overspeed relay.

When the master switch is set to the "start" position, and the starter push switch is depressed, direct

The gas may be (i) compressed air from either an external supply unit, an A.P.U. in the aircraft or the compressor of a running engine; (ii) the cordite discharge from an electrically fired cartridge or (iii) the result of igniting a monofuel, in other words a fuel which burns freely without an oxidant such as air; a typical fuel is iso-propylnitrate.

The electrical control circuits normally require d.c. for their operation, their function being to energize solenoid-operated air control valves, to fire cartridge units and to energize a fuel pump motor and ignition systems as appropriate to the type of turbo-starter unit.

STARTER-GENERATOR SYSTEMS

Several types of turbine-powered aircraft are equipped with starter systems which utilize a prime mover having the dual function of engine starting and of supplying power to the aircraft's electrical system. Starter-generator units are basically compound-wound machines with compensating windings and interpoles, and are permanently coupled with the appropriate engine via a drive shaft and gear train. For starting purposes, the unit functions as a fully compounded motor, the shunt winding being supplied with current via a field changeover relay. When the engine reaches self-sustaining speed and the starter motor circuit is isolated from the power supply, the changeover relay is also automatically de-energized and its contacts connect the shunt-field winding to a voltage regulator. The relay contacts also permit d.c. to flow through the shunt winding to provide initial excitation of the field. Thus, the machine functions as a conventional d.c. generator, its output being connected to the bus-bar on reaching the regulated level.

Ignition Systems

All types of aircraft engines are dependent on electrical ignition systems. In reciprocating-type engines, the charges of fuel vapour and air which are induced and compressed in the cylinders, are ignited through the medium of sparks produced by electric discharges across the gaps between the electrodes of a spark plug fitted in each cylinder, and a continuous series of high-voltage electrical impulses, separated by intervals which are related to engine speed, must be made available to each of the plugs throughout the period the engine is running. A basically similar electrical ignition system is also used to initiate combustion of the fuel/air mixture in the combustion chambers of

gas turbine engines. It is, however, of much simpler form for the reasons that impulse intervals are not related to engine speed, and as combustion is continuous after "light up", the ignition system is only required during the starting period.

Reciprocating-type engine ignition systems fall into one or other of two main categories; coil ignition and magneto ignition. The former derives its power from an external source, e.g. the main power supply, while the magneto is a self-contained unit driven by the engine and supplying power from its own generator. In aircraft engine applications, magneto ignition is the system most commonly adopted.

MAGNETO IGNITION SYSTEMS

Magneto ignition systems, which operate on the principles of electromagnetic induction, are classified as either high tension or low tension, and they consist of the principal components shown schematically in Fig. 11.3. Most of these components are contained within the magneto, which is basically a combination of permanent-magnet a.c. generator and auto-transformer.

The high tension system is the one most widely used, and the requisite alternating fluxes and voltages are induced either by rotating the transformer windings between the poles of a permanent magnet, by rotating the magnet between fixed transformer windings or by rotating soft-iron inductor bars between fixed permanent magnet and transformer windings. These arrangements, respectively, permit further classification of magnetos as (i) rotating armature, (ii) rotating magnet and (iii) polar inductor.

The rotating portion of a magneto is driven by the engine through a coupling and an accessory gear drive shaft. As the windings are cut by the alternating magnetic flux from the appropriate source, a low voltage is induced in the primary winding to produce a current and flux of a strength directly proportional to the rate at which the main flux is cut. At this point the primary circuit is broken by the contact breaker, the contacts, or points, of which are opened by a cam driven by the rotating assembly. The primary flux therefore collapses about the secondary winding, which produces a high voltage output. The output is, however, not sufficient to produce the required discharge at the spark plugs and it is necessary to speed up the rate of flux collapse. This is effected by connecting a capacitor across the contact breaker so that the capacitor is shorted out when the breaker points are closed and is charged by primary winding current when the

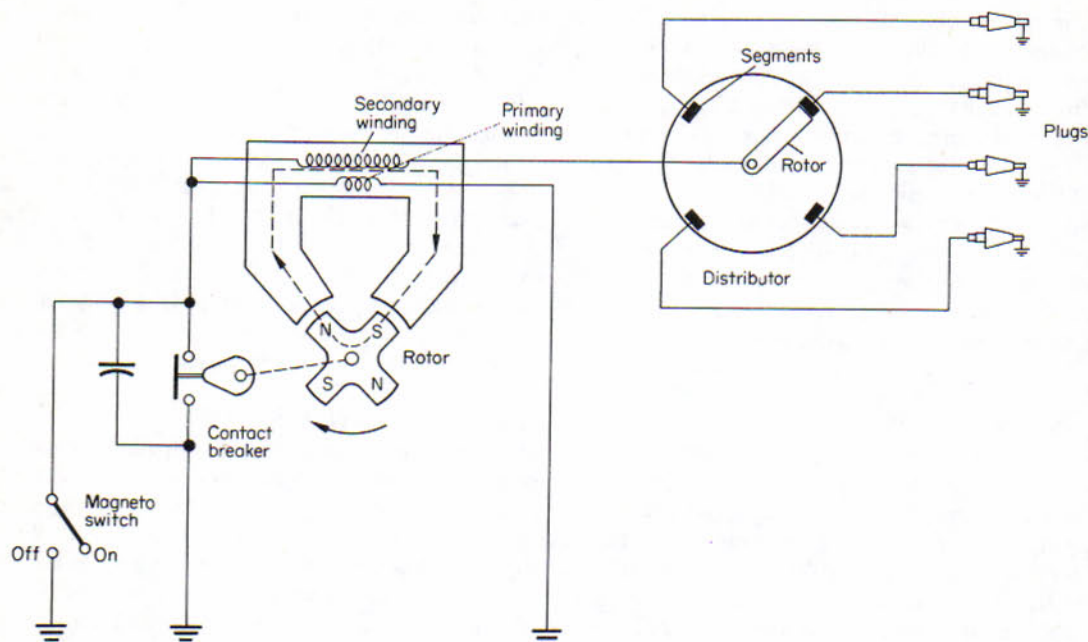


Fig 11.3
Magneto ignition system

points are open. When the potential difference across the capacitor reaches the point whereby it discharges itself, the correspondingly high current flows through the primary winding in the reverse direction and thereby rapidly suppresses the primary flux to produce the required higher secondary output voltage. In addition to this function, the capacitor also prevents arcing between the contact breaker points as they begin to open, thereby preventing rapid deterioration of the points.

The secondary winding output is supplied to the distributor, the purpose of which is to ensure that the high voltage impulses are conducted to the sparking plugs in accordance with the order in which combustion must take place in each cylinder, i.e. the "firing" order of the engine. A distributor consists of two main parts, a rotor made up of an insulating and a conducting material, and a block of insulating material containing conducting segments corresponding in number to the number of cylinders on the engine. The conducting segments are located circumferentially around the distributor block in the desired firing order, so that as the rotor turns a circuit is completed to a sparking plug each time there is alignment between the rotor and a segment.

Distributors usually form part of magnetos, and the rotors are rotated at the required speed by a gear driven from the main magneto shaft. In some cases, however, distributors may be separate units driven by an engine gear train and drive shaft. To prevent ionization, and to minimize "flashover", the distributor casing is vented to atmosphere, and in many types of magnet a flameproof wire mesh screen is provided to prevent combustion of any flammable vapours round the engine.

MAGNETO AND DISTRIBUTOR SPEEDS

Ignition of the combustible mixture is required in each cylinder once in every two revolutions of the engine crankshaft, and as a result there must be a definite relationship between such factors as the number of sparks produced by a magneto and the speeds of the magneto, distributor and engine. Magneto speed may be calculated from the relation:

$$\frac{\text{number of cylinders}}{2 \times \text{magneto sparks per rev.}}$$

A rotating armature magneto, which is normally only used on engines having up to six cylinders, produces two sparks per rev. Thus, assuming that one is fitted

to a four-cylinder engine then it must be driven at the same speed as the engine. A rotating magnet or polar inductor magneto produces four sparks per rev and is normally used on engines having more than six cylinders. Thus, for a twelve-cylinder engine the magneto must be driven at one and a half times the engine speed. Distributor rotors are driven at half engine speed irrespective of magneto speed.

AUXILIARY STARTING DEVICES

As mentioned earlier, during starting, a piston engine is cranked over at very low speeds, and as a result its magnetos are driven much too slowly for the e.m.f. induced in the primary winding to produce a spark of adequate energy-content at the instant the contact breaker points open. It is therefore necessary to provide auxiliary means for boosting the magneto output during the engine starting period, when it is advantageous to have the spark retarded to some extent. Two methods widely adopted are impulse starters and booster coils, which are described in the following paragraphs. The retarding of the spark is effected by a secondary brush in the distributor arm which "trails" the main brush.

IMPULSE COUPLINGS

Impulse couplings, or impulse starters as they are sometimes called, are used in some small piston engine ignition systems and are fitted between the magneto shaft and drive shaft. The unit produces a heavy spark by giving a magneto armature or magnet a brief acceleration at the moment of spark production. In one type of unit the coupling between the magneto and engine is a spring-loaded clutch device which flicks the armature or magnet through the positions at which a spark normally occurs, thus momentarily increasing its rotational speed and the voltage generated. After the engine is started and the magneto reaches a speed at which it furnishes sufficient output, flyweights in the coupling fly outward due to centrifugal force and overcome the springs, so that the coupling functions as a solid drive shaft and the magneto continues to operate in the normal manner.

BOOSTER COILS

Booster coils, which may be either of the high tension impulse or low tension impulse type, derive their power from the aircraft's system via either the battery or the ground power supply source. The supply is controlled either by a separate booster coil or the

engine starter switch. High tension booster coils supply a stream of impulses to the trailing brush of the distributor, while in a low tension system a stream of impulses is fed to the magneto primary windings either to augment or to replace the voltage induced by the magnetic flux. In some low tension systems, the supply to the primary winding is fed via a second contact-breaker, which is retarded in relation to the main contact-breaker but connected in parallel with it. With this arrangement intermittent high tension current is induced in the secondary winding of the magneto.

IGNITION SWITCHES

Ignition systems are controlled by "on-off" switches connected in the magneto circuit, but unlike the basic and conventional switching arrangements, an ignition system switch completes a circuit by closing its contacts in the "off" position. The circuit in this case is between the magneto primary winding and ground, and since the contact-breaker becomes short-circuited, then in the event the magneto is rotated, there can be no sudden collapse of the primary winding flux and therefore no high voltage spark across the spark plug gap.

On dual-ignition systems each magneto may be controlled by a separate toggle switch or, as is more usual, by a rotary type four-position switch controlling both magnetos. The four positions are "off", "left", "right" and "both". The left and right positions allow one system to be turned off at a time for carrying out "magneto-drop" checks during engine ground running.

LOW TENSION MAGNETO SYSTEMS

These systems were developed for use on engines having a large number of cylinders and designed for high altitude operation. They overcome certain problems which can occur with high tension systems, e.g. breakdown of insulation within a magneto due to decreased atmospheric pressure and electrical leakage, particularly when ignition harnesses are enclosed in metal conduits. Furthermore, the amount of cable carrying high voltages is considerably reduced. The magneto is similar to a polar inductor type of magneto but does not embody a secondary coil. Low voltage impulses from the magneto primary winding are supplied directly to the distributor, which also differs from the types normally employed, in that voltage impulses are received and distributed via a set of brushes and segmented tracks. The distributor

output is supplied to transformers corresponding in number to the number of spark plugs and located near the plugs. Thus, high voltage is present in only short lengths of shielded cable. Low tension magnetos are switched on and off in the same manner as high tension magnetos.

SPARK PLUGS

The function of a spark plug is to conduct the high voltage impulses from the magneto and to provide an air gap across which the impulses can produce a spark discharge to ignite the fuel/air charge within the cylinder.

The types of spark plugs used vary in respect to heat range, thread size, or other characteristics of the installation requirements of different engines, but in general they consist of three main components: (i) outer shell, (ii) insulator and (iii) centre electrode. The outer shell, threaded to fit into the cylinder, is usually made of high tensile steel and is often plated to prevent corrosion from engine gases and possible thread seizure. The threads are of close tolerance and together with a copper washer they prevent the very high gas pressure escaping from the cylinder. Pressure that might escape through the plug is retained by inner seals between the outer shell, the insulator, and centre electrode assembly.

The materials used for insulators vary between plug designs and applications to specific engines; those most commonly adopted are mica, ceramic and aluminium oxide ceramic, the latter being specifically developed to withstand more exacting mechanical, thermal and electrical requirements. Insulation is also extended into a screen tube which is fixed to the outer shell and provides attachment for the ignition harness cable to ensure suppression of radio interference.

The centre electrode carries the high tension voltage from the distributor and is so secured that the requisite spark gap is formed between it and a negative or ground electrode secured to the "firing" end of the outer shell. Electrodes must operate under very severe environmental conditions, and the materials normally chosen are nickel, platinum and iridium.

DUAL IGNITION

Almost all piston engines employ two entirely independent ignition systems; thus each cylinder has two spark plugs, each supplied from a different magneto. The purpose of dual ignition is to (i) reduce the possibility of engine failure because of an engine fault and (ii) reduce the time taken to burn

the full charge enabling peak gas pressure to be reached and thereby increasing engine power output. Both magnetos are normally switched by a rotary switch in the manner described on page 143.

TURBINE ENGINE IGNITION SYSTEMS

The ignition system of a turbine engine is much simpler than that of a piston engine due to the fact that fewer components are required and that electrical ignition of the air/fuel mixture is only necessary when starting an engine. Another difference is that the electrical energy developed by the system is very much higher in order to ensure ignition of atomized fuel under varying atmospheric and air mass flow conditions and to meet the problems of relighting an engine in the air.

The principal components of a system are a high-energy ignition unit and an igniter plug inter-connected as shown in Fig. 11.4. Two such systems are normally fitted to an engine, the igniter plugs being located in diametrically-opposed combustion chambers to ensure a positive and balanced light-up during starting. Direct current from the aircraft's main busbar is supplied to an induction coil or a transistorized high tension generator within the ignition unit in conjunction with the starter system, and also independently through the "relight" circuit. The coil, or generator, as appropriate, repeatedly charges a reservoir capacitor until its voltage, usually of the order of 2,000 volts, is sufficient to break down the sealed discharge gap. The gap is formed by two tungsten electrodes within a chamber exhausted of air, filled with an inert gas and sealed to prevent oxidation which would otherwise occur with the large current handled.

The discharge is conducted through a choke, which extends the duration of the discharge, and through a high tension lead to the igniter plug (see Fig. 11.5) at which the energy is released. A pellet at the "firing" end of the plug has a semi-conducting surface, and during operation this permits a minute electrical leakage from the centre electrode to the body, thereby heating the surface. Due to the negative temperature/resistance characteristics of the pellet a low resistance path is provided for the energy, which discharges across the surface as a high intensity flashover as opposed to a spark jumping an air gap. The capacitor recharges and the cycle is repeated approximately once every second. Once the fuel/air mixture has been ignited, the flame spreads rapidly through balance pipes which interconnect all the combustion chambers; thus combustion is self-sustaining and the igni-

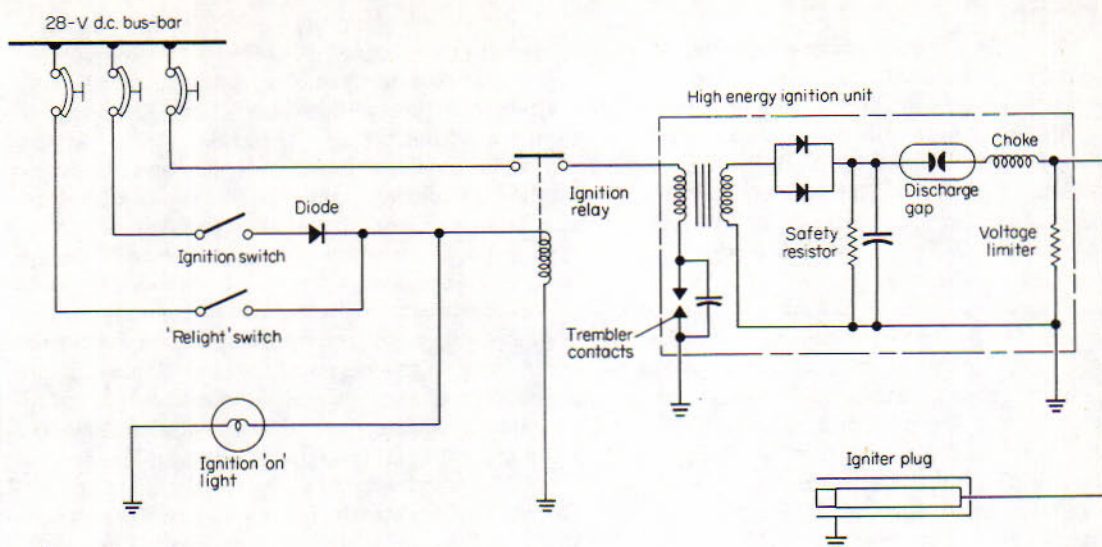


Fig 11.4
High-energy ignition system

tion system can be switched off. The energy stored in the capacitors is potentially lethal, and to ensure their discharge when the d.c. supply is disconnected, the output is connected to ground via a safety resistor.

The electrical energy supplied by the ignition unit is measured in joules, and independent ignition systems normally consist of two units rated at 12 joules each.

In the event that through adverse flight conditions the flame is extinguished, the engine is "relit" by switching on the ignition system until the engine runs normally again. During relighting it is unnecessary to use the starter motor since the engine continues to rotate under the action of "windmilling". In some

cases, relighting is automatic by having one of the two ignition units of a low rating (usually 3 joules) and keeping it in continuous operation. Where this method is not desirable a glow plug is sometimes fitted in the combustion chamber where it is heated by the combustion process and remains incandescent for a sufficient period of time to ensure automatic re-ignition.

Fire Detection and Extinguishing Systems

Fire is, of course, one of the most dangerous threats to an aircraft and so precautions must be taken to reduce the hazard, not only by the proper choice of materials and location of equipment in potential fire zones, but also by the provision of adequate fire detection and extinguishing systems. These systems may be broadly classified as (i) fixed, some examples of which are used mainly for engine fire protection, and detection of smoke in baggage compartments, or (ii) portable, for use in the event of cabin fires. Both systems are employed in all aircraft except certain small low-powered piston engine types which, having been certificated as constituting a negligible fire risk, at most need only a portable extinguisher within the cockpit. Fixed detection and extinguishing systems only, require electrical power for their operation, and some typical examples are described in the following paragraphs.

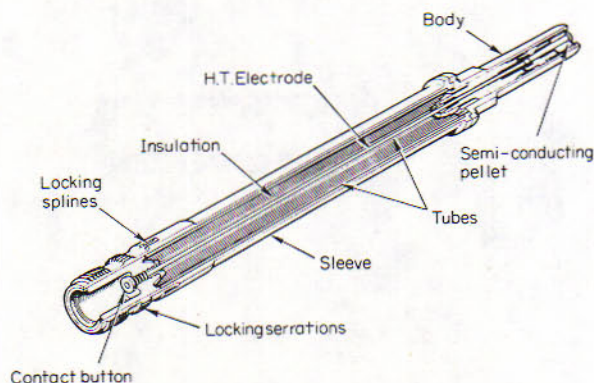


Fig 11.5
High-energy igniter plug

FIRE DETECTION

A fire detection system is installed mainly in engine compartments, and consists of special detecting elements strategically positioned within several fire zones designated by the aircraft manufacturer. The elements, which may be of the "unit" or "spot" type or the "continuous" wire type, are connected to warning lights and/or bells, and either type may be used separately, or together in a combined fire warning and engine overheat system.

Unit type detectors are situated at points most likely to be affected by fire, e.g. in an engine breather outlet pipe, and the one most often used in engine compartments is of the differential expansion switch type, the principle of which was described on p. 107. These detectors may also be used for sensing an overheat condition in areas of the airframe structure adjacent to ducting supplying hot air for air-conditioning or de-icing systems.

In order to provide maximum coverage of an engine fire zone and to eliminate the use of a considerable number of unit detectors, a continuous wire type detector system is normally used. The elements of a typical system take the form of various lengths of wire embedded in a temperature sensitive material within a small bore stainless steel or Inconel tube, and joined together by special coupling units to form

a loop which may be routed round the fire zone as required. The wire and tube form centre and outer electrodes respectively and are connected to the aircraft's power supply via a control unit. The power supply requirements are 28 volts d.c. and 115 volts a.c. or, in some systems, 28 volts d.c. only. Depending on the type of control unit the method of operation may be based on either variations in resistance or in capacitance with variations in temperature of the element filling material.

The electrical interconnection of components normally comprising a system is shown in Fig. 11.6; the control unit in this case is of the type employed with a variable resistance system. The a.c. supply is fed to a step-down transformer, while d.c. is supplied to the warning circuit via the contacts of a warning relay, the coil of which may be energized by the rectified output from the transformer secondary. With the test switch in the normal position, the ends of the centre wire electrode of the element are connected in parallel to the rectifier and to one end of the transformer secondary winding. The other end of the winding is connected to the outer tube or electrode so that the current path is always through the filling material, the resistance of which will govern the strength of rectified current flowing through the relay coil. With this arrangement the warning function is in no way affected

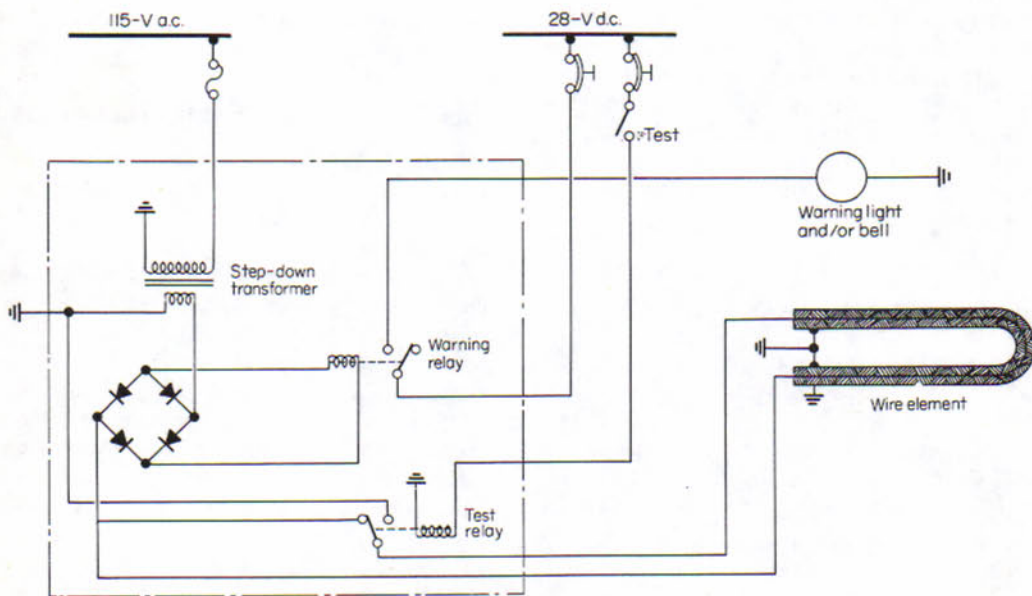


Fig 11.6
Fire detection system

in the event that a break should occur in the loop.

Under normal ambient temperature conditions the resistance of the filling material is such that only a small standing current flows through the material; therefore, the current flowing through the warning relay coil is insufficient to energize it. In the event of a temperature rise the resistance of the filling material will fall since it has an inverse characteristic, hence the rectified current through the relay coil will increase, and when the fire zone temperature has risen to such a value that the relay coil current is at a pre-determined level, it will energize the relay thereby completing the warning light or bell circuit. When the temperature falls and the current drops to a pre-determined level the relay de-energizes and the system is automatically reset.

In a capacitance system the detector element is similar in construction to that earlier described, but in conjunction with a different type of control unit it functions as a variable capacitance system, the capacity of the element increasing as the ambient temperature increases. The element is polarized by the application of half-wave rectified a.c. from the control unit, which it stores and then discharges as a feedback current to the gate of a silicon-controlled rectifier (SCR) in the control unit during the non-charging half cycles. When the fire zone temperature rises the feedback current rises until at a pre-determined level the SCR is triggered to energize a fire warning light, or bell, relay. A principal advantage of this system is that a short circuit grounding the element or system wiring does not result in a false fire warning.

When the test switch is set to the "Test" position, the test relay is energized and its contacts change over the supply from the rectifier so that the current passes directly along the centre electrode. Thus, if there is no break in the loop there is minimum resistance and the warning relay circuit is actuated to simulate a fire warning and so indicate continuity.

SMOKE DETECTORS

In many of the larger types of transport aircraft, the freight holds, baggage compartments and equipment bays are often fitted with equipment designed for the detection of smoke. Detection equipment varies in construction, but in most cases the operation is based on the principle whereby air is sampled and any smoke present, causes a change of electric current within the detector circuit to trigger a warning system.

As an illustration of the operating principle we may consider the detector shown in Fig. 11.7,

which is of a type commonly used. The detecting circuit is made up of two photo-electric cells located in separate compartments and being affected by the light from a single projector lamp. The cells form part of an electrical bridge circuit which under normal circuit conditions is balanced and so passes no current. In the event that smoke is present it passes through only one of the detector compartments, thereby increasing the light scatter and unbalancing the bridge circuit. The current resulting from this unbalance energizes relays which complete the power supply circuit to the appropriate warning system. The power supply required for smoke detection systems is normally 28 volts d.c.

FIRE EXTINGUISHING

Fixed fire extinguishing systems are used mainly for the protection of engine installations, auxiliary power units, landing gear wheel bays and baggage compartments, and are designed to dilute the atmosphere of the appropriate compartments with an inert agent that will not support combustion. Typical extinguishing agents are methyl bromide, bromochlorodifluoromethane or freon, and these are contained within metal cylinders or "bottles" of a specified capacity. The agents are pressurized by an inert gas, usually dry nitrogen, the pressures varying between types of extinguisher, e.g. 250 lbf/in² for 12 pounds of methyl bromide, 600 lbf/in² for 4 pounds of freon. Explosive cartridge units which are fired electrically, are connected to distributor pipes and spray rings located in the potential fire zones. Electrical power for cartridge unit operation is 28 volts d.c. and is supplied from an essential services busbar; the circuits are controlled by switches located in the cockpit and, in some aircraft engine installations, by crash switches.

When the cartridge unit is fired a diaphragm is ruptured and the appropriate extinguishing agent is discharged through the distributor pipes and spray rings.

In the fire extinguisher systems of some types of aircraft, electrical indicators are provided to show when an extinguisher has been fired. An indicator consists of a special type of fuse and holder connected in the extinguisher cartridge unit circuit. The fuse takes the form of a small match-head type charge covered by a red powder and sealed within the fuse body by a disc. A transparent cover encloses the top of the fuse body and is visible through another cover screwed on to the fuse holder.

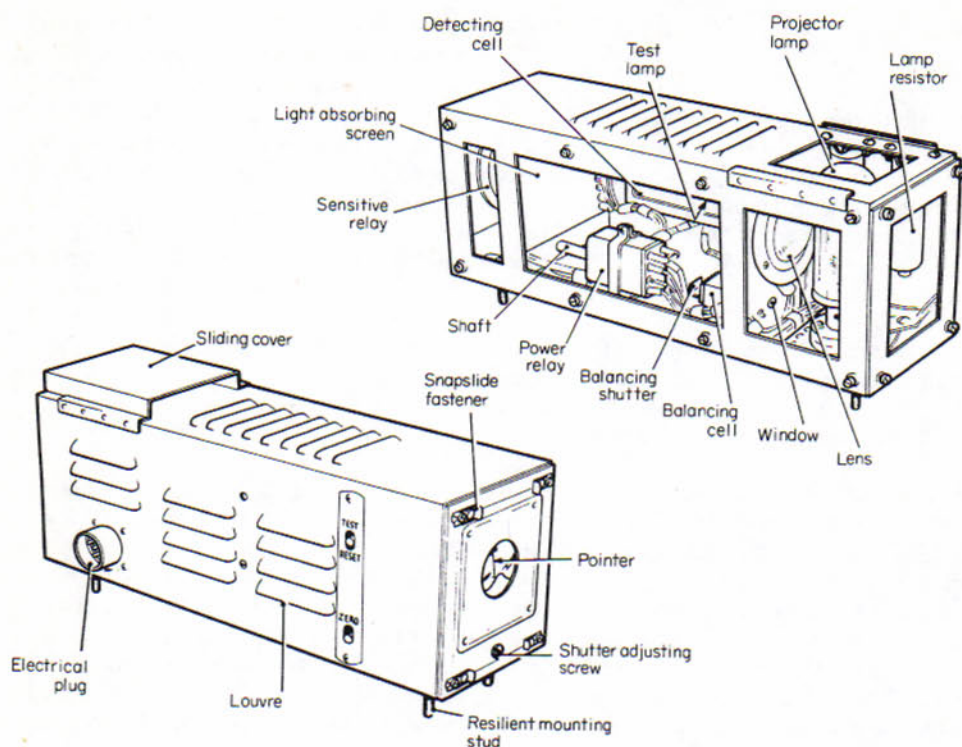


Fig 11.7
Smoke detector

The fuse is secured in the fuse holder by a bayonet type fixing, and electrical connection to the charge is by way of terminals in the fuse holder, contact at the base of the fuse and the metal disc.

When current flows in an extinguisher cartridge circuit, the appropriate fuse charge is fired, thereby displacing the disc and interrupting the circuit. At the same time red powder is spattered on to the inside of the cover thus giving a positive visible indication of the firing of the extinguisher cartridge.

De-icing and Anti-icing Systems

Icing on aircraft is caused primarily by the presence in the atmosphere of supercooled water droplets, i.e. droplets at a temperature below that at which water normally freezes. In order to freeze, water must lose heat to its surroundings, thus when it strikes, say, an aircraft wing, an engine air intake or a propeller, there is metal to conduct away the latent heat and the water freezes instantly. The subsequent build-up of

ice can change the aerodynamic shape of the particular form causing such hazardous situations as decrease of lift, changes of trim due to weight changes, loss of engine power and damage to turbine engine blading. In addition, loss of forward vision can occur due to ice forming on windshield panels, and on an excrescence such as a pressure head, obstruction of the pressure holes will result in false readings of airspeed and altitude. Therefore, for aircraft which are intended for flight in ice-forming conditions, protective systems must be incorporated to ensure their safety and that of the occupants.

There are three methods adopted in the systems in common use and these together with their applications and fundamental operating principles are set out in Table 11.1. They are all based on two techniques, known respectively as *de-icing* and *anti-icing*. In *de-icing*, ice is allowed to build up to an extent which will not seriously affect the aerodynamic shape and is then removed by operation of the system; this cycle is then continuously repeated, usually by a timing

Table 11.1

Method	Application	Principle
FLUID	Wings, tail units, propellers, windshields	A chemical which breaks down the bond between ice and water and can be either sprayed over the surface, e.g. a windshield, or pumped through porous panels along the leading edge of a surface, e.g. a wing.
PNEUMATIC BOOT	Wings, tail units	Sections of rubber boot along the leading edges are inflated and deflated causing ice to break up and, with aid of the air-stream, crack off.
THERMAL		
(a) Hot air bleed	Wings, tail units, engine air intakes	Hot air from turbojet engine compressors passed along inside of leading edge structure.
(b) Combustion heating	Wings, tail units	Hot air from a separate combustion heater or from a heat exchanger associated with a turbine engine exhaust gas system.
(c) Electrical heating	Wings, tail units, engine air intakes, propellers, helicopter rotor blades, windshields	Heating effect of electric current passing through wire, flat strip or film type elements.

device. In *anti-icing*, the system is in operation continuously so that ice cannot be allowed to form.

Electrical power and certain electrical components are required in varying degrees for all the systems listed in Table 11.1. In fluid, hot air bleed and combustion heating systems the requirements are fairly simple since it is usually only necessary to operate an electrical pump, air control valves and temperature-sensing systems as appropriate. The requirements for pneumatic boot systems are also fairly simple, although the number of air control valves is increased proportionately to the number of boot sections necessary and an electronic timer is used.

In what may be termed "pure electrical heating systems", the application of electrical power and components is much wider and as a result the systems are of a more complex nature. It is beyond the scope of this book to go into the construction and operating details of any one specific system, but the following details, although of a general nature only, may nevertheless, be considered as typical.

A system is made up of three principal sections: heating elements, control, protection and indicating. The power supplies normally required are 115 volts to 200 volts a.c. for heating (although the propellers for some light aircraft types and some windshield panels operate on 28 volts d.c.), 115 volts a.c. and 28 volts d.c. for control and for other sections of a sys-

tem. Depending on the application, heating current may be controlled to permit de-icing, anti-icing or both.

The heating elements vary in design and construction depending on the application. For propellers they are of the fine wire type sandwiched in insulating and protective materials which form overshoes selected for maximum resistance to environmental conditions and bonded to the blade leading edges. For turbine engine air intakes, leading edges of wings, tail units and helicopter rotor blades, the elements are of the "sheared foil" type, i.e. they are cut from thin sheets of high-grade metal to specified lengths and widths and within very close tolerances. The final resistance values of the elements which are selected from such metals as nickel, copper-nickel and nickel-chrome, are usually adjusted by chemical etching. The elements are also sandwiched between insulating and protective layers to form overshoes or mats.

Fig. 11.8 illustrates a typical propeller and air intake de-icing system. Electrical power, at 200 volts a.c. and variable frequency, is supplied to the propeller blades and spinner, via brushes and slip rings and a cyclic time switch, so that during the de-icing part of the cycle, heat is applied to all four blades simultaneously. It is unnecessary to de-ice the whole of each blade, as kinetic heating allied to centrifugal force normally keeps the outer halves free from ice.

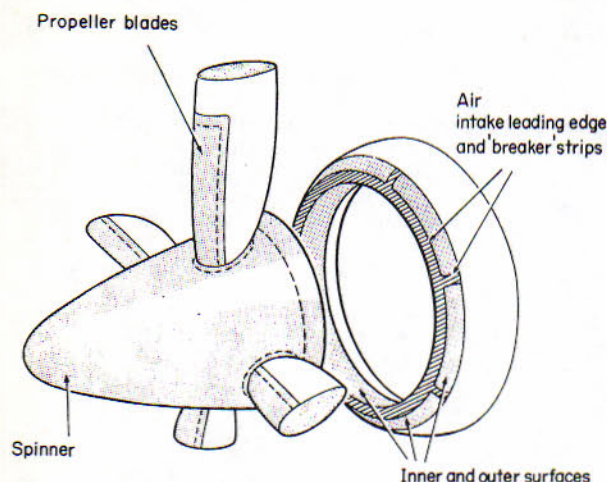


Fig 11.8
Propeller and air intake de-icing system

The air intake elements are arranged so that those positioned at the leading edges are continuously heated, i.e. they perform an anti-icing function, while those on the inner and outer surfaces are supplied via the cyclic time switch and so perform a de-icing function. In order that ice may be shed in reasonably-sized sections, the leading edge heating elements are extended at intervals to form "breaker" strips. The resistance of the elements is graded to provide for various heating intensities required at different parts of the air intake.

Two other forms of metal element designed for the protection of aircraft tail units, air intakes and areas where a complex shape or heating pattern is required, are the printed circuit element and sprayed element. A printed circuit element is manufactured from a thin sheet of metal foil (usually pure nickel) coated with epoxy resin on one side; the element is then printed on the other side of the foil in an acid-resistant ink. The foil is placed in an acid bath and the "uninked" parts are etched away leaving the element cut to dimensions. The ink is then removed from the element, and a final cleaning and immersion treatment is carried out to obtain the required resistance; the epoxy resin is removed before final assembly to the heater overshoe or mat.

The second form of element is one which is applied direct to the component to be protected. The component is lightly abraded to give a good adhesion surface and is then sprayed in thin layers with hot-setting araldite. Each layer is cured individually, and

after building up to a specified thickness, the heating element is "masked out" on the surface and aluminium is applied as a sprayed metal process. The resistance is accurately measured during the process and is adjusted by rubbing down or adding metal, and the element is finally finished by applying further layers of araldite.

For windshields or other essential clear vision panels in cockpits, a transparent metal film type of element is employed, the metal being either stannic oxide or gold. Panels are of laminated construction, and in order to provide rapid heat transfer the metal film is electrically deposited on the inside of the outer glass layer. It is protected from damage and completely insulated by further layers of polyvinyl butyral, glass and/or acrylic. Heating current, normally from an a.c. source, is supplied to the film by metal busbars at opposite edges of the glass layer. The power necessary to deal with the most severe icing conditions is in the order of 5–6 watts/in² of windshield area.

Windshield systems are essentially anti-icing systems for, in addition to the protective function, the temperature of the panels must be higher than ambient during take-off, flight at low altitudes and landing, thus making them "pliable" and thereby improving their impact strength against possible collision with birds.

TEMPERATURE CONTROL METHODS

In view of the high amounts of power required for the foregoing electrical heating methods, it is essential to provide each system with appropriate controlling circuits and devices. Although there are a number of variations between systems and between designs adopted by different manufacturers, from the point of view of primary functions they are more or less the same, i.e. to cycle the power automatically, to detect any overloading and to isolate power supplies under specific conditions. We may therefore consider Fig. 11.9, which is based on the engine and propeller system earlier described, as being a typical circuit.

When the system is switched on, direct current energizes the power relay via closed contacts in the overload sensing device, thus allowing the 200 volts a.c. to flow directly through to the continuously heated elements and up to the time switch (see also p. 104). This unit is energized to run either "fast" or "slow" by a selector switch, the settings being governed by outside air temperature and severity of icing. In this case, "fast" is selected at temperatures between +10°C and -6°C and the duration of the "heat on" and "heat off" periods of the cyclic heated

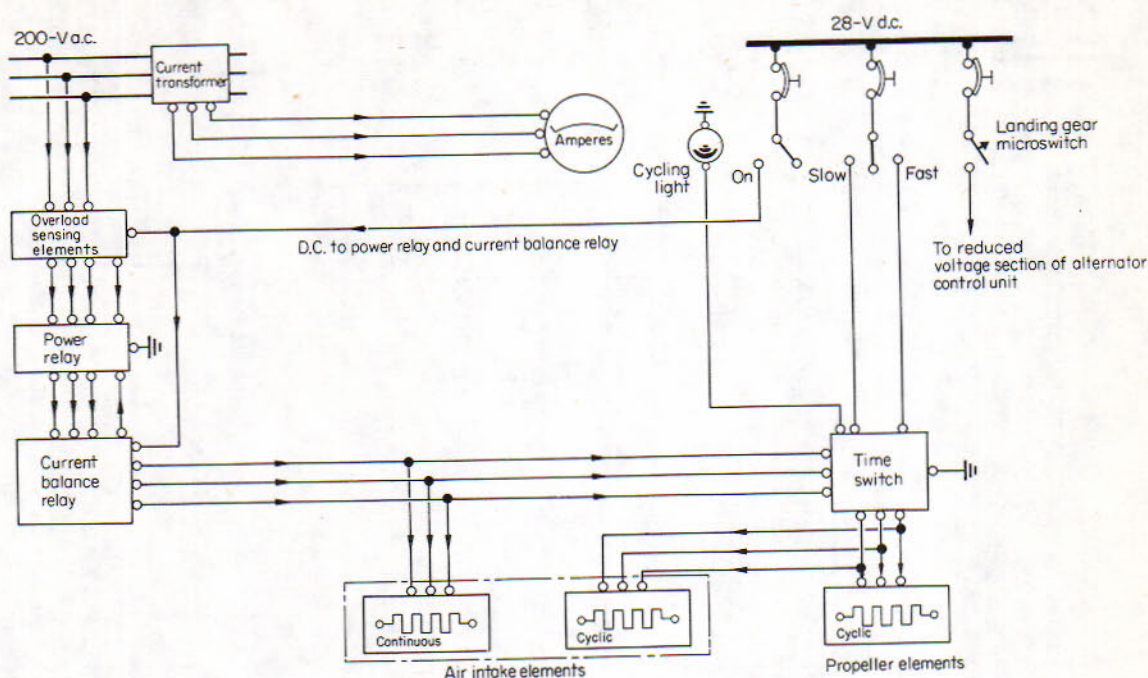


Fig 11.9
Electrical de-icing and anti-icing system

elements is short compared with "slow", which is selected at temperatures below -6°C . The cycling is usually controlled by cam-operated microswitches. An indication of time switch operation is provided by a flashing blue or green light on the control panel, while a general indication that the correct power is being applied to the whole system is provided by an ammeter connected to a current transformer (see also p. 42) across the generator busbar.

In the event of an a.c. overload, the heater elements are protected by the sensing device which is actuated in such a manner that it interrupts the d.c. supply to the power relay, this in turn interrupting the supply of heating current. The current balance relay fulfils a similar function and is actuated whenever there is an unbalance between phases beyond a predetermined amount.

For operation on the ground, it is usual for the applied voltage to be reduced in order to prevent overheating. This is effected by the automatic closing of a microswitch fitted to a landing gear shock-strut, the switch permitting direct current to flow to a reduced voltage control section within the generator voltage regulator.

The control methods adopted for windshield anti-icing systems are normally thermostatic, and a typical system (Fig. 11.10) consists of a temperature-sensing element and a control unit. The element is embedded within the panel in such a way that it is electrically insulated from the main heating film and yet is capable of responding to its temperature changes without any serious lag. A control unit comprises mainly a bridge circuit, of which the sensing element forms part, an amplifier and a relay. When all the required power is switched on initially, the control unit relay is energized by an unbalanced bridge signal and the power control relay is energized to supply the windshield panel. As the panel temperature begins to increase, the sensing element resistance also increases until at a predetermined controlling temperature (a typical value is 40°C) the current flowing through the sensing element balances the bridge circuit, and the control unit and power control relays are de-energized, thereby interrupting the heating current supply. As the temperature cools the sensing element resistance decreases so as to unbalance the bridge circuit and thereby restore the heating current supply. In a number of aircraft types the windshields are each fitted

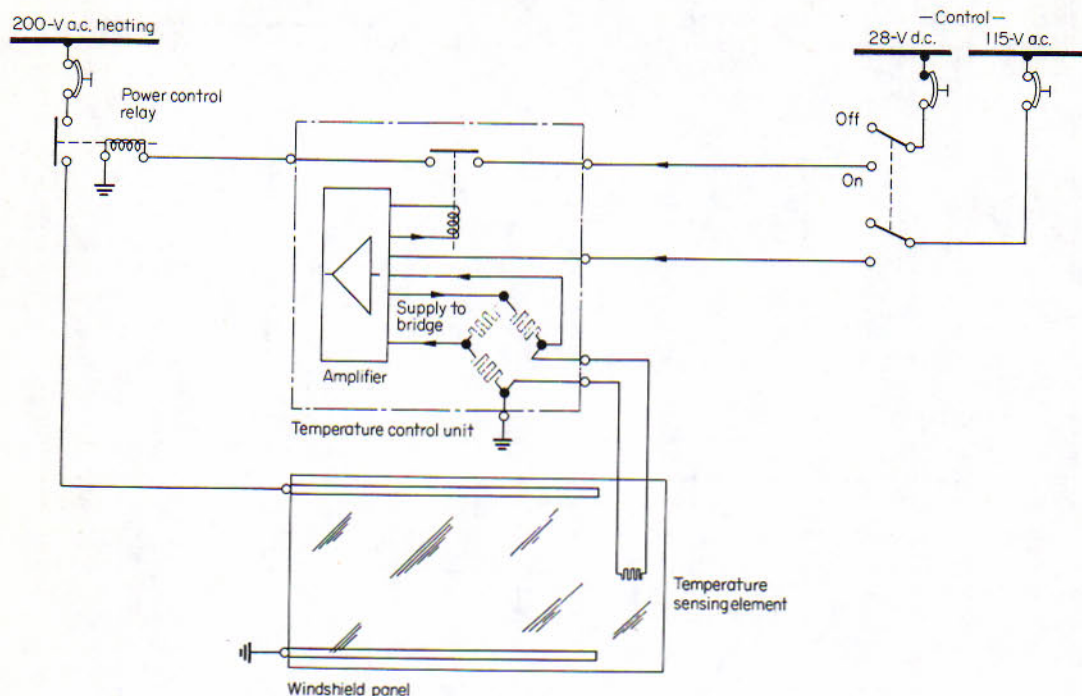


Fig 11.10
Schematic arrangement of windshield anti-icing control system

with an additional overheat sensing element which in the event of failure of the normal sensing element takes over its function and controls at a suitably higher temperature; 55°C is a typical value.

Despite accurate control during manufacture slight variations in heater film resistance, and consequently glass temperature, can occur. Sensing elements are, therefore, individually embedded in each panel at one of the hotter spots but where it least affects visibility.

ICE DETECTORS

Ice detectors consist mainly of a probe located at a strategic point on an aircraft (usually the front fuselage section) and a warning light, their purpose being to give adequate warning, and an assessment of the likely severity of an impending icing hazard in sufficient time for the ice protection systems to be brought into operation. Detectors are made in a variety of forms, and in those most commonly used actuation of the warning circuit is triggered off by ice accretion at the probe. In one type of system ice accretion causes a drop in pressure sensed by the probe and a diaphragm, the deflections of which make a circuit to

the warning light and to a heater within the probe. When the ice has melted the warning light and heater circuits are interrupted and the system is reset for further ice detection. A second type of system is designed to give a warning and also automatically switch on airframe and engine de-icing systems. It consists of an a.c. motor-driven rotor which rotates in close proximity to a knife-edge cutter, a time delay unit and a warning lamp. Under icing conditions ice builds up on the rotor and closes the gap between it and the cutter. This results in a substantial increase in the torque-loading on the detector motor, causing it to rotate slightly in its mounting and to trip a micro-switch inside the detector. Tripping of the micro-switch completes the circuit to the warning lamp and time delay unit which initiates operation of the de-icing systems. These conditions are maintained until the icing diminishes to the point whereby the knife-edge cutter ceases to "shave" ice, and the microswitch is returned to the open circuit condition. The detector unit is designed to provide a two minute interval between the cessation of an ice warning and shut down of a de-icing system, to prevent continuous interruption

of the system during intermittent icing conditions.

In a third type of system the probe is vibrated ultrasonically by an oscillator circuit at a resonant frequency of approximately 40 kHz. When ice forms on the probe the frequency decreases and this is detected by comparing it with the frequency from a reference oscillator. At a pre-determined frequency change a time delay and switch circuit is actuated and a warning light comes on. At the same time a heater within the probe is switched on to remove ice from the probe thereby increasing its frequency again. After approximately 60 seconds time delay, the warning light is extinguished and the system returns to the detector mode of operation, to repeat the cycle while icing conditions exist.

Passenger Cabin Services

In passenger transport aircraft electrical power is required within the main cabin compartments for the service and convenience of the passengers, the extent of power utilization being governed of course, by the aircraft size and number of passengers it is designed to carry. Apart from the main cabin lighting referred to in Chapter 10 it is necessary to provide such additional services as individual reading lights at each seat position, a cabin attendant call system, public address system and a galley for the preparation and serving of anything from light refreshments to several full-course meals. In-flight cinema entertainment also accounts for the utilization of electrical power in many types of aircraft.

Reading lights may be of the incandescent or fluorescent type, and are located on passenger service panels on the underside of hat racks, or in each seat headrest and are controlled individually. Cabin attendant call systems are interlinked systems comprising switches at each passenger service panel connected to an electrical chime and indicator light at the cabin attendant's panel station. The service panel switches are of the illuminating type to visually indicate to the cabin attendant the seat location from which a call has been made. In addition the system provides an interconnection between the flight crew compartment and cabin attendant's station.

A public address system is provided for giving passengers instructions and route information, and usually comprises a central amplifier unit and a number of loudspeakers concealed at various points throughout the cabin, and in toilet compartments. Information is given, as appropriate, by the aircraft's

captain or cabin attendant by means of separate telephone type handsets connected to the loud-speakers. Tape-recorded music may also be relayed through the system during passenger embarkation and disembarkation.

Galley equipment has a considerable technical influence on the design of an aircraft's electrical system, in that it represents a very high percentage of the total system power requirement, and once installed it usually becomes a hard-worked section of an aircraft. The type of equipment and power loadings are governed by such factors as route distances to be flown, number of passengers to be carried and the class configurations, i.e. "economy", "first-class" or "mixed". For aircraft in the "jumbo" and "wide-bodied" categories, galley requirements are, as may be imagined, fairly extensive. In the Boeing 747 for example, three galley complexes are installed in the cabin utilizing both 28 volts d.c. and 115 volts a.c. power and having a total power output of 140 kVA; thus, assuming that the generator output is rated with a power factor of unity, the equivalent d.c. output is 140 kilowatts or in terms of horsepower approximately 187! The galley unit of the wide-bodied Lockheed "Tristar" is also a complex unit but is located as a central underfloor unit. It also utilizes d.c. and a.c. power not only for heating purposes but also for the operation of lifts which transport service trolleys to cabin floor level.

The equipment varies, some typical units being containers and hot cups for heating of beverages, hot cupboards for the heating of pre-cooked meals and ovens for heating of cold pre-cooked meals, a number of which may have to be served, e.g. on long-distance flights. Other appliances required are water heaters for galley washing-up and toilet washbasins, and refrigerators. In most cases, the equipment is assembled as a self-contained galley unit which can be "plugged in" at the desired location within the aircraft.

It is usual for the electrical power to be supplied from the main distribution systems, via a subsidiary busbar and protection system, and also for certain galley equipment to be off-loaded in the event of failure of a generating system. The load-shedding circuit is automatic in operation and any override system provided is under the pilot's control; on some aircraft load-shedding is also controlled via a landing gear shock-strut microswitch thereby conserving electrical power on the ground. The control panel or panels, which may be mounted on or adjacent to the galley unit, incorporates the control switches, indi-

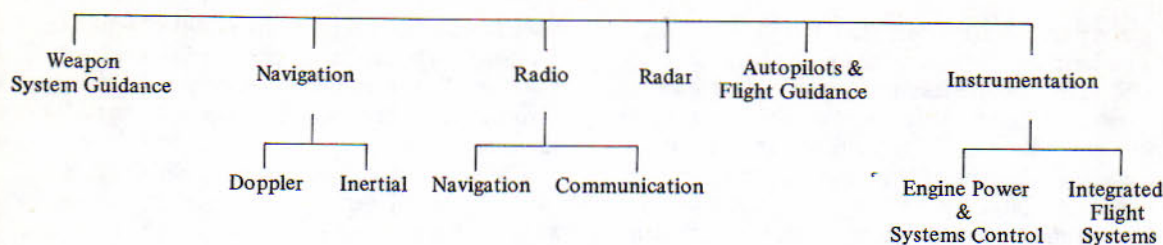


Fig. 11.11
Typical applications of avionics

cator lights and circuit breakers associated with each item of galley equipment, and also the indicator lights of the cabin attendant call system.

Avionics

The term "avionics" is one which defines the application of electronic principles to equipment used in aeronautics; in fact the term may be considered as a contraction of *aviation electronics*. In its turn, "electronics" may be considered as a designation of equipment incorporating either electronic tubes, transducers, transistors, silicon diodes and performing such functions as signal amplification, phase discrimination and computing of in-flight data.

The application of avionics covers a very wide area each part fulfilling a specialized function. Descriptions of these functions are beyond the scope of this Chapter (indeed of the whole book!) but some indication of typical applications is given in Fig. 11.11. The extent to which the associated equipment and electrical power are required is governed by the type and size of aircraft.

Test Questions

- By means of a diagram show the interconnection of the components of a simple engine starting system.
- In terms of cranking speeds what are the differences between starter motor requirements for reciprocating and turbine engines?
- The self-sustaining speed is the:
 - maximum speed at which the starter motor runs to maintain rotation of an engine.
 - speed at which the engine is capable of maintaining rotation.
 - speed at which current to the motor is interrupted.
- What type of motor is used for engine starting purposes?
- What is the function of an overspeed relay fitted in some turbine engine starting systems? Describe how it fulfils this function.
- The purpose of a "blow-out" cycle is to:
 - remove excess air from an engine during starting.
 - blow cooling air through the starter motor after starting.
 - remove the unburnt fuel from an engine in the event of an unsuccessful start.
- In systems incorporating a "blow-out" facility, why is it necessary for the motor running time to be limited?
- Describe the operation of a typical starter-generator system.
- The contact breaker of a magneto is connected in the:
 - primary winding circuit.
 - secondary winding circuit.
 - circuit between distributor and spark plugs.
- Explain how the rate of collapsing of the primary winding flux is increased.
- What is the formula for calculating the speed of a magneto?
- A rotating armature magneto to be fitted to a 6-cylinder engine must be driven at:
 - the same speed as the engine.
 - half the speed of the engine.
 - one and a half times the engine speed.
- Why is it necessary for the output of a magneto to be boosted during starting? Describe a method of achieving this.
- In what manner does an ignition switch differ from a conventional type of switch?
- For what purpose were low tension magneto systems introduced and what are the essential differences between them and high tension systems?

16. What are the materials generally used for the insulators and electrodes of spark plugs?
17. What are the essential differences between a turbine engine ignition system and the system used for a reciprocating engine?
18. With the aid of a circuit diagram, explain the operation of a high energy ignition unit.
(S.L.A.E.T.)
19. What is the purpose of a "relight" circuit and what methods are adopted?
20. With the aid of a circuit diagram, describe the operation of an aircraft engine fire detection system, and include a suitable test circuit. State any advantages and disadvantages of the system described.
(S.L.A.E.T.)
21. Describe the operation of an electrically-operated fire extinguisher.
22. Describe the two techniques "de-icing" and "anti-icing".
(S.L.A.E.T.)
23. What types of heating elements are employed in the various electrical de-icing and anti-icing systems?
24. Describe the operation of a control method adopted in a typical windshield anti-icing system.

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Aircraft Electrical Systems

Pallett

Written by a professional engineer, this is a high-level introductory survey of aircraft electronics, providing information on the operating principles of the systems and equipment used in aircraft for the generation, control, distribution and utilization of electrical power. The systems and equipment described are representative of those installed in a wide range of aircraft types currently in service.

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